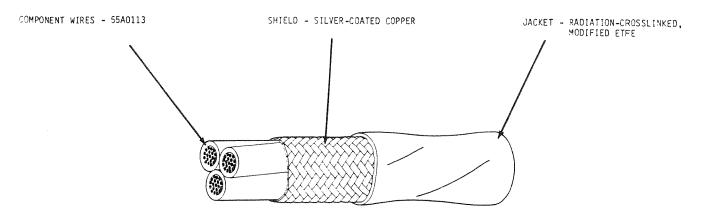
CABLE, ELECTRIC, RADIATION-CROSSLINKED, EXTRUDED, MODIFIED, FLUOROPGLYMER-INSULATED, THREE CONDUCTOR, FLAT BRAID SHIELDED, JACKETED, LIGHTWEIGHT

26 June 1989 Revision 3

200°C

The complete requirements for procuring the cable described herein shall consist of this document and the issue in effect of Raychem Specification 55A.



| | | | ABLE CONSTRU | CTION DETAIL | .\$ | | |
|--------------|----------------------------|---|------------------------|--------------|------------------------|---------|-----------------------|
| PART NUMBER | CONDUCTOR SIZE (AWG) | SHIELD STRAND THICKNESS (± .0004 inch) | JACKET THICKNESS (in.) | | OUTSIDE DIAMETER (in.) | | MAX I MUM WE I GHT |
| | | | MINIMUM | NOMINAL | NOMINAL | MAXIMUM | (1bs/1000 ft.) |
| 55A6843-22-* | 22 | .0015 | .006 | .008 | .116 | .122 | 13.2 |
| 55A6843-20-* | 20 | .0015 | .006 | . 008 | . 131 | .138 | 18.4 |
| 55A6843-16-* | 15 | .0015 | .006 | .008 | .170 | .178 | 32.4 |

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

Maximum continuous conductor temperature
70LTAGE RATING: 600 volts (rms)

ROSSLINKED VERIFICATION: 300 ± 5°C for 7 hours
3LOCKING: 200 ± 5°C for 6 hours
3LELECTRIC WITHSTAND: 1500 volts, 60 Hz
LAMMABILITY:

Procedure 1, 3 seconds (maximum); 3 in. (maximum);
no flaming of facial tissue
3ACKET COLOR: White preferred
3ACKET ELONGATION AND TENSILE STRENGTH:
Elongation, 50% (minimum)
Tensile Strength, 5000 lbf/in² (minimum)
3ACKET FLAWS:
Spark Test, 1500 volts, 60 Hz (rms), 100% test
Impulse Dielectric Test, 6.0 kV (peak), 100% test

TEMPERATURE RATING: 200°C

LIFE CYCLE: 230 ± 5°C for 500 hours LOW TEMPERATURE-COLD BEND: -65 ± 5°C for 4 hours SHIELD COVERAGE: 85% (minimum) VOLTAGE WITHSTAND TEST: (After Crosslinked Verification, Immersion, Life Cycle, and Low Temperature-Cold Bend) 1000 volts, 60 Hz, 1 minute

PART NUMBER:

The "*" in the part numbers above shall be replaced by color code designators in accordance with MIL-STD-681 with a slash separating component wire colors and a dash separating the component wire colors from the jacket color.

Example:

AWG 22, white, blue and orange component wires, white jacket: 55A6843-22-9/6/3-9.

his construction meets the requirements of M27500-AWGSS3G23, less identification.

.OTE: Nominal values are for information only.
Nominal values are not requirements.

Raychem

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HIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCE - --- IN. EFFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF IN. THE N FOR BID.