

Revision:	Date:	Description:	Prepared: GL <small>Digitally signed by GL Date: 2018.08.06 11:07:57 -07'00'</small>	Notes: RoHS compliant Function test: no open, no short circuit, no intermittent	TENSILITY tel 1.541.323.3228 800 877.670.7118 fax 1.541.323.4202 web tensility.com
A	09/28/2015	Initial release	Verified: RS <small>Digitally signed by RS Date: 2018.08.09 11:07:57 -07'00'</small>	Dimensions are in millimeters. Tolerances: X: ± 0.5 mm X.X: ± 0.3 mm X.XX: ± 0.05 mm	Description: Connector, USB mini B Jack, SMT mount, 90°, nickel shell, black insulator, reel
A1	07/30/2018	Corrected operating temp range			Size: A Part number: 54-00021
					Scale: 5:1 Sheet 1 of 2

To see a custom version of this cable assembly, call Tensility at 541-323-3228 or email engineering@tensility.com

Materials

1. Shell, phosphor bronze, nickel plated
2. Pins, phosphor bronze, 5 μ " gold and tin plating
3. Insulator, Nylon, black

Electrical

Rated voltage: 30 Vdc
Rated current: 2 A
Dielectric strength: 1 min @ 500 Vac
Insulation resistance: 100 M Ω @ 500 Vdc
Contact resistance: 50 m Ω or less

Mechanical

Insertion force: 3.5 kgf maximum
Withdrawal force: 0.7 kgf minimum
Durability: 5000 cycle minimum life; less than 100 m Ω contact resistance, minimum 50 M Ω insulation resistance
Terminal strength: 0.3 kgf in any direction for 15 seconds without damage or looseness

Soldering

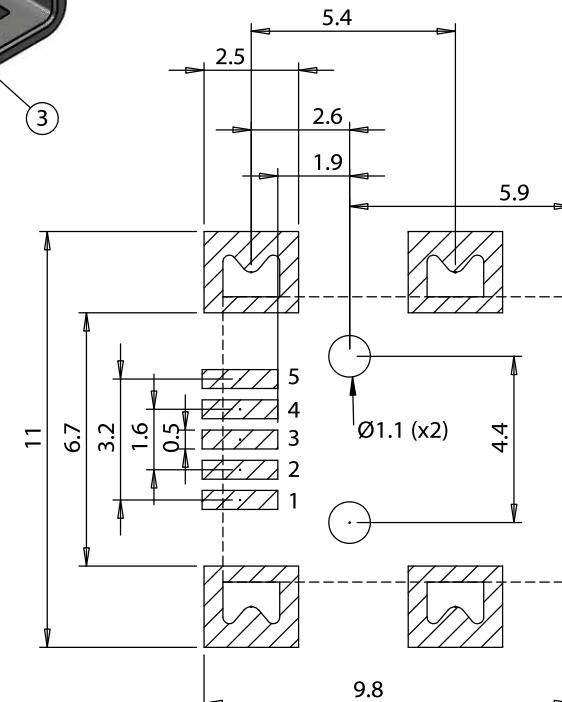
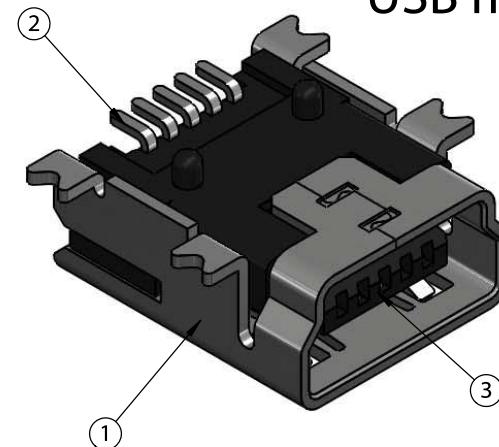
Solderability: 75% minimum coverage when terminals dipped 2 mm in 255 \pm 5 °C solder bath for 3 \pm 0.5 seconds
Solder bath durability: no deformation when immersed in 260 \pm 5 °C up to surface of the board for 10 seconds or less
Solder iron durability: no deformation when exposed to 350 \pm 10 °C for 3 \pm 0.5 seconds

Environmental

Cold test: -40 \pm 3 °C for 48 hours without deformation
Heat test: 85 \pm 2 °C for 48 hours without deformation
Humidity test: 40 \pm 2 °C and humidity between 90 and 98 % for 48 hours without deformation

Operating range

-40 ~ 85 °C



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11:08:16-07'00"

Notes:

RoHS compliant

Verified:

RS

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11:06:28-07'00"

Function test: no open, no short circuit, no intermittent

Dimensions are in millimeters.

Tolerances:

X: \pm 0.5 mm
X.X: \pm 0.3 mm
X.XX: \pm 0.05 mm

Description:

Connector, USB mini B Jack, SMT mount, 90°, nickel shell, black insulator, reel

TENSILITY

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