

**Harvatek 3.0mm Round LED LAMP with Holder****HV-32H307B/260/SURSYGMSUB-U1930**

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Official Product	HV-32H307B/260/SURSYGMSUB-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	Aug.17. 2021	Version of 1.0	Page 1/16

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1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, and (c) whose failure to perform when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in a significant injury of the user.
2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

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Specifications are subject to change without notice. Data and drawings herein are copyrighted.	Aug.17. 2021	Version of 1.0	Page 2/16

## Compliance and Certification

ISO9002, QS9000 and ISO14001 Certified  
RoHS Compliant



## Orderable Information

**H V - 32H307B / 260 / SURSYGMSUB - U1930**

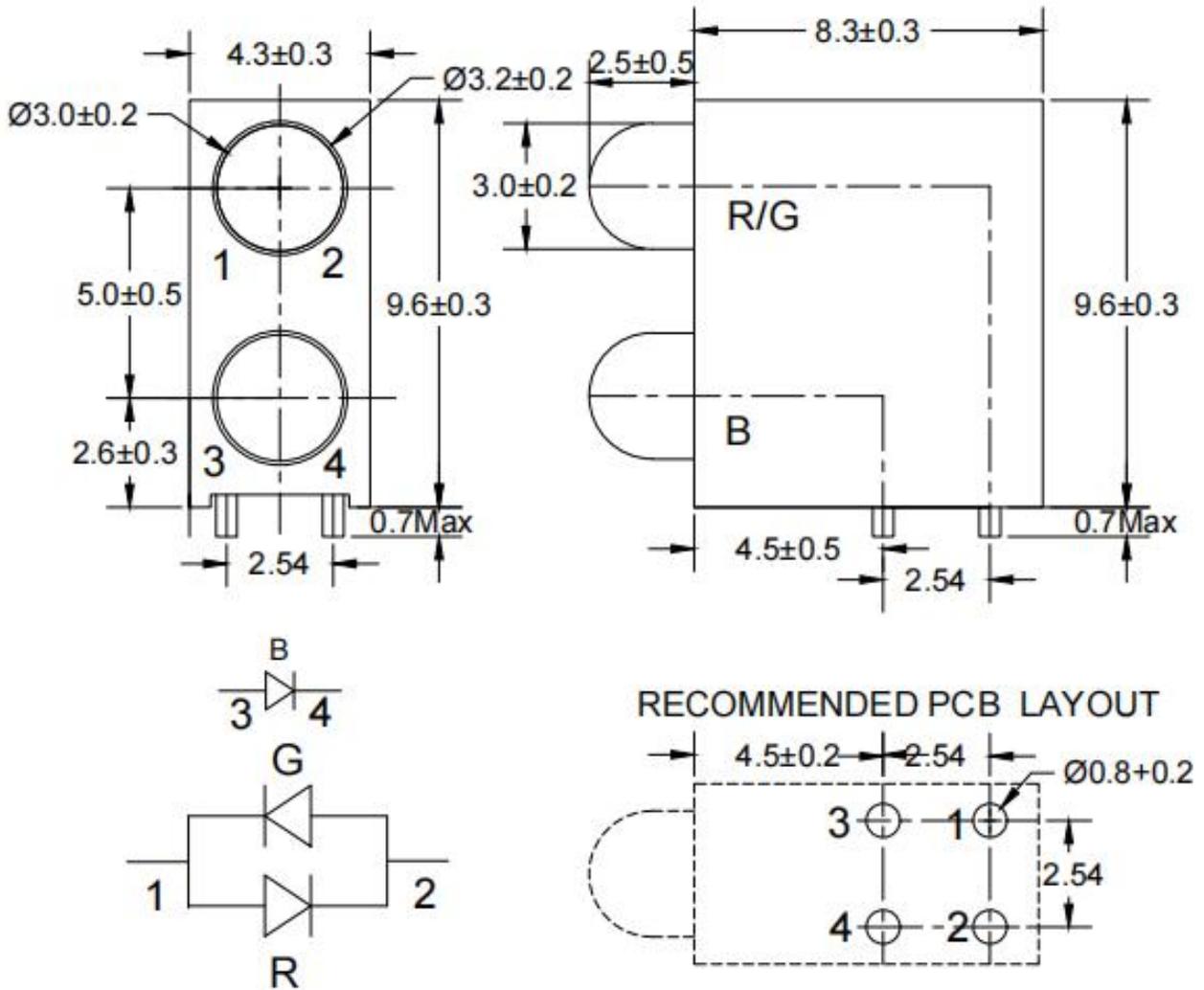
Series Name	Color Code	Remark
HV : HARVATEK	32H307B:Array 2 Lamp 260: 3.0mm Round LED LAMP. SURSYGSUB: AlGaInP 620nm RedChip. AlGaInP 570nm Green Chip. InGaN 470nm Blue Chip. M: White Diffused	U1930: Customer Product Code

## Features:

- Stable Color
- Popular 3.0mm through hole package.
- White diffused lens and Blue Diffused Lens.

Official Product	HV-32H307B/260/SURSYGMSUB-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug.17. 2021	Version of 1.0
			Page 3/16

## Package Dimensions:



### Notes:

1. All dimensions are millimeters.
2. Tolerance is +/-0.25mm unless otherwise noted.
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Official Product	HV-32H307B/260/SURSYGMSUB-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug.17. 2021	Version of 1.0
			Page 4/16

## Absolute Maximum Ratings at Ta=25°C

Parameter	Symbol	Rating	Unit	
Forward Current	IF	30	mA	
Operating Temperature	Topr	-40to+85	°C	
Storage Temperature	Tstg	-40to+85	°C	
Soldering Temperature*1	Tsol	260±5	°C	
Power Dissipation	Pd	R/G	75	mW
		B	100	
Reverse Voltage	VR	R/G	1.1	V
		B	5	
Peak Forward Current*2	IFP	R/G	75	mA
		B	100	

\*1:Soldering time  $\cong$  5 seconds. \*2: Pulse Width  $\cong$  100  $\mu$ s and Duty  $\cong$  1% .

Official Product	HV-32H307B/260/SURSYGMSUB-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug.17. 2021	Version of 1.0
		Page 5/16	

## Electrical and Optical Characteristic

Parameter	Symbol	Condition		Min.	Typ.	Max.	Unit
Forward Voltage	VF	IF=20mA	R/G	/	2.0	2.5	V
			B	/	3.0	3.5	
Reverse Current	IR	VR= 1.1 V	R/G	/	/	10	μA
		VR= 5 V	B				
Luminous Intensity	IV	IF=20mA	R	100	250	/	mcd
			G	16	50	/	
			B	400	1200	/	
Viewing Angle	2θ1/2	IF=20mA	R/G	/	70	/	
			B	/	60	/	
Peak Wavelength	λp	IF=20mA	R	/	630	/	nm
			G	/	575	/	
			B	/	465	/	
Dominant Wavelength	λd	IF=20mA	R	/	620	/	nm
			G	/	570	/	
			B	/	470	/	
Spectrum Radiation Bandwidth	Δλ	IF=20mA	R	/	20	/	nm
			G	/	25	/	
			B	/	20	/	

Notes:θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.

Official Product	HV-32H307B/260/SURSYGMSUB-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug.17. 2021	Version of 1.0
		Page 6/16	

**Specifications for Bin Grading:(R)**

Iv (mcd)		
Grade	Min.	Max.
R	100	200
S	160	320
T	250	500
U	400	800

Notes:

Luminous intensity: +/-15%.

Official Product	HV-32H307B/260/SURSYGMSUB-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	Aug.17. 2021	Version of 1.0	Page 7/16

**Specifications for Bin Grading:(G)**

Iv (mcd)		
Grade	Min.	Max.
M	16	32
N	25	50
P	40	80
Q	63	125
R	100	200

$\lambda d$ (nm)		
Grade	Min.	Max.
5	566	569
6	568	571
7	570	573
8	572	575
9	574	577

Notes:

- 1.Luminous intensity: +/-15%.
- 2.Wavelength: +/-1nm.

Official Product	HV-32H307B/260/SURSYGMSUB-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug.17. 2021	Version of 1.0
			Page 8/16

**Specifications for Bin Grading:(B)**

Iv (mcd)		
Grade	Min.	Max.
U	400	800
V	630	1250
W	1000	2000
X	1600	3200

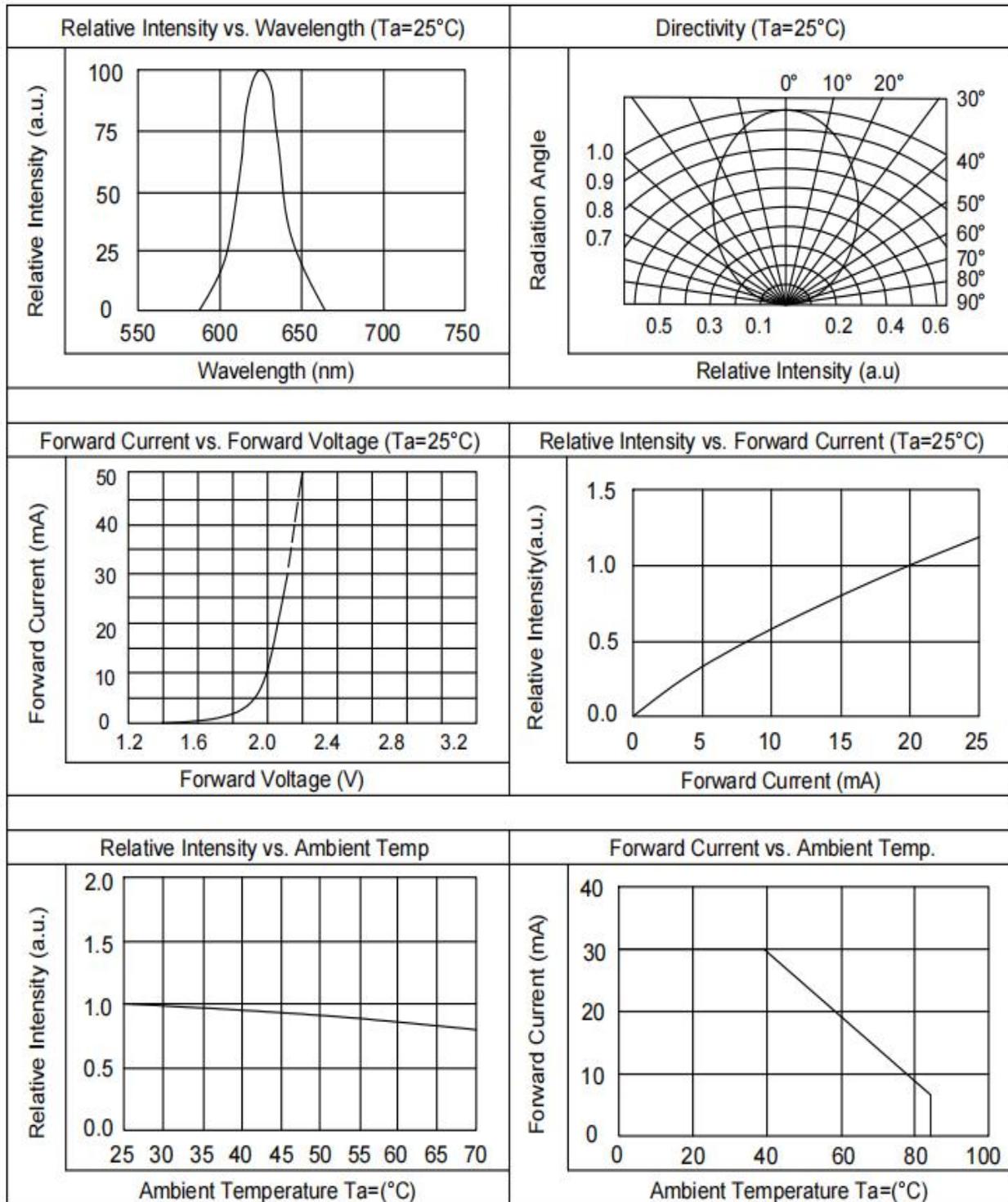
$\lambda d$ (nm)		
Grade	Min.	Max.
2	463.5	466.5
3	465.5	468.5
4	467.5	470.5
5	469.5	472.5
6	471.5	474.5

Notes:

- 1.Luminous intensity: +/-15%.
- 2.Wavelength: +/-1nm.

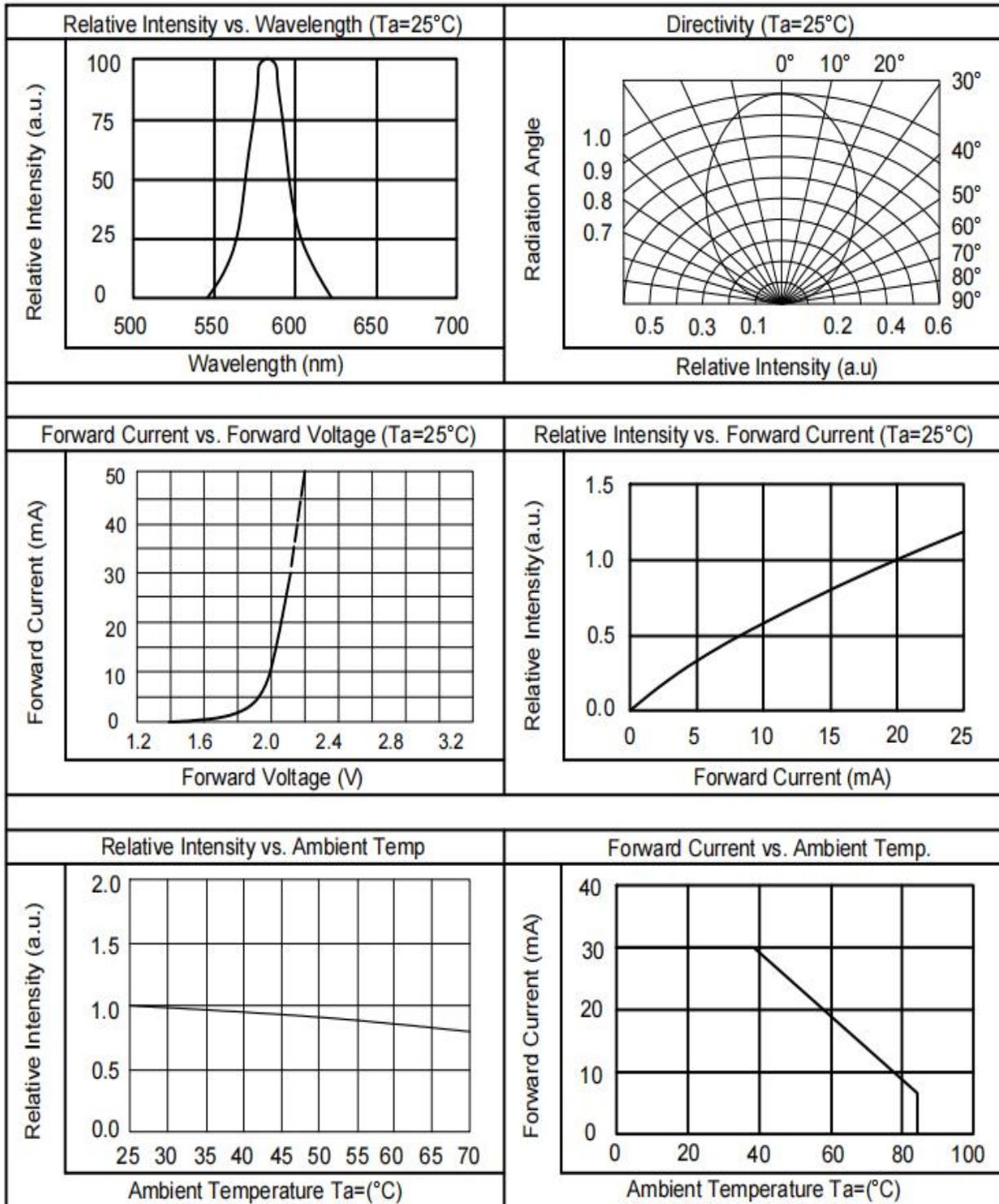
Official Product	HV-32H307B/260/SURSYGMSUB-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug.17. 2021	Version of 1.0
		Page 9/16	

## Typical Electro-Optical Characteristics Curves(R)



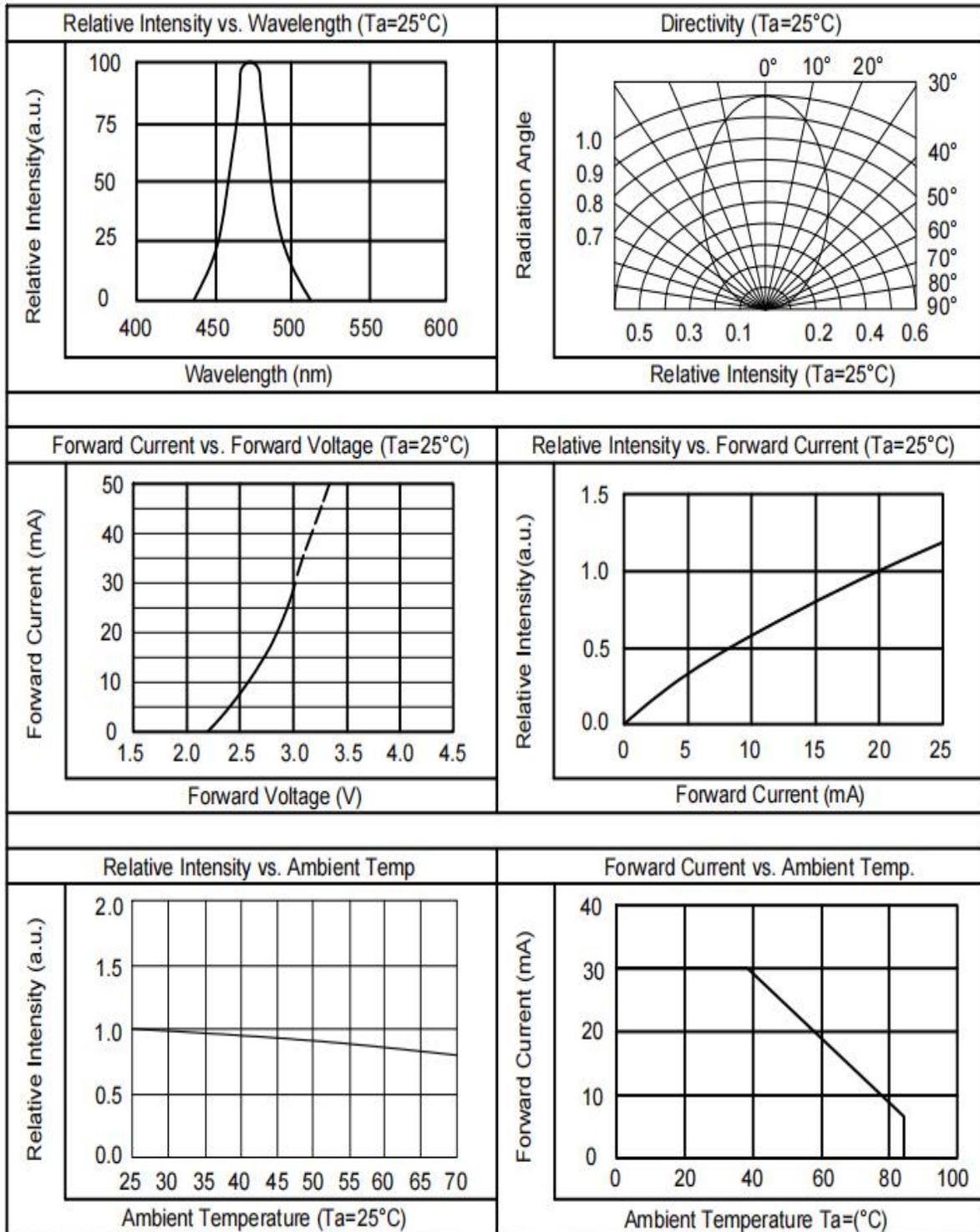
Official Product	HV-32H307B/260/SURSYGMSUB-U1930 *****	Customer Part No.	Data Sheet No. HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug.17. 2021	Version of 1.0 Page 10/16

**Typical Electro-Optical Characteristics Curve(G)**



Official Product	HV-32H307B/260/SURSYGMSUB-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	Aug.17. 2021	Version of 1.0	Page 11/16

## Typical Electro-Optical Characteristics Curve(B)



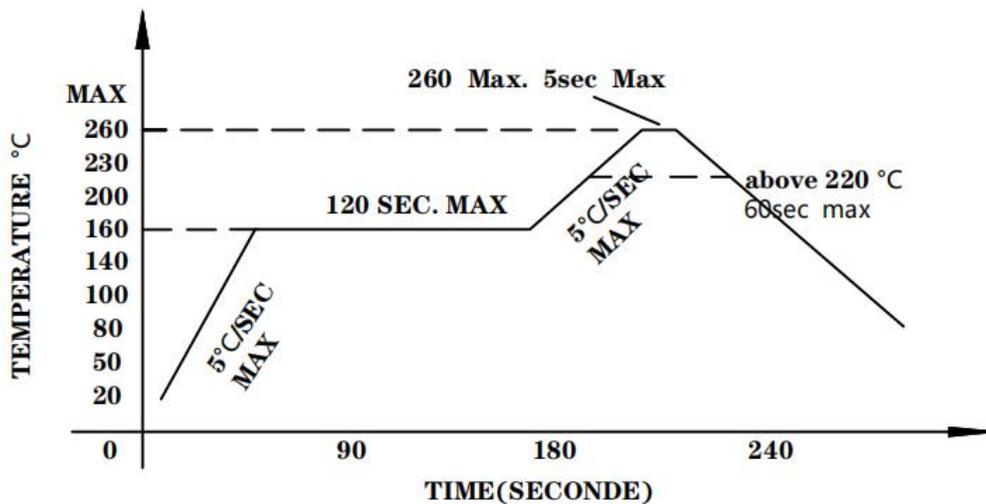
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	*****	*****	HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	Aug.17. 2021	Version of 1.0	Page 12/16

## Soldering condition

- Careful attention should be paid during soldering. When soldering, leave more than 2mm from solder joint to Led, and soldering beyond the base of the tie bar is recommended.
- Avoiding applying any stress to the lead frame while the LED are at high temperature particularly when soldering.
- Dip and hand soldering should not be done more than one time.
- After soldering the LED, the epoxy bulb should be protected from mechanical shock or vibration until the LED return to room temperature.
- A rapid-rate process is not recommended for cooling the LED down from the peak temperature.
- Although the recommended soldering conditions are specified in the above table, dip or hand soldering at the lowest possible temperature is desirable for the LED.
- Wave soldering parameter must be set and maintain according to recommended temperature and dwell time in the solder wave.

## Recommended soldering conditions

Hand Soldering		Wave Soldering	
Temp. at tip of iron	300°C Max. (30W Max.)	Preheat temp.	160°C Max. (120 sec Max.)
Soldering time	3 sec Max.	Bath temp. & time	260 Max., 5 sec Max
Distance	2mm Min.(From solder joint to Led)	Distance	2mm Min. (From solder joint to Led)



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Specifications are subject to change without notice. Data and drawings herein are copyrighted.	Aug.17. 2021	Version of 1.0	Page 13/16

## Reliability test items and conditions:

The reliability of products shall be satisfied with items listed below.

Confidence level: 97%

LTPD:3%

No	Item	Test Conditions	Test Hours/Cycle	Sample Size	Failure Judgment Criteria	Ac/Er
1	Solder Heat	TEMP:260°C±5 °C	10 SEC	76 PCS	$I_v \leq I_{vt} * 0.5$ or $V_f \geq U$ or $V_f \leq L$	0/1
2	Temperature Cycle	H:+100°C 15min ∫ 5min L:-40°C 15min	300 CYCLES	76 PCS		0/1
3	Thermal Shock	H:+100°C 5min ∫ 10sec L:-10°C 5min	300 CYCLES	76 PCS		0/1
4	High Temperature Storage	TEMP:100°C	1000 HRS	76 PCS		0/1
5	Low Temperature Storage	TEMP:-40°C	1000 HRS	76 PCS		0/1
6	DC Operating Life	TEMP:25°C IF=20mA	1000 HRS	76 PCS		0/1
7	High Temperature / High Humidity	85°C/85%RH	1000 HRS	76 PCS		0/1

Note:  $I_{vt}$ : To test  $I_v$  value of the chip before the reliability test.

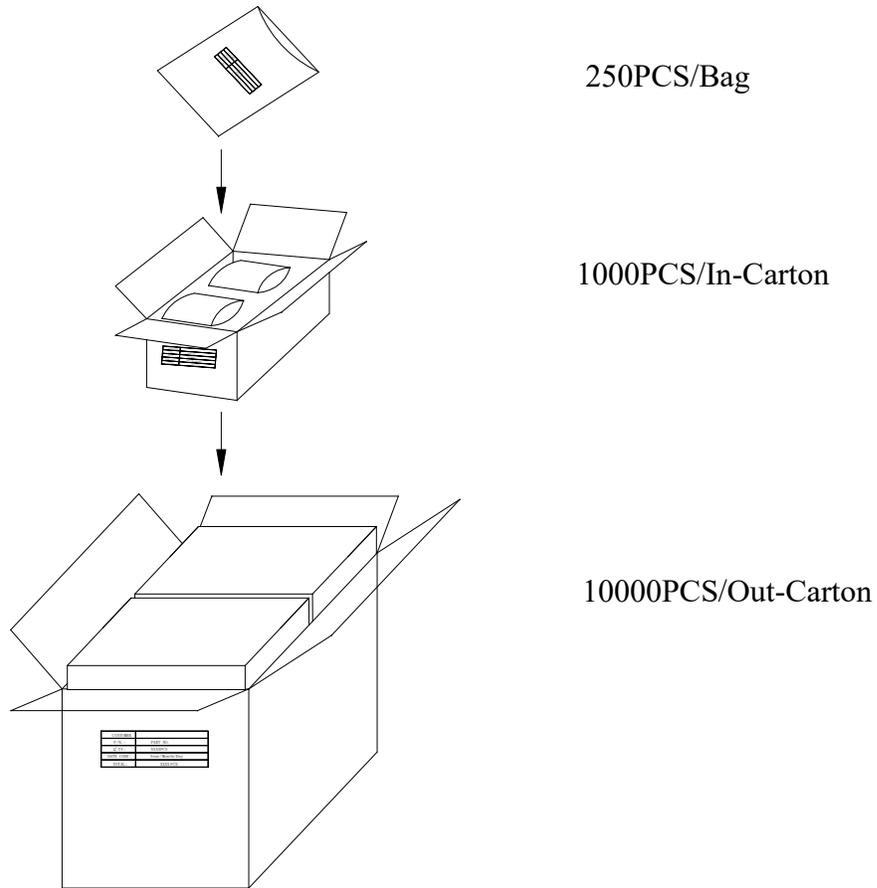
$I_v$ : The test value of the chip that has completed the reliability test

U: Upper Specification Limit

L: Lower Specification Limit

Official Product	HV-32H307B/260/SURSYGMSUB-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug.17. 2021	Version of 1.0
		Page 14/16	

## Packing Specification:



	<b>HARVATEK</b>	
CPN:		<b>RoHs</b>
P/N:		
<b>HV-32H307B/260/SURSYGMSUB-U1930</b>		
QTY:		CAT:
LOT NO:		HUE:
		REF:

Official Product	HV-32H307B/260/SURSYGMSUB-U1930 *****	Customer Part No. *****	Data Sheet No. HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug.17. 2021	Version of 1.0
			Page 15/16

## Revision History

Revision	Page	Version No.	Revision Date
Initial Release		1.0	08-17-2021

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	*****	*****	HV-32H307B/260/SURSYGMSUB-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	Aug.17. 2021	Version of 1.0	Page 16/16