EA-23178-078

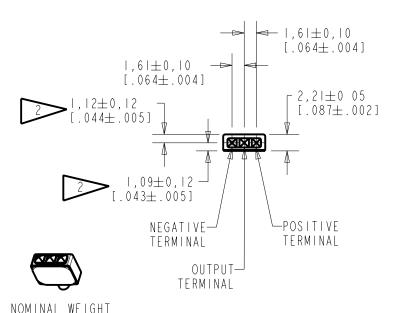
SHT I.I

#### NOTE:

I. INCREASED PRESSURE AT THE SOUND INLET CAUSES A POSITIVE GOING VOLTAGE TO APPEAR AT THE OUTPUT TERMINAL, RELATIVE TO THE NEGATIVE TERMINAL.

2 LOCA CONV

LOCATED FROM TWO SURFACES FOR CUSTOMER CONVENIENCE. ONLY APPLICABLE FROM ONE SURFACE, NOT TO BE USED TOGETHER. HORIZONTAL LOCATION FOR TERMINAL CENTERED TO  $\pm 0.17$  [.007].



| 1,6|5±0,065 -| [.0635±.0025]  $2.77 \pm 0.05$ 

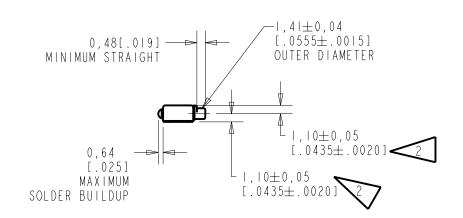
 $3.99 \pm 0.02$ 

**→** 5,56±0,02

 $[.219\pm.001]$ 

 $[.157 \pm .001]$ 

 $[.109\pm.002]$ 

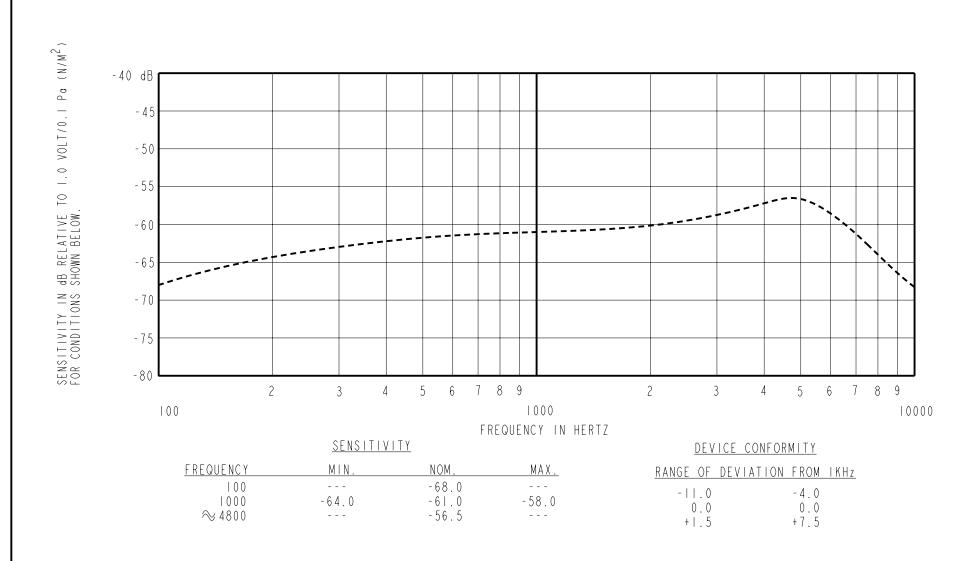


DIMENSIONS IN MILLIMETERS [INCHES]

KNOWLES ELECTRONICS ITASCA, ILLINOIS U.S.A.

.I3 GRAM

Revision	n C.O. # Implementation Date RELEASE LEVEL				REVISION
A	M10101333	12-14-06	Release	e d	A
SCALE:	•	2:1		DR. BY	DATE
	CK. BY	12-14-06 DATE			
TITLE:	MIC	ROPHONE	EA-23178-078	GJP APP. BY	12-21-06 Date
	OUTL	INE DRAWING	SHT I.I	G J P	12-21-06



## NOTES:

- I. CASE CONNECTED TO NEGATIVE TERMINAL.
- 2. MICROPHONE TO BE FUNCTIONAL WITH 10 VDC SUPPLY.
- 3. CONFORMS TO REQUIREMENTS SHOWN ON 'ELECTRET MICROPHONE ENVIRONMENTAL QUALIFICATION TEST, SHEET 2.2'.

TITLE:

PORT LOCATION	DC SUPPLY	AMPLIFIER CURRENT DRAIN	SENSITIVITY CHANGE ON REDUCING SUPPLY TO 0.9VDC	"A" WEIGHTED NOISE (I kHz EQUIV. SPL)	OUTPUT IMPEDANCE OHMS		CAPACITANCE ±50%			
					MIN.	NOM.	MAX.	1 - 2	1 - 3	
İ	128	1.3V	50 uA MAX.	3 dB MAX.	28.5 dB MAX.	2000	3500	6000	N A	NA

Revision	C.O. #	Implementation Date	RELEASE LEVEL	REVISION
				Α
			Released	ΙΑ
А	MI0101333	12-14-06		' '

KNOWLES ELECTRONICS ITASCA, ILLINOIS U.S.A.

WHEN TEST LIMITS ARE USED TO ESTABLISH INCOMING INSPECTION ACCEPTANCE/REJECTION BR. BY CRITERIA, CORRELATION OF TEST EQUIPMENT WITH KNOWLES IS ALSO REQUIRED FOR LSY LSY

NATION OF EQUIPMENT AND TEST METHOD VARIATION	LSY	12-14-06	
		CK. BY	DATE
MICROPHONE	EA-23178-078	GJP	12-21-06
MICKOLITORE	EN 2011 0 01 0	APP. BY	DATE
PERFORMANCE SPECIFICATION	SHT 2.1	GJP	12-21-06

DATE

SHEET 2.2

WHEN THESE TESTS ARE USED TO ESTABLISH PRODUCT QUALIFICATION, CORRELATION OF TEST EQUIPMENT WITH KNOWLES ELECTRONICS IS ALSO REQUIRED TO ELIMINATE EQUIPMENT AND TEST METHOD VARIATION.

BECAUSE THIS IS AN ACCELERATED LIFE TEST, IT FOLLOWS THAT THE UNITS WHICH HAVE BEEN TESTED WILL NOT QUALIFY AS IN-WARRANTY RETURNS. SINCE THESE TESTS ARE DESTRUCTIVE IN NATURE, DEVICES SUBJECTED TO THESE TESTS SHOULD NOT BE USED IN PRODUCTION.

### I. ACCELERATED DAMP HEAT TEST.

I.I PRECONDITIONING:

TIME - 16 HOURS TEMPERATURE - 22°C ±1°C HUMIDITY - 60% MAX. R.H.

1.2 TEST CONDITIONS:

TIME AT CONDITIONS: - 1000 HOURS
TEMPERATURE - 63°C ±1°C
HUMIDITY - 95% R.H. ±2%
VOLTAGE STRESS - DETAILED FIG. 1

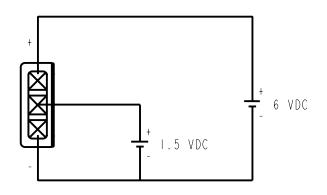


FIG. I

(AVOID CONDENSATION FALLING ON UNITS UNDER TEST.)

1.3 INITIAL MEASREMENTS:

AFTER PRECONDITIONING, MEASURE SENSITIVITY PER SHEET 2.1 OF THE APPLICABLE KNOWLES ELECTRONICS MICROPHONE PERFORMANCE SPECIFICATION.

I.4 TEST PROCEDURE:

INSERT UNIT(S) INTO TEST CHAMBER PER CONDITIONS OF 1.2.

1.5 RECOVERY:

TIME - 2 HOURS
TEMPERATURE - 22°C ± 1°C
HUMIDITY - 60% MAX. R.H.

I.6 FINAL MEASUREMENTS:

MEASURE SENSITIVITY PER CONDITIONS DESCRIBED ON SHEET 2.1.

1.7 REQUIREMENT:

NO UNITS WILL BE INOPERATIVE FOLLOWING THE TEST AND RECOVERY CYCLE.

## 2. SHOCK TEST

2.1 PRECONDITIONING:

TIME - 16 HOURS TEMPERATURE - 22°C ± 1°C HUMIDITY - 60% MAX. R.H.

2.2 TEST CONDITIONS:

HALF-SINE IMPULSE DURATION - 100 MICROSECONDS PEAK AMPLITUDE - 20,000 g

SPURIOUS DEVIATIONS IN THE HALF-SINE IMPULSE CURVE SHALL BE REDUCED TO WHERE RESULTS ARE NOT APPRECIABLY AFFECTS.

UNIT(S) TO BE SUBJECTED TO THE TEST CONDITIONS EITHER IN THE COVER UP OR COVER DOWN ORIENTATION.

2.3 INITIAL MEASUREMENTS:

AFTER PRECONDITIONING, MEASURE AND RECORD THE 1 kHz SENSITIVITY PER SHEET 2.1 OF THE APPLICABLE KNOWLES ELECTRONICS MICROPHONE PERFORMANCE SPECIFICATION.

2.4 TEST PROCEDURE:

STRESS UNIT(S) ACCORDING TO THE ABOVE 2.2 TEST CONDITIONS.

2.5 RECOVERY:

UNITS TO BE MEASURED IMMEDIATELY AFTER TEST CYCLE.

2.6 FINAL MEASUREMENTS:

MEASURE AND RECORD THE I kHz SENSITIVITY PER SHEET 2.1.

2.7 REQUIREMENT:

THE UNIT(S) SHALL SHOW A MAXIMUM CHANGE IN IKHZ SENSITIVITY (INITIAL TO FINAL) OF 1.0 dB AS A RESULT OF THE TEST CYCLE.

Revision	C.O. #	Implementation Date	RELEASE LEVEL	REVISION
			Released	Δ
А	M10101333	12-14-06	No reasea	1 /\
			INSPECTION ACCEPTANCE/REJECTION DR. B	r DATE

# KNOWLES ELECTRONICS ITASCA, ILLINOIS U.S.A.

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			CK. BY	DATE
TITLE:	MICROPHONE	EA-23178-078	GJP	12-21-06
	MI ONOT HORE	2 2011 0 0.0	APP. BY	DATE
	PERFORMANCE SPECIFICATION	SHT 2.2	GJP	12-21-06