

V48SC3R315

50W DC/DC Power Modules











Delphi Series V48SC, Sixteenth Brick Family DC/DC Power Modules: 36~75V in, 3.3V/15A out, 50W

The Delphi Module V48SC3R315, sixteenth brick, 36~75V input, single output, isolated DC/DC converter is the latest offering from a world leader in power system and technology and manufacturing — Delta Electronics, Inc. This product provides up to 50 watts of power in an industry standard footprint and pin out. With creative design technology and optimization of component placement, these converters possess outstanding electrical and thermal performances, as well as extremely high reliability under highly stressful operating conditions. The V48SC3R315 offers more than 91.5% high efficiency at 15A load.

FEATURES

- High efficiency: 91.5% @ 3.3V/15A
- Size
- Without heat spreader
- 33.0mm*22.8mm*9.5mm(1.30"*0.90"0.37")
- With heat spreader
- 33.0mm*22.8mm*12.7mm(1.30"*0.90"0.50")
- Industry standard pin out and footprint
- · Fixed frequency operation
- Input UVLO
- Hiccup output over current protection (OCP)
- Hiccup output over voltage protection (OVP)
- Auto recovery OTP
- Monotonic startup into normal and pre-biased loads
- 1500V isolation and basic insulation
- No minimum load required
- ISO 9001, TL 9000, ISO 14001, QS9000, OHSAS18001 certified manufacturing facility
- UL/cUL 60950-1 (US & Canada) recognized

OPTIONS

- Positive ON/OFF logic
- SMD PIN
- Through hole with heat spreader

APPLICATIONS

- Telecom / Datacom
- Wireless Networks
- Optical Network Equipment
- Server and Data Storage
- Industrial / Testing Equipment



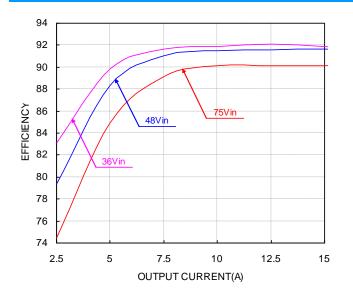
TECHNICAL SPECIFICATIONS

PARAMETER	NOTES and CONDITIONS	V48SC3R315				
		Min.	Тур.	Max.	Units	
ABSOLUTE MAXIMUM RATINGS						
Input Voltage Continuous				80	Vdc	
Transient	100ms			100	Vdc	
Operating Ambient Temperature		-40		85	°C	
Storage Temperature		-55		125	°C	
Input/Output Isolation Voltage				1500	Vdc	
INPUT CHARACTERISTICS Operating Input Voltage		36	48	75	Vdc	
Input Under-Voltage Lockout		30	40	73	vuc	
Turn-On Voltage Threshold		32.0	34.0	36.0	Vdc	
Turn-Off Voltage Threshold		30.0	32.0	34.0	Vdc	
Lockout Hysteresis Voltage		1	2	3	Vdc	
Maximum Input Current	Full Load, 36Vin		50	1.7	Α	
No-Load Input Current Off Converter Input Current	Vin=48V, Io=0A Vin=48V, Io=0A		50 5		mA mA	
Inrush Current (I2t)	VIII=48V, 10=0A		3	1	A2s	
Input Reflected-Ripple Current	P-P thru 12µH inductor, 5Hz to 20MHz		20	,	mA	
Input Voltage Ripple Rejection	120 Hz		-50		dB	
OUTPUT CHARACTERISTICS						
Output Voltage Set Point	Vin=48V, Io=0, Tc=25°C	3.25	3.30	3.35	Vdc	
Output Voltage Regulation Over Load	\/in_49\/ lo_lo min to lo mov			.40	m\/	
Over Line	Vin=48V, lo=lo min to lo max Vin=36V to 75V. lo=lo min			±10 ±10	mV mV	
Over Temperature	Vin=48V, Tc= min to max case temperatrue			±33	mV	
Total Output Voltage Range	over sample load, line and temperature	3.20		3.40	Vdc	
Output Voltage Ripple and Noise	5Hz to 20MHz bandwidth					
Peak-to-Peak	Full Load, 1μF ceramic, 10μF tantalum		50		mV	
RMS	Full Load, 1µF ceramic, 10µF tantalum		15	1-	mV	
Operating Output Current Range Output DC Current-Limit Inception	Output Voltage 10% Low	0 16.5		15 22.5	A A	
DYNAMIC CHARACTERISTICS	Output voltage 10% Low	10.5		22.5	A	
Output Voltage Current Transient	48V, 10μF Tan & 1μF Ceramic load cap, 0.1A/μs					
Positive Step Change in Output Current	50% lo.max to 75%		100		mV	
Negative Step Change in Output Current	75% lo.max to 50%		100		mV	
Settling Time (within 1% Vout nominal)			100		μs	
Turn-On Transient Start-Up Time, From On/Off Control			20		200.0	
Start-Up Time, From Input			20		ms ms	
Maximum Output Capacitance			20	10000	μF	
EFFICIENCY						
100% Load	Vin=48V		91.5		%	
60% Load	Vin=48V		91.5		%	
ISOLATION CHARACTERISTICS				4500	\	
Input to Output Isolation Resistance		10		1500	Vdc MΩ	
Isolation Capacitance		10	1000		pF	
FEATURE CHARACTERISTICS						
Switching Frequency		420	465	510	kHz	
ON/OFF Control, Negative Remote On/Off logic		-		0.0		
Logic Low (Module On)		0		0.8	V	
Logic High (Module Off) ON/OFF Current (for both remote on/off logic)	Ion/off at Von/off=0.0V	3.5		10	mA	
Leakage Current (for both remote on/off logic)	Logic High, Von/off=10V				uA	
Output Voltage Trim Range		-20		10	%	
Output Voltage Remote Sense Range				10	%	
Output Over-Voltage Protection	Over full temp range; % of nominal Vout	115		150	%	
GENERAL SPECIFICATIONS MTRE(with heat approader)	lo_909/ of lo may To_0590 Airflow 2001 514		15.4		Mhaura	
MTBF(with heat spreader) Weight	lo=80% of lo max; Tc=25°C;Airflow=300LFM Without heat spreader		15.1 15.0		M hours grams	
Weight	With heat spreader					
•	Refer to Figure 18 for Hot spot 1 location				grams	
Over-Temperature Shutdown (Without heat spreader)	(48Vin,80% lo, 200LFM,Airflow from Vin- to Vin+)		127		°C	
	Refer to Figure 20 for Hot spot 2 location				00	
Over-Temperature Shutdown (With heat spreader)			122		~(:	
Over-Temperature Shutdown (With heat spreader) Over-Temperature Shutdown (NTC resistor)	(48Vin,80% lo, 200LFM,Airflow from Vin- to Vin+) Refer to Figure 18 for NTC resistor location		122 125		°C	

(T_A=25°C, Natural convection, Vin=48Vdc, nominal Vout unless otherwise noted;

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http://www.deltaww.com/dcdc





6 75Vin 75Vin 48Vin 36Vin 36Vin 2.5 5 7.5 10 12.5 15 OUTPUT CURRENT(A)

Figure 1: Efficiency vs. load current for 36V, 48V, and 75V input voltage at 25°C.

Figure 2: Power dissipation vs. load current for 36V, 48V, and 75V input voltage at 25°C.

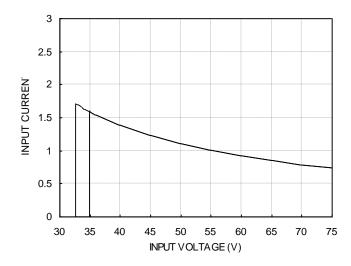
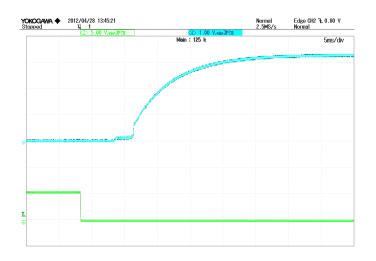


Figure 3: full load input characteristics at room temperature.



For Negative Remote On/Off Logic



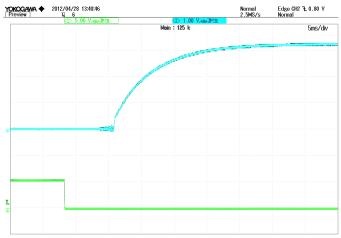
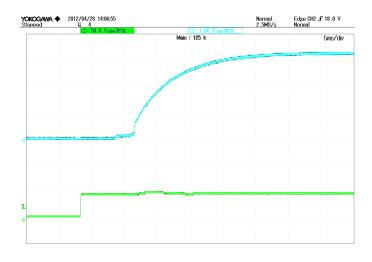


Figure 4: Turn-on transient at zero load current) (5ms/div). Top Trace: Vout; 1V/div; Bottom Trace: ON/OFF input: 5V/div.

Figure 5: Turn-on transient at full load current (5ms/div).
Top Trace: Vout: 1V/div; Bottom Trace: ON/OFF input: 5V/div.

For Input Voltage Start up



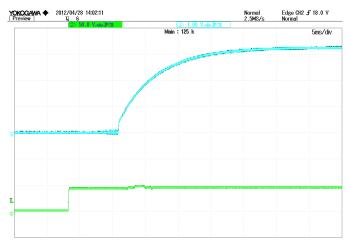
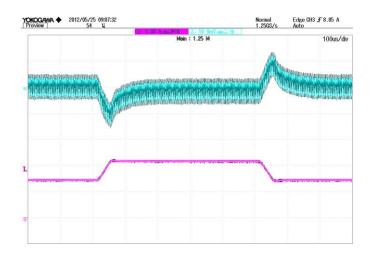


Figure 6: Turn-on transient at zero load current (5 ms/div). Top Trace: Vout; 1V/div; Bottom Trace: input voltage: 50V/div.

Figure 7: Turn-on transient at full load current (5 ms/div). Top Trace: Vout; 1V/div; Bottom Trace: input voltage: 50V/div.





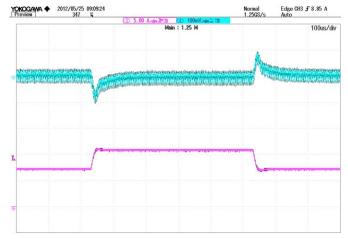
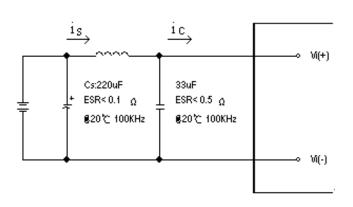


Figure 8: Output voltage response to step-change in load current (50%-75%-50% of full load; di/dt = 0.1A/µs). Load cap: 10µF, tantalum capacitor and 1µF ceramic capacitor. Top Trace: Vout; 50mV/div; Bottom Trace: output current: 5A/div. Time: 100us/div

Figure 9: Output voltage response to step-change in load current (50%-75%-50% of full load; di/dt = 2.5A/μs). Load cap: 10μF, tantalum capacitor and 1μF ceramic capacitor. Top Trace: Vout; 100mV/div; Bottom Trace: output current: 5A/div, Time: 100us/div



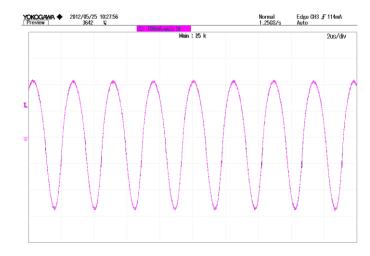
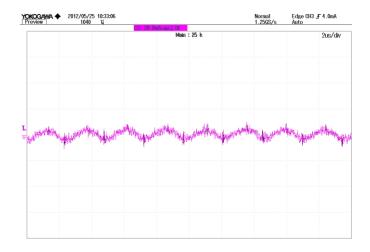


Figure 10: Test set-up diagram showing measurement points for Input Terminal Ripple Current and Input Reflected Ripple Current.

Note: Measured input reflected-ripple current with a simulated source Inductance (L_{TEST}) of 12 μ H. Capacitor Cs offset possible battery impedance. Measure current as shown above.

Figure 11: Input Terminal Ripple Current, i_c, at max output current and nominal input voltage with 12μH source impedance and 33μF electrolytic capacitor (100 mA/div, 2us/div).





Copper Strip

Vo(+)

10u

T

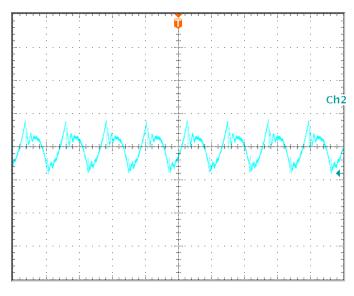
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SCOPE

RESISTIVE
LOAD

Figure 12: Input reflected ripple current, i_s , through a $12\mu H$ source inductor at nominal input voltage and max load current (20 mA/div, 2us/div).

Figure 13: Output voltage noise and ripple measurement test setup.



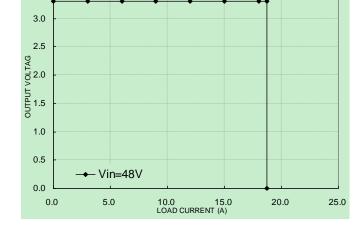


Figure 14: Output voltage ripple at nominal input voltage and max load current (20 mV/div, 2us/div)

Load capacitance: 1µF ceramic capacitor and 10µF tantalum capacitor. Bandwidth: 20 MHz.

Figure 15: Output voltage vs. load current showing typical current limit curves and converter shutdown points.



DESIGN CONSIDERATIONS

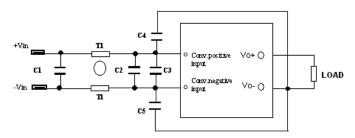
Input Source Impedance

The impedance of the input source connecting to the DC/DC power modules will interact with the modules and affect the stability. A low ac-impedance input source is recommended. If the source inductance is more than a few μ H, we advise 100 μ F electrolytic capacitor (ESR < 0.7 Ω at 100 kHz) mounted close to the input of the module to improve the stability.

Layout and EMC Considerations

Delta's DC/DC power modules are designed to operate in a wide variety of systems and applications. For design assistance with EMC compliance and related PWB layout issues, please contact Delta's technical support team. An external input filter module is available for easier EMC compliance design. Below is the reference design for an input filter tested with V48SC3R315 to meet class A in CISSPR 22.

Schematic and Components List



EMI test schematic

C1= 3.3uF/100 V

C2= 47uF/100 V

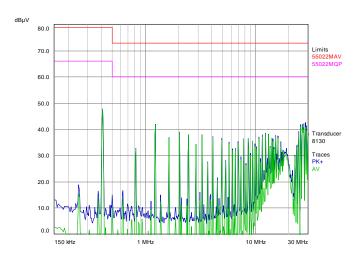
C3= 47uF/100 V

C4=C5=1nF/250Volt

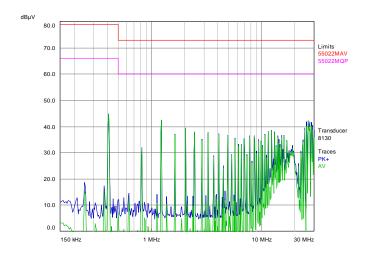
T1=1mH, common choke , type P53910(Pulse)

Test Result:

At T = +25°C, Vin = 48 V and full load Green line is quasi peak mode; Blue line is average mode.



EMI test positive line



EMI test negative line

Safety Considerations

The power module must be installed in compliance with the spacing and separation requirements of the end-user's safety agency standard, i.e., UL60950-1, CSA C22.2 NO. 60950-1 2nd and IEC 60950-1 2nd: 2005 and EN 60950-1 2nd: 2006+A11+A1: 2010, if the system in which the power module is to be used must meet safety agency requirements.



Basic insulation based on 75 Vdc input is provided between the input and output of the module for the purpose of applying insulation requirements when the input to this DC-to-DC converter is identified as TNV-2 or SELV. An additional evaluation is needed if the source is other than TNV-2 or SELV.

When the input source is SELV circuit, the power module meets SELV (safety extra-low voltage) requirements. If the input source is a hazardous voltage which is greater than 60 Vdc and less than or equal to 75 Vdc, for the module's output to meet SELV requirements, all of the following must be met:

- The input source must be insulated from the ac mains by reinforced or double insulation.
- The input terminals of the module are not operator accessible.
- A SELV reliability test is conducted on the system where the module is used, in combination with the module, to ensure that under a single fault, hazardous voltage does not appear at the module's output.

When installed into a Class II equipment (without grounding), spacing consideration should be given to the end-use installation, as the spacing between the module and mounting surface have not been evaluated.

The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

This power module is not internally fused. To achieve optimum safety and system protection, an input line fuse is highly recommended. The safety agencies require a normal-blow fuse with 20A maximum rating to be installed in the ungrounded lead. A lower rated fuse can be used based on the maximum inrush transient energy and maximum input current.

Soldering and Cleaning Considerations

Post solder cleaning is usually the final board assembly process before the board or system undergoes electrical testing. Inadequate cleaning and/or drying may lower the reliability of a power module and severely affect the finished circuit board assembly test. Adequate cleaning and/or drying is especially important for un-encapsulated and/or open frame type power modules. For assistance on appropriate soldering and cleaning procedures, please contact Delta's technical support team.

FEATURES DESCRIPTIONS

Over-Current Protection

The modules include an internal output over-current protection circuit, which will endure current limiting for an unlimited duration during output overload. If the output current exceeds the OCP set point, the modules will shut down, and will try to restart after shutdown(hiccup mode). If the overload condition still exists, the module will shut down again. This restart trial will continue until the overload condition is corrected.

Over-Voltage Protection

The modules include an internal output over-voltage protection circuit, which monitors the voltage on the output terminals. If this voltage exceeds the over-voltage set point, the protection circuit will constrain the max duty cycle to limit the output voltage, if the output voltage continuously increases the modules will shut down, and then restart after a hiccup-time (hiccup mode).

Over-Temperature Protection

The over-temperature protection consists of circuitry that provides protection from thermal damage. If the temperature exceeds the over-temperature threshold the module will shut down. The module will restart after the temperature is within specification.

Remote On/Off

The remote on/off feature on the module can be either negative or positive logic. Negative logic turns the module on during a logic low and off during a logic high. Positive logic turns the modules on during a logic high and off during a logic low.

Remote on/off can be controlled by an external switch between the on/off terminal and the Vi (-) terminal. The switch can be an open collector or open drain. For negative logic if the remote on/off feature is not used, please short the on/off pin to Vi (-). For positive logic if the remote on/off feature is not used, please leave the on/off pin to floating.

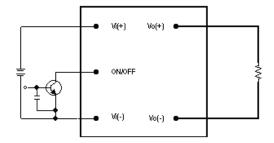


Figure 16: Remote on/off implementation



Output Voltage Adjustment (TRIM)

To increase or decrease the output voltage set point, connect an external resistor between the TRIM pin and either the SENSE(+) or SENSE(-). The TRIM pin should be left open if this feature is not used.

For trim down, the external resistor value required to obtain a percentage of output voltage change \triangle % is defined as:

$$Rtrim - down = \left[\frac{511}{\Delta} - 10.22\right] (K\Omega)$$

Ex. When Trim-down -20% (3.30Vx0.8=2.64V)

$$Rtrim - down = \left[\frac{511}{20} - 10.22\right](K\Omega) = 15.33(K\Omega)$$

For trim up, the external resistor value required to obtain a percentage output voltage change $\triangle\%$ is defined as:

$$Rtrim - up = \frac{5.11\text{Vo}(100 + \Delta)}{1.225\Delta} - \frac{511}{\Delta} - 10.22(K\Omega)$$

Ex. When Trim-up +10% (3.3Vx1.1=3.63V)

$$Rtrim - up = \frac{5.11 \times 3.3 \times (100 + 10)}{1.225 \times 10} - \frac{511}{10} - 10.22 = 90.1 (K\Omega)$$

The output voltage can be increased by both the remote sense and the trim, however the maximum increase is the larger of either the remote sense or the trim, not the sum of both.

When using remote sense and trim, the output voltage of the module is usually increased, which increases the power output of the module with the same output current.

Care should be taken to ensure that the maximum output power of the module remains at or below the maximum rated power.

THERMAL CONSIDERATIONS

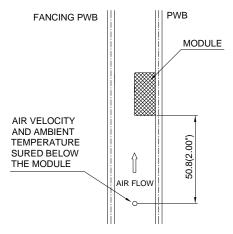
Thermal management is an important part of the system design. To ensure proper, reliable operation, sufficient cooling of the power module is needed over the entire temperature range of the module. Convection cooling is usually the dominant mode of heat transfer.

Hence, the choice of equipment to characterize the thermal performance of the power module is a wind tunnel.

Thermal Testing Setup

Delta's DC/DC power modules are characterized in heated vertical wind tunnels that simulate the thermal environments encountered in most electronics equipment. This type of equipment commonly uses vertically mounted circuit cards in cabinet racks in which the power modules are mounted.

The following figure shows the wind tunnel characterization setup. The power module is mounted on a test PWB and is vertically positioned within the wind tunnel. The space between the neighboring PWB and the top of the power module is constantly kept at 6.35mm (0.25").



Note: Wind Tunnel Test Setup Figure Dimensions are in millimeters and (Inches)

Figure 17: Wind tunnel test setup

Thermal Derating

Heat can be removed by increasing airflow over the module. To enhance system reliability, the power module should always be operated below the maximum operating temperature. If the temperature exceeds the maximum module temperature, reliability of the unit may be affected.



THERMAL CURVES (WITHOUT HEAT SPREADER)

Figure 18: * Hot spot 1& NTC resistor temperature measured points

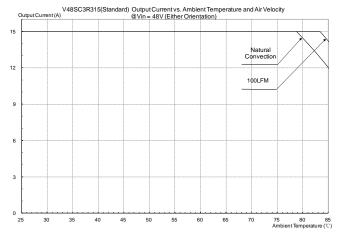


Figure 19: Output current vs. ambient temperature and air velocity @Vin=48V(Either Orientation, airflow from Vin- to Vin+, without heat spreader)

THERMAL CURVES (WITH HEAT SPREADER)

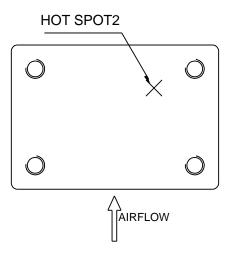


Figure 20: * Hot spot 2 temperature measured point

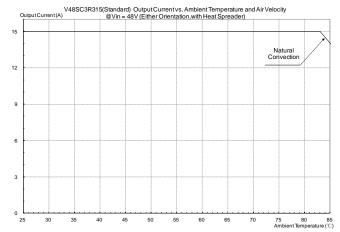
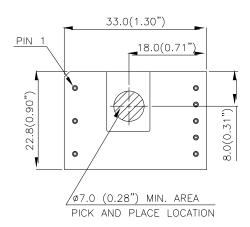


Figure 21: Output current vs. ambient temperature and air velocity @Vin=48V(Either Orientation, airflow from Vin- to Vin+, with heat spreader)

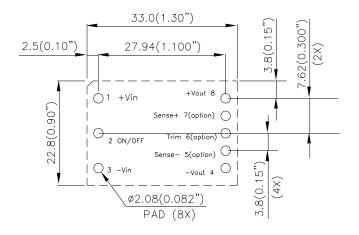


PICK AND PLACE LOCATION



NOTES:
ALL DIMENSIONS ARE IN MILLIMETERS AND (INCHES)
TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.)
X.XXmm±0.25mm(X.XXX in.±0.010 in.)

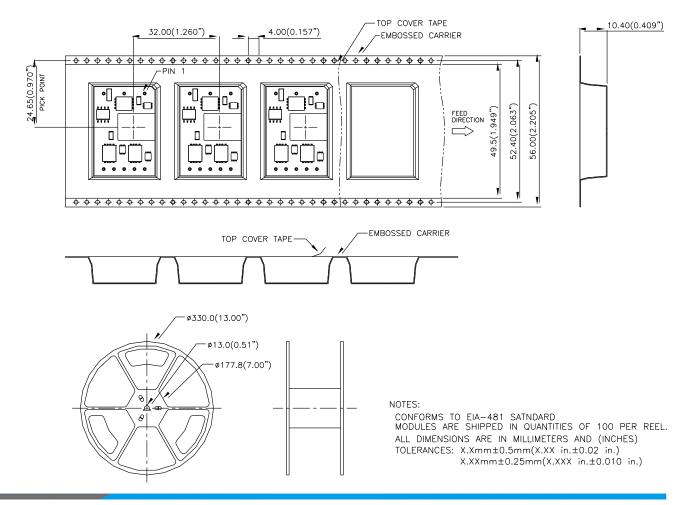
RECOMMENDED PAD LAYOUT (SMD)



RECOMENDED P.W.B. PAD LAYOUT

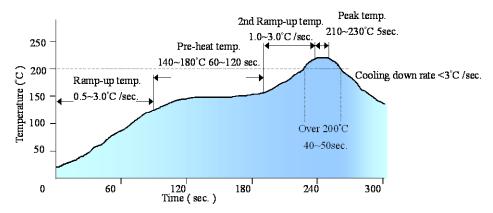
NOTES:

SURFACE-MOUNT TAPE & REEL



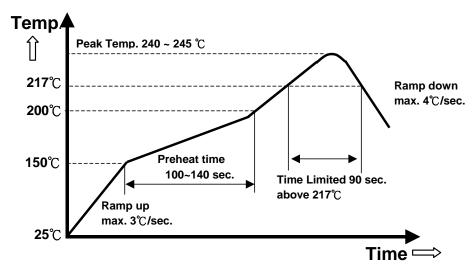


LEADED (Sn/Pb) PROCESS RECOMMEND TEMP. PROFILE(for SMD models)



Note: The temperature refers to the pin of V48SC, measured on the +Vout pin joint.

LEAD FREE (SAC) PROCESS RECOMMEND TEMP. PROFILE(for SMD models)

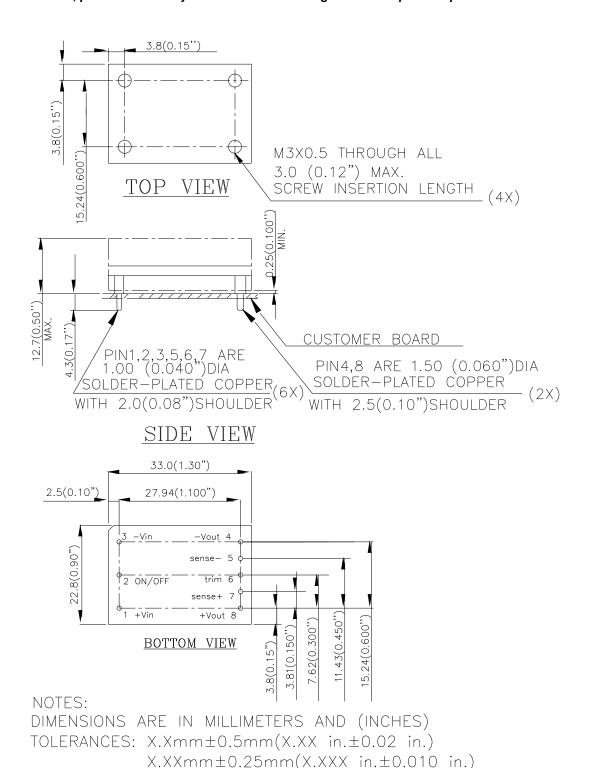


Note: The temperature refers to the pin of V48SC, measured on the +Vout pin joint.



MECHANICAL DRAWING (WITH HEAT SPREADER)

For modules with through-hole pins and the optional heatspreader, they are intended for wave soldering assembly onto system boards; please do not subject such modules through reflow temperature profile.



Note: All pins are copper with matte Tin(Pb free) plated over Nickel under plating.



MECHANICAL DRAWING (WITHOUT HEAT SPREADER)

Surface-mount module Through-hole module 33.0(1.30") 33.0(1.30") 3.8(0.15") 3.8(0.15" 81(0.150" .81(0.150 7.62(0.300") 11.43(0.450" 1.43(0.450" 5.24(0.600" .62(0.300" 5.24(0.600 2.5(0.10" 27.94(1.100" 2.5(0.10 27.94(1.100" +Vout 8 +Vout 8 22.8(0.90") 22.8(0.90") T2 ON/OFF ON/OFF sense- 5 sense- 5 3 –Vin 3 –Vin -Vout 4 -Vout 4 TOP VIEW TOP VIEW 0.25(0.010") 25(0.008") 9.5(0.37") 9.5(0.37") MAX. PIN1,2,3,5,6,7 ARE 1.00(0.040")DIA MAX. 0.120 CUSTOMER BOARD CUSTOMER BOARD 4.3(0.17") SOLDER-PLATÉD BRASS PIN4,8 ARE 1.57(0.062")DIA WITH 2.0(0.08")SHOULDER (6x) SOLDER-PLATED BRASS (8X) 1.50(0.060")DIA SOLDER-PLATED COPPER WITH 2.5(0.08")SHOULDER (2X) SIDE VIEW SIDE VIEW DIMENSIONS ARE IN MILLIMETERS AND (INCHES)

TOLERANCES: $X.Xmm\pm0.5mm(X.XX in.\pm0.02 in.)$ $X.XXmm\pm0.25mm(X.XXX in.\pm0.010 in.)$

Note: All pins are copper alloy with matte Tin(Pb free) plated over Nickel under plating.



PART NUMBERING SYSTEM									
V	48	s	С	3R3	15	N	N	F	А
Form	Input	Number of	Product	Output	Output	ON/OFF	Pin		Option Code
Factor	Voltage	Outputs	Series	Voltage	Current	Logic	Length		
V -	48-	S –	C-	3R3-	15-	N –	N - 0.145"	F-	A – Standard Function
Sixteenth	36V~75V	Single	Series	3.3V	15A	Negative	R - 0.170" M - SMD pin	RoHS 6/6 (Lead Free)	H– With Heatspreader
Brick			Number					Space - RoHS5/6	

MODEL LIST								
MODEL NAME	INPUT		OUTPUT		EFF @ 100% LOAD			
V48SC3R315NNFA	36V~75V	1.7A	3.3V	15A	91.5%			

Default remote on/off logic is negative and pin length is 0.170"

For different remote on/off logic and pin length, please refer to part numbering system above or contact your local sales office. For modules with through-hole pins and the optional heatspreader, they are intended for wave soldering assembly onto system boards; please do not subject such modules through reflow temperature profile.

CONTACT: www.deltaww.com/dcdc

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Fax: +886 3 4513485 Email: <u>DCDC@delta.com.tw</u>

WARRANTY

Delta offers a two (2) year limited warranty. Complete warranty information is listed on our web site or is available upon request from Delta.

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