



# STGB19NC60KD, STGF19NC60KD, STGP19NC60KD

20 A, 600 V short-circuit rugged IGBT

Datasheet – production data

## Features

- Low on-voltage drop ( $V_{CE(sat)}$ )
- Low  $C_{res}$  /  $C_{ies}$  ratio (no cross conduction susceptibility)
- Short circuit withstand time 10  $\mu$ s
- IGBT co-packaged with Ultrafast free-wheeling diode

## Applications

- High frequency inverters
- Motor drivers

## Description

This IGBT utilizes the advanced PowerMESH™ process resulting in an excellent trade-off between switching performance and low on-state behavior.

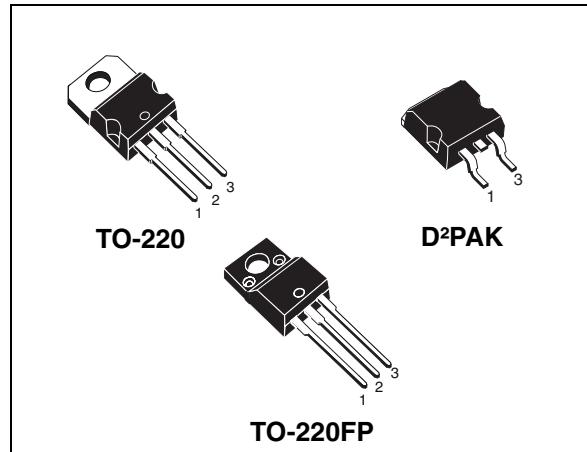


Figure 1. Internal schematic diagram

Table 1. Device summary

| Order codes    | Marking    | Packages           | Packaging     |
|----------------|------------|--------------------|---------------|
| STGB19NC60KDT4 | GB19NC60KD | D <sup>2</sup> PAK | Tape and reel |
| STGF19NC60KD   | GF19NC60KD | TO-220FP           | Tube          |
| STGP19NC60KD   | GP19NC60KD | TO-220             | Tube          |

## Contents

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# 1 Electrical ratings

**Table 2. Absolute maximum ratings**

| Symbol         | Parameter   | Value                        |          | Unit             |
|----------------|---|------------------------------|----------|------------------|
|                |   | D <sup>2</sup> PAK<br>TO-220 | TO-220FP |                  |
| $V_{CES}$      | Collector-emitter voltage ( $V_{GE} = 0$ )  | 600                          |          | V                |
| $I_C^{(1)}$    | Collector current (continuous) at $T_C = 25^\circ\text{C}$  | 35                           | 16       | A                |
| $I_C^{(1)}$    | Collector current (continuous) at $T_C = 100^\circ\text{C}$   | 20                           | 10       | A                |
| $I_{CL}^{(2)}$ | Turn-off latching current   | 75                           |          | A                |
| $I_{CP}^{(3)}$ | Pulsed collector current  | 75                           |          | A                |
| $V_{GE}$       | Gate-emitter voltage  | $\pm 20$                     |          | V                |
| $I_F$          | Diode RMS forward current at $T_C = 25^\circ\text{C}$   | 20                           |          | A                |
| $I_{FSM}$      | Surge non repetitive forward current $t_p = 10 \text{ ms}$ sinusoidal   | 50                           |          | A                |
| $P_{TOT}$      | Total dissipation at $T_C = 25^\circ\text{C}$   | 125                          | 32       | W                |
| $t_{scw}$      | Short circuit withstand time, $V_{CE} = 0.5 V_{(BR)CES}$<br>$T_j = 125^\circ\text{C}$ , $R_G = 10 \Omega$ , $V_{GE} = 12 \text{ V}$ | 10                           |          | $\mu\text{s}$    |
| $T_j$          | Operating junction temperature  | – 55 to 150                  |          | $^\circ\text{C}$ |

1. Calculated according to the iterative formula:

$$I_c(T_c) = \frac{T_{J(MAX)} - T_c}{R_{thj-c} \times V_{CE(sat)(MAX)} \cdot (T_c, I_c)}$$

2.  $V_{clamp} = 80\%, (V_{CES})$ ,  $T_j = 150^\circ\text{C}$ ,  $R_G = 10 \Omega$ ,  $V_{GE} = 15 \text{ V}$

3. Pulse width limited by max. junction temperature allowed

**Table 3. Thermal resistance**

| Symbol         | Parameter                                   | Value                        |          | Unit               |
|----------------|---|------------------------------|----------|--------------------|
|                |   | D <sup>2</sup> PAK<br>TO-220 | TO-220FP |                    |
| $R_{thj-case}$ | Thermal resistance junction-case IGBT max.  | 0.95                         | 3.9      | $^\circ\text{C/W}$ |
|                | Thermal resistance junction-case diode max. | 3                            | 5.6      | $^\circ\text{C/W}$ |
| $R_{thj-amb}$  | Thermal resistance junction-ambient max.    | 62.5                         |          | $^\circ\text{C/W}$ |

## 2 Electrical characteristics

( $T_{CASE} = 25^\circ\text{C}$  unless otherwise specified)

**Table 4. Static**

| Symbol         | Parameter  | Test conditions   | Min. | Typ.        | Max.      | Unit                |
|----------------|--|---|------|-------------|-----------|---------------------|
| $V_{(BR)CES}$  | Collector-emitter breakdown voltage ( $V_{GE} = 0$ ) | $I_C = 1 \text{ mA}$  | 600  |             |           | V                   |
| $V_{CE(sat)}$  | Collector-emitter saturation voltage                 | $V_{GE} = 15 \text{ V}, I_C = 12 \text{ A}$<br>$V_{GE} = 15 \text{ V}, I_C = 12 \text{ A}, T_C = 125^\circ\text{C}$ |      | 2.0<br>1.65 | 2.75      | V                   |
| $I_{CES}$      | Collector cut-off current ( $V_{GE} = 0$ )           | $V_{CE} = 600 \text{ V}$<br>$V_{CE} = 600 \text{ V}, T_C = 125^\circ\text{C}$                                       |      |             | 150<br>1  | $\mu\text{A}$<br>mA |
| $V_{GE(th)}$   | Gate threshold voltage                               | $V_{CE} = V_{GE}, I_C = 250 \mu\text{A}$  | 4.5  |             | 6.5       | V                   |
| $I_{GES}$      | Gate-emitter leakage current ( $V_{CE} = 0$ )        | $V_{GE} = \pm 20 \text{ V}$   |      |             | $\pm 100$ | nA                  |
| $g_{fs}^{(1)}$ | Forward transconductance                             | $V_{CE} = 15 \text{ V}, I_C = 12 \text{ A}$   |      | 15          |           | S                   |

1. Pulsed: Pulse duration = 300  $\mu\text{s}$ , duty cycle 1.5%

**Table 5. Dynamic**

| Symbol                              | Parameter   | Test conditions  | Min. | Typ.              | Max. | Unit           |
|-------------------------------------|---|--|------|-------------------|------|----------------|
| $C_{ies}$<br>$C_{oes}$<br>$C_{res}$ | Input capacitance<br>Output capacitance<br>Reverse transfer capacitance | $V_{CE} = 25 \text{ V}, f = 1 \text{ MHz}, V_{GE} = 0$                                 |      | 1170<br>127<br>28 |      | pF<br>pF<br>pF |
| $Q_g$<br>$Q_{ge}$<br>$Q_{gc}$       | Total gate charge<br>Gate-emitter charge<br>Gate-collector charge       | $V_{CE} = 480 \text{ V}, I_C = 12 \text{ A}, V_{GE} = 15 \text{ V}$<br>(see Figure 21) |      | 55<br>11<br>26    |      | nC<br>nC<br>nC |

**Table 6. Switching on/off (inductive load)**

| Symbol                                 | Parameter   | Test conditions  | Min. | Typ.             | Max. | Unit                               |
|--|---|--|------|------------------|------|------------------------------------|
| $t_{d(on)}$<br>$t_r$<br>$(di/dt)_{on}$ | Turn-on delay time<br>Current rise time<br>Turn-on current slope  | $V_{CC} = 480 \text{ V}$ , $I_C = 12 \text{ A}$<br>$R_G = 10 \Omega$ , $V_{GE} = 15 \text{ V}$ ,<br>(see Figure 20)                              |      | 30<br>8<br>1450  |      | ns<br>ns<br>$\text{A}/\mu\text{s}$ |
| $t_{d(on)}$<br>$t_r$<br>$(di/dt)_{on}$ | Turn-on delay time<br>Current rise time<br>Turn-on current slope  | $V_{CC} = 480 \text{ V}$ , $I_C = 12 \text{ A}$<br>$R_G = 10 \Omega$ , $V_{GE} = 15 \text{ V}$ ,<br>$T_c = 125^\circ\text{C}$<br>(see Figure 20) |      | 30<br>8<br>1380  |      | ns<br>ns<br>$\text{A}/\mu\text{s}$ |
| $t_r(V_{off})$<br>$t_d(off)$<br>$t_f$  | Off voltage rise time<br>Turn-off delay time<br>Current fall time | $V_{CC} = 480 \text{ V}$ , $I_C = 12 \text{ A}$<br>$R_G = 10 \Omega$ , $V_{GE} = 15 \text{ V}$ ,<br>(see Figure 20)                              |      | 35<br>105<br>85  |      | ns<br>ns<br>ns                     |
| $t_r(V_{off})$<br>$t_d(off)$<br>$t_f$  | Off voltage rise time<br>Turn-off delay time<br>Current fall time | $V_{CC} = 480 \text{ V}$ , $I_C = 12 \text{ A}$ ,<br>$R_G = 10 \Omega$ , $V_{GE} = 15 \text{ V}$<br>$T_c = 125^\circ\text{C}$<br>(see Figure 20) |      | 65<br>145<br>125 |      | ns<br>ns<br>ns                     |

**Table 7. Switching energy (inductive load)**

| Symbol                                  | Parameter   | Test conditions  | Min | Typ.              | Max | Unit  |
|---|---|--|-----|-------------------|-----|---|
| $E_{on}$<br>$E_{off}^{(1)}$<br>$E_{ts}$ | Turn-on switching losses<br>Turn-off switching losses<br>Total switching losses | $V_{CC} = 480 \text{ V}$ , $I_C = 12 \text{ A}$<br>$R_G = 10 \Omega$ , $V_{GE} = 15 \text{ V}$ ,<br>(see Figure 20)                              |     | 165<br>255<br>420 |     | $\mu\text{J}$<br>$\mu\text{J}$<br>$\mu\text{J}$ |
| $E_{on}$<br>$E_{off}^{(1)}$<br>$E_{ts}$ | Turn-on switching losses<br>Turn-off switching losses<br>Total switching losses | $V_{CC} = 480 \text{ V}$ , $I_C = 12 \text{ A}$<br>$R_G = 10 \Omega$ , $V_{GE} = 15 \text{ V}$ ,<br>$T_c = 125^\circ\text{C}$<br>(see Figure 20) |     | 250<br>445<br>695 |     | $\mu\text{J}$<br>$\mu\text{J}$<br>$\mu\text{J}$ |

1. Turn-off losses include also the tail of the collector current.

**Table 8. Collector-emitter diode**

| Symbol                            | Parameter  | Test conditions   | Min. | Typ.          | Max. | Unit          |
|-----------------------------------|--|---|------|---------------|------|---------------|
| $V_F$                             | Forward on-voltage   | $I_F = 12 \text{ A}$<br>$I_F = 12 \text{ A}$ , $T_c = 125^\circ\text{C}$  |      | 1.9<br>1.6    |      | V<br>V        |
| $t_{rr}$<br>$Q_{rr}$<br>$I_{rrm}$ | Reverse recovery time<br>Reverse recovery charge<br>Reverse recovery current | $I_F = 12 \text{ A}$ , $V_R = 40 \text{ V}$ ,<br>$di/dt = 100 \text{ A}/\mu\text{s}$<br>(see Figure 23)                             |      | 31<br>30<br>2 |      | ns<br>nC<br>A |
| $t_{rr}$<br>$Q_{rr}$<br>$I_{rrm}$ | Reverse recovery time<br>Reverse recovery charge<br>Reverse recovery current | $I_F = 12 \text{ A}$ , $V_R = 40 \text{ V}$ ,<br>$T_c = 125^\circ\text{C}$ , $di/dt = 100 \text{ A}/\mu\text{s}$<br>(see Figure 23) |      | 50<br>70<br>4 |      | ns<br>nC<br>A |

## 2.1 Electrical characteristics (curves)

Figure 2. Output characteristics

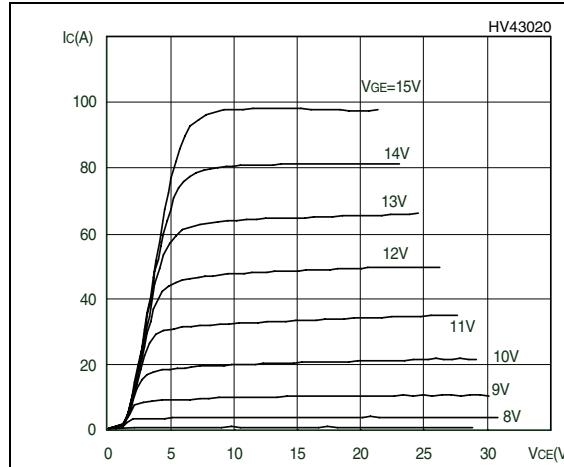


Figure 3. Transfer characteristics

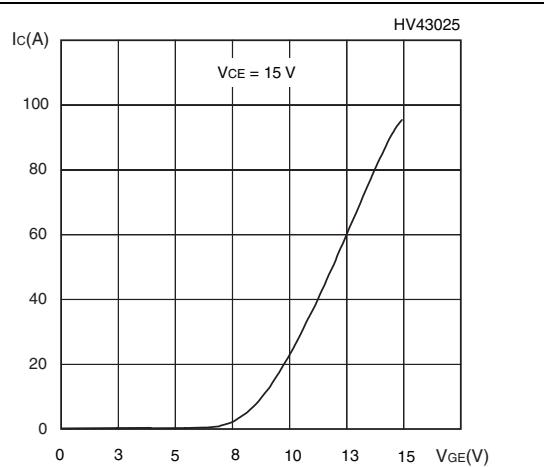


Figure 4. Transconductance

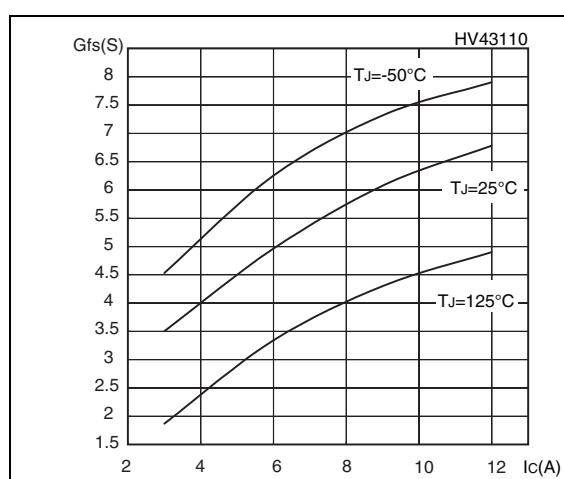


Figure 5. Collector-emitter on voltage vs. temperature

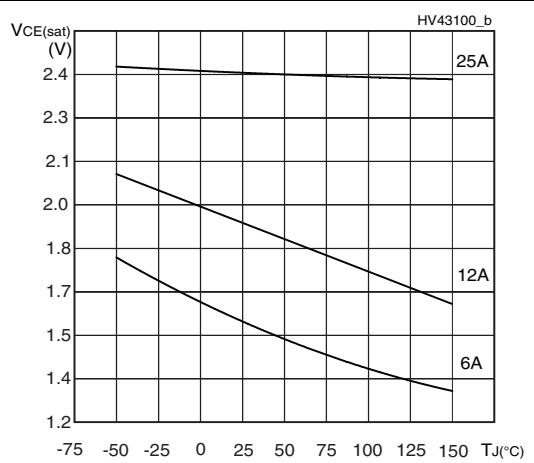


Figure 6. Gate charge vs. gate-source voltage

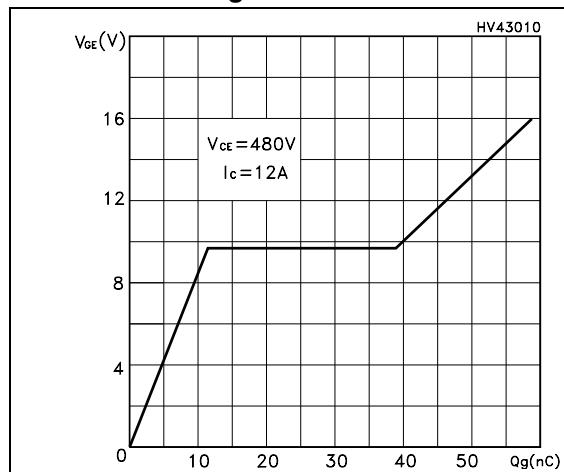
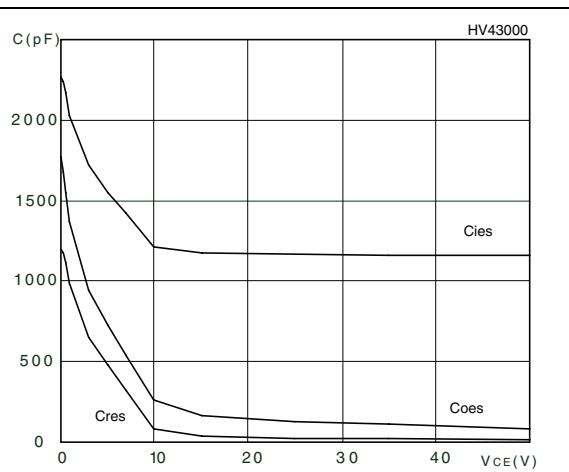


Figure 7. Capacitance variations



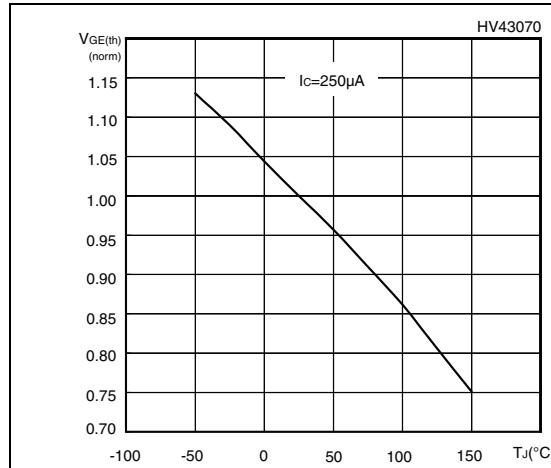
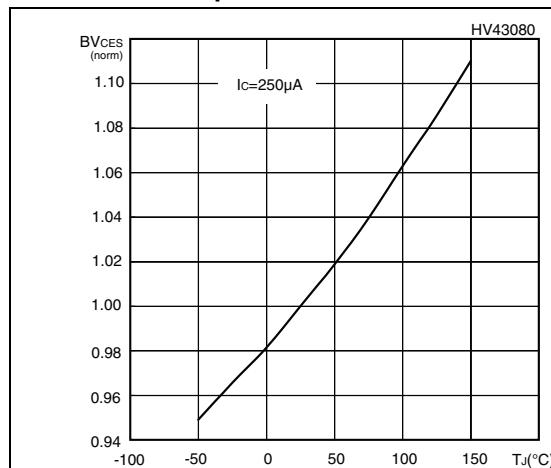
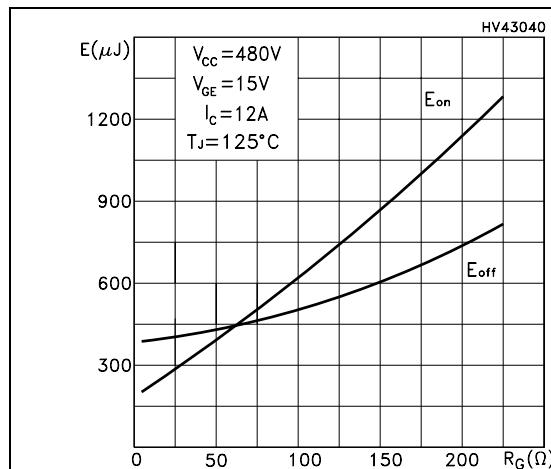
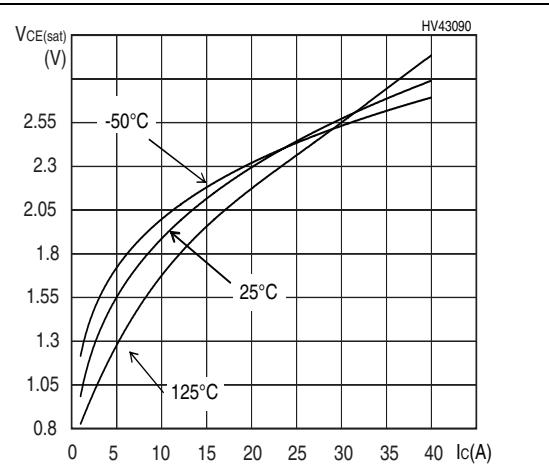
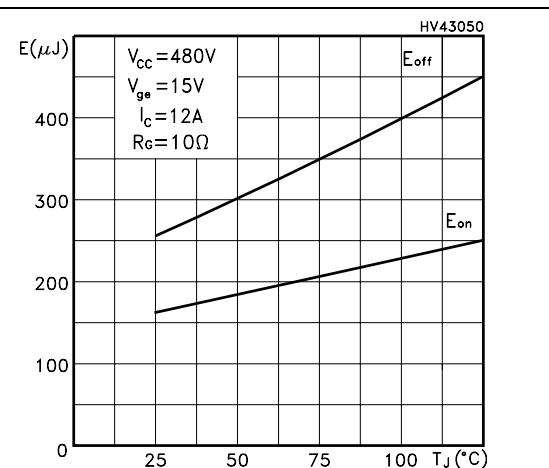
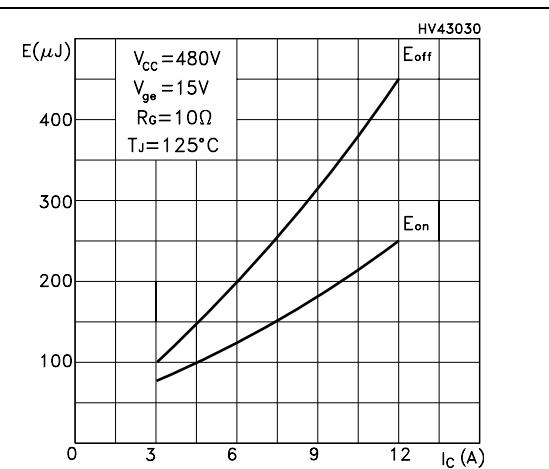
**Figure 8. Normalized gate threshold voltage vs. temperature****Figure 10. Normalized breakdown voltage vs. temperature****Figure 12. Switching losses vs. gate resistance****Figure 9. Collector-emitter on voltage vs. collector current****Figure 11. Switching losses vs. temperature****Figure 13. Switching losses vs. collector current**

Figure 14. Turn-off SOA

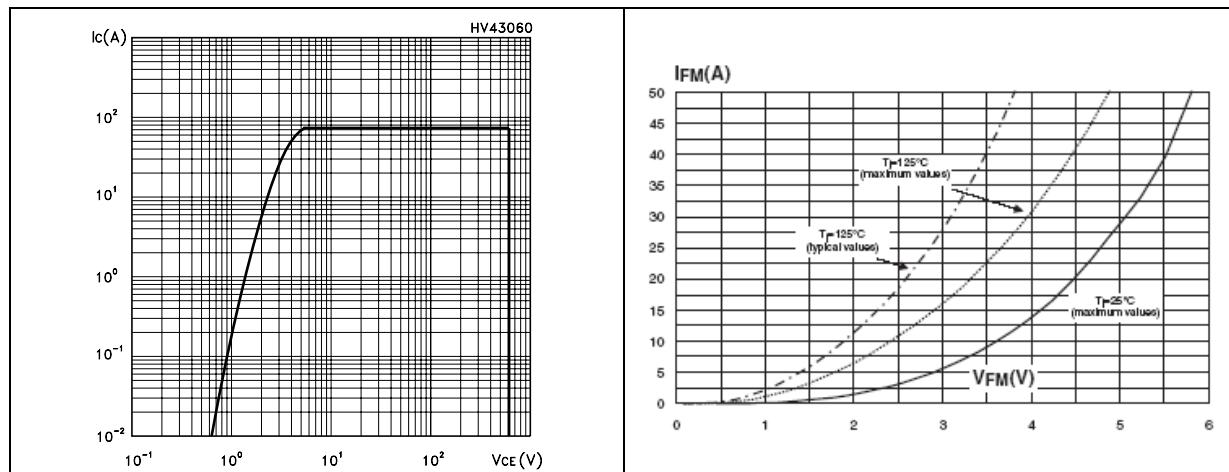
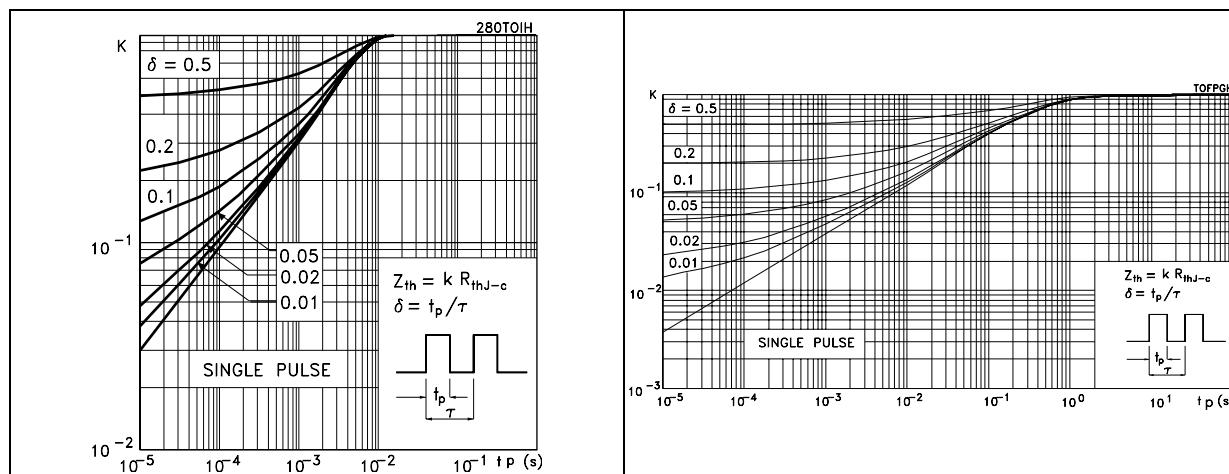
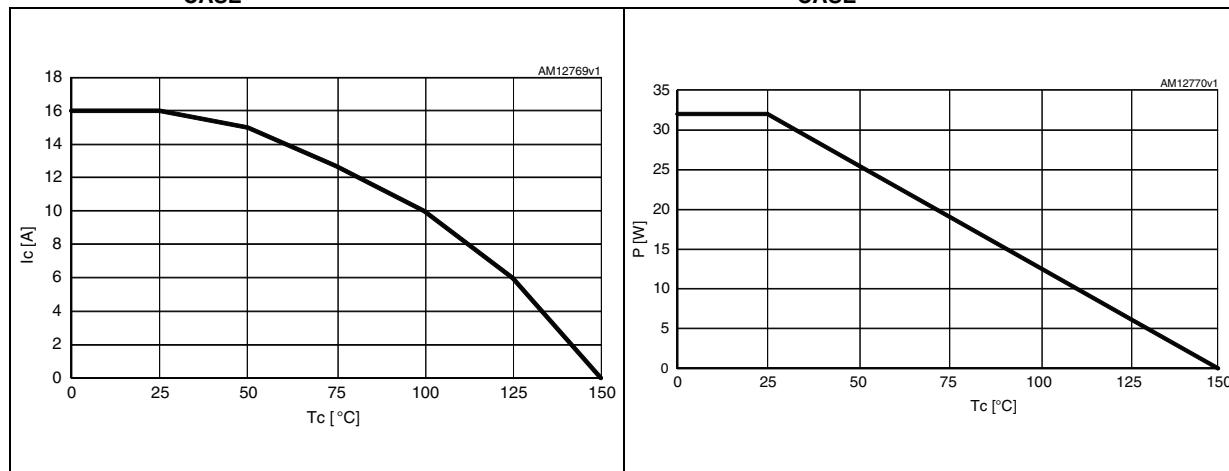
Figure 16. Thermal impedance for TO-220, D<sup>2</sup>PAKFigure 18. Maximum DC collector current vs. T<sub>CASE</sub> for TO-220FP

Figure 15. Emitter-collector diode characteristics

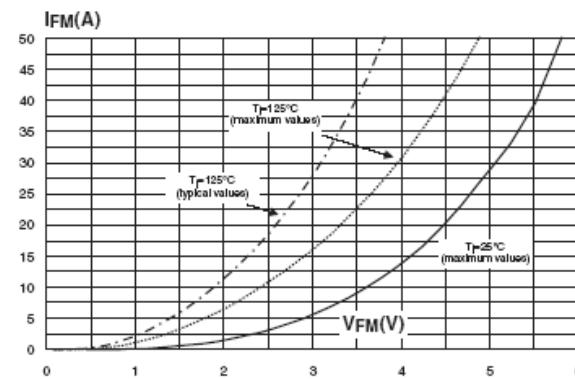
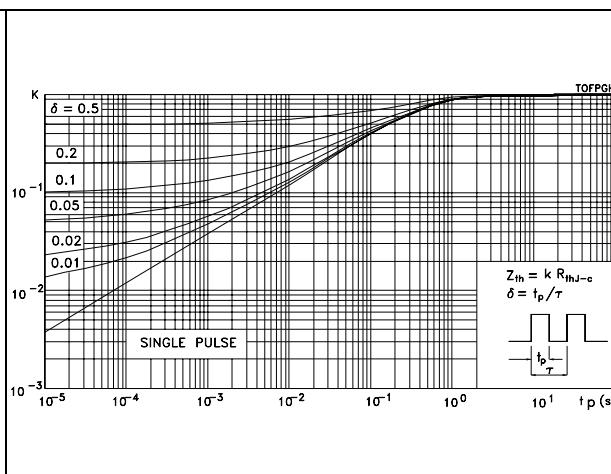
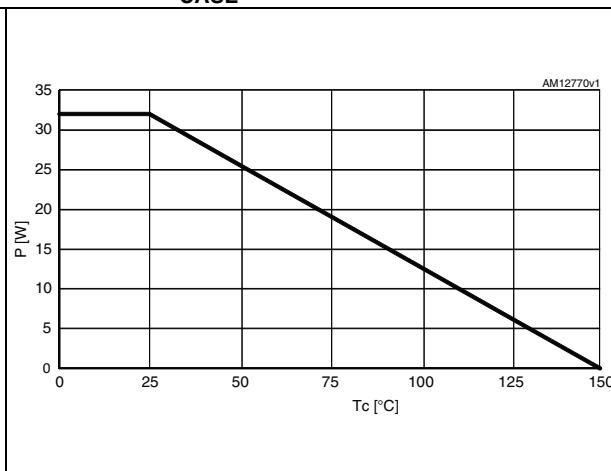
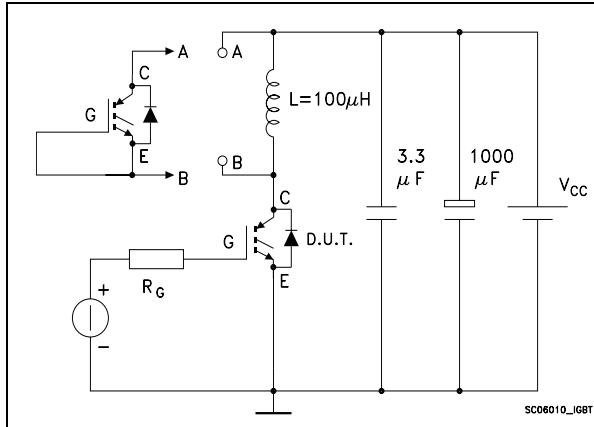


Figure 17. Thermal impedance for TO-220FP

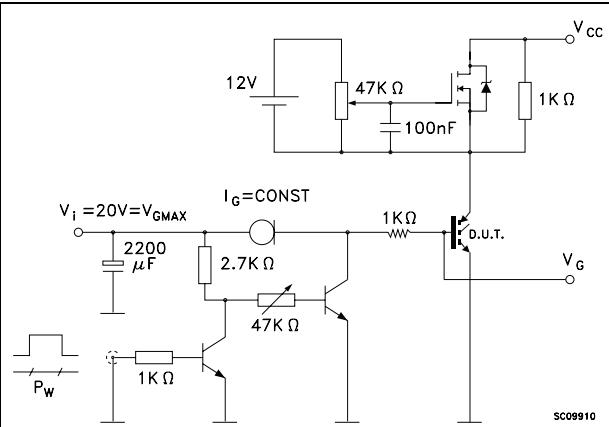
Figure 19. Maximum power dissipation vs. T<sub>CASE</sub> for TO-220FP

### 3 Test circuits

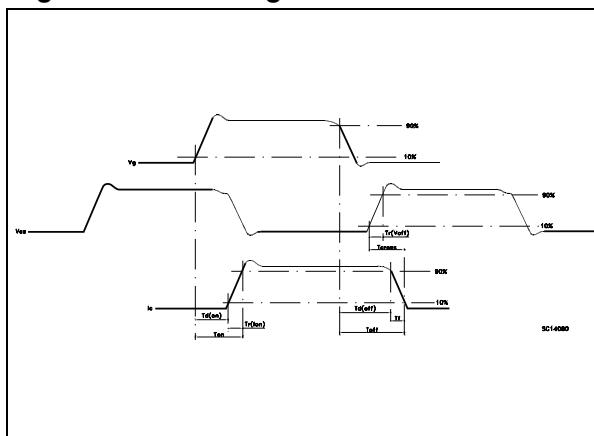
**Figure 20. Test circuit for inductive load switching**



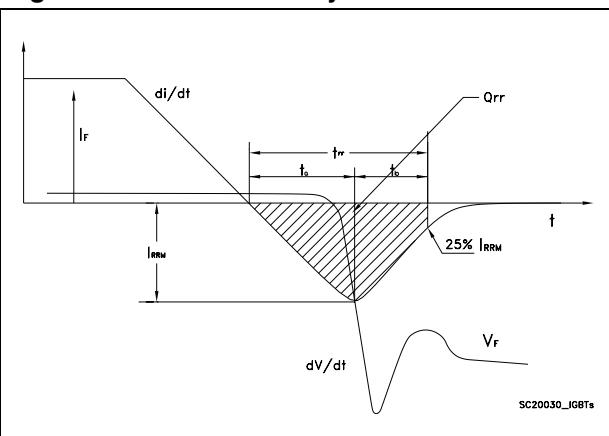
**Figure 21. Gate charge test circuit**



**Figure 22. Switching waveforms**



**Figure 23. Diode recovery times waveform**

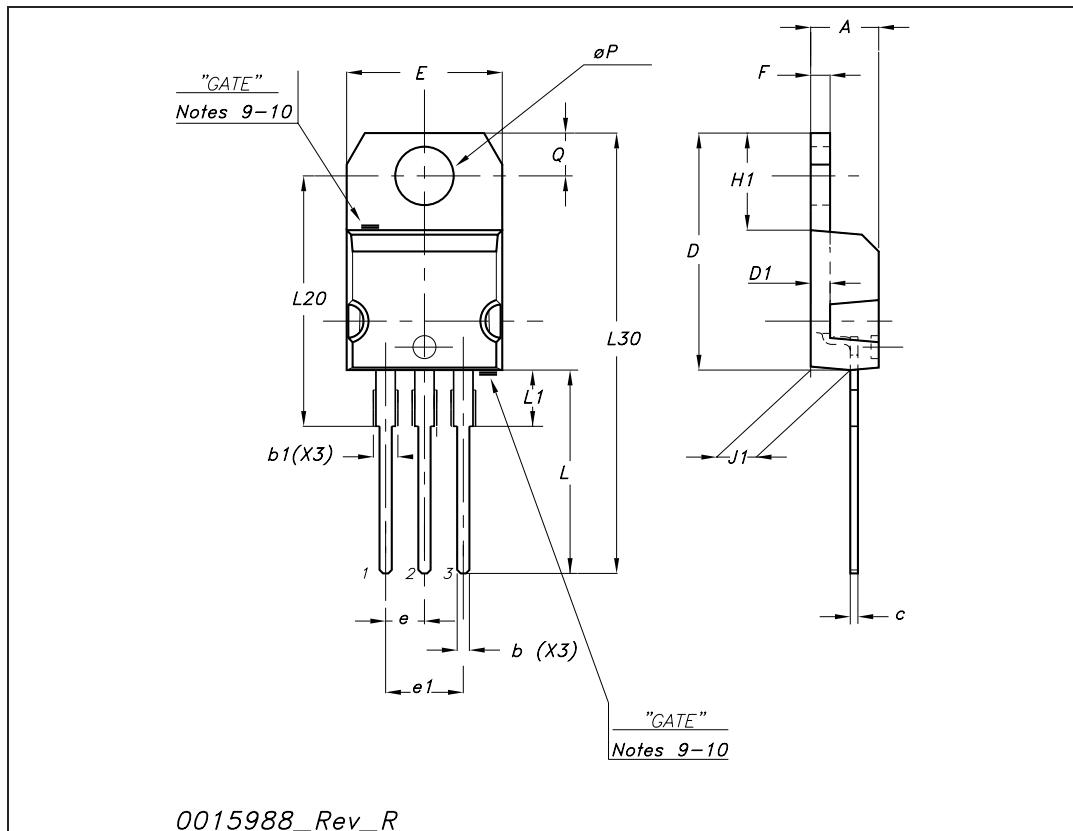


## 4 Package mechanical data

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: [www.st.com](http://www.st.com).  
ECOPACK® is an ST trademark.

## TO-220 mechanical data

| Dim           | mm    |       |       | inch  |       |       |
|---------------|-------|-------|-------|-------|-------|-------|
|               | Min   | Typ   | Max   | Min   | Typ   | Max   |
| A             | 4.40  |       | 4.60  | 0.173 |       | 0.181 |
| b             | 0.61  |       | 0.88  | 0.024 |       | 0.034 |
| b1            | 1.14  |       | 1.70  | 0.044 |       | 0.066 |
| c             | 0.48  |       | 0.70  | 0.019 |       | 0.027 |
| D             | 15.25 |       | 15.75 | 0.6   |       | 0.62  |
| D1            |       | 1.27  |       |       | 0.050 |       |
| E             | 10    |       | 10.40 | 0.393 |       | 0.409 |
| e             | 2.40  |       | 2.70  | 0.094 |       | 0.106 |
| e1            | 4.95  |       | 5.15  | 0.194 |       | 0.202 |
| F             | 1.23  |       | 1.32  | 0.048 |       | 0.051 |
| H1            | 6.20  |       | 6.60  | 0.244 |       | 0.256 |
| J1            | 2.40  |       | 2.72  | 0.094 |       | 0.107 |
| L             | 13    |       | 14    | 0.511 |       | 0.551 |
| L1            | 3.50  |       | 3.93  | 0.137 |       | 0.154 |
| L20           |       | 16.40 |       |       | 0.645 |       |
| L30           |       | 28.90 |       |       | 1.137 |       |
| $\emptyset P$ | 3.75  |       | 3.85  | 0.147 |       | 0.151 |
| Q             | 2.65  |       | 2.95  | 0.104 |       | 0.116 |

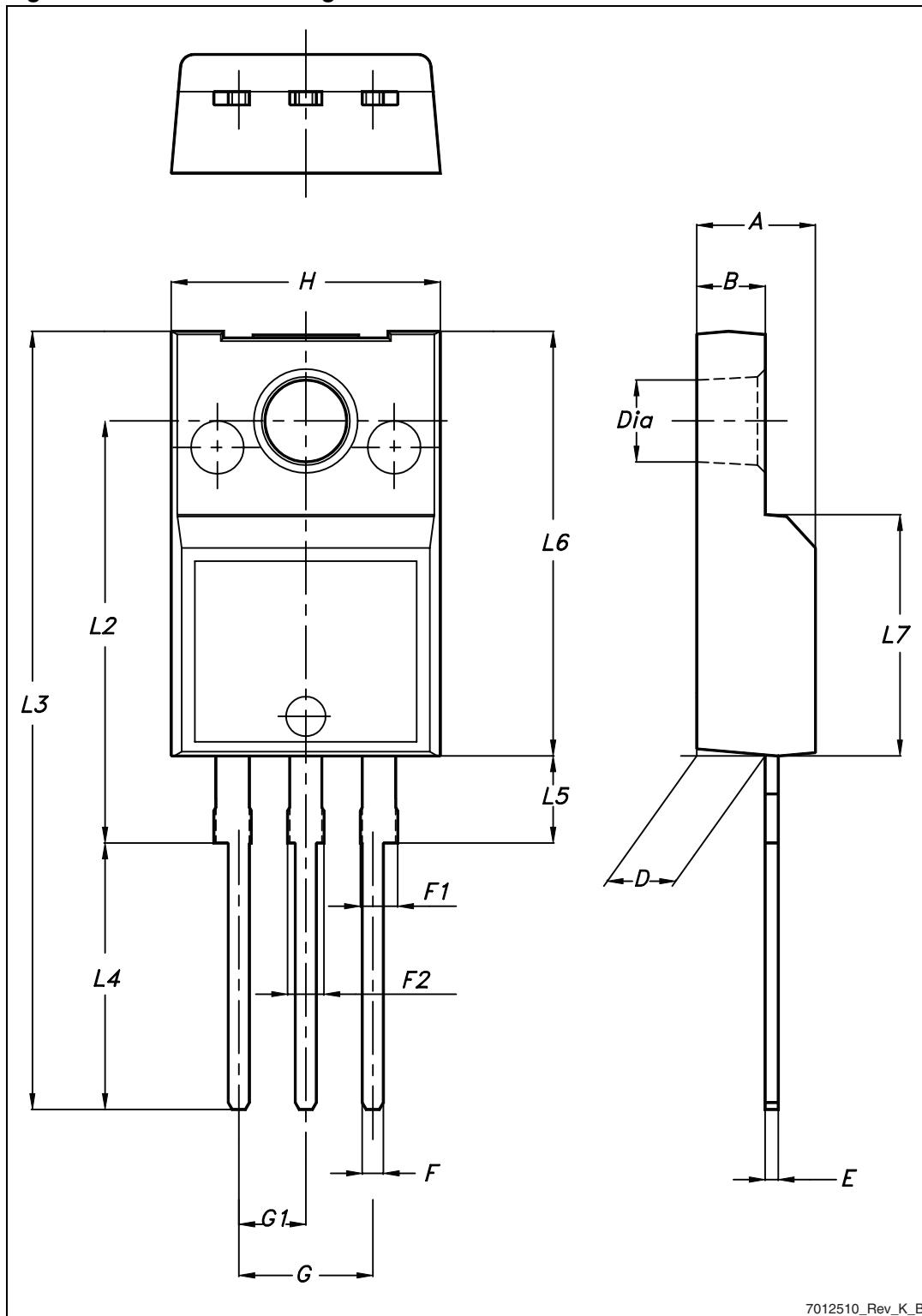


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**Table 9.** TO-220FP mechanical data

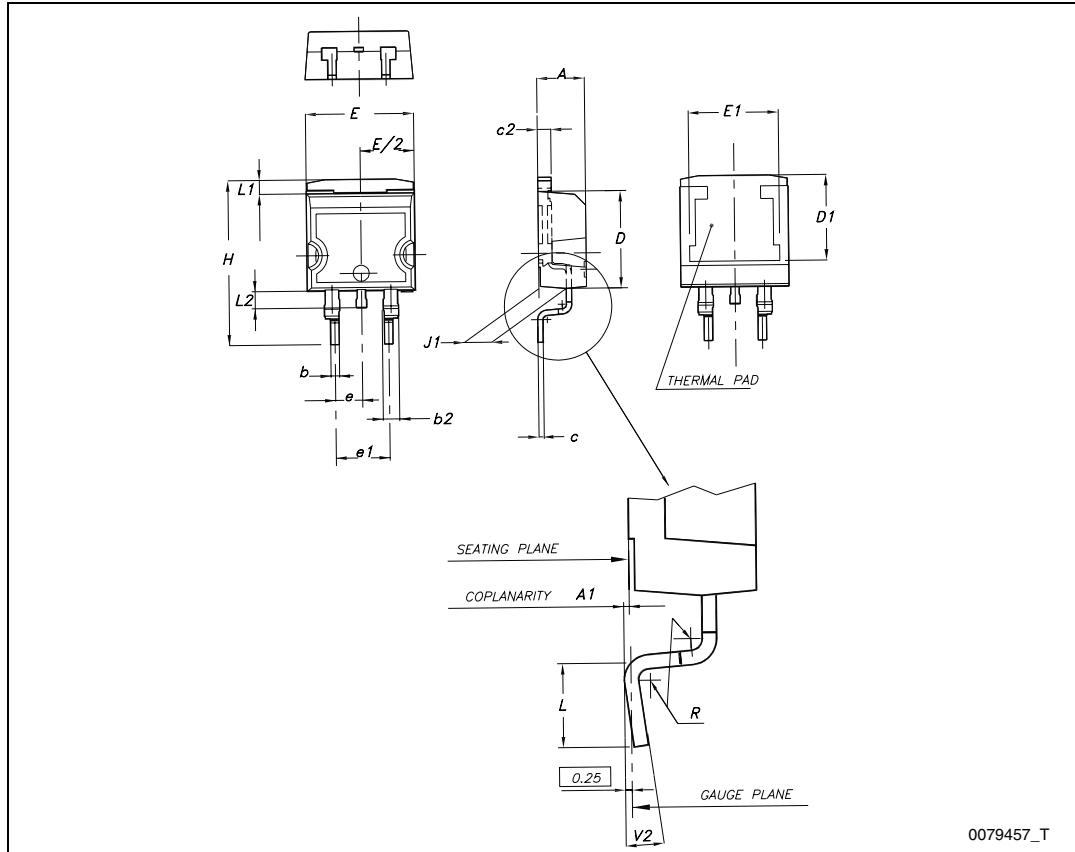
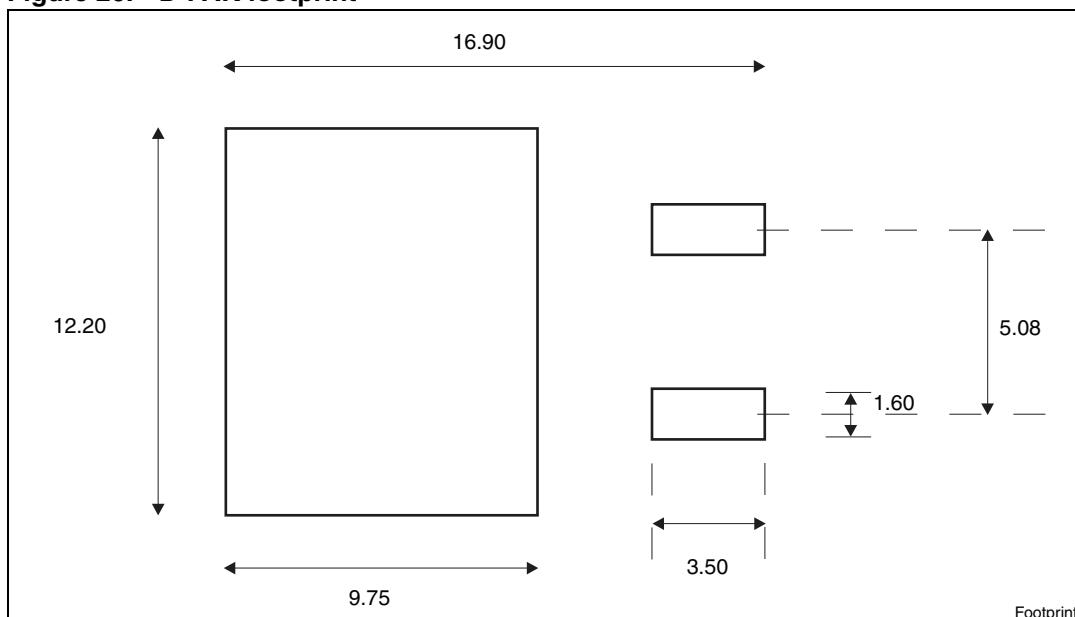
| Dim. | mm   |      |      |
|------|------|------|------|
|      | Min. | Typ. | Max. |
| A    | 4.4  |      | 4.6  |
| B    | 2.5  |      | 2.7  |
| D    | 2.5  |      | 2.75 |
| E    | 0.45 |      | 0.7  |
| F    | 0.75 |      | 1    |
| F1   | 1.15 |      | 1.70 |
| F2   | 1.15 |      | 1.70 |
| G    | 4.95 |      | 5.2  |
| G1   | 2.4  |      | 2.7  |
| H    | 10   |      | 10.4 |
| L2   |      | 16   |      |
| L3   | 28.6 |      | 30.6 |
| L4   | 9.8  |      | 10.6 |
| L5   | 2.9  |      | 3.6  |
| L6   | 15.9 |      | 16.4 |
| L7   | 9    |      | 9.3  |
| Dia  | 3    |      | 3.2  |

Figure 24. TO-220FP drawing



**Table 10.** D<sup>2</sup>PAK (TO-263) mechanical data

| Dim. | mm   |      |       |
|------|------|------|-------|
|      | Min. | Typ. | Max.  |
| A    | 4.40 |      | 4.60  |
| A1   | 0.03 |      | 0.23  |
| b    | 0.70 |      | 0.93  |
| b2   | 1.14 |      | 1.70  |
| c    | 0.45 |      | 0.60  |
| c2   | 1.23 |      | 1.36  |
| D    | 8.95 |      | 9.35  |
| D1   | 7.50 |      |       |
| E    | 10   |      | 10.40 |
| E1   | 8.50 |      |       |
| e    |      | 2.54 |       |
| e1   | 4.88 |      | 5.28  |
| H    | 15   |      | 15.85 |
| J1   | 2.49 |      | 2.69  |
| L    | 2.29 |      | 2.79  |
| L1   | 1.27 |      | 1.40  |
| L2   | 1.30 |      | 1.75  |
| R    |      | 0.4  |       |
| V2   | 0°   |      | 8°    |

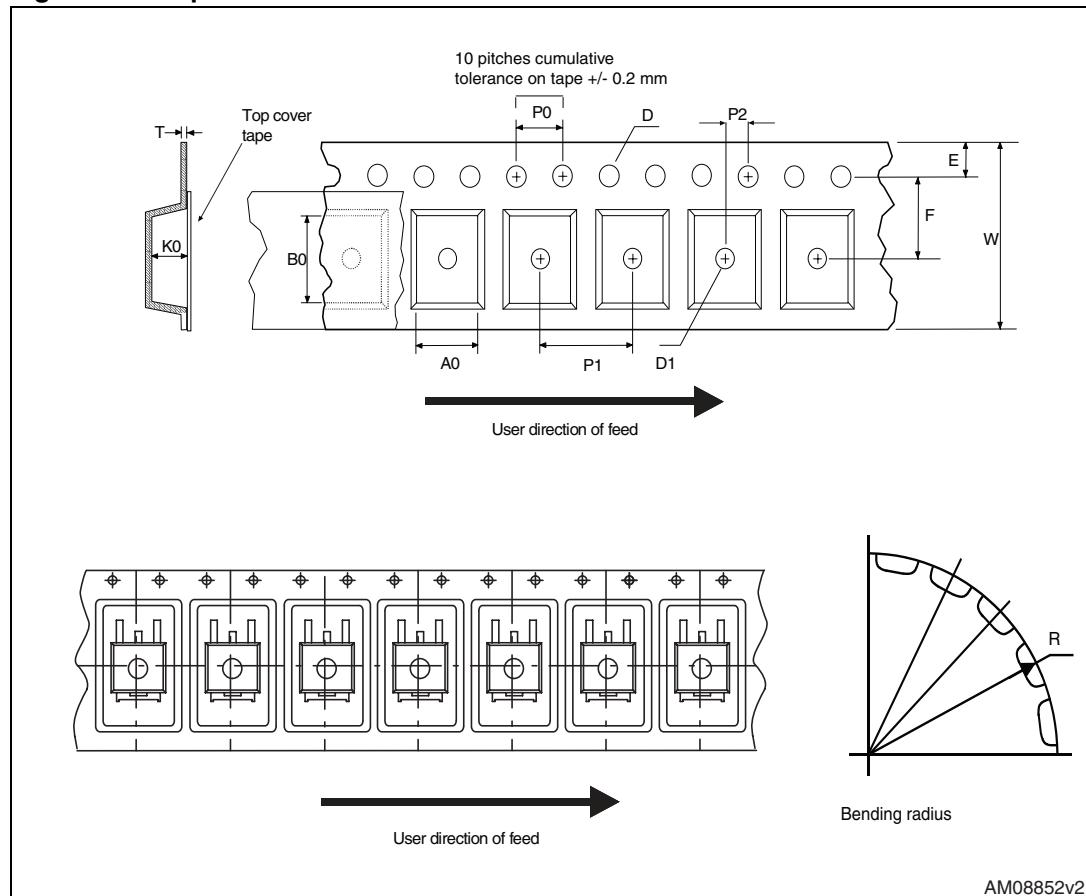
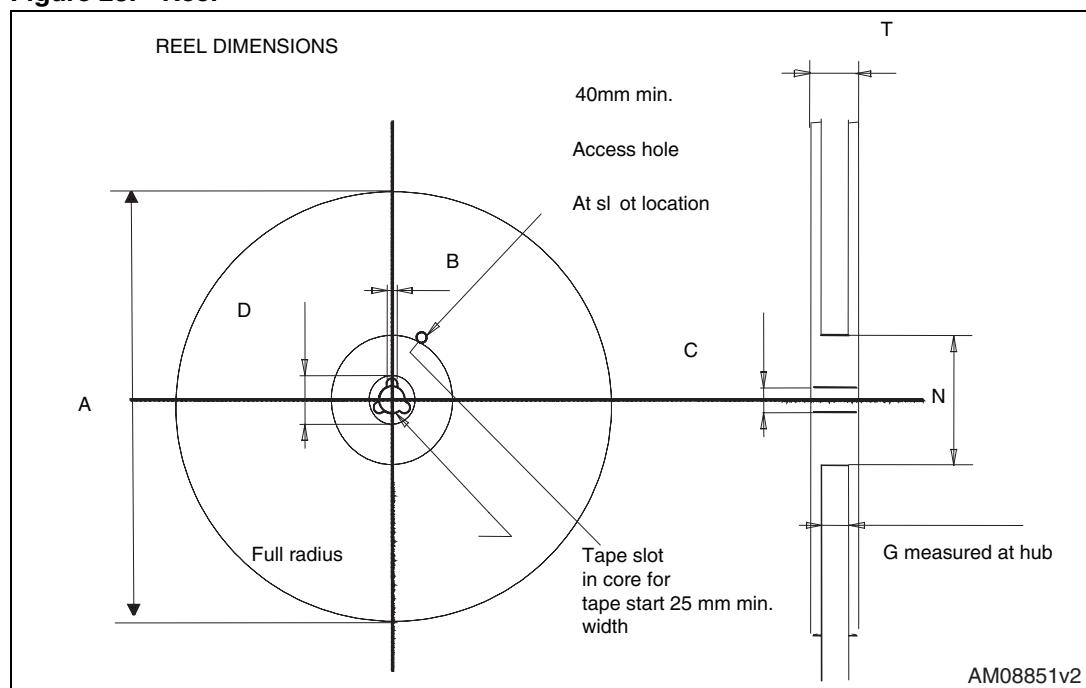
**Figure 25.** D<sup>2</sup>PAK (TO-263) drawing**Figure 26.** D<sup>2</sup>PAK footprint (a)

a. All dimension are in millimeters

## 5 Packing mechanical data

**Table 11. D<sup>2</sup>PAK (TO-263) tape and reel mechanical data**

| Tape |      |      | Reel |          |      |
|------|------|------|------|----------|------|
| Dim. | mm   |      | Dim. | mm       |      |
|      | Min. | Max. |      | Min.     | Max. |
| A0   | 10.5 | 10.7 | A    |          | 330  |
| B0   | 15.7 | 15.9 | B    | 1.5      |      |
| D    | 1.5  | 1.6  | C    | 12.8     | 13.2 |
| D1   | 1.59 | 1.61 | D    | 20.2     |      |
| E    | 1.65 | 1.85 | G    | 24.4     | 26.4 |
| F    | 11.4 | 11.6 | N    | 100      |      |
| K0   | 4.8  | 5.0  | T    |          | 30.4 |
| P0   | 3.9  | 4.1  |      |          |      |
| P1   | 11.9 | 12.1 |      | Base qty | 1000 |
| P2   | 1.9  | 2.1  |      | Bulk qty | 1000 |
| R    | 50   |      |      |          |      |
| T    | 0.25 | 0.35 |      |          |      |
| W    | 23.7 | 24.3 |      |          |      |

**Figure 27. Tape****Figure 28. Reel**

## 6 Revision history

**Table 12. Document revision history**

| Date        | Revision | Changes   |
|-------------|----------|---|
| 08-May-2008 | 1        | Initial release   |
| 28-May-2008 | 2        | <ul style="list-style-type: none"><li>– Value on <a href="#">Table 3: Thermal resistance</a> has been changed.</li><li>– Inserted <a href="#">Figure 16: Thermal impedance for TO-220, D<sup>2</sup>PAK</a> and <a href="#">Figure 17: Thermal impedance for TO-220FP</a></li></ul> |
| 31-Jul-2012 | 3        | Added: <a href="#">Figure 18</a> and <a href="#">Figure 19 on page 8</a> .  |

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