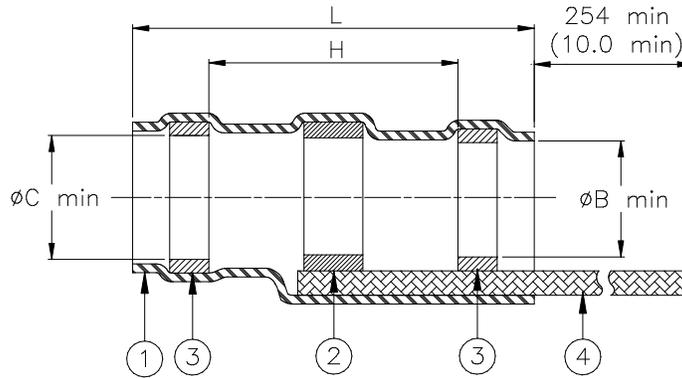


## CUSTOMER DRAWING



Product Name	Component Dimensions					Shall Accommodate Cable with Dimensions		
	Ident. Code	L±1.75 (L±0.07)	øB min	øC min	H min	øE max	øF min	øD max
SO63-1-01-100	SO631R	16.5 (0.650)	1.9 (0.075)	2.65 (0.105)	8.25 (0.325)	2.65 (0.105)	0.90 (0.035)	1.9 (0.075)
SO63-2-01-100	SO632R	16.5 (0.650)	2.65 (0.105)	3.68 (0.145)	8.25 (0.325)	3.68 (0.145)	1.40 (0.055)	2.65 (0.105)
SO63-3-01-100	SO633R	16.5 (0.650)	4.3 (0.170)	5.08 (0.200)	8.25 (0.325)	5.08 (0.200)	2.15 (0.085)	4.3 (0.170)
SO63-4-01-100	SO634R	19.1 (0.750)	5.95 (0.235)	6.45 (0.255)	8.25 (0.325)	6.45 (0.255)	3.30 (0.130)	5.95 (0.235)
SO63-5-01-100	SO635R	19.1 (0.750)	7.0 (0.275)	7.6 (0.300)	8.25 (0.325)	7.6 (0.300)	4.30 (0.170)	7.0 (0.275)

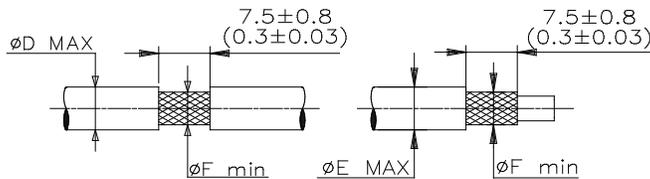
### MATERIAL

- INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
- SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn63 per ANSI J-STD-006.
  - FLUX: TYPE ROL1 per ANSI J-STD-004.
  - THERMAL INDICATOR: Fusible ring with melt point 221°C.
- MELTABLE RINGS: Stabilized thermoplastic. Color: blue.
- PRE-INSTALLED BRAID: Nickel plated copper strands. CMA 640.

### APPLICATION

- These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed and having tin or silver plated shields and insulation compatible with the insert material. For compatible insulations, see MIL-S-83519/2 or consult Raychem.
- When installed per Raychem process standard RCPS-100-70, assemblies will meet those requirements of Raychem Specification RT-1404 and MIL-S-83519/2 which do not require electrical testing while parts are immersed in water.
- Temperature range: -55°C to +150°C.
- Parts shall be marked with identification code per table.

For best results, prepare the cable as shown:



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		<b>Raychem</b> THERMOFIT DEVICES		TITLE: <b>SOLDERSLEEVE DEVICE SHIELD TERMINATION WITH BRAID</b>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE IN BETWEEN BRACKETS.				DOCUMENT NO.: <b>SO63-X-01-100</b>	
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		Revision: 4	Issue Date: March 2020
DRAWN BY: M. FORONDA	DATE: 02/25/99	ECO: ECO-20-004480	SCALE: NONE	SIZE: A	SHEET: 1 of 1