

Engineering/Process Change Notice

ECN/PCN No.: 4153

| For Manufacturer | | | | | |
|--|---|--|---------------------------|--|--|
| Product Description: PLASTIC SMD MEMS OSCILLATOR | Abracon Part Number / Part Series: EMS12 | □ Documentation only□ ECN⋈ EOL | ⊠ Series □ Part Number | | |
| Affected Revision: | New Revision: | Application: | ☐ Safety | | |
| E | EOL | | Non-Safety | | |
| Prior to Change: | | ' | | | |
| Active | | | | | |
| After Change: | | | | | |
| EOL | | | | | |
| Cause/Reason for Change: | | | | | |
| Discontinuation of manufacturing capabilit | • | | | | |
| | Change Plan | | | | |
| Effective Date: | Additional Remarks: | | | | |
| 2/7/2022 | N/A | | | | |
| Change Declaration: N/A | | | | | |
| Issued Date: 2/7/2022 | Issued By: | Issued Department: | | | |
| Approval: | Approval: | Approval: | | | |
| | For Abracon EOL only | | | | |
| Last Time Buy (if applicable): | Alternate Part Num | her / Part Series: | | | |
| 5/7/2022 | Arternate Fare Name | ASSVP | | | |
| Additional Approval: | Additional Approval: | Additional Approval: | | | |
| Additional Approval. | Additional Approval. | Additional Approval. | | | |
| Customer Approval (If Applicable) | | | | | |
| Qualification Status: | Casterner Tippi Star (Titippi Sante) | | | | |
| | | | | | |
| \Box Approved \Box Not accepted Note: It is considered approved if there is no feedback from the customer 1 month after ECN/PCN is released. | | | | | |
| | | | | | |
| Customer Part Number: Customer Project: | | | | | |
| Company Name | Commons Dominocontations | Danuacautativa Ciavat | - | | |
| Company Name: | Company Representative: | Representative Signature | • | | |
| | | | | | |
| Customer Remarks: | | | | | |
| | | | | | |
| | | | | | |

Form #7020 | Rev. G | Effective: 02/22/2021 |













EMS12 Series



REGULATORY COMPLIANCE











ITEM DESCRIPTION

Spread Spectrum MEMS Clock Oscillators LVCMOS (CMOS) 2.5Vdc 4 Pad 5.0mm x 7.0mm Plastic Surface Mount (SMD)

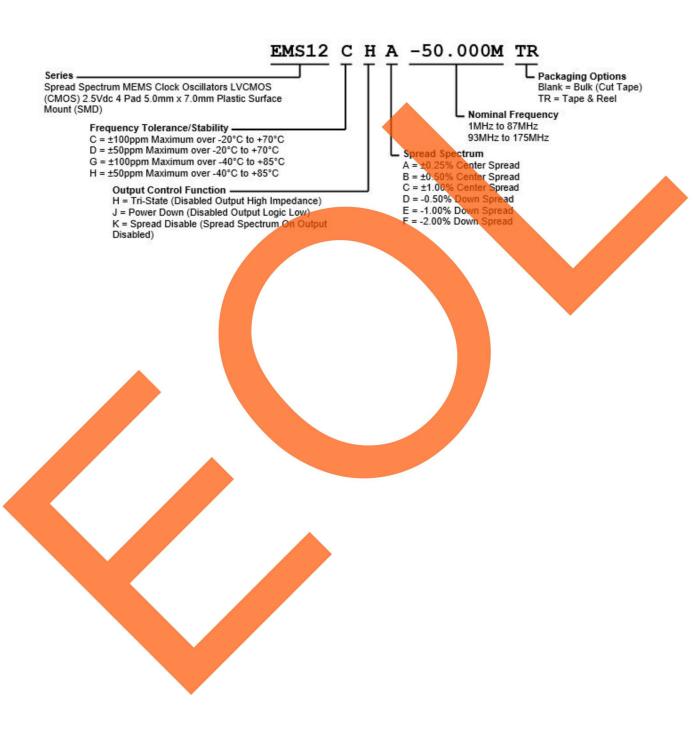
| ELECTRICAL SPECIFICATIONS | | | |
|---|---|--|--|
| Nominal Frequency | 1MHz to 175MHz | | |
| Frequency Tolerance/Stability | Inclusive of all conditions: Calibration Tolerance at 25°C, Frequency Stability over the Operating Temperature Range, Supply Voltage Change, Output Load Change, First Year Aging at 25°C, 260°C Reflow, Shock, and Vibration ±100ppm Maximum over -20°C to +70°C ±50ppm Maximum over -20°C to +70°C ±100ppm Maximum over -40°C to +85°C ±50ppm Maximum over -40°C to +85°C | | |
| Aging at 25°C | ±1ppm Maximum First Year | | |
| Supply Voltage | 2.5Vdc ±10% | | |
| Maximum Supply Voltage | -0.5Vdc to +3.65Vdc | | |
| Input Current | Unloaded; Nominal Vdd 25mA Maximum over Nominal Frequency of 1MHz to 25MHz 35mA Maximum over Nominal Frequency of 25.000001MHz to 175MHz | | |
| Output Voltage Logic High (Voh) | IOH=-8mA 90% of Vdd Minimum | | |
| Output Voltage Logic Low (Voi) | IOL=+8mA 10% of Vdd M <mark>aximu</mark> m | | |
| Rise/Fall Time | Measured from 20% to 80% of waveform 2nSec Maximum | | |
| Duty Cycle | Measured at 50 <mark>% of wave</mark> form 50 ±5(%) over Nominal Frequency of 1MHz to 125MHz 50 ±10(%) over Nominal Frequency of 125.000001MHz to 175MHz | | |
| Load Drive Capability | 15pF Maximum | | |
| Output Logic Type | CMOS | | |
| Output Control Function | Tri-State (<mark>Dis</mark> abled Output High <mark>Impedance)</mark> Power Down (Disabled Output Logic Low) Spr <mark>ead Disabl</mark> e (Spread Spectrum On Output Disabled) | | |
| Power Down Input Voltage (Vih and Vil) | 70% of Vdd Minimum or No Connection to Enable Output, 30% of Vdd Maximum to Disable Output (Disabled Output Logic Low) | | |
| Tri-State Input Voltage (Vih and Vil) | 70% of Vdd Minimum or No Connection to Enable Output, 30% of Vdd Maximum to Disable Output (Disabled Output High Impedance) | | |
| Standby Current | Pad 1=Ground 50µA Maximum (Disabled Output: Logic Low) | | |
| Disable Current | Pad 1=Ground 20mA Maximum (Disabled Output: High Impedance) | | |
| Spread Spectrum Input Voltage (Vih and Vil) | 70% of Vdd Minimum or No Connection to Enable Spread Spectrum-On Output, 30% of Vdd Maximum to Disable Spread Spectrum-On Output (Spread Spectrum On Output Disabled) | | |
| Spread Spectrum | ±0.25% Center Spread (Not available with Output Control Function of Spread Disable) ±0.50% Center Spread (Not available with Output Control Function of Spread Disable) ±1.00% Center Spread (Not available with Output Control Function of Spread Disable) -0.50% Down Spread -1.00% Down Spread -2.00% Down Spread | | |
| Modulation Frequency | 30kHz Minimum, 32kHz Typical, 35kHz Maximum | | |
| Period Jitter | Cycle to Cycle; Spread Spectrum-On; Fo=133.333M, Vdd=2.5Vdc 40pSec Maximum | | |
| Start Up Time | 10mSec Maximum | | |



Storage Temperature Range

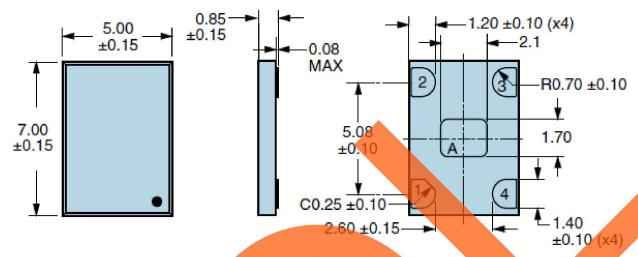
-55°C to +125°C

PART NUMBERING GUIDE



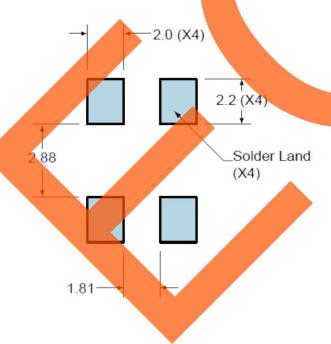


MECHANICAL DIMENSIONS



Note A: Center paddle is connected internally to oscillator ground (Pad 2).

SUGGESTED SOLDER PAD LAYOUT



| PIN | CONNECTION |
|-----|------------------------------------|
| 1 | Power Down Or Spread Disable Or |
| | Tri-State |
| 2 | Ground |
| 3 | Output |
| 4 | Supply Voltage |

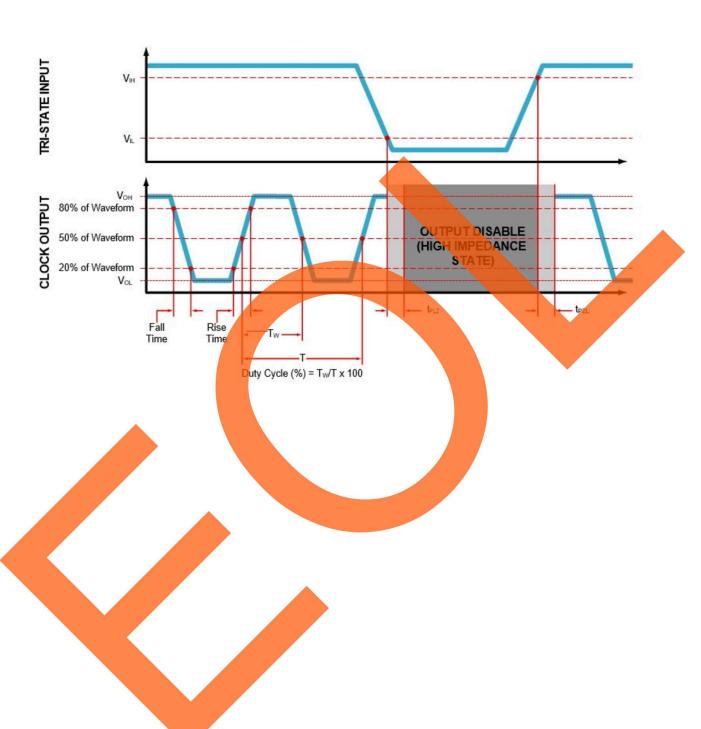
All Tolerances are ±0.1

All Dimensions in Millimeters

EMS12 Series

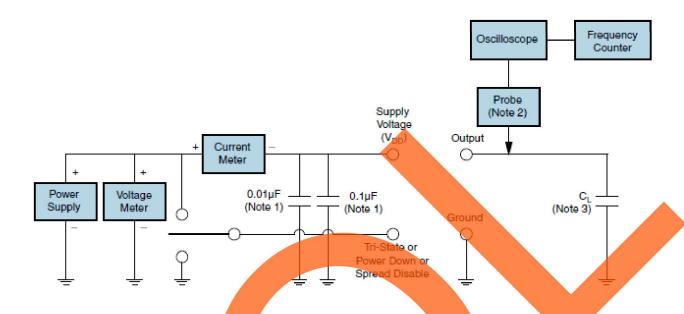


OUTPUT WAVEFORM & TIMING DIAGRAM





TEST CIRCUIT FOR CMOS OUTPUT



- Note 1: An external 0.01µF ceramic bypass capacitor in parallel with a 0.1µF high frequency ceramic bypass capacitor close (less Than 2mm) to the package ground and supply voltage pin is required.

 Note 2: A low capacitance (<12pF), 10X Attentuation Factor, High Impedance (>10Mohms), and High bandwidth (>300MHz)
- Passive probe is recommended.
- Note 3: Capacitance value (C_L) includes sum of all probe and fixture capacitance.

EMS12 Series

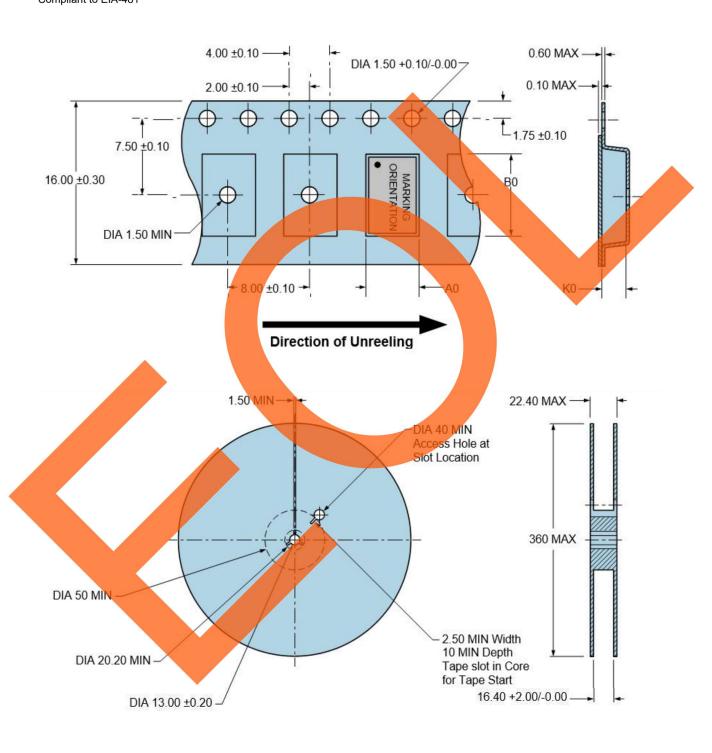


TAPE & REEL DIMENSIONS

Quantity per Reel: 1000 Units

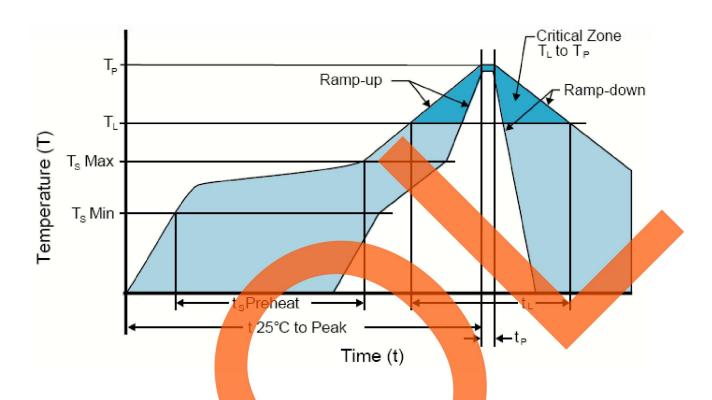
All Dimensions in Millimeters

Compliant to EIA-481





RECOMMENDED SOLDER REFLOW METHOD



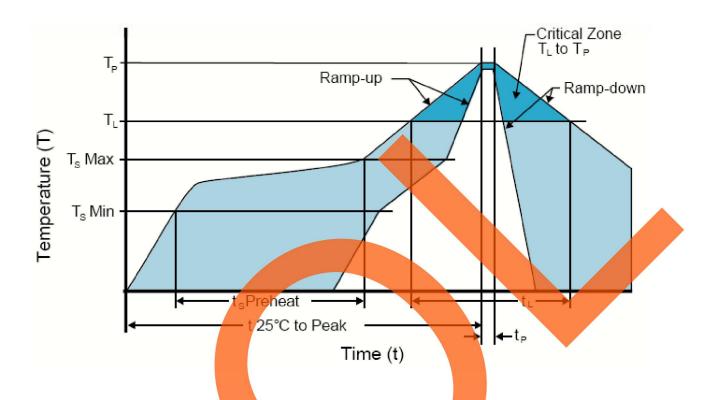
| HIGH TEMPERATURE INFRARED/CONVECTION | | |
|---|---|--|
| T _s MAX to T _L (Ramp-up Rate) | 3°C/Second Maximum | |
| Preheat | | |
| - Temperature Minimum (T _s MIN) | 150°C | |
| - Temperature Typical (T _S TYP) | 175°C | |
| - Temperature Maximum(T _s MAX) | 200°C | |
| - Time (t _s) | 60 - 180 Seconds | |
| Ramp-up Rate (T _L to T _P) | 3°C/Second Maximum | |
| Time Maintained Above: | _ | |
| - Temperature (T _L) | 217°C | |
| - Time (t _L) | 60 - 150 Seconds | |
| Peak Temperature (T _P) | 260°C Maximum for 10 Seconds Maximum | |
| Target Peak Temperature(Tp Target) | 250°C +0 <mark>/-5°C</mark> | |
| Time within 5°C of actual peak (tp) | 20 - 40 Seconds | |
| Ramp-down Rate | 6°C/Second Maximum | |
| Time 25°C to Peak Temperature (t) | 8 Minutes Maximum | |
| Moisture Sensitivity Level | Level 1 | |
| Additional Notes | Temperatures shown are applied to body of device. | |

High Temperature Manual Soldering

260°C Maximum for 5 Seconds Maximum, 2 times Maximum. (Temperatures shown are applied to body of device.)



RECOMMENDED SOLDER REFLOW METHOD



| LOW TEMPERATURE INFRARED/CONVECTION | | |
|---|--|--|
| T _s MAX to T _L (Ramp-up Rate) | 5°C/Second Maximum | |
| Preheat | | |
| - Temperature Minimum (T _s MIN) | N/A | |
| - Temperature Typical (T _s TYP) | 150°C | |
| - Temperature Maximum(T _s MAX) | N/A | |
| - Time (t _s) | 60 - 120 Seconds | |
| Ramp-up Rate (T _L to T _P) | 5°C/Second Maximum | |
| Time Maintained Above: | _ | |
| - Temperature (TL) | 150°C | |
| - Time (t _L) | 200 Seconds Maximum | |
| Peak Temperature (T _P) | 240°C Maximum | |
| Target Peak Temperature (Tp Target) | 240°C Maximum 2 Times / 230°C Maximum 1 Time | |
| Time within 5°C of actual peak (tp) | 10 Seconds Maximum 2 Times / 80 Seconds Maximum 1 Time | |
| Ramp-down Rate | 5°C/Second Maximum | |
| Time 25°C to Peak Temperature (t) | N/A | |
| Moisture Sensitivity Level | Leyel 1 | |
| Additional Notes | Temperatures shown are applied to body of device. | |

Low Temperature Manual Soldering

185°C Maximum for 10 Seconds Maximum, 2 times Maximum. (Temperatures shown are applied to body of device.)