Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

- A = 8mm
- B = 3mm
- C = 3mm



2) Crimp the contact onto the centre conductor. Put the Coupling nut (thread first) onto the body.

Connector	Stripping Tool	Crimp Tool	Hex Size			
Part Number	Part Number	Part Number	Contact	Ferrule		
VR30-2050	VX1301	DCC1113	1.72	5.41		
VR30-2051	VX1301	DCC1113	1.72	5.41		
VR30-2051-1603	VX1301	DCC1113	1.72	5.41		
VR30-2051/1	VX1301	DCC1113	1.72	5.41		
VR30-2071	VX1301	DCC0908	1.69	4.52		

3) Flare out the braid slightly and push the body over the cable until it butts against the contact. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body, being careful not to push the connector off. Crimp the ferrule using the correct tool for the connector.

Contact	Coupling Nut Mano	drel Body							
					CAD Issue		SN	2	01 Aug 01
					First Issue		DJH	1	06 April 98
					DESCRIPTION OF REVI	SION	APPVD	ISS	DATE
Cinch Connectivity Solutions, Ltd 11 Bilton Road Chelmsford Essex CM1 2UP, England T: +44 (0) 1245 342060 F: +44 124 535 8938	SCALE: Not To Scale	DRAWN BY:	S Nash	DESCRIPTION:	DRAWING NUMBER:				
	DIMENSIONS: mm	CHECKED BY:	P Couzens	Stripping and	VAIR3101				
	TOLERANCES:	APPROVED BY:	R Drennan	Instructions fo Jack					
		DATE:	01 Aug 01		PAGE: 1 OF 1				

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