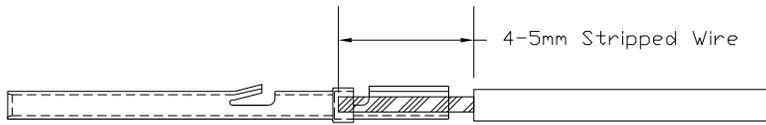
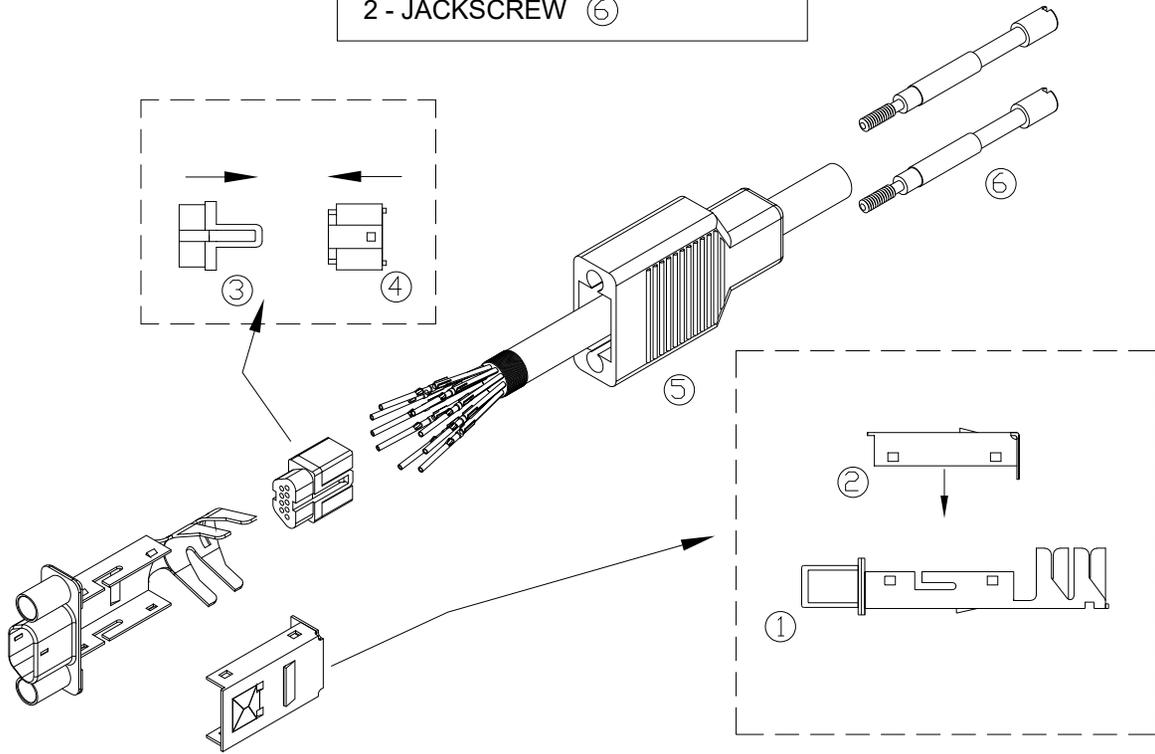


FIGURE 1:



BACKSHELL KIT INCLUDES:

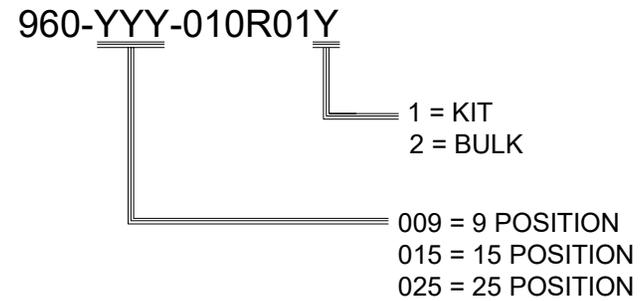
- 1 - BACKSHELL ⑤
- 1 - ALIGNMENT SLEEVE ①
- 1 - COVER ②
- 1 - INSULATOR (MATING END) ③
- 1 - INSULATOR (REAR END) ④
- 2 - JACKSCREW ⑥



ASSEMBLY STEPS

- STEP 1: PLACE 2 INSULATOR HALVES TOGETHER UNTIL LOCKED IN PLACE.
- STEP 2: ASSEMBLE BACK SHELL ONTO CABLE BEFORE CRIMPING WIRE
- STEP 3: WHEN CRIMPING, RECOMMENDED TO STRIP WIRES 4-5mm AND INSERT INTO CONTACTS AS SHOWN IN FIGURE 1. WIRE INSULATION DOES NOT ENTER CRIMP AREA.
- STEP 4: AFTER CRIMPING; LOAD CONTACTS INTO INSULATOR. ENSURE WIRE INSULATION OD DOES NOT CAUSE ASSEMBLY ISSUES.
- STEP 5: INSERT INSULATOR INTO ALIGNMENT SLEEVE. PUSH TABS IN TO SECURE INSULATOR
- STEP 6: PLACE COVER OVER ALIGNMENT SLEEVE AND PRESS UNTIL LOCKED INTO PLACE
- STEP 7: USING THE STRAIN RELIEF ON THE BACK END OF THE ALIGNMENT SLEEVE CRIMP CABLE
- STEP 8: SLIDE BACK SHELL OVER ALIGNMENT SLEEVE
- STEP 9: PLACE JACKSCREWS IN BACK SHELL ASSEMBLY

MAXIMUM WIRE INSULATION OD = 0.039"



RoHS COMPLIANT

DO NOT SCALE FROM DRAWING



THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF NorComp AND SHALL NOT BE REPRODUCED, COPIED OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.

DRAWN:
M. SIGMON
DATE:
09/01/2011

NorComp

| | | | |
|---------------|------------|-----------------|----------|
| SCALE: NTS | SHEET 1 | OF 1 | REV 5 |
| DWG NO. | | 960-YYY-010R01Y | |