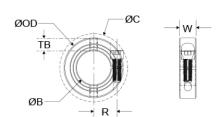




OH-MCL-10-F

Ruland OH-MCL-10-F, 10mm Shaft Collar With OD Holes, Black Oxide Steel, One-Piece Clamp Style, 24mm OD, 9mm Width





Description

Ruland OH-MCL-10-F is a one-piece shaft collar with a 10mm bore, 24mm OD, and 9mm width. It has OD flats and tapped holes for mounting shaft collars to each other or adjacent components. The clamp style design does not mar the shaft, is easy to remove, and is indefinitely adjustable. OH-MCL-10-F is commonly used for guiding, spacing, stopping, mounting, and component alignment. Equipment manufacturers benefit from the tightly controlled face to bore perpendicularity (TIR of?.05mm). Perpendicularity is critical for alignment when the shaft collar is used as a load bearing face, mechanical stop, or for mounting components such as gears or bearings. Proprietary processes have been developed by Ruland to maintain superior fit, finish, and holding power. OH-MCL-10-F is stamped with the Ruland name and bore size for ease of identification. Forged screws test beyond DIN 912 12.9 standards to ensure maximum holding power. OH-MCL-10-F is manufactured from solid bar stock sourced from select North American mills and machined to a fine burr free finish. Ruland uses 1215 lead-free steel with a proprietary black oxide finish that produces a fine glossy finish while increasing holding power and resisting corrosion. OH-MCL-10-F is RoHS3 and REACH compliant and manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product Specifications

Finish Specification Hot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally Dried Country of Origin USA Weight (Ibs) 0.051700 UPC 634529221259 Tariff Code 8483.60.8000 UNSPC 31162811 Note 1 This product has been discontinued as a standard item. Please inquire for special pricing. Note 2 Additional mounting hardware not included.	Product Specifications			
Width (W) 9 mm Width Tolerance +0.076 mm / -0.254 mm Threaded Mounting Hole M3 Through to Bore TB 7 mm Recommended Shaft Tolerance +0.000 mm / -0.013 mm Forged Clamp Screw M3 x 10 Screw Material Alloy Steel Hex Wrench Size 2.5 mm Screw Finish Black Oxide Seating Torque 2.1 Nm Screw Location (R) 8.51 mm Number of Screws 1 ea Material Specification 1215 Carbon Steel Bar Temperature -40°F to 350°F (-40°C to 17 Finish Specification Hot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally Dried Manufacturer Ruland Manufacturing Country of Origin USA Weight (lbs) 0.051700 UPC 634529221259 Tariff Code 8483.60.8000 UNSPC 31162811 This product has been discontinued as a standard item. Please inquire for special pricing. Note 1 This product has been discontinued as a standard item. Please inquire for special pricing. Note 2 Additional mounting hardware not included. Prop 65 WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproduc	Bore (B)	10 mm	Bore Tolerance	+0.050 mm / +0.012 mm
Threaded Mounting Hole M3 Through to Bore TB 7 mm Recommended Shaft Tolerance +0.000 mm / -0.013 mm Forged Clamp Screw M3 x 10 Screw Material Alloy Steel Hex Wrench Size 2.5 mm Screw Finish Black Oxide Seating Torque 2.1 Nm Screw Location (R) 8.51 mm Number of Screws 1 ea Material Specification 1215 Carbon Steel Bar Temperature -40°F to 350°F (-40°C to 17 Finish Specification Hot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally Dried Country of Origin USA Weight (Ibs) 0.051700 UPC 634529221259 Tariff Code 8483.60.8000 UNSPC 31162811 Note 1 This product has been discontinued as a standard item. Please inquire for special pricing. Note 2 Additional mounting hardware not included. Prop 65 WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to	Outer Diameter (OD)	24 mm	Clearance Diameter (C) MAX	26.3 mm
Recommended Shaft Tolerance +0.000 mm / -0.013 mm Forged Clamp Screw M3 x 10 Screw Material Alloy Steel Hex Wrench Size 2.5 mm Screw Finish Black Oxide Seating Torque 2.1 Nm Screw Location (R) 8.51 mm Number of Screws 1 ea Material Specification 1215 Carbon Steel Bar Temperature -40°F to 350°F (-40°C to 17 Finish Specification Hot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally Dried Country of Origin USA Weight (lbs) 0.051700 UPC 634529221259 Tariff Code 8483.60.8000 UNSPC 31162811 Note 1 This product has been discontinued as a standard item. Please inquire for special pricing. Note 2 Additional mounting hardware not included. Prop 65 WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to	Width (W)	9 mm	Width Tolerance	+0.076 mm / -0.254 mm
Screw Material Alloy Steel Black Oxide Seating Torque 2.1 Nm Screw Location (R) 8.51 mm Number of Screws 1 ea Material Specification Hot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally Dried Country of Origin USA Weight (Ibs) UPC 634529221259 Tariff Code 31162811 Note 1 This product has been discontinued as a standard item. Please inquire for special pricing. Note 2 Additional mounting hardware not included. Prop 65 Additional to cause cancer and birth defects or other reproductive harm. For more information go to	Threaded Mounting Hole	M3	Through to Bore TB	7 mm
Screw Finish Screw Location (R) 8.51 mm Number of Screws 1 ea Material Specification 1215 Carbon Steel Bar Temperature -40°F to 350°F (-40°C to 17 Finish Specification Hot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally Dried Country of Origin USA Weight (Ibs) UPC 634529221259 Tariff Code 8483.60.8000 UNSPC 31162811 Note 1 This product has been discontinued as a standard item. Please inquire for special pricing. Note 2 Additional mounting hardware not included. Prop 65 WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to	Recommended Shaft Tolerance	+0.000 mm / -0.013 mm	Forged Clamp Screw	M3 x 10
Screw Location (R)8.51 mmNumber of Screws1 eaMaterial Specification1215 Carbon Steel BarTemperature-40°F to 350°F (-40°C to 17Finish SpecificationHot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally DriedManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.051700UPC634529221259Tariff Code8483.60.8000UNSPC31162811Note 1This product has been discontinued as a standard item. Please inquire for special pricing.Note 2Additional mounting hardware not included.Prop 65▲WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to	Screw Material	Alloy Steel	Hex Wrench Size	2.5 mm
Material Specification1215 Carbon Steel BarTemperature-40°F to 350°F (-40°C to 17°F linish SpecificationFinish SpecificationHot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally DriedManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.051700UPC634529221259Tariff Code8483.60.8000UNSPC31162811Note 1This product has been discontinued as a standard item. Please inquire for special pricing.Note 2Additional mounting hardware not included.Prop 65WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to	Screw Finish	Black Oxide	Seating Torque	2.1 Nm
Finish Specification Hot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally Dried Country of Origin USA Weight (Ibs) 0.051700 UPC 634529221259 Tariff Code 8483.60.8000 UNSPC 31162811 Note 1 This product has been discontinued as a standard item. Please inquire for special pricing. Note 2 Additional mounting hardware not included. Prop 65 WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to	Screw Location (R)	8.51 mm	Number of Screws	1 ea
Impregnated with Naphthenic Oil, Centrifugally Dried Country of Origin USA Weight (lbs) 0.051700 UPC 634529221259 Tariff Code 8483.60.8000 UNSPC 31162811 Note 1 This product has been discontinued as a standard item. Please inquire for special pricing. Note 2 Additional mounting hardware not included. Prop 65 WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to	Material Specification	1215 Carbon Steel Bar	Temperature	-40°F to 350°F (-40°C to 176°C)
UPC 634529221259 Tariff Code 8483.60.8000 UNSPC 31162811 Note 1 This product has been discontinued as a standard item. Please inquire for special pricing. Note 2 Additional mounting hardware not included. Prop 65 WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to	Finish Specification	Impregnated with Naphthenic Oil,	Manufacturer	Ruland Manufacturing
UNSPC 31162811 Note 1 This product has been discontinued as a standard item. Please inquire for special pricing. Note 2 Additional mounting hardware not included. Prop 65 WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to	Country of Origin	USA	Weight (lbs)	0.051700
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California to cause cancer and birth defects or other reproductive harm. For more information go to	Note 2	Additional mounting hardware not included.		
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Installation Instructions

- 1. Use the OH-MCL-10-F one-piece shaft collar as it is received.
- 2. Wipe the bore clean.
- 3. Apply a thin coat of light oil to the shaft.
- 4. Place the collar onto the desired shaft location and tighten it using a 2.5 mm hex wrench until a slight resistance is felt.
- 5. Wring collar into its final position and tighten the screw to the full recommended seating torque of 2.1 Nm using a 2.5 mm torque wrench.