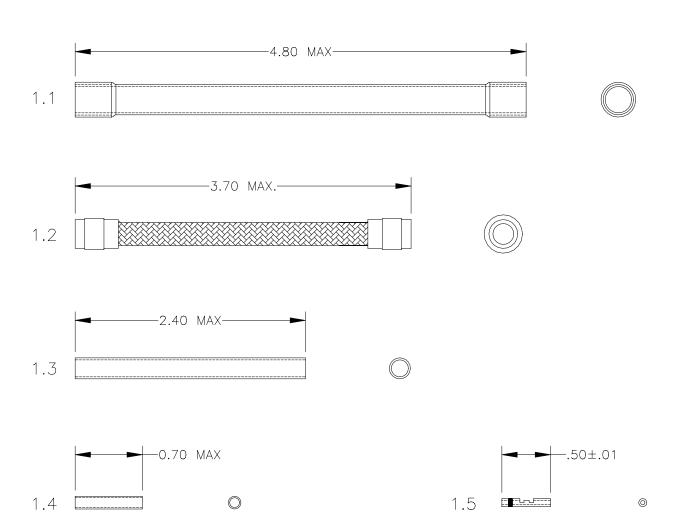
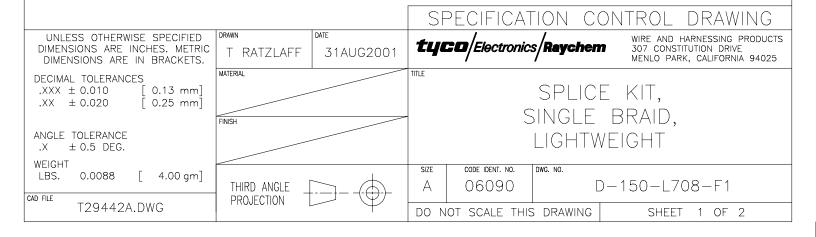


REVISION								
REV	DESCRIPTION	DATE						
NC	INITIAL RELEASE PER DCR NUMBER T29942	31AUG2001						



- 1.1 OUTER HEAT-SHRINKABLE TUBING, BLACK.
- 1.2 FLEXIBLE SHIELD JOINT WITH TWO PRE-INSTALLED TERMINATORS.
- 1.3 INNER HEAT-SHRINKABLE TUBING, BLACK.
- 1.4 INSULATION SLEEVES (2), BLUE TRANSLUCENT.
- 1.5 CRIMP FERRULES (2).



## 1. MATERIALS:

- 1.1 <u>OUTER HEAT—SHRINKABLE TUBING:</u> HIGH PERFORMANCE, FLAME RESISTANT, FLEXIBLE FLUOROPOLYMER TUBING PER RAYCHEM SPECIFICATION RW—3016, BLACK. SEALING INSERTS: MODIFIED STABILIZED ELASTOMERIC FLUOROPOLYMER.
- 1.2 <u>Flexible Shield Joint:</u> Single Braid, Silver Plated Copper. Ends pre-tinned with Sn96 solder. Pre-installed solder terminator sleeves with Sn96 solder per ANSI J-StD-006.
- 1.3 <u>INNER HEAT-SHRINKABLE TUBING:</u> HIGH PERFORMANCE, FLAME RESISTANT, FLEXIBLE FLUOROPOLYMER TUBING PER RAYCHEM SPECIFICATION RW-3016, BLACK.
- 1.4 <u>INSULATION SLEEVES:</u> MODIFIED CROSS-LINKED POLYVINYLIDENE FLUORIDE.
- 1.5 CRIMP FERRULES: PER MIL-S-81824/1-1.
- 2. APPLICATION
- 2.1 THIS KIT IS DESIGNED TO SPLICE SINGLE SHIELD CABLE USED IN MIL-STD-1553B APPLICATIONS.
- 2.2 USE WHERE CONTINUOUS FLEXING OF THIS SPLICE KIT IS NOT A FUNCTIONAL REQUIREMENT.
- 2.3 CABLES ACCOMMODATED: RAYCHEM SINGLE SHIELD DATABUS CABLE.
- 2.4 MINIMUM BEND RADIUS, STATIC 80mm. DYNAMIC: NOT RECOMMENDED.
- 2.5 INSTALLATION PROCEDURE, AND TOOLING: RAYCHEM RPIP-600-12.
- 3. TEMPERATURE RATING
- 3.1 OPERATING TEMPERATURE: -65°C TO +150°C, BRIEF EXCURSIONS TO +200°C PERMISSIBLE WITHOUT DEGRADATION.
- 4. PERFORMANCE SPECIFICATIONS
- 4.1 DESIGNED TO MEET THE REQUIREMENTS OF U.S. AIR FORCE 8340708, CLASS C CABLE.

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