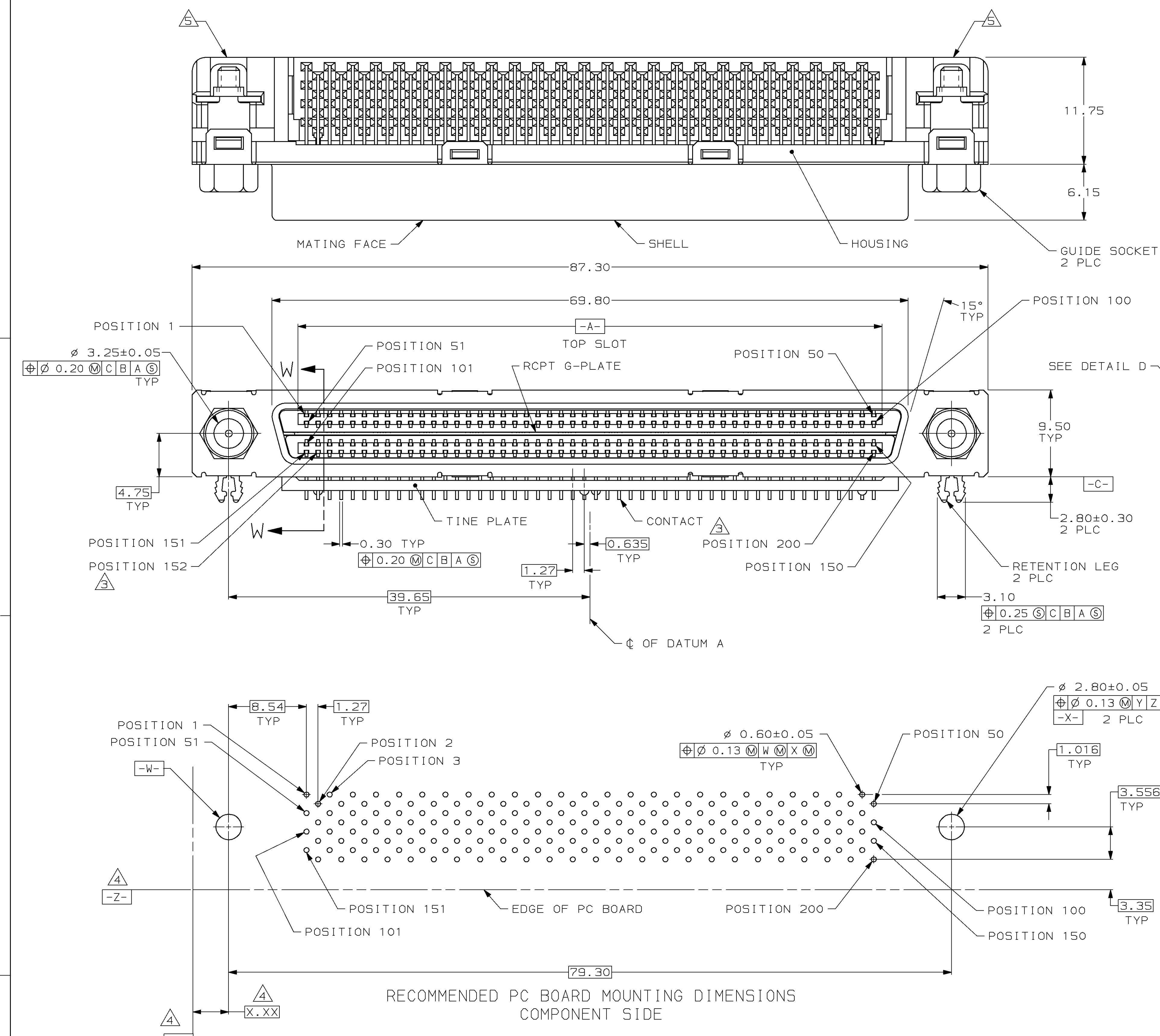


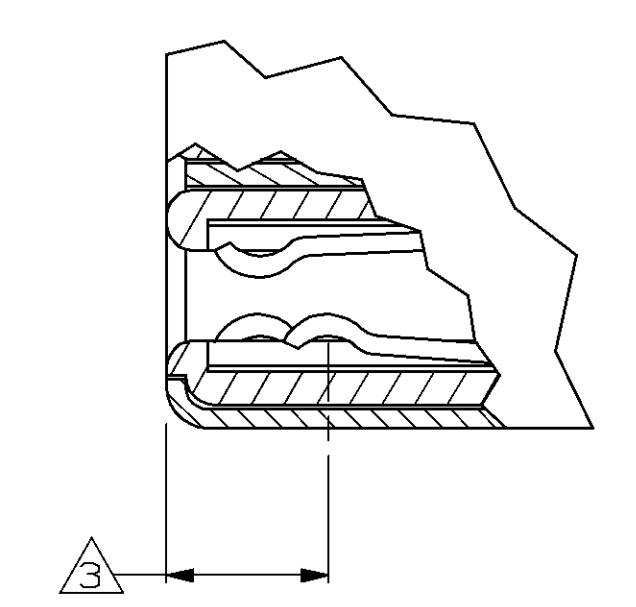
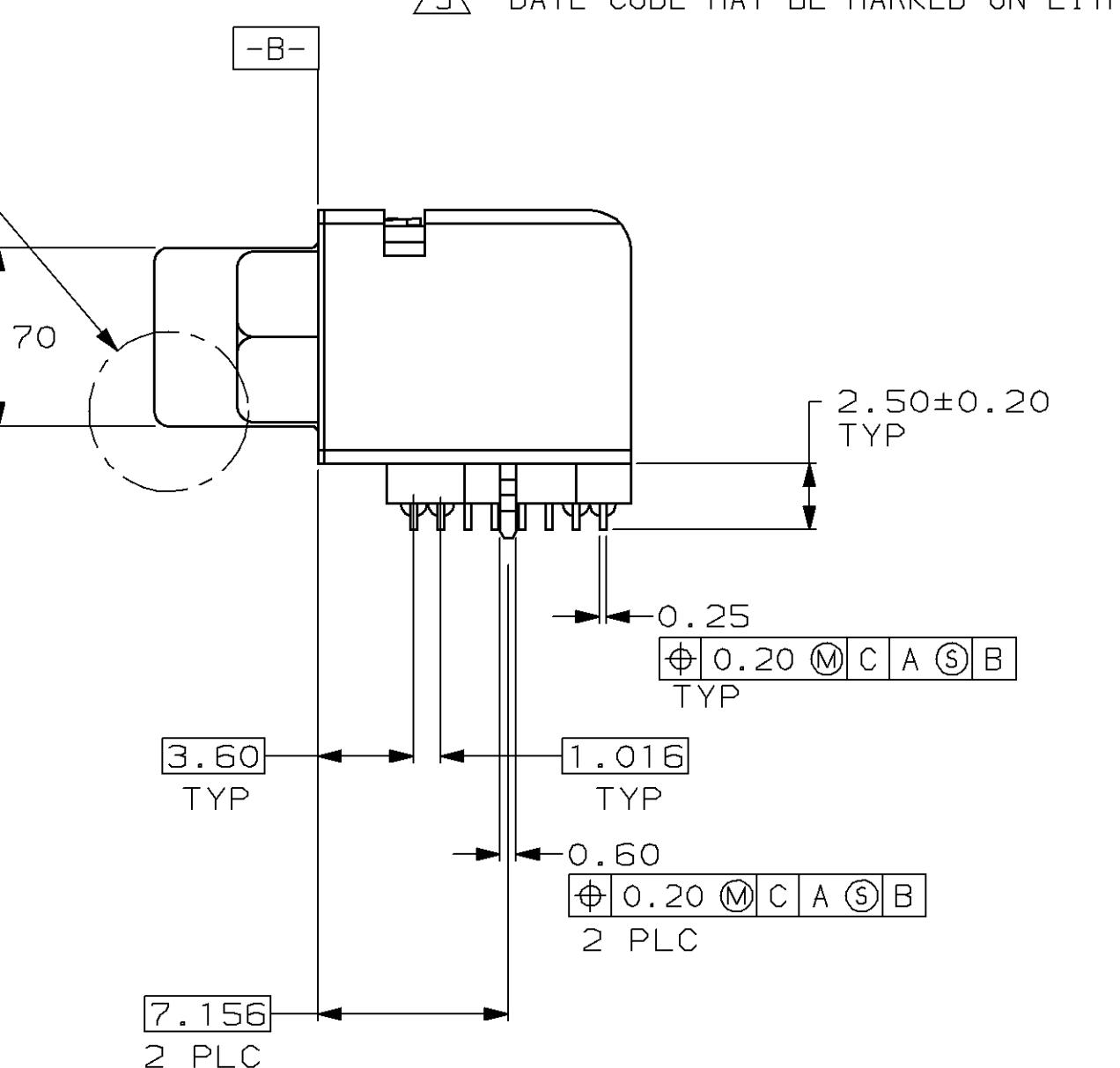
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CATION , 19 .  
SERVED.

DIST 84	REVISIONS					
	P	LTR	DESCRIPTION	DATE	DWN	APVD
0	RELEASED PER NPR 5572			01 AUG 96	-	-
	WAS 96-1997-7-2					
A	REV PER EC 0410-186-97			13 MAY 97	CD	JM
B	REV PER EC 0410-434-97			11 NOV 97	CD	JM



- 1** HOUSING AND TINE PLATE: POLYESTER, NATURAL.  
CONTACTS: PHOSPHOR BRONZE.  
SHELL: CARBON STEEL.  
RCPT G-PLATE: STAINLESS STEEL.  
GUIDE SOCKET AND RETENTION LEG: BRASS.
  - 2** CONTACTS: 0.76 $\mu\text{m}$  MIN GOLD FOR A LENGTH OF 1.10 MIN FROM MATING END,  
2.54 MIN TIN-LEAD FOR A LENGTH OF 2.80 MIN FROM OPPOSITE END,  
BOTH OVER 1.27 $\mu\text{m}$  MIN NICKEL.  
SHELL: 3.00 $\mu\text{m}$  MIN NICKEL OVER 1.30 $\mu\text{m}$  MIN COPPER.  
RETENTION LEG: 2.00 $\mu\text{m}$  MIN TIN-LEAD OVER 1.00 $\mu\text{m}$  MIN NICKEL.  
GUIDE SOCKET: NICKEL OVER COPPER.
  - 3** CONTACTS 152 AND 200, ARE SEQUENCED AWAY FROM MATING FACE.
  - 4** DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
  - 5** DATE CODE MAY BE MARKED ON EITHER END.



DETAIL D  
SCALE 10:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN C.DORWART CHK J.MOSIER	01 AUG 96 02 OCT 96	AMP Incorporated Harrisburg, PA 17105-3608
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD J.MOSIER	02 OCT 96	NAME RECEPTACLE ASSEMBLY, 200 POSITION, RIGHT ANGLE, .050, CHAMP™
	0 PLC ±- 1 PLC ±0.2 2 PLC ±0.25 3 PLC ±- 4 PLC ±- ANGLES ±3°	PRODUCT SPEC — APPLICATION SPEC —		
MATERIAL 	FINISH 	WEIGHT —	SIZE A1	CAGE CODE 00779 DRAWING NO C-787883
CUSTOMER DRAWING				SCALE 4:1 SHEET 1 OF 1 REV B