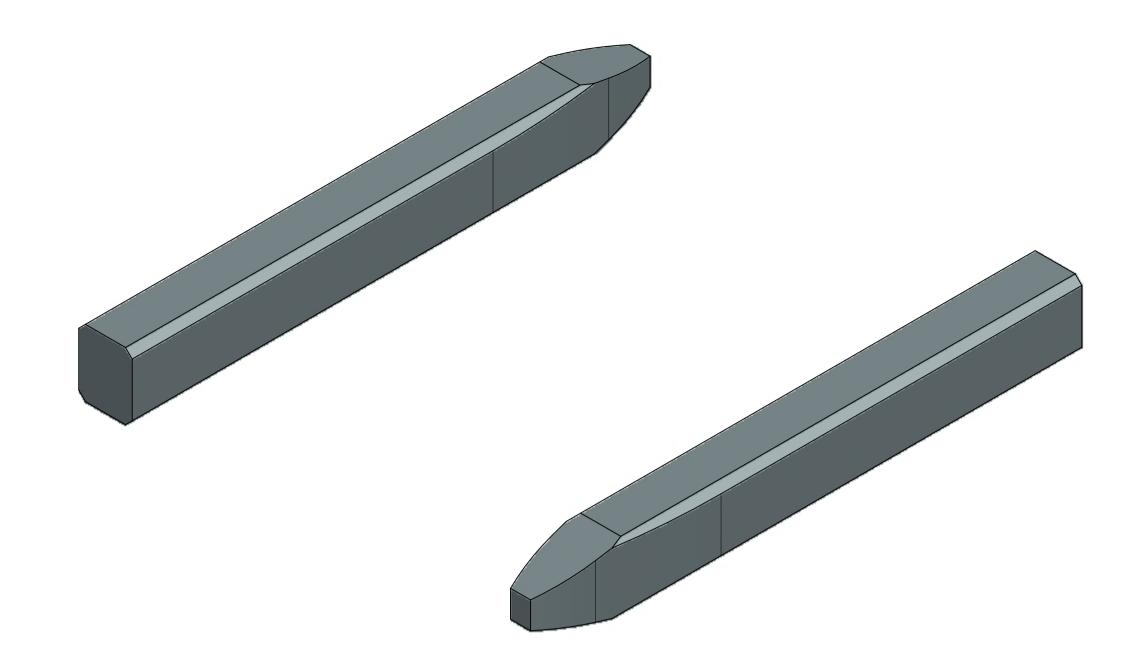


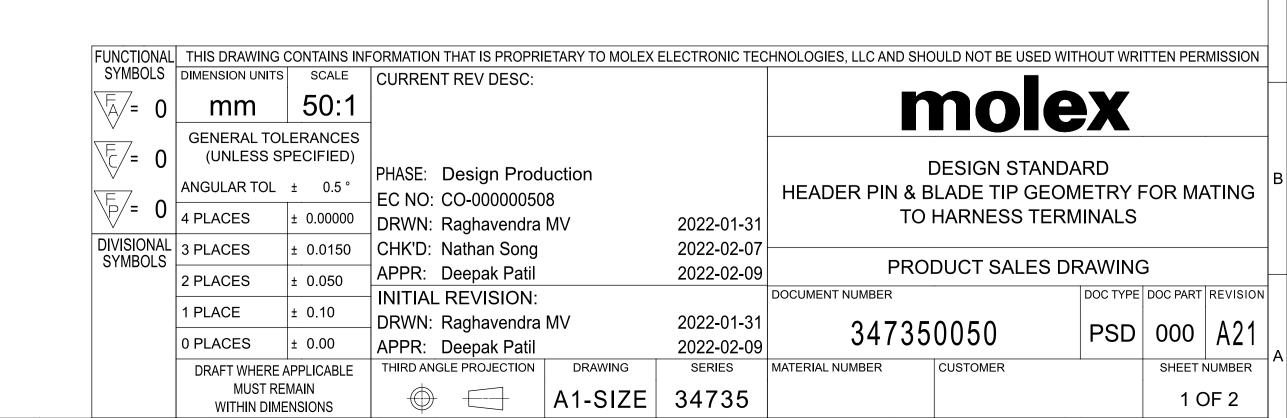
## NOTES

- 1. GENERAL:
- 1.1. ALL PRODUCT SPECIFICATIONS AND THEIR RELATED DOCUMENTS USING THIS FEATURE MUST REFERENCE THIS DOCUMENT AS THE CONTROLLING SPECIFICATION AND USE THE SAME BALLOON NUMBERS.
- 1.2. COMPLIANCY TO THIS DOCUMENT:
  - a) COMPLIANCY MAY BE CLAIMED BY MEETING THE REQUIREMENTS IN THIS SPECIFICATION WITH THE DEVIATION IDENTIFIED AND MAY BE REFERENCED IN OTHER DOCUMENTS (DRAWINGS, DVP&R, ETC.) AS 'CONFORMS TO MOLEX 347350050 REV X.X'.
  - b) PRODUCTS DESIGNED AFTER THE DATE OF RELEASE OF THIS DOCUMENT SHALL BE COMPLIANT TO THE CURRENT REVISION OF THIS DOCUMENT.
  - c) PRODUCTS THAT HAVE MET PREVIOUS REVISION(S) OF THIS DOCUMENT SPECIFICATION SHALL STILL BE CONSIDERED 'MOLEX STANDARDS COMPLIANT' TO THOSE REVISIONS AND DO NOT NEED TO BE RE-VALIDATED.
- 1.3. DEVIATIONS TO THIS DOCUMENT ARE ALLOWABLE UNDER THE FOLLOWING CONDITIONS:
  - a) ALL DEVIATIONS SHALL SHOW EQUAL OR BETTER PERFORMANCE (ELECTRICAL/MECHANICAL) AS REQUIRED BY VALIDATION SPECIFICATION.
  - b) EXCEPTIONS ARE CLEARLY IDENTIFIED ON THE PRODUCT SPECIFICATION.
  - c) ALL DEVIATIONS ARE APPROVED BY THE FOLLOWING INDIVIDUALS:
  - PERSON WHO HAS INTERFACE RESPONSIBILITY
  - PERSON WITH DESIGN STANDARD APPROVER AUTHORITY
  - d) ALL RECORDS OF DEVIATION APPROVALS SHALL BE INCLUDED WITH CHANGE NOTICE DOCUMENTATION.
- 2. DESIGN MATERIALS:
- 2.1. BASE MATERIAL TYPE: COPPER ALLOY
- 3. DESIGN GEOMETRY:
- 3.1. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND MASTER FOR THIS PART WITH EXCEPTION TO UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN ON THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.
- 3.2. PRODUCT DESIGN MODEL NUMBER(S): SEE BOM TABLE
- 3.3. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
- 3.4. EDGES OF UNDEFINED SHAPE PER ISO 13715.
- 3.5. DIMENSIONS AND TOLERANCES APPLY BEFORE AND AFTER PLATING.
- 3.6. GENERAL TOLERANCES: SEE TITLE BLOCK
- 4. DESIGN MANUFACTURING:
- 4.1. ANY REMAINING PROCESS LUBRICANT MUST NOT VARNISH OR DEGRADE ELECTRICAL PERFORMANCE. PROCESS LUBRICANTS SHOULD BE APPROVED BY THE RESPONSIBLE ENGINEER.
- 4.2. ALLOWABLE BURR: 0.03mm MAX UNLESS OTHERWISE SPECIFIED
- 4.3. FOR UNPLATES BLADES TOOLING MARKS SPANNING ACROSS OR ALONG THE INTERFACING PROFILE OF THE BLADE SHOULD BE FURTHER INSPECTED. A TOOLING MARK DEEPER THAN 1 MICRON SHOULD NOT BE ACCEPTED.

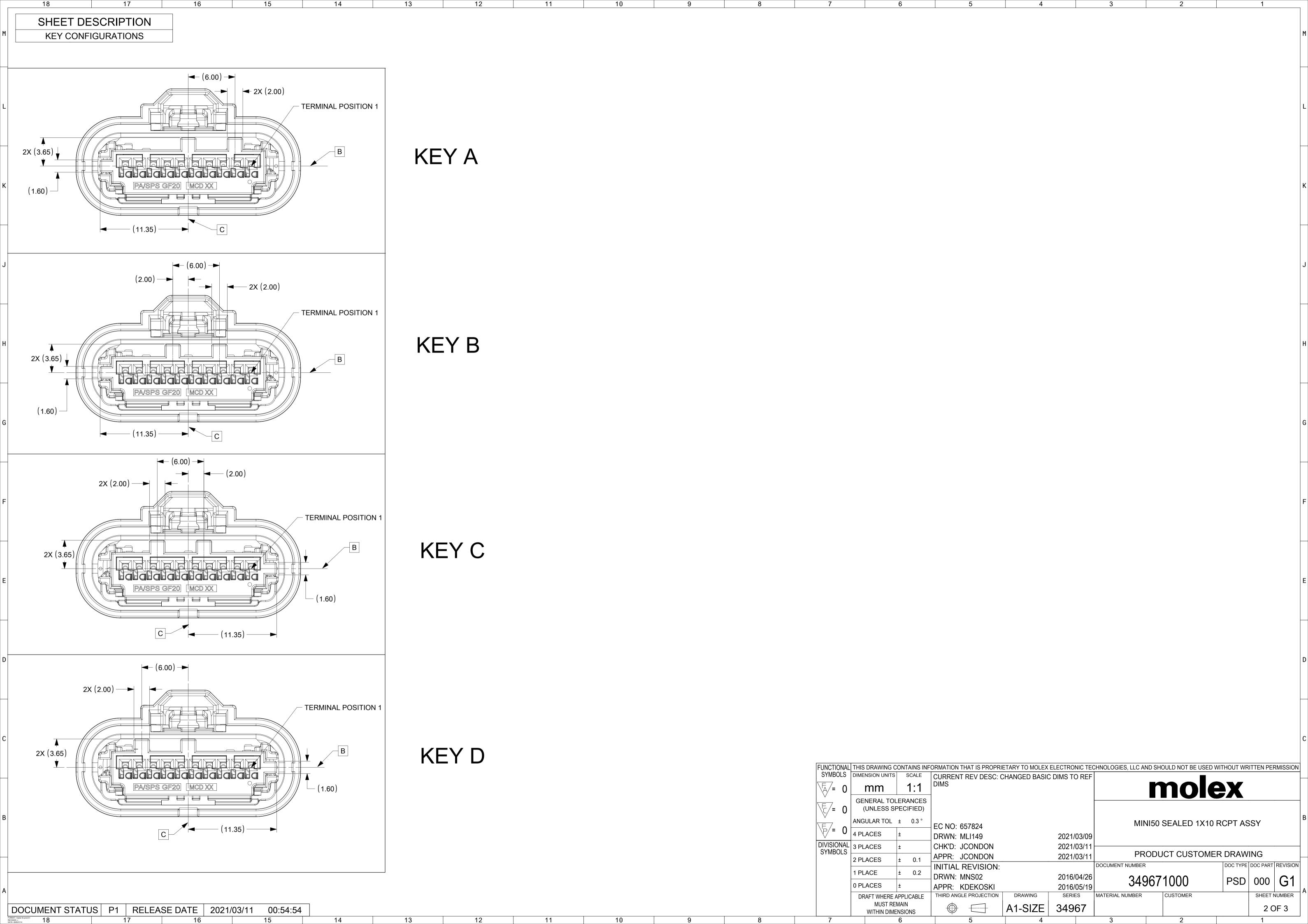


SCALE 50:1

0.5 MM PIN VIEW SHOWN FOR REPRESENTATION PURPOSES ONLY



18	17 16 15	14 13 12	11	10 9	8	7 6 5	4 3	2 1
	TABLE OF CONTENTS				PART NUMBE	R AND MATING INTERFACE CHART		
SHEET NO.	SHEET DESCRIPTION	PART NUME	BER	KEY	COVER COLOR	TERMINAL POSITIONS PLUGGED	CPA INCLUDED	INTERFACE PART NUMER
1 2	NOTES AND PART NUMBER CHART  KEY CONFIGURATION	34967100	J1	Α	BLACK	NONE	YES	349681801
3	RECEPTACLE CONNECTOR ASSEMBLY	34967100		В	LIGHT GRAY	NONE	YES	349681802
		34967100	J3	С	DARK GRAY	NONE	YES	349681803
L		34967100	)4	D	STONE GRAY	NONE	YES	349681804
		34967100		Α	BLACK	NONE	NO	349681801
		34967100		В	LIGHT GRAY	NONE	NO	349681802
		34967100		<u>C</u>	DARK GRAY	NONE	NO	349681803
		34967100		D	STONE GRAY	NONE	NO	349681804
К		34967115	)1	A	BLACK	5, 6, 7, 8	YES	349681801
J		TERMINAL POSITION 1	CONNECTOR POSITION ASSURNCE (CPA)  TERMINAL POSITION 10  CONNECTOR HOUSING					
	NOTES: VALID UNLESS OTHERWISE SPE	ECIFIED						
H	1. GENERAL:							
G	A. APPLICATION SPECIFICATION SEE: -CONTAINS: PRODUCT INTRODU CONNECTOR ASSEMBLY, PACK MATING, SERVICE INSTRUCTION CHECKING, CRIMPING, AND TRO B. TERMINALS TO BE USED WITH THIS MOLEX CTX50 SEALED RECEPT	JCTION, PRODUCT SUMMARY, KAGING INFORMATION, CONNECTOR ONS, ELECTRICAL CONTINUITY OUBLESHOOTING. S ASSEMBLY:		<b>◄</b> (1.80) PITCH	RING SEAL —	MAT SEAL		
	PRODUCT SPECIFICATION PS-3 C. CONNECTOR PRODUCT SPECIFICA							G1 CHANGED BASIC DIMS TO REF DIMS
	CONTAINS: PRODUCT INTRODU	UCTION, PRODUCT SUMMARY,						G ADDED PART NUMBER
	RATINGS AND PRODUCT VALID VALIDATED TO USCAR 2 REV 6							REMOVED DEVELOPMENT NOTICE.
	RATINGS: T3 V1 S2			TERMINAL HOUSIN				REMOVED TERMINAL TABLE FROM
	D. DESIGNED TO MATE WITH DEVICE   CHART. SEE MOLEX DRAWING 3496	FACE	YEARING THE SECOND TO THE SECO				NOTES. ADDED REF DIMS TO ID DATUMS.	
	E. ASSEMBLY SHIPPED WITH ISL IN PR					-	E1 REMOVED PART NUMBER	
	F. PACKAGING SPECIFICATION PER M G. PARTS MUST BE IN COMPLIANCE T	MOLEX DRAWING: PK-31301-898 FO MOLEX CHEMICAL SUBSTANCES FOR						
E	PRODUCTS AND PACKAGING SPECI	IFICATION: ES-40000-5016	COVER					E MODIFIED KEYS
	H. DATA MUST BE SUBMITTED UNDER (COMPANY ID#13255)	R THE MOLEX PART NUMBER TO IMDS						D2 ADDED PART NUMBER
	· ·						]	D1 UPDATED INFORMATION IN NOTES
	2. DESIGN - MATERIALS: CONNECTOR HOUSING: SPS/NYLON G	F20 BLACK						ADDED PART NUMBER TO CHART.
	TERMINAL HOUSING: SPS/NYLON G	GF20 BLACK						D COVER GEOMETRY UPDATE. TOLERANCE CHANGES. NOTES
D	COVER: SPS/NYLON G ISL: SPS GF30 NAT	GF20 COLORS IN PART NUMBER CHART TURAL		•				CHANGES.
	MAT SEAL: INHERENTLY I	LUBRICATED SILICONE LIGHT BLUE						C2 UPDATED PART NUMBER CHART
	RING SEAL: INHERENTLY L CPA (OPTIONAL): PBT GF30 RED	LUBRICATED SILICONE RUST RED						
					INDEPENDENT SECON	` '	(	ADDED PART NUMBER. CORRECTIONS & CLARIFICATIONS
	3. DESIGN - GEOMETRY: A. ALL GRAPHIC DATA IS BASIC (NO TO	OLERANCE) AND MUST BE TAKEN FROM				LAST NUI	ECTION NUMBER LOG  MBFR: 15	C RELEASE
C	THE DATA FILE AT ITS LATEST REVI	ISION.				ADDED:		EV REV DESCRIPTION
	B. GEOMETRIC DIMENSIONS AND TOL C. EDGES AND UNDIMENSIONED DETA						D. 2,4,7,0,9,13,14	GIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION
В	D. CORNERS SHOWN AS SHARP TO BE					SYMBOLS DIMENSION UNITS SCALE CURRENT REV DESC	: CHANGED BASIC DIMS TO REF	
	•	CAVITY ID, VENDOR IDENTIFICATION,				GENERAL TOLERANCES		molex
	AND CUSTOMER MATERIAL NUMBER F. VISUAL DEFECTS SHALL MEET COS G. PARTS ARE LASER MARKED WITH R	SMETIC STANDARD PS-45499-002 (Class B).						MINI50 SEALED 1X10 RCPT ASSY
						DIVISIONAL 3 PLACES + CHKID: JCONDON	2021/03/09 2021/03/11	
-						SYMBOLS  2 PLACES  ± 0.1  INITIAL REVISION	2021/03/11 DOCUM	PRODUCT CUSTOMER DRAWING  ENT NUMBER   DOC TYPE DOC PART REVISION
						1 PLACE ± 0.2 DRWN: MNS02	2016/04/26	349671000 PSD 000 G1
A						0 PLACES ± APPR: KDEKOSKI  DRAFT WHERE APPLICABLE THIRD ANGLE PROJECTION		AL NUMBER CUSTOMER SHEET NUMBER
DOCUMENT STA	ATUS P1 RELEASE DATE 2021/03/11 00:54:	.54 14 13 12	11	10 9	8	MUST REMAIN WITHIN DIMENSIONS  7 6 5	A1-SIZE 34967	1 OF 3



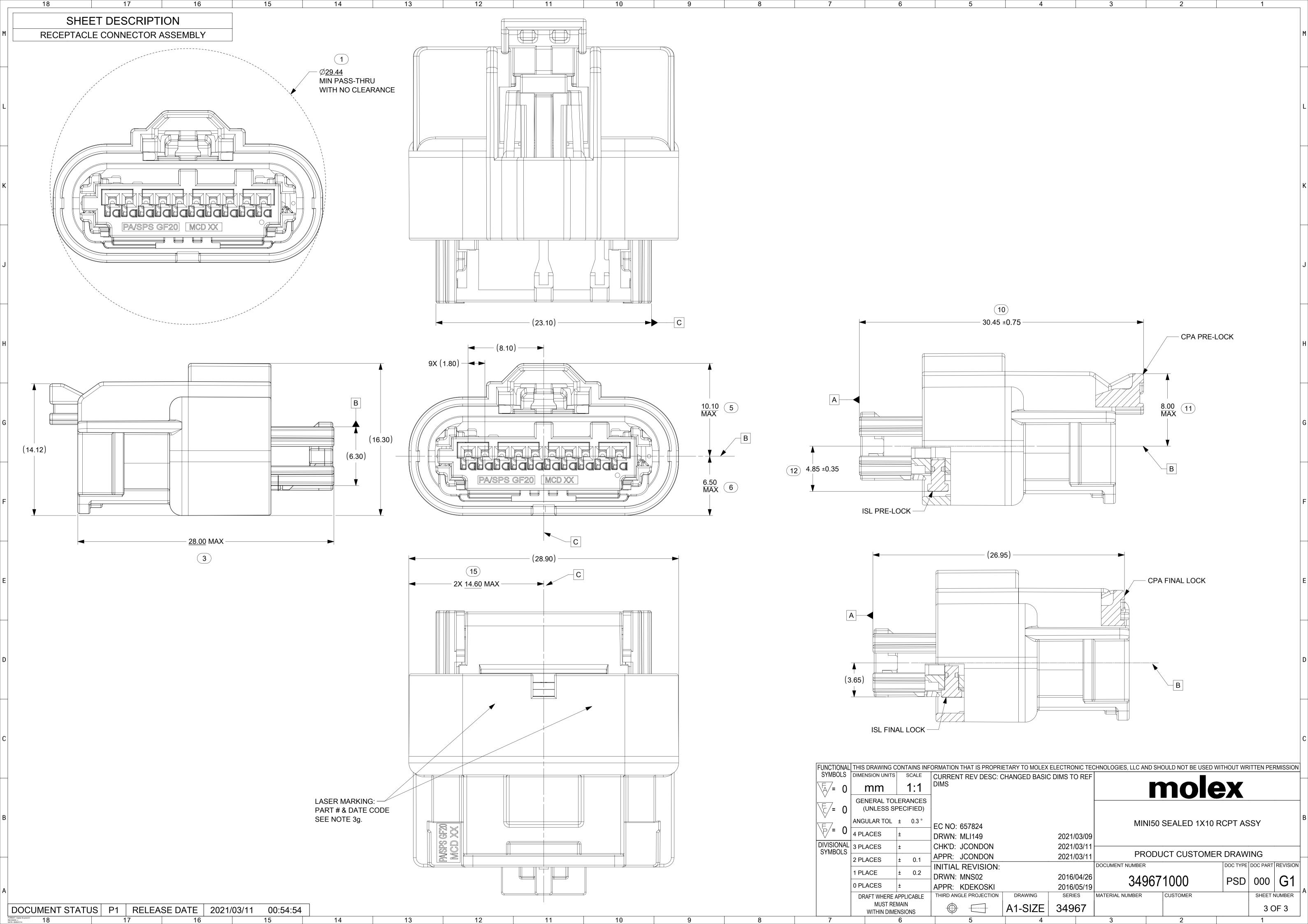


	TABLE OF CONTENTS		MATING INTERFACE CHART				
SHEET NO.	SHEET DESCRITION INTERFACE NOTES AND BOM		DESCRIPTION  1Y10 KEY A BLACK	COLOR MODEL NUMBER	KEY		
2 3	INTERFACE NOTES AND BOM  INTERFACE KEY CONFIGURATIONS  INTERFACE DEFINITION	NOTES: VALID UNLESS OTHERWISE SPECIFIED	1X10, KEY A, BLACK 1X10, KEY B, LIGHT GRAY 1X10, KEY C, DARK GRAY	BLACK 349681801 LIGHT GRAY 349681802 DARK GRAY 349681803	B C		
4	INTERFACE DATUM TARGETS	1. GENERAL:	1X10, KEY D, STONE GRAY		D		
		REFER TO "SAE/USCAR 12 CONNECTOR GUIDELINES" AND "SAE/USCAR 2 PERFORMANCE SPECIFICATION FOR AUTOMOTIVE ELECTRICAL CONNECTOR SYSTEMS" FOR ADDITIONAL REQUIREMENTS.					
K		2. DESIGN - MATERIALS:			K		
		a. HOUSING: SPS/NYLON 20% GLASS FILLED OR EQUIVALENT FLAMMABILITY REQUIREMENT: PER ISO3795 OR GM3191 1. BURN RATE 100mm/MIN MAXIMUM 2. MATERIAL MUST BE SELF EXTINGUISHING					
H		<ul> <li>b. BLADE TERMINAL: SEE MOLEX SALES DRAWING 347350050. FOR MATERIAL, DIMENSIONAL, PLATING AND COATING REQUIREMENTS AND ANY BLADE TERMINAL DESIGN INFORMATION NOT SHOWN ON REFERENCED OR THIS DRAWING SEE EWCAP DWG NO. EWCAP-001.</li> <li>1. TIN PLATING: 2.5-4.0 MICROMETERS MATTE TIN OVER 1.25-2.25 MICROMETERS DUCTILE SULFAMATE NICKEL 2. SILVER PLATING: 1.9-3.3 MICROMETERS SILVER OVER 1.0-1.8 MICROMETERS DUCTILE SULFAMATE NICKEL. ANTI-TARNISH: SYNTHETIC HYDROCARBON CONTACT SURFACE FINISH OR EQUIVALENT APPLIED WITHOUT VOID TO CONTACT AREA</li> </ul>			J		
		c. STANDARD COLORS FOR KEYING (SEE CHART). DEVATION REQUIRES APPROVAL OF AUTHORIZED PERSON.					
		3. DESIGN - GEOMETRY:					
F	1X10	<ul> <li>a. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND THE MASTER FOR THIS PART WITH THE EXCEPTION OF UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN IN THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.</li> <li>b. PRODUCT DESIGN MODEL NUMBER(S): SEE MATING INTERFACE CHART</li> <li>c. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2009</li> <li>d. GENERAL TOLERANCES: SEE TITLE BLOCK</li> <li>e. EDGES AND UNDIMENSIONED DETAILS PER ISO13715</li> <li>f. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.</li> <li>g. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD. THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.</li> <li>(FOR SMALL PARTS: LETTERING SHALL BE 0.10 MAX RAISED IN 0.15 MAX RECESS PAD)</li> </ul>			F		
		4. DESIGN - MANUFACTURING:					
D		<ul> <li>a. ALLOWABLE FLASH MAX 0.20 HIGH BY MAX 0.13 THICK.</li> <li>b. ALLOWABLE SPLIT/PARTING LINE MISMATCH 0.2 MAX.</li> <li>c. EJECTOR PIN MARKS TO BE FLUSH TO 0.25 MAX DEPRESSED. LOCATION MUST BE APPROVED BY PRODUCT ENGINEERING. EJECTOR PIN MARKS NOT PERMISSIBLE ON OR NEAR DATUM TARGET AREA.</li> <li>d. ALLOWABLE GATE VESTIGE FLUSH TO 0.25 MAX RECESS. LOCATION MUST BE APPROVED BY PRODUCT ENGINEERING.</li> <li>e. NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING.</li> <li>f. NO PARTING LINES, MISMATCHES OR EJECTOR MARKS PERMISSIBLE WITHIN THE INDICATED SURFACE. TOOLING FOR INDICATED SURFACE MUST BE PROCESSED</li> </ul>			D		
		TO A SURFACE FINISH OF NTMA #70 (400 PAPER) g. BLADE TERMINAL ENVIRONMENTAL BARRIER (USED WITH SILVER PLATED TERMINALS) SHALL NOT BE		D1 REMOVED ICD-27A. CHANG	GED ICD-12		
С		PRESENT ON ANY SURFACE OTHER THAN THE BLADE TERMINALS  h. NO PARTING LINES, FLASH, MISMATCHES OR EJECTOR MARKS PERMISSIBLE ON  THE INDICATED NOSE SURFACE OR TRANSITION TO INTERNAL SHROUD SURFACE.		CHANGED RIB REMOVAL FO SEE VIEWS SHEET 2. AD NOTE 2 TO PIN DETAIL S REVISED NOTE 4	DED SEE SHEET 3.		
			INSPECTION NUMBER L LAST NUMBER: ICD-30 ADDED: REMOVED: ICD-27A	C1 REVISED NOTES AND DIM C RELEASE REV REV DESCRIPTIO			
В			QUALITY SYMBOLS 8 2 2 GENERAL DIMENSION UNITS SCALE	CTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WI	RITTEN PERMISSION		
			TOLERANCES (UNLESS SPECIFIED) mm 1:	molex	(B)		
			4 PLACES ± CHK'D BY DATE	MINI50 SEALED 1X10 INTERFA	ACE		
			$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	PRODUCT CUSTOMER DRAW	'ING		
A			= 0	5/05/04 SERIES MATERIAL NUMBER CUSTOMER			
RELEASE STATUS	P1 RELEASE DATE 2021/03/24 15:08:37		■ = 0		SHEET NUMBER 1 OF 4		
FORMAT: In-product Revisions G DATE: 2015/12/14 18	17 16 15	14 13 12 11 10 9 8	7 6 5 4	3 2	1		

