

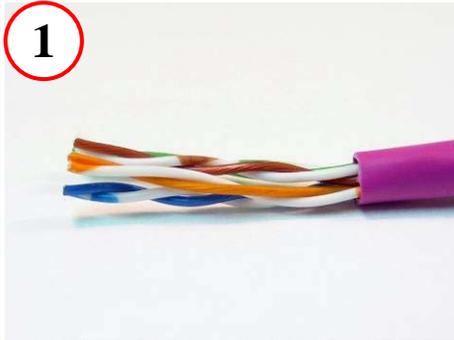
# Bel Stewart Connector

UNSHIELDED 30 SERIES PLUG  
ASSEMBLY INSTRUCTIONS

11118 Susquehanna Trail South, Glen Rock, PA 17327

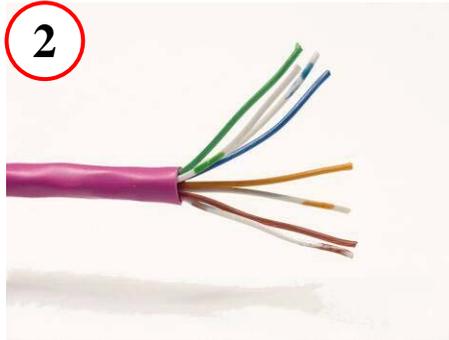
## STEWART CONNECTOR UNSHIELDED 30 SERIES PLUG ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 8:



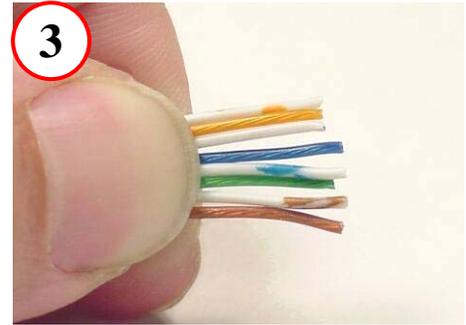
1

Remove approximately 1 inch of  
Cable Jacket



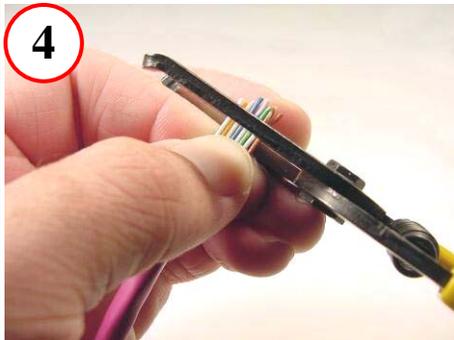
2

Untwist the pairs and Straighten  
the Wires



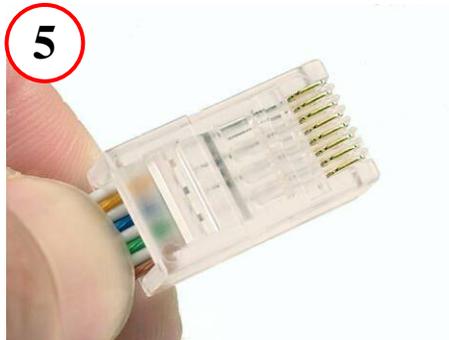
3

Position Wires into Correct  
Configuration (568-B Shown)



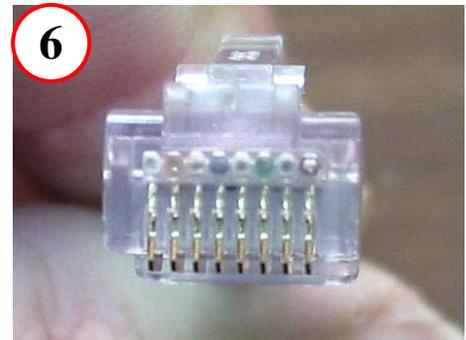
4

Trim Wire Ends at 90°, Approx.  
9/16" From Jacket



5

Insert Wires Along Plug Top,  
Maintaining Correct Alignment



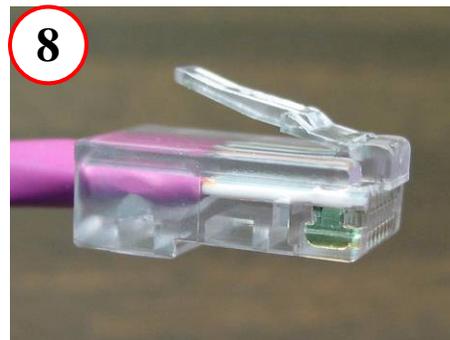
6

Inspect The Plug; Wires Should Be  
Visible from Plug Front



7

Crimp Contacts and Strain Relief



8

Construction Complete