## **Assembly Instructions**

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

- A = 6mm
- B = 6mm
- C = 3mm
- C = 3mm



2) Crimp the contact onto the centre conductor.





3) Insert the contact into the body and ensure that the contact captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.

VT30-2031 Removed from Drawing JC 2 26 Se											
							First Issue			26 Sept 01	
						DESCRIPTION OF REV	ISION	APPVD	ISS	DATE	
ELECTRONICS	Cinch Connectivity Solutions, Ltd 11 Bilton Road Chelmsford Essex CM1 2UP, England T: +44 (0) 1245 342060 F: +44 124 535 8938	SCALE: Not To Scale	DRAWN BY:	S Nash	DESCRIPTION: Stripping and Assembly Instructions for TNC Crimp Jack		DRAWING NUMBER:				
		DIMENSIONS: mm	CHECKED BY:	M Nielsen			VAIT3101				
		TOLERANCES:									
			APPROVED BY:	P Couzens							
			DATE:	26 Sept 01			PAGE: 1 OF 1				
© 2017 Cinch Connectivity Solutions, Ltd. THIS DRAWING MAY NOT BE REPRODUCED IN WHOLE OR IN PART WITHOUT OUR WRITTEN PERMISSION											

Connector	Stripping Tool	Crimp Tool	Hex Size			
Part Number	Part Number	Part Number	Contact	Ferrule		
VT30-2051	VX1305	DCC1113	1.72	5.41		
VT30-2050	VX1305	DCC1113	1.72	5.41		
VT30-2061	VX1305	DCC0908	1.69	4.52		
VT30-2071	VX1305	DCC0908	1.69	4.52		