

1. MATERIAL:

SHELL: ZINC ALLOY, NICKEL PLATED

COUPLING RING: ALUMINUM ALLOY, NICKEL PLATED INSERT AND RETAINING RING: THERMOPLASTIC

SEAL: SILICONE RUBBER

2. MODIFICATIONS: THREADED HOUSING; REDUCED DIA. WIRE SEAL

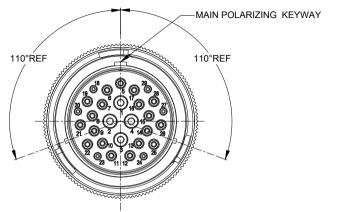
3. SPECIFICATIONS:

- 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
- 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
- 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
- 3.4 MOISTURE RESISTANCE: IP67&IP69K (MATED CONDITION).
- 3.5 MATING CYCLE DURABILITY: 100 CYCLES
- 3.6 RoHS COMPLIANT
- 4. MATING PART: AHDM04-24-29P* (* = SEAL TYPE)
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

6 CONTACT SIZE AND WIRE RANGE:

CONT	-	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE	CURRENT RATING
12	2	2.46 mm (.097 in)	4.01 mm (.158 in)	10-14 AWG	25 AMPS
16	6	1.35 mm (.053 in)	2.62 mm (.103 in)	14-20 AWG	13 AMPS
20)	1.02 mm (.040 in)	2.10 mm (.083 in)	16-22 AWG	7.5 AMPS

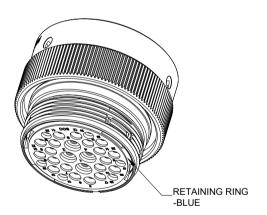
REVISIONS						
REV	ECO	DESCRIPTION	DATE	BY	APPR	
A1	-	RELEASE NEW DRAWING	18/OCT/18	BROOK	TOMMY	
A2		ADD MORE MATERIAL NOTES	25/OCT/18	BROOK	TOMMY	



PLUG, 24 SZ 29 SCO, RD, WIDE

AHDM06-24-29SR

REV: A2



	AHDM0	6-24-29S	R								
	PART NUMBER			DESCRIPTION				ITEM			
QUANTITY		Γ	MAT	[ERI	٩LS	: LI	ST				ŀ
UNLESS OTHER			ATURES	S DATE		Λ	mphe	no	ī		1
2) Tolerances are a		DRAWN:	BROOK	25/OCT/18			unpne	7110	' •		
2 PL DEC ±0.15 3 PL DEC ±0.08	Angles ±1°	CHECKED:	ORION	25/OCT/18		Sin	e Systems - www.amphe	nol-sine.com		_	
3) Note reference	- 🗴	ENGINEER:			44724 Morley Drive						
MATERIAL SPECIFICA	TIONS:	APPROVAL:	TOMMY	25/OCT/18			Clinton Township, MI 48	036			$\frac{1}{2}$
		CUSTOMER:			Р	LUG.	24 SZ 29 SOC. RI	D. WIDE	THD		
		THIS DRAWING				,	,	,			
PROCESS SPECIFICATIONS:				В	C-	AHDM06-24	1-29SR	A	12		
NEXT ASS'Y:		MANUFACTUR	ING VARIATIO	ONS.	SCALE: N	ONE		SHEET 1	OF	1	1

ATM Series™ - Contact Size 20 Options

Machined Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-010-2031	Male Contact - Pin, Gold-plated	20	16-18	Machined		
AT62-005-20141	Female Contact - Socket, Gold-plated	20	16-18	Machined		
AT60-010-20141	Male Contact - Pin, Nickel-plated	20	16-18	Machined		
AT62-005-2031	Female Contact - Socket, Nickel-plated	20	16-18	Machined		
AT60-202-2031	Male Contact - Pin, Gold-plated	20	20-22	Machined		
AT62-201-2031	Female Contact - Socket, Gold-plated	20	20-22	Machined		
AT60-202-20141	Male Contact - Pin, Nickel-plated	20	20-22	Machined		
AT62-201-20141	Female Contact - Socket, Nickel-plated	20	20-22	Machined		

Tooling - Machined Contacts					
Part	Part Number	Description			
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)			
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)			

Contact Removal Tools					
Part	Part Number	Description			
Low Marie	ATRT-100	Used for removal of contacts for A Series™ products			
	AT11-240-2005	Contact Removal Tool, Plastic, Size 20			
	AT13-204-2005	Sealing Plug, Size 20, White			

Stamped & Formed Contacts, Sockets & Pins							
Part Number	Description	Size	AWG	Туре			
AT60-20-0144	Male Contact - Pin, Gold-plated	20	16-22	Stamped & Formed			
AT62-20-0144	Female Contact - Socket, Gold-plated	20	16-22	Stamped & Formed			
AT60-20-0244	Male Contact - Socket, Gold-plated	20	16-22	Stamped & Formed			
AT62-20-0244	Female Contact - Socket, Gold-plated	20	16-22	Stamped & Formed			
AT60-20-0122	Male Contact - Pin, Nickel-plated	20	16-22	Stamped & Formed			
AT62-20-0122	Female Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed			
AT60-20-0222	Male Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed			
AT62-20-0222	Female Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed			
AT60-20-0277	Male Contact - Socket, Tin-plated	20	16-22	Stamped & Formed			
AT62-20-0277	Female Contact - Socket, Tin-plated	20	16-22	Stamped & Formed			
AT60-20-0422	Male Contact - Socket, Nickel-plated	20	20-22	Stamped & Formed			
AT62-20-0444	Female Contact - Socket, Gold-plated	20	20-22	Stamped & Formed			

Tooling - Stamped & Formed Contacts					
Part	Part Number	Description			
	MFX-3974	Crimp Die - Size 20 (\$&F contacts only)			
	MFX-3976	Crimp Die - Size 20 (S&F contacts only) 20-22AWG -04XX Series			
No.	MFX-3978	Crimp Die - Size 20 (S&F contacts only) 20-22AWG -02XX Series			
	АТТ-20-00	Hand Crimp Tool - Size 20, 20AWG (S&F contacts only)			

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AT Series™ - Contact Size 16 Options

Machined Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined		
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined		
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined		
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined		
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined		
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined		
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined		
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined		
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined		
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined		
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined		
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined		

Tooling - Machined Contacts					
Part	Part Number	Description			
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)			
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)			

	Contact Removal Tools						
Part	Part Number	Description					
3	ATRT-100	Used for removal of contacts for A Series™ products					
	AT11-310-1605	Contact Removal Tool, Plastic, Size 16					
	A114017	Sealing Plug, Size 16, White					

Stamped & Formed Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-16	Stamped & Formed		
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-16	Stamped & Formed		
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-16	Stamped & Formed		
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-16	Stamped & Formed		
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed		
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed		
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed		
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed		
AT60-16-0644	Male Contact - Pin, Gold-plated	16	18-20	Stamped & Formed		
AT62-16-0644	Female Contact - Socket, Gold-plated	16	18-20	Stamped & Formed		
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	18-20	Stamped & Formed		
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	18-20	Stamped & Formed		
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed		
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed		
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed		
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed		

Tooling - Stamped & Formed Contacts			
Part	Part Number Description		
	MFX-3950	Crimp Die - Size 16, 18-20AWG (S&F contacts only)	
	MFX-3953	Crimp Die - Size 16, 16-18AWG (S&F contacts only)	
	MFX-3975	Crimp Die - Size 16, 14-16AWG (S&F contacts only)	
	MFX-3990	Crimp Die - Size 16, 20-22AWG (S&F contacts only)	
	ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG (S&F contacts only)	
	ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG (S&F contacts only)	
	ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG (S&F contacts only)	

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ATP Series™ - Contact Size 12 Options

Machined Contacts, Sockets & Pins				
Part Number	Description Size AWG		Type	
AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined
AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined

DiagnosticGrade™ Machined Contacts, Sockets & Pins • Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective				
Part Number Description		Size	AWG	Туре
65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined
AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined

Tooling - Machined Contacts			
Part	Part Number	Description	
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)	
33	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)	

Contact Removal Tools			
Part	Part Number	Description	
reser unto	ATRT-100	Used for removal of contacts for A Series™ products	
	AT11-337-1205	Contact Removal Tool, Plastic, Size 12	
	A114017	Sealing Plug, Size 12, White	

Stamped & Formed Contacts, Sockets & Pins				
Part Number	Description		AWG	Туре
AT60-12-0244	Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed
AT62-12-0244	Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed
AT60-12-0222	Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed
AT62-12-0222	Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed
AT60-12-0144	Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed
AT62-12-0144	Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed
AT60-12-0166	Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed
AT62-12-0166	Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed

Tooling - Stamped & Formed Contacts				
Part	Part Number	Description		
	MFX-3973	Crimp Die - Size 12 (S&F contacts only)		
	MFX-3985	Crimp Die - Size 12 (S&F contacts only) 10-12AWG -02XX Series		
	ATT-12-00	Hand Crimp Tool - Size 12, 12AWG (S&F contacts only)		

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