ELECTRO MECHANICAL COMPONENTS BUSINESS UNIT Panasonic Electronic Devices Co.,Ltd OSAKA,JAPAN <u>SAMPLE SUBMISSION SHEET</u>

ТО	: <u>Electronic Timer</u>	<u> </u>					
ATT	•				Ref No.	3793656 [.]	-1(1)
CC	•				Date	23-Apr	-07
CÌISD	:			•	-	1 a.	
DEM.	: Mr. Mori						
TM.	: Mr.NISHIMOTO			,			
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Part N	ame ENCODER	· · · · ·		Refer to			
A)	☑ First submission for	🗌 approval	🗹 introduc	tion.			
	Resubmission			•			
B)	☑ The samples are our	standard produ	cts.				
					Dore		>
	The samples meet y	our specification	is (Dwg No.		Rev.)
	Part No.	Spec. No.	Quanity	v	Cost or	Quotation N	Vo.
E	VERLCJL008B		5	-		2	
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Remark	(S						

Country of Origin : JAPAN (Marked a packing label in English)

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Panasonic Electronic Devices Tsuyama Co., Ltd.

ENC/116S/enc-11gs-ez-ever1cj1008b-ET

-	Ge	neral						
	1.		ification applies to re lectronic equipment.	otary encode	er(incr	emental type)		
	2.		eric conditions:Unless of atm		ndition	s for making measur	-	
			perature: 5°C ~ 35° midity : 25% ~ 85%	С	uriuws.			
			nperature range: ·					
			erature range : : Encoder D.C. 10)	/	+85°	С		
			Switch D.C 16	/				
	ο.	Ratea current	Encoder D.C 1 Switch D.C 201	nA nA				
-	Pr	oduction co	<u>untry</u> : JAPAN OR	MALAYSIA				
-	Me	<u>chanical ch</u>	aracteristics					
		Item	Conditi	ons		Specificati	ons	
Ĩ	1	Rotation angle				360° (Endless)		
		Rotation torque		5°C to	9 85°C	14.0 mN·m±6.0 mN·m		
	2	(Detent torque)	Operating temperature -20°C to		to 5°C	C 40 mN·m max		
				-40°C to	-20°C	50 mN·m max.		
	З	Detent points				16 detent poin	ts	
	4	Each detent angle				22.5° ±3°		
	5	Shaft pull-push strength	Pull and push static load a applied to the shaft in the for 10 second. (Mount the	e axial directi	ion	Without damage or excess play in shaft. No excessive abnormality rotational feeling. And electrical character shall be satisfied.	/in	
	6	Shaft side-load strength	the point 5mm from the tip of the shall in a direction perpendicular to the axis of shaft		No excessive abnormality rotational feeling. And electrical character	in		
	7	Shaft wobble	A momentary load of 50 mNm shall be applied at the point 2mm from the tip of the shall in a direction perpendicular to the axis of shaft. (Mount the product to P.W.B.) O.8xL/30 mm(P-P) D. BxL/30 mm(P-P) L Distance between mou surface and measurin on the shaft.				nting	
	8	Shaft play in rotational wobble	Measure with jig for rot	ational angl	e.	2° max.(Initia	1)	
N/	ME	11mm GS	ENCODER					
T	PE	<u>Ν</u> Ω.		ISSUE DRAWING NO.	-	REVISIONS	DATE	
	_	EVE RLC	; JLO 08B	RV-H	- REFER	RENCE	2/8	

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Electrical characteristics(encoder)

	Item	Conditions	Specifications
1	Output signal	(Output of phase difference Fig-1)	A,B 2 signals.
2	Output resolution	Number of pulses in 360° rotation.	8 Pulse / 360°
З	Contact resistance	Measurement shall be stable condition which a output signal is ON condition.	lα max.
4	Bouncing	Measurement circuit diagram.(Fig-2) At rotational speed 60 min ⁻¹ <phase (fig-3)="" t1.t3=""> (Passing time between 3.5V and 1.5V)</phase>	t1,t3: 5 ms max.
5	Sliding noise phase	Take sliding noise as time in the code-on area between bouncing(t1,t3) and voltage change exceed 1.5V.(Fig-3) Rotate shaft at speed 60±3 min-1 and measure.	t2:3 ms max.
6	Phase-difference	Measurement shall be made under the condition which the shaft is rotated at 60 min ⁻¹ .	T1, T2, T3, T4 (Fig-1) 4 ms min.
7	Insulation resistance	Measurement shall be made under the condition which a voltage of 250V D.C. is applied between individual terminals and a shaft.	50M _Ω min.
8	Withstand voltage	A voltage of 300V A.C. shall be applied for 1min. between individual terminals and a shaft.	Without arcing or breakdown.

Switch characteristics(switch)

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	Item	Conditi	ons		Specificatio	ons
1	Switch type				Push type S.P.S	.T.
2	Contact resistance	Measurement the contact res COM and SW when push SW is (Applying force: 6.0N		tween	100ma max.	
З	Switch operation force	Measure the max.load until s pressing the shaft to the op push SW.			4.0 N ± 2.0 1	N
4	Push stroke	Measure the distance until switch turned on when		0.4.mm +0.5 -0.2 mm (Al push force 6.0N)	n	
	pressing the shaft to the operation direction push SW.		irection of	0.3 mm :0:25 mm (Turn to ON travel)	n	
5	Bouncing	At operation speed 3~4 tin <pre></pre>	Measurement circuit diagram.(Fig-4) At operation speed 3~4 times/s (Phase t4,t5 (Fig-5)) (Passing time between 1.5V and 3.5V)		t4,t5: 10 ms max.	
6	Insulation resistance	Measurement shall be made us which a voltage of 250V D.C. individual terminals and a s	D.C. is applied between 50Mo min.		50MΩ min.	
7	Withstand voltage	A voltage of 300V A.C. shall 1min. between individual ter			Without arcing o breakdown.	٥r
	·····					
NAME	11mm GS	S ENCODER	ISSUE	[REVISIONS	
TYPE	ND. EVE RL	C JLO 08B	DRAWING	J NO.	ERENCE	3/

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Durability

	Item	Conditions	Specifications
1	Rotation life (Encoder)	The shaft of encoder shall be rotated to 30,000 cycles at a speed of 600 to 1000 cycles/h in room temp(5°C to 35°C) without electrical load after which measurements shall be made.	Rotation torque: Initial torque ±80% Phase-difference: 2.5 ms min. Contact resistance: 100 n max. Electrical characteristics item: 4,5,7,8 The same as the initial specifications.
2	Push operating life (Switch)	Apply 6.0N push strength to shaft to the switch operating direction. The shaft of encoder shall be pushed to 30,000 times at a speed of 2500 times/h in room temp(5°C to 35°C) without electrical load after which measurements shall be made.	Operation force: Initial operation force ±40% Contact resistance: 1 α max. Switch characteristics item: 4,5,6,7 The same as the initial specifications.
З	Heat temperature	The encoder shall be stored at a temperature of 85±3°C for 240±10h in a thermostatic chamber. And then the encoder shall be sub- jected to standard atmospheric conditions for 1.5h after which measurements shall be made. (Without electrical load)	Contact resistance: 100 a max.
4	Humidity	The encoder shall be stored at a temperature of 60±3°C with relative humidity of 90% to 95% for 240±10h in a thermostatic chamber. And then the encoder shall be subjected to standard atmospheric conditions for 1.5h after which measurements shall be made. (Without electrical load)	SW Contact resistance: 200 ma max. Mechanical characteristics item: 2 Electrical characteristics item: 4,5,6,7,8 Switch characteristics item: 3,4,5,6,7
5	Low temperature	The encoder shall be stored at a temperature of -40±3°C for 240±10h in a thermostatic chamber. And then the encoder shall be sub- jected to standard atmospheric conditions for 1.5h after which measurements shall be made. (Without electrical load)	

- 1. Our identification mark 🕅
- 2. Date code

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- 3. Output signal
- 4. JPN OR MAL

1. Avoid storing the products in a placeat high temperature and high humidity and in corrosive gases.

This product has not been manufactured with ozone depleting chemical controlled under the Montreal Protocol. This product complies with the RoHS Directive (Restriction of the use of certain Hazardous Substance in electrical and electronic equipment DIRECTIV2002/95/EC).

All the materials used in the part are registered material under the Law Concerning the Examination and Regulation of Manufacture etc. or Chemical Substances.

Handling	of	reference	specification	2

Since the contents of this reference specification are subjected to change without prior notifications. please request us formal specification again for your investigations before using.

NAME	11mm GS ENCODER			
	111111 05 ENCODER	ISSUE	REVISIONS	DATE
TYPE NO.	EVE RLC JLO 08B	DRAWING RV	NO. V-H- REFERENCE	5/8

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Perform the soldering under the cond	tione chame b		
		ofile of reflow soldering.(Fig-7
<pre> CReflow soldering> (</pre>			
·Solder cleam thickness :	_ 240	Fan or	
t=0.15 mm - 0.2 mm	Temperature(°C)	nature lec	iving
·Soldering condition(1)	e tao		
<reflow soldering=""></reflow>	<u>5</u> 160		
Fig-7 2times max			
Only the same PWB surface.	du /		
(Temperature profile of reflow soldering)	⊢ <u>∟</u>		
·Prohibitive items :		100~120 50~60	
You sould not use preflux.		Time(s)	
Soldering conditions (2)			
<pre></pre>			
Sordering iron : 20W or lower.			
Temperature at the iron tip : 350°C	or lower		
The duration to apply the soldering		onds or lower. (1 time)	
PWB design - When you design mountin			nsion
defined in this specification.			
Particularly, care should be taken in		wiring such as jumper wire	near
the product body where flux is delati			
If flux is spattered to the product t it may cause electrical contact or s	•		
	failig frouble	•	
\Lambda Application Notes :			
1.Prohibited items on fire and smoking			
Absolutely avoid use of a product beyond its ra	ted range because	doing so may cause a fire.	
If misuse or abnormal use may result under cond its rated range take proper measures such as cu	itions in which t	he product is used out of	
The grade of nonflammability for resin used in pr	•	• • • • • • • • • • • • • • • • • • • •	
Standards (flammability test for plastic material Prohibit use in a location where a spreading fire	s). may be generated	l or prepare against a spreading fi	re.
2.For use in equipment for which safty is request	ed		
Although care is taken to ensure product qualit circuits are some problems that might be genero	y, inferior Char ted. To design o	acteristics, short circuits, and a	open mobasis
on safety, review the affect of any single faul fail-safe design to ensure maximum safety by:	t of a product i	advance and perform virtually	
Preparing a protective circuit or a protecti	ve device to imp	rove system safety, and set	
Preparing a redundant circuit to improve sys a product dose not cause a dangerous situati	tem safety so th	at the single fault of	
3.Reliability			
Storage condition			
Do not store the product under high tem location where corrosive gas may be gen	peratures and/ erated.	or high humidity, or in a	
Store the product at room temperature a Use them within a maximaum of 6 months.	nd room humidi	ty in a packed condition.	
Check the date of manufacture on the pa	ckage box		
and apply the "first-in-first-out" rule If unpacked product must be stored as i		e them in polvethylene bog	
to keep out air.		· · · · · · ·	
The encoder's pulse count method should be desi the design of the microcomputer software, etc.	aned with taking into consideratio	operating speed, sampling time, and n.	1
			15.
The item designed mainly corresponds to JIS(Jap			
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The item designed mainly corresponds to JIS(Jap	ISSUE DRAWING N	REVISIONS	DAT

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ISSUE	REVISIONS	DATE	DESIGN	CHECK	APPROV
	New drawing.				
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