

4

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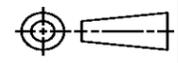
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-16-009824	27JUL2016	GK	SD

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2150131-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1385648  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1385648

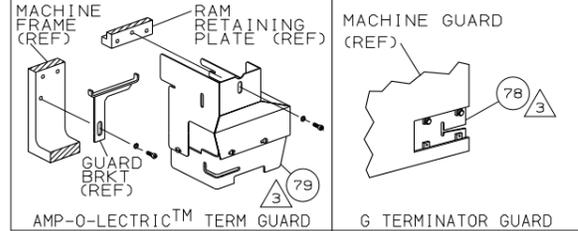
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity
DIMENSIONS:		CHK	GOPALAKRISHNA HV		
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	STOUGH DALE
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC	
MATERIAL		FINISH		APPLICATION SPEC	
		WEIGHT		SIZE	A3
		CUSTOMER DRAWING		CAGE CODE	
				DRAWING NO	©- 1385648
				RESTRICTED TO	
				SCALE	
				SHEET	1 OF 2
				REV	B1

DRAWING MADE IN THIRD ANGLE PROJECTION

1385648 1385648

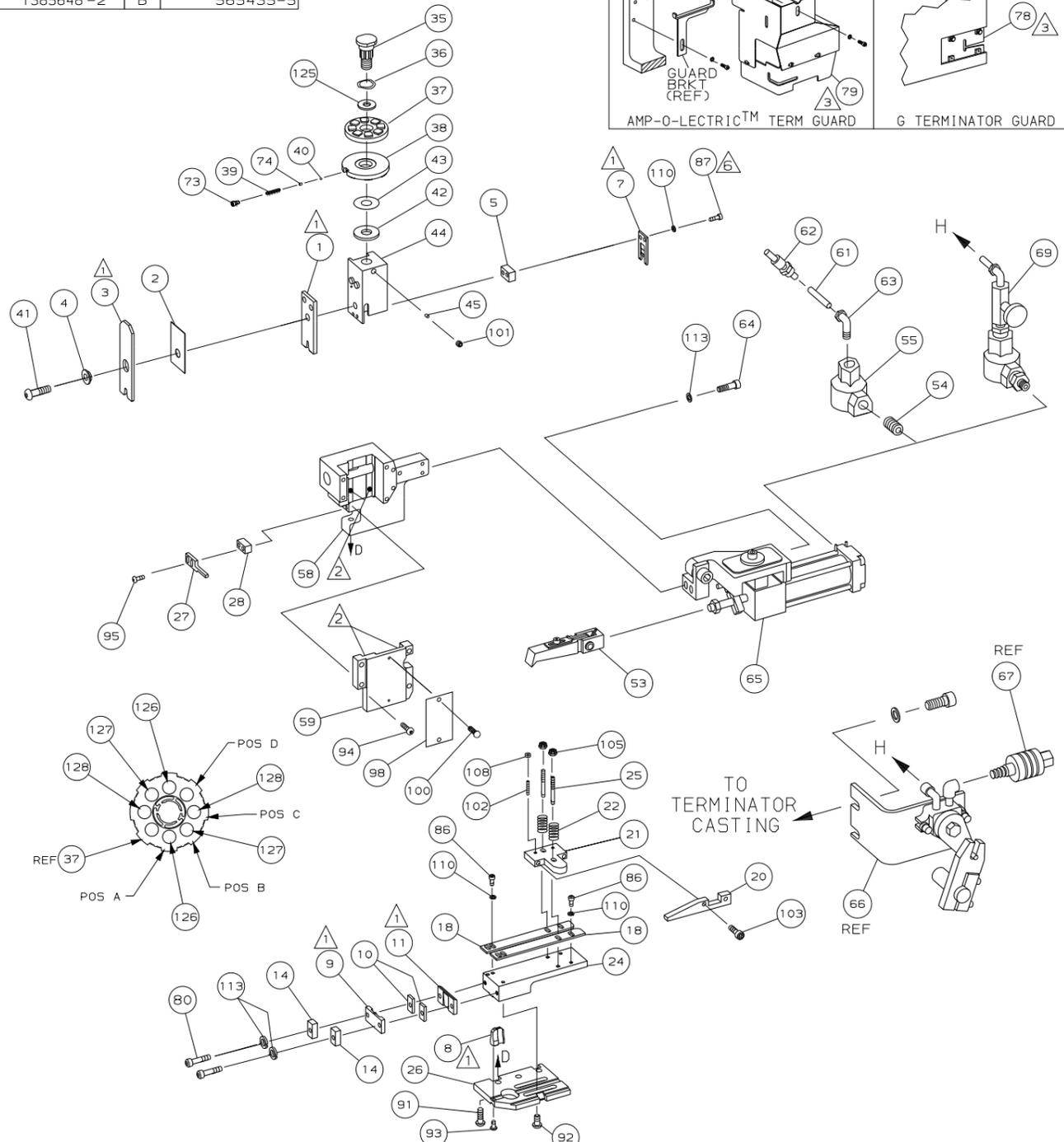
/home/us016926/DMTECmod

PART NUMBER	REV	FIRST USED
1385648-1	B	122500-1
1385648-2	B	565435-5



TERMINAL NAME: .250 FLAG FASTON		AMP TERMINAL AMP CRIMP SPECS	
LEFT HAND	RIGHT HAND	PAD LTR	CRIMP HEIGHT
62813	62718		
	62814		
		A	.053 ±.002 [1.35 ±0.05mm]
		B	.049 ±.002 [1.24 ±0.05mm]
		C	.046 ±.002 [1.17 ±0.05mm]
		D	NOT USED
CRIMP	SIZE	TYPE	RANGE
WIRE	.090 [2.29mm]	F	22-18
INSUL	.140 [3.56mm]	F	.060-.100
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
.173-.203	114-2079	.740	408-8039
SET UP GAGE	LAYOUT		998

LEADMAKER & BENCH MODEL G		AIR FEED	
BENCH MODEL K		AIR FEED	
1	-	-	C
2	-	-	C



QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	-	C	5-354779-6	PIN, WIRE DISC (.3270)C	129
2	2	-	C	4-354779-9	PIN, WIRE DISC (.3235)B	127
2	2	-	C	4-354779-2	PIN, WIRE DISC (.3200)A	126
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-	4088039	EF APPL INST 408-8039	123
						122
						121
						120
						119
						118
						117
						116
						115
						114
4	4	-	A	21024-5	WASHER, LOCK (#10) AIR ASSY	113
						112
						111
4	4	-	A	21024-4	WASHER, LOCK (NO.8) SHEAR BL	110
						109
2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
						107
						106
2	2	-	A	21022-2	NUT, HEX SL (8-32) DRAG STUD	105
						104
2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) DRAG ARM	103
2	2	-	A	4-21078-8	SCR, SKT SET (4-40x.75) DRAG	102
1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25) RAM	101
2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
						99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
						97
						96
2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	94
1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST GD PL	92
3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HSG	91
						90
						89
						88
2	2	-	A	2-21000-7	SCR, SHC (8-32x.42) SLUG BLADE	87
4	4	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIP GUIDE	86
						85
						84
						82
						81
2	2	-	A	3-21000-9	SCR, SHC (10-32x1.00) SHEAR PL	80
1	-	-	A	455750-8	GUARD ASSY	79
-	REF	-	A	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	-	A	23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
						72
						71
						70
						69
						68
						67
						66
						65
						64
						63
						62
						61
						60
						59
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						57
						56
						55
						54
1	1	-	B	1-460680-8	FEED FINGER ASSY	53
						52
						51
						50
						49
						48
						47
						46
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	458266-2	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-3	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1	1	-	A	23241-6	BALL, STEEL	40
1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	-	C	690142-1	DISC, INSULATION	38
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
						34
						33
						32
						31
						30
						29
1	1	-	B	2-690451-4	SPACER, STRIPPER	28
1	1	-	A	468281-1	STRIPPER	27
1	1	-	D	463915-1	PLATE, BASE	26
2	2	-	A	22354-8	DRAG, STUD	25
1	1	-	B	463903-1	PLATE, STRIP GUIDE	24
						23
2	2	-	A	22281-9	SPRING, DRAG	22
1	1	-	A3	464451-2	ARM, STOCK DRAG	21
1	1	-	A3	1-464452-1	DRAG, STOCK	20
1	1	-	B	468699-1	GUIDE, STRIP (REAR)	19
1	1	-	C	468698-1	GUIDE, STRIP (FRONT)	18
						17
						16
						15
						14
2	2	-	B	469633-1	SPACER, HOLD DOWN	13
						12
						11
1	1	-	B	461160-3	PLATE, REAR SHEAR	10
2	2	-	C	5-240645-2	SPACER, SHEAR PLATE	9
1	1	-	B	455961-3	PLATE, FRONT SHEAR	8
1	1	-	D	8-238005-8	ANVIL	7
1	1	-	B	469634-2	BLADE, SLUG	6
						5
1	1	-	C	1-238075-9	SPACER, SLUG BLADE	4
1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	3
1	1	-	C	468282-2	CRIMPER, INSULATION	2
1	1	-	B	2-455888-1	SPACER, CRIMPER	1
1	1	-	C	464112-5	CRIMPER, WIRE	1

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