Ratings Voltage: 30 Vdc Current: 300 mA

Operating Temperature Range

-25° to 85°C, relative humidity of 85% or less

Materials

- 1. Insulator: nylon, black
- 2. Insulator: nylon, black
- 3. Shell: brass, nickel-plated
- 4. Spring contact: phosphor bronze, nickel-plated

- Spring contact: phosphor bronze, nickel-plated
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 Spring contact: phosphor bronze, nickel-plated
 Solder tab: brass, nickel-plated
 Nut: brass, nickel-plated, P/N 56-00004, M9x 0.75
- 10. Split washer: cold rolled steel, nickel-plated, P/N 56-00005

Electrical Requirements

Dielectric strength: 1 min @ 500 Vac Insulation resistance: 100 MΩ @ 500 Vdc Contact resistance: 50 m Ω or less

Mechanical Requirements

- Insertion force: 0.3-2 kgf Withdrawal force: 0.3-2 kgf Terminal strength: a static load of 300 gf shall be applied to the terminal for 15 seconds in any direction. Life cycle: 5000 mating cycles while maintaining less than 100 m Ω contact resistance, 50M Ω insulation resistance, and
- 500 Vac for 1 minute withstand voltage.

Soldering

- Solderability: 75% minimum coverage when terminals dipped 2mm in 235 \pm 5 °C solder bath for 3 \pm 0.5 seconds
- Solder bath durability: no deformation when immersed in 255 ±5 °C up to surface of the board 1.6 mm for 5 seconds or less Solder iron durability: no deformation when exposed to 350 ±10 °C for 3 ± 0.5 seconds

Environmental Requirements

- Cold test: -25 ± 3 °C for 48 hours without deformation Heat test: 85 ± 2 °C, relative humidity 45-85% for 48 hours without deformation
- Humidity test: 40 ±2 °C, relative humidity 90-98% for 48 hours without deformation



Revision:	Date:	Description:	Prepared:	Notes: RoHS compliant					
A	8/8/2017	Initial release	AG Digitally signed by AG Date: 2017.08.08 12:21:33-07'00'			tel 1.541.323.3228 800 877.670.7118 fax 1.541.323.4202 web tensility.com			
			Verified: LA Digitally signed by LA Date: 2017/08/08 Dimensions are in	Function test: no open, no shor intermittent					
			 millimeters. Tolerances: X: ± 0.5 mm 	Description: Connector, 4C audio jack, 3.5x2	Size: Part number: A 54-00082				
			X.X: ± 0.3 mm X.XX: ± 0.05 mm	mount, nickel plated, threaded, nut and washer		Scale:	2:1	$\bigcirc \square$	Sheet 1 of 1
		5	4	3	2				1

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