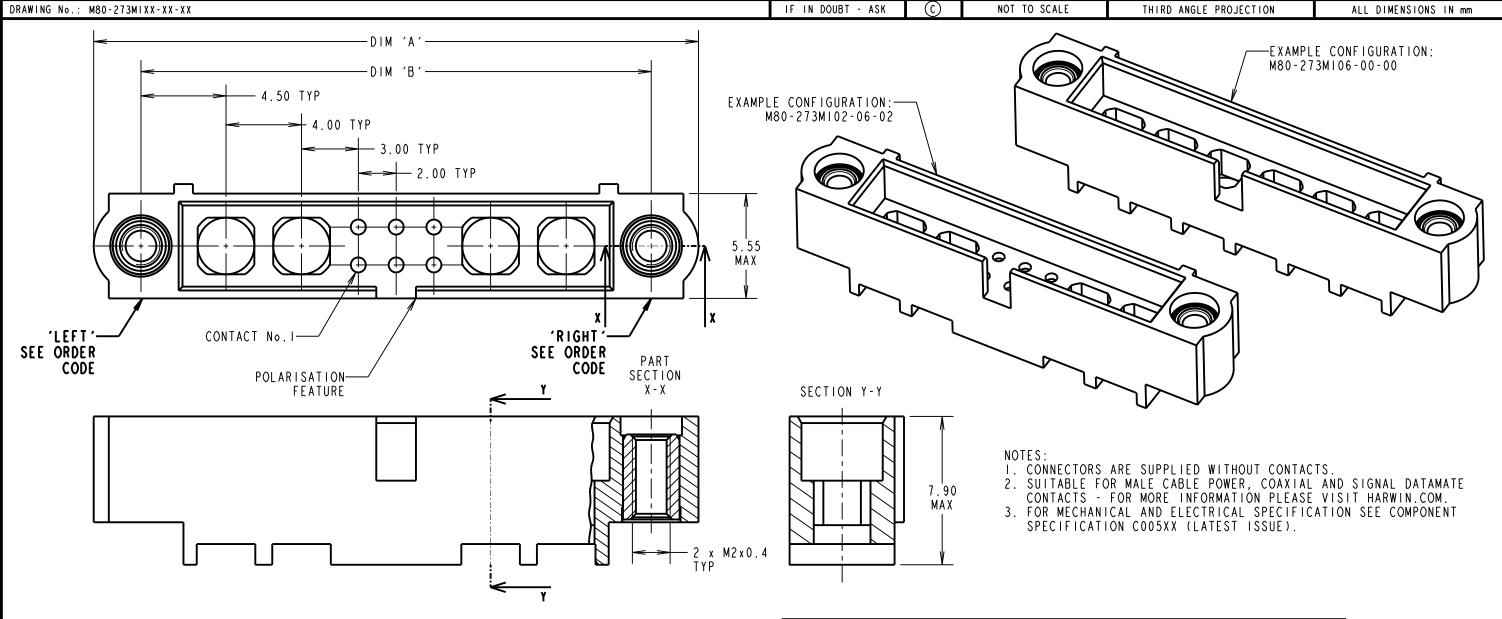
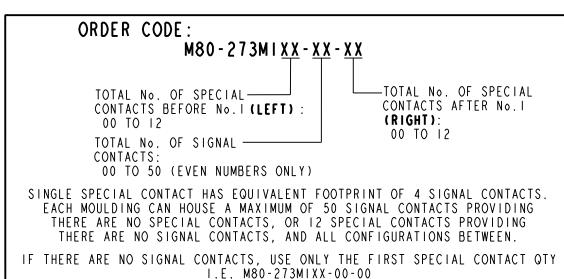
Customer Information Sheet



DIMENSION	CALCULATIONS
DIM 'A'	((4 x No. OF SPECIAL CONTACTS) + No. OF SIGNAL CONTACTS) + 10.0
DIM 'B'	((4 x No. OF SPECIAL CONTACTS) + No. OF SIGNAL CONTACTS) + 5.0
EXAMPLES: CONNECTOR WITH 02 LEFT (BEFORE No.1) SPECIAL CONTACTS, 06 SIGNAL CONTACTS AND 02 RIGHT (AFTER No.1) SPECIAL CONTACTS, M80-273M102-06-02 DIM 'A' = 32.0mm, DIM 'B' = 27.0mm CONNECTOR WITH NO SIGNAL CONTACTS AND 06 SPECIAL CONTACTS,	
	M80-273M106-00-00 DIM 'A' = 34.0mm, DIM 'B' = 29.0mm



APPROVED: R.ALEXANDER CHECKED: S.BENNETT DRAWN: R. PORTLOCK CUSTOMER REF.: ASSEMBLY DRG:

24.08.20 30137

CN/CO

DATE

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INFORMATION OR DESCRIPTIVE
MATTER SET OUT HEREON ARE
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GROUP AND MUST NOT BE
DISCLOSED, LOANED, COPIED
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THEIR WRITTEN PERMISSION.

TOLERANCES X. = ±1mm X.X = ±0.50mm $X.XX = \pm 0.20$ mm $X.XXX = \pm 0.01$ mm

MATERIAL: SEE ABOVE FINISH:

JACKSCREW DATAMATE MIXED TECHNOLOGY MALE CRIMP MOULDING WITH HARDWARE

SEE ABOVE

DRAWING NUMBER:

M80-273MIXX-XX-XX

www.harwin.com technical@harwin.com

ANGLES = ±5° S/AREA: UNLESS STATED