

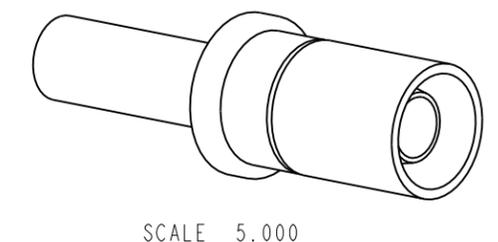
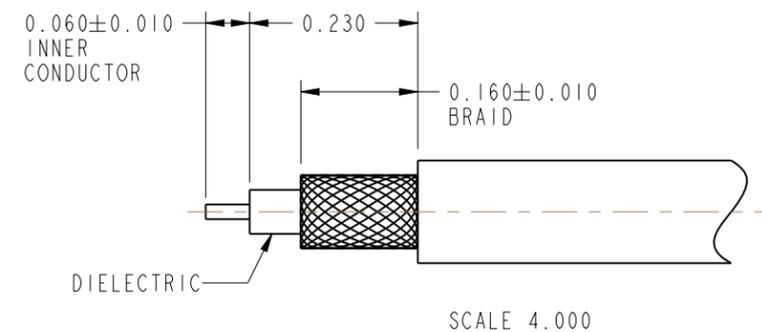
NOTES:

1. MATERIALS AND FINISHES:
 BODY, CONTACT - BeCu, GOLD PLATING
 INSULATOR - PTFE, NATURAL
 RETAINING RING - BRASS, GOLD PLATING
 FERRULE - SEAMLESS COPPER TUBE, GOLD PLATING
 2. CABLE ASSEMBLY INSTRUCTIONS:
 A. TRIM CABLE AS SHOWN.
 B. INSERT CABLE CENTER CONDUCTOR TO CONTACT.
 CRIMP OR SOLDER CENTER CONTACT WITH DANIELS POSITIONER #K878S AND TOOL M22520/2-01 (SELECTOR #4).
 C. INSERT CABLE WITH CENTER CONDUCTOR INTO CONNECTOR UNTIL IT BOTTOMS.
 D. CRIMP FERRULE WITH FRAME #227-944 (M22520) & DIE SET #227-1221-03.(0.128 HEX).
 3. CONNECTOR IS TO BE PACKAGED WITH A TAG STAMPED AS FOLLOWS: AMPHENOL 902-5039.
- 4 SHOWS CABLE ENTRY DIMENSIONS.

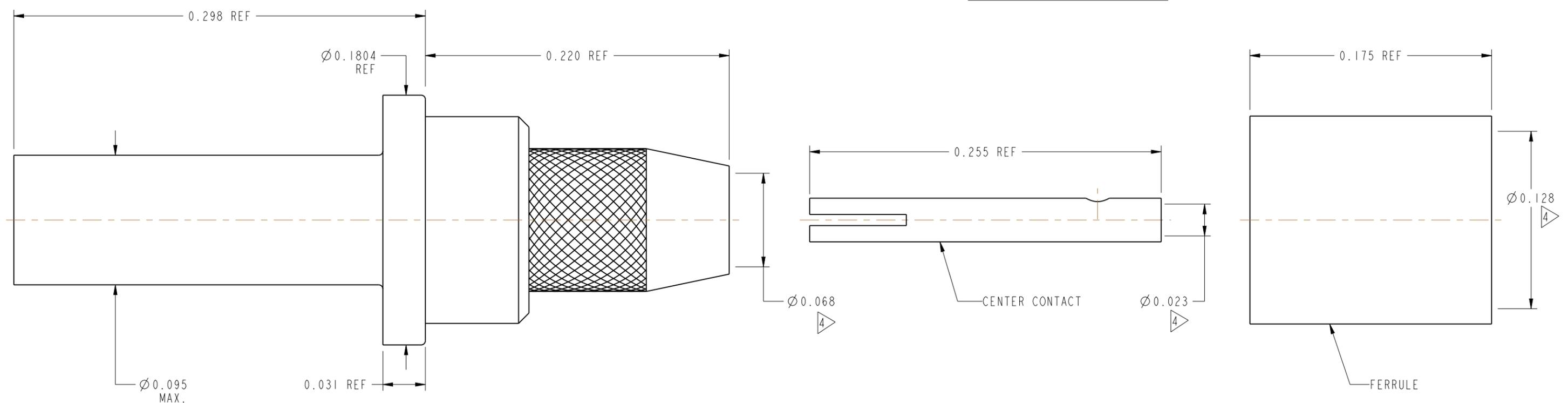
THIRD ANGLE PROJ.

REVISIONS

REV	DESCRIPTION	DATE	ECO	APPR
--	RELEASE TO MFG.	--	--	--
F	REDRAWN IN PRO-E & COD ADDED	11/18/13	49751	CL



RECOMMENDED CABLE STRIPPING DIMENSIONS



CUSTOMER OUTLINE DRAWING
 ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES ± 0.015 (0,381 mm) ± 0.005 (0,127 mm) $\pm 1^\circ$	MATERIAL	DRAWN	DATE	TITLE # 12 COAXIAL PLUG CONTACT FOR RG-316/U CABLE	Amphenol RF www.amphenolrf.com
	SEE NOTES	CLEMENT	03-Oct-13		
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	615X-481 111-963233-57	O. BARTHELME	11/18/13		
	CONFIGURATION LEVEL: In Work	APPROVED	DATE		
FINISH		O. BARTHELME	11/18/13	DWG SIZE	REV
				B	F
					PART NO.902-5039