Slim Body Automatic Sensitivity Setting Photoelectric Sensor Amplifier-separated SERIES



SIMPLE WIRE-SAVING UNITS
WIRE-SAVING SYSTEMS
MEASUREMENT SENSORS
STATIC CONTROL DEVICES
LASER MARKERS
PLC



UV CURING SYSTEMS



SU-7/SH



Simple and compact design

Simple automatic sensitivity setting

Anyone can carry out the optimum sensitivity setting by simply pressing two buttons.

()Aligning with the mark to be detected, press the "ON" button. ②Aligning with the background, press the "OFF" button.





MOUNTING / SIZE

Thickness: 10 mm 0.394 in

Installation space can be greatly reduced as the SU-7 amplifier is just 10 mm 0.394 in thick. (W10 × H31.5 × D67 mm W0.394 × H1.240 × D2.638 in)

ENVIRONMENTAL RESISTANCE

Chemical resistant type

SH-61R

Strong against chemicals

Since the sensor heads and the attached cables are covered by fluorine resin, SH-61R can be used in a harsh chemical environment. Moreover, it has a long sensing range of 2.5 m 8.202 ft.

> Long sensing range 2.5 m 8.202 ft

Quick wire connection

A snap of the lever secures the connection of the sensor head cables on the SU-7 amplifier. It is no longer required to strip the wire insulation. Further, the exclusive stripper (accessory) can be used to easily peel off the sensor cable outer sheath.



Caution: The outer fluorine sheath of the chemical resistant type sensor head, SH-61R, cannot be cut off with the exclusive stripper.

FUNCTIONS

Nine advanced functions for versatile sensing

- ① Limit sensitivity setting All models ⑥ Test input (emission halt) SU-75 Sensitivity for detection of minute differences can be set by the push of one button without the presence of an object.
- ② Sensitivity shift All models The set threshold level can be shifted from the center towards either ON or OFF level.
- ③ Remote sensitivity selection SU-79 The amplifier stores four channels of sensitivity levels. They can be selected by the remote inputs.
- ④ Remote sensitivity setting SU-77 The sensitivity level can be adjusted from a remote place.
- **SExternal synchronization** SU-75 The timing for sensing can be specified by an external input. (p.387~)" for further details.

- Convenient for start-up inspection.
- ⑦ Sensitivity margin indication All models The number of blinks of the stability indicator indicates the degree of the sensitivity margin.
- ⑧ ON-delay/OFF-delay timer SU-7 SU-77 SU-79 SU-7J The timer can be selected for either ON-delay or OFF-delay of 0 to 5 sec.
- (9) Interference prevention All models Two sensor heads can be mounted close together.

Refer to "PRECAUTIONS FOR PROPER USE



the operation at site, has been

Operation

indicator (Red)

2 m 6.562 ft long sensing range with red LED

Visible red LED beam makes alignment easy.

incorporated.

beam (SH-33R)

 Front sensing Thru-beam type sensor head Side sensing

Front sensing

ORDER GUIDE

Т

LASER SENSORS Sensor heads



TO- RIC DRS RO TO- RIC DRS	Туре		Appearance	Sensing range	Model No. (Note)	Emitting element	Operation indicator	
REA DRS	Ð	Thru-beam Front sing sensing		300 mm	SH-21			
INS / FETY ENTS RE / LOW DRS	Ultra-slim type	Thru- Side sensing		11.811 in	SH-21E	Infrared LED		
IGHT INS / FETY INTS RE / OW DRS IVE IITY DRS ILAR USE USE		Diffuse reflective Front sensing		50 mm 1.969 in	SH-22			
		ε		1 m 3.281 ft	SH-31R	Red LED		
IPLE /ING	all type	Thru-beam		100 mm 3.937 in	SH-31G	Green LED		
/ING EMS	Ultra-small type	⊨ ⊨		2 m 6.562 ft	SH-33R	Red LED		
OR NS IPLE IPLE ING NITS IPLE IPLE IPLE IPLE IPLE IPLE IPLE IPLE	. 5	Diffuse reflective		100 mm 3.937 in	SH-32R			
	t type	Thru- beam		2.5 m 8.202 ft				
LC	Chemical resistant type	Convergent reflective Tusing optional mounting to bracket MS-SH6-2		5 to 80 mm 0.197 to 3.150 in (Convergent point: 25 mm 0.984 in)	SH-61R	Red LED	Incorporated	
IENT ONS				10 to 14 mm 0.394 to 0.551 in (Convergent point: 12 mm 0.472 in) (Spot diameter: \emptyset 0.7 mm \emptyset 0.028 in)	SH-82R	Red LED		
INE	sensor	Pinpoint		10 to 14 mm 0.394 to 0.551 in (Convergent point: 12 mm 0.472 in) (Spot diameter: ø1 mm ø0.039 in)		Green LED		
MAN HINE CES RGY HENT ONS FA SINTS INE ONS UV NG MS	ା ଗର≺ ଗ≊ଳ ୍ର Mark sensor	Line-focus		17 to 23 mm 0.669 to 0.906 in (Convergent point: 20 mm 0.787 in) (Spot size: 1 × 4 mm 0.039 × 0.157 in)	SH-84R	Red LED		
ion ide fier t-in	Glass substrate detection sensor			0.5 to 7.5 mm 0.020 to 0.295 in (with transparent glass substrate)	SH-72	Infrared LED		

Amplifiers

Туре							Functio	ons (():	Incorp	orated)		
		Appearance	Model No.	Automatic sensitivity setting	Sensitivity shift	Limit sensitivity setting	Remote sensitivity setting	Remote sensitivity selection	Sensitivity margin indication	External synchro- nization	Test input (emis- sion halt)	Timer	Interference prevention
	NPN output type		SU-7										
Standard type	Plug-in connector type		SU-7J		0	0	-	_	0	-	—	0	0
-77-	PNP output type			SU-7P									
External synchronization input type Remote sensitivity adjustment type Remote sensitivity selection type			SU-75	0	0	0	_	—	0	0	0		0
			SU-77	0	0	0	0	—	0	_	_	0	0
			SU-79	0	0	0	_	0	0	_	_	0	0

Note: The model No. with "P" shown on the label affixed to the thru-beam type sensor is the emitter, "D" shown on the label is the receiver.

FIBER SENSORS

ORDER GUIDE

Plug-in connector type

It is usable with the sensor & wire-saving link system S-LINK, sensor block for simple wiring SL-BMW or SL-BW, or with connector attached cable CN-54-C2 or CN-54-C5.



FIBER SENSORS LASER SENSORS

MICRO PHOTO-ELECTRI SENSOR

AREA SENSORS SAFETY LIGH CURTAINS / SAFETY COMPONENTS PRESSURE FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR

USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS MEASURE MENT SENSORS STATIC CONTROL LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

ENERGY MANAGEMENT SOLUTIONS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selectio Guide

Amplifier Built-in

Power Supply Built-in

SPECIFICATIONS

LASER SENSORS Sensor heads

FIBER SENSORS

SENSORS	Sell	sor neaus								
PHOTO- ELECTRIC SENSORS				Ultra-slim type			Ultra-sn	nall type		
MICRO		Туре	Thru-	beam	Diffuse		Thru-beam		Diffuse	
PHOTO- ELECTRIC SENSORS			Front sensing	Side sensing	reflective	Red LED	Green LED	Red LED	reflective	
AREA	Item	n Model No.	SH-21	SH-21E	SH-22	SH-31R	SH-31G	SH-33R	SH-32R	
SAFETY LIGHT	CE marking directive compliance			`			EMC Directive,	RoHS Directive		
CURTAINS / SAFETY COMPONENTS	Applicable amplifiers					SU-7 series				
PRESSURE / FLOW SENSORS	Sens	sing range	300 mm	11.811 in	50 mm 1.969 in (Note 2)	1 m 3.281 ft	100 mm 3.937 in	2 m 6.562 ft	100 mm 3.937 in (Note 2)	
INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS	Sensing object Hysteresis		Min. ø0.3 mm ø0.012 in opaque object (under the optimum condition)		Min. Ø0.3 mm Ø0.012 in copper wire / with 3 mm	Min. ø1 mm ø0.039 in opaque object / with 1 m 3.281 ft setting	Min. ø1 mm ø0.039 in opaque object / with 100 mm 3.937 in setting	Min. ø1 mm ø0.039 in opaque object / with 2 m 6.562 ft setting	Opaque, translucent or transparent	
SENSOR OPTIONS SIMPLE WIRE-SAVING			(Note 4)			distance and at the optimum sensitivity (Note 5)	distance and at the optimum sensitivity (Note 5)	distance and at the optimum sensitivity (Note 5)	object (Note 3)	
UNITS WIRE-SAVING SYSTEMS					15 % or less of operation distance (Note 2)				15 % or less of operation distance (Note 2)	
MEASURE- MENT SENSORS	Repeatability (perpendicular to sensing axis)		0.03 mm 0.001 in or less 0.15 mm 0.006 in or less		0.1 mm 0.004 in or less			0.5 mm 0.020 in or less		
STATIC CONTROL DEVICES	Operation indicator					${\sf Red LED} \left(\begin{array}{l} {\sf lights up when the sensing output of the amplifier is ON,} \\ {\sf incorporated on the emitter of the thru-beam type sensor head} \end{array} \right)$				
LASER		Pollution degree				3 (Industrial environment)				
	JCe	Protection	IP62 (IEC)			IP66 (IEC)				
PLC HUMAN MACHINE INTERFACES	Environmental resistance	Ambient temperature	-10 to +60 °C +14 to 140 °F (No dew condensation or icing allowed) Storage: -20 to +70 °C -4 to +158 °F			-25 to +60 °C -13 to +140 °F (No dew condensation or icing allowed) Storage: -30 to +70 °C -22 to +158 °F				
ENERGY	ment	Ambient humidity			35 to 85 %	RH, Storage: 35 t	o 85 % RH			
SOLUTIONS	viron	Ambient illuminance	Incandescent light: 3,500 tx or less at the light-receiving face							
FA COMPONENTS	Ē	Vibration resistance	10 to	55 Hz frequency,	1.5 mm 0.059 in c	double amplitude in X, Y and Z directions for two hours each				
MACHINE VISION SYSTEMS		Shock resistance		500 m/s ² ac	cceleration (50 G a	pprox.) in X, Y and	Z directions three	times each		
UV	Emit	ting element	Infrared LED (modulated)		Red LED (modulated)	Green LED (modulated)	Red LED (modulated)		
CURING SYSTEMS		Peak emission wavelength		880 nm 0.035 mil		700 nm 0.028 mil	570 nm 0.022 mil	680 nm 0.027 mil	700 nm 0.028 mil	
	Mate	erial	Enclosure: Poly	vcarbonate (glass f	iber reinforced)	Enclosure: ABS, Lens: Polycarbonate				
	Cabl	e	0.089 mm ² (ultra-s	im type: 0.057 mm ²) single core (diffuse	reflective type: two	parallel single core	wires) shielded cable	e, 3 m 9.843 ft long	
Selection Guide	Cabl	e extension	Extension up to total	5 m 16.404 ft (ultra-s	small type: 10 m 32.80	08 ft) is possible with a	an equivalent cable (t	hru-beam type: both e	mitter and receiver).	
Amplifier Built-in Power Supply Built-in	Net	weight	Emitter: 12 Receiver: 1		24 g approx.		mitter: 10 g approx eceiver: 10 g appro		20 g approx.	
Built-in Amplifier-		essory		unting screw: 2 se	. ,					
separated	Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73 4 °E						°E			

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F. 2) The sensing range and the hysteresis of the diffuse reflective type sensor are specified for white non-glossy paper (50 × 50 mm 1.969 × 1.969 in) as the

object.

3) Make sure to confirm detection with an actual sensor before use.

4) The optimum condition is the condition when the sensitivity is adjusted so that the operation indicator just lights up at the given distance in the light received condition.

5) The optimum sensitivity stands for the sensitivity level when the operation indicator just lights up in the light received condition.

SPECIFICATIONS

Sensor heads

			Chemical resistant type		Mark sensor		
/	\backslash	Туре		Ping	point		Glass substrate
Item		5 12 - 2	Thru-beam	Red LED	Green LED	Line-focus	detection sensor
Item	n Ma	odel No.	SH-61R	SH-82R	SH-82G	SH-84R	SH-72
Appli	cable amplifiers			1	SU-7 series	1	
Sens	ing range		2.5 m 8.202 ft (5 to 80 mm 0.197 to 3.150 in) when mounted on optional mounting bracket (MS-SH6-2) and used as convergent reflective type (Conv. point: 25 mm 0.984 in) (Note 3)	10 to 14 mm 0.394 to 0.551 in (Convergent point: 12 mm 0.472 in) (Spot diameter: Ø0.7 mm Ø0.028 in) (Note 2)	10 to 14 mm 0.394 to 0.551 in (Convergent point: 12 mm 0.472 in) (Spot diameter: ø1 mm ø0.039 in) (Note 2)	17 to 23 mm 0.669 to 0.906 in (Convergent point.20 mm 0.787 in) (Spot size: 1 × 4 mm 0.039 × 0.157 in) (Note 2)	$ \begin{array}{c} \text{0.5 to 7.5 mm 0.020 to 0.295 in} \\ \left(\begin{array}{c} \text{with transparent} \\ \text{glass plate} \end{array} \right) \end{array} $
			Min. ø5 mm ø0.197 in	Min. 0.07 mm 0.002 in	Min. 0.2 mm 0.000 in	Min 0.07 mm 0.002 in	
			Opaque object Min. ø1 mm ø0.039 in steel wire	Min. 0.07 mm 0.003 in width black line on white paper	Min. 0.2 mm 0.008 in width black line on white paper	Min. 0.07 mm 0.003 in width black line on white paper (Note 6)	□24 mm □0.945 in or
Sensing object		when mounted on optional mounting bracket (MS-SH6-2) and used as convergent reflective type	with 12 mm 0.472 in setting distance and at	with 12 mm 0.472 in setting distance and at	with 20 mm 0.787 in setting distance and at	more transparent glass, aluminum-evaporated	
		(with 25 mm 0.984 in setting distance and at the max. sensitivity)	(Note 5)	(Note 5)	(Note 5)	mirror, etc. (Note 4)	
Hysteresis			15 % or less of operation distance when mounted on optional	when mounted on optional			5 % or less of operation
			mounting bracket (MS-SH6-2) and used as convergent reflective type. (Note 3)	10 % Of	less of operation distance	(NOLE 2)	distance
			0.1 mm 0.004 in or less				
Repeatability (perpendicular to sensing axis)			0.1 mm 0.004 in or less of operation distance when mounted on optional	0.02 mm	0.03 mm 0.001 in or less	0.03 mm 0.001 in or less (Note 7)	0.03 mm
		ing axis)	mounting bracket (MS-SH6-2) and used as convergent reflective type. (with 25 mm 0.984 in setting distance and at the optimum sensitivity (Note 5)	0.0008 in or less			0.001 in or less (along sensing axis)
			Orange LED				
Opei	ation indicator		lights up when the sensing output of the amplifier is ON, incorporated on the emitter	(lights up when			
0	Protection		IP67 (IEC)				
mental resistance	Ambient tempera	iture	–10 to +5 Storage:	-10 to +60 °C +14 to +140 °F (No dew condensation or icing allowed Storage: -10 to +60 °C +14 to +140 °F			
nent	Ambient humidity	/		35 to 8	5 % RH, Storage: 35 to 8	5 % RH	
Environ	Ambient illuminar	nce	Incar	ndescent light: 3,500 {x or	less (SH-61R: 2,000 & or	face	
Еŋ	Vibration resistar				2: 10 to 55 Hz frequency, 1.5 mn		
	Shock resistance	;			G approx.) in X, Y and Z o		
Emit	ting element		Red LED (,	Green LED (modulated)	Red LED (modulated)	Infrared LED (modulated)
	Peak emission wa	avelength	644 nm 0.025 mil	680 nm 0.027 mil	570 nm 0.022 mil	680 nm 0.027 mil	880 nm 0.035 mil
Mate	rial		Enclosure: Fluorine resin Cable sheath: Fluorine resin	Enclos	ure: Polycarbonate, Lens:	Acrylic	Enclosure: Polycarbonate
Cabl	e		0.089 mm ² single core, t	wo parallel (SH-61R : 0.089	mm ² single core) shielded	cables, 2 m 6.562 ft long (SH-72: 3 m 9.843 ft long)
Cabl	e extension		Extension up to	o total 5 m 16.404 ft is pos	sible with an equivalent ca	able (SH-61R: both emitte	r and receiver).
Net	veight		Emitter: 15 g approx. Receiver: 15 g approx.		20 g approx.		25 g approx.
Acce	ssory		MS-SH6-1 (Sensor head mounting bracket): 2 pcs.				

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

- 2) The sensing range and the hysteresis of the mark sensor are specified for white non-glossy paper (50 × 50 mm 1.969 × 1.969 in) as the object.
- 3) The sensing range and the hysteresis for the chemical resistant type sensor used in the convergent reflective mode is specified for white non-glossy paper (150 × 150 mm 5.906 × 5.906 in) as the object.

4) Make sure to confirm detection with an actual sensor before use. 5) The optimum sensitivity stands for the sensitivity level when the operation indicator just lights up in the light received condition.

6) The minimum sensing object for $\ensuremath{\text{SH-84R}}$ is specified for the case when the sensor detects a black line with respect to the spot as shown below. -Black line

 7) The repeatability for SH-84R is specified for the case when the sensing object approaches the spot sideways as shown below (0.12 mm 0.005 in if it approaches from above or below).



LASER SENSORS

FIBER SENSORS

REA ENSORS FETY LIGHT JRTAINS / FETY MPONENTS RESSURE / LOW ENSORS DUCTIVE ROXIMITY ENSORS RTICULAR e NSORS ENSOR PTIONS VIPLE RE-SAVING JITS RE-SAVING 'STEMS EASURE-ENT ENSORS

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SPECIFICATIONS

LASER SENSORS Amplifiers

FIBER SENSORS

LASER SENSORS	Amplifiers								
PHOTO- FLECTRIC	Туре	Standard type	External synchronization input type	Remote sensitivity setting type	Remote sensitivity selection type				
ELECTRIC SENSORS MICRO	2 R NPN output	SU-7(J)	SU-75	SU-77	SU-79				
PHOTO- ELECTRIC SENSORS	Item	SU-7P							
AREA SENSORS	Applicable sensor heads	SH series							
SAFETY LIGHT CURTAINS /	Supply voltage	12 to 24 V DC ±10 % Ripple P-P 10 % or less							
SAFETY COMPONENTS	Current consumption		35 mA	or less					
PRESSURE / FLOW SENSORS		<npn output="" type=""> <pnp output="" type=""> NPN open-collector transistor PNP open-collector transistor</pnp></npn>							
INDUCTIVE PROXIMITY SENSORS PARTICULAR	Sensing output	Residual voltage: 1.0 V or	0 mA is (between sensing output and 0 V) r less (at 100 mA sink current) less (at 16 mA sink current)	Residual voltage: 2.0 V or	100 mA s (between sensing output and +V) less (at 100 mA source current) less (at 16 mA source current)				
SENSORS	Utilization category			or DC-13					
SENSOR OPTIONS	Output operation	Selectable either Light-O	N or Dark-ON with the ON and C		external inputs for SII-77)				
SIMPLE WIRE-SAVING	Short-circuit protection								
WIRE-SAVING UNITS WIRE-SAVING SYSTEMS MEASURE- MENT SENSORS	Self-diagnosis output	 Residual voltage: 1.0 V or 		<pnp output="" type=""> PNP open-collector transistor • Maximum source current: { • Applied voltage: 30 V DC or less • Residual voltage: 2.0 V or</pnp>	50 mA (between self-diagnosis output and +V) less (at 50 mA source current) less (at 16 mA source current)				
STATIC CONTROL DEVICES	Output operation	(restored when short-circuit is			U .				
LASER MARKERS	Short-circuit protection	(For the remote sensitivity ad	justment type, it turns ON for 40						
PLC	Response time	0.6 ms	or less (0.8 ms or less when the	interference prevention function	is used)				
HUMAN MACHINE INTERFACES	Operation indicator	0.6 ms or less (0.8 ms or less when the interference prevention function is used) Red LED (lights up when the sensing output is ON)							
ENERGY MANAGEMENT SOLUTIONS FA COMPONENTS	Stability indicator	Green LED ("RUN" mode: Lights up under stable light received condition or stable dark condition "SET" mode: At the time of sensitivity setting, blinks twice when the difference between ON and OFF levels is greater than the hysteresis, but blinks 15 times when it is equal to or less than the hysteresis. Als blinks twice after the interference prevention is set "SET" mode → When "SIF" or "RUN" mode is selected: Blinks from 0 to 5 times according to the sensitivity marging							
MACHINE VISION SYSTEMS	Test input (emission halt) function		Incorporated						
UV CURING SYSTEMS	External synchronization function		Incorporated (Either gate or edge trigger is selectable)						
	Remote sensitivity setting function			Incorporated					
	Remote sensitivity selection function				Incorporated (Stores four sensitivities)				
Selection Guide	Sensitivity shift & limit sensitivity setting functions		Shifts the set s	sensitivity level					
Amplifier Built-in	Interference prevention function		Incorp	orated					
Power Supply Built-in Amplifier- separated	Timer function	ON-delay/OFF-delay timer (variable 0 to 5 sec.)		ON-delay/OFF-delay tin	ner (variable 0 to 5 sec.)				
	Pollution degree		3 (Industrial	environment)					
SU-7/SH	Ambient temperature	-10 to +55 °C +14 to	+131 °F (No dew condensation of	or icing allowed), Storage: -20 to	+70 °C –4 to +158 °F				
	Ambient temperature Ambient humidity Voltage withstandability Insulation resistance Vibration resistance		35 to 85 % RH, Stor	rage: 35 to 85 % RH					
	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure							
	Insulation resistance	20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure							
		10 to 150 Hz frequency, 0.75 mm 0.030 in double amplitude in X, Y and Z directions for two hours each							
	Shock resistance	100 m/s ² acceleration (10 G approx.) in X, Y and Z directions five times each							
	Material		re: Heat-resistant ABS, Case cov						
	Cable		SU-7 and SU-7P : 0.2 mm ² 4-core						
	Cable extension	Extens	ion up to total 100 m 328.084 ft is		, cable.				
	Weight		· · · · · · · · · · · · · · · · · · ·	65 g approx.					
	Accessories Notes: 1) Where measurement c	MS-DIN-2 (Amplifier mounting bracket): 1 pc., SU-CT1 (Stripper): 1 pc. onditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.							

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F. 2) SU-7J is plug-in connector type.

I/O CIRCUIT AND WIRING DIAGRAMS



I/O CIRCUIT AND WIRING DIAGRAMS



Left Cente Right Operating point { (mm in)



(Down) Left -

Center

Operating point & (mm in)

0 (Down) Left 🔫 Center Operating point { (mm in)





Parallel deviation

Sensing field with optional mounting bracket (MS-SH6-2)



PRECAUTIONS FOR PROPER USE

Sensor head



- Never use this product as a sensing device for personnel protection.
 In case of using sensing devices for
- personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

<Front sensing>

 Always use the sensor head and the exclusive amplifier together as a set.

Mounting

Ultra-slim type

With tapped screws

<Side sensing>



The tightening torque should be 0.14 N·m or less.

With attached screws and nuts



The tightening torque should be 0.14N m or less.

- For ultra-small type, mark sensor & glass substrate detection sensor
- The tightening torque should be 0.29 N·m or less when mounting the sensor head with the screws.



Chemical resistant type

.	
Chemical	resistant type

• Use M3 screws to mount the sensor head with the attached sensor head mounting bracket.



Refer to p.1552~ for general precautions.



 Use M4 screws to assemble the sensor head with the optional sensor head mounting bracket MS-SH6-2, in order to form the convergent sensing mode.



In case of chemical resistant type sensor head

- Do not use where it can be exposed to molten alkali metals (sodium, potassium, lithium, etc.), fluorine gas (F₂), CIF₃, OF₂ (including gaseous state), etc.
- In case of cable extension, the extended portion should be placed in an area where it is not exposed to chemicals.

FIBER SENSORS LASER SENSORS

PHOTO-ELECTRIC

MICRO PHOTO-ELECTRIC SENSORS AREA SENSORS SAFETY LIGHT CURTAINS/ SAFETY COMPONENTS PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

CONTROL DEVICES

PLC

HUMAN MACHINE INTERFACES

ENERGY MANAGEMENT SOLUTIONS

FA COMPONENTS MACHINE VISION SYSTEMS

> UV CURING SYSTEMS

Selection Guide Amplifier Built-in Power Supply Built-in Amplifierseparated

SU-7/SH

FIBER SENSORS

Selectior Guide

Amplifier Built-in

Power Supply Built-in

PRECAUTIONS FOR PROPER USE

Amplifier

Wiring

 The self-diagnosis output does not incorporate a shortcircuit protection circuit. Do not connect it directly to a power supply or a capacitive load.

Sensitivity setting

Normal sensitivity setting

Standard setting

The sensor recognizes the ON (object present) and OFF (object absent) levels by your pressing of the buttons. The threshold level is automatically set at the middle between ON and OFF levels.



•Maximum sensitivity setting



*How to set sensitivity with external inputs

Remote sensitivity setting (SU-77 only)

Instead of pressing buttons, the sensitivity can be set with the remote sensitivity setting inputs. (There is no external sensitivity shift mode.)

Setting procedure

The procedure is the same as for setting with sensitivity buttons, except that instead of pressing the buttons, the remote sensitivity setting input wire is short-circuited to 0 V. The mode selection switch is set to either the "SET" or "RUN" side.



Time chart

The self-diagnosis output stays ON for 40 ms approx. after ON input or OFF input is recognized by the sensor. [If the difference between the ON and OFF levels (the difference between incident light levels) is so small that stable detection is not possible, it does not turn ON.

Power supply	ON						
	OFF						
Remote sensitivity ON	High - T1-						
input	Low						
Remote sensitivity OFF	High						
input							
P. * *							
Self-diagnosis output							
(Answer back function)	OFF (Note 2) (Note 2)						
,	1414						
Sensing output	Sensing						
Sensing output	possiblě						
$T_1 \ge 1,000 \text{ ms}, 3,000 \text{ ms} > T_2 \ge 5 \text{ ms}, T_3 \approx 310 \text{ ms}, T_4 \approx 40 \text{ ms}, T_5 \ge 500 \text{ ms}$							
Notes: 1) Signal condition Low: 0 to 1 V, High: 4.5 to 30 V, or open Input impedance: 10 kΩ							
Do not move the object, etc., or change the incident light intensity during T3.							



Sensitivity for detecting minute differences Limit sensitivity setting Setting for minute detection is possible just by pressing a button once without the object being present. For detecting For stable detection of an object a tiny object without detecting the background Ø F Setting procedure By pressing either ON or OFF button for 3 sec. or more, the threshold level is set 15 % either lower or higher High than the object absent level as Threshold level shown in the right figure. ight Please note that the output Object absent ncident | rtensity 100 9 \$15 % operation cannot be reversed. Threshold For example, press the ON button for detecting a tiny object. 5 N Press OFF button for 3 sec. or more Press ON button for 3 sec. or more

•For applications in which beam intensity fluctuates

Sensitivity shift

If the incident light is stable in either the object present or object absent state, by shifting the threshold level towards this state, stable sensing is possible even if the incident light is unstable in the other state. The setting level is the same as for limit sensitivity setting. However, since the operating level is shifted after the normal sensitivity setting, output operation is selectable.

Setting procedure

Press the sensitivity setting button which was pressed in the stable light received condition. For example, for a diffuse reflective type sensor, in case a background object is present, press the button which was pressed with only the background object being sensed.



Remote sensitivity selection function (SU-79 only)

• **SU-79** can store four channels of sensitivity levels, which can be selected as per your requirement. Designate the channel that is to store the sensitivity by making the remote sensitivity selection inputs 1 and 2 suitably High or Low.



Signal condition

Low: 0 to 1 V High: 4.5 to 30 V, or open Input impedance: 10 $k\Omega$

Channel selection

Input Channel	Remote sensitivity selection input 1	Remote sensitivity selection input 2
1	Low	Low
2	Low	High
3	High	Low
4	High	High

Self-diagnosis function

output is generated.

Sensing condition

Sensing output

(operation indicator)

(in the Light-ON mode)

Stability indicator

Self-diagnosis output

output.

(SH-3 only)

PRECAUTIONS FOR PROPER USE

Amplifier

External synchronization function (SU-75 only)

· The external synchronization function can be used to control the timing of sensing. Edge trigger or gate trigger are available.



 $T \ge 0.6$ ms ($T \ge 0.8$ ms when the interference prevention function is used) Note: The external synchronization selection switch must be turned fully clockwise or counterclockwise.

Test input (emission halt) function (SU-75 only)

· When the test input (emission halt input) (violet) is shortcircuited to 0 V (Low), the beam emission is halted. This function is useful for a start-up test since the sensing output can be made ON/OFF without the sensing object. Short-circuit to 0 V and open the input, repeatedly. If the sensing output follows this operation, the sensor is working well, else not.



Timer function (Excluding SU-75)

· Every SU-7 series amplifier (excluding SU-75) is incorporated with a variable ON/OFF delay timer for 0 to 5 sec.

Soncing

ON-delay

As only longer signals are extracted, this function is useful for detecting if a line is clogged, or for sensing only objects taking a long time to travel.

OFF-delay

Since the output signal is extended for a fixed time interval, this function is useful if the output signal is so short that the connected device cannot respond.

Ор	condition	Non-sensing						
state	Normal operation	ON OFF						
ON at the sensing state	ON-delay	OFF						
	OFF-delay	ON OFF						
ng state	Normal operation	ON OFF						
ON at the non-sensing state	ON-delay	ON T T OFF						
ON at th	OFF-delay	ON T OFF						
	Timer period: T = 0 to 5 sec.							

· Timer period setting

Adjust the time duration of ON or OFF delay by turning the timer adjuster.

Note: Adjust the timer under "SET" mode. Adjustment is not allowed in "SIF" or "RUN" mode.



Refer to p 1552~ for general precautions

Insufficient beam interruption

Stable light received level

Sensing output threshold level

Stable dark level

ON (Lights up)

OFF (Lights off)

Lights up

Lights off

- 40 ms approx.

ON

OFF

. The sensor checks the incident light intensity, and if it is

reduced due to dirt or dust, or beam misalignment, an

Insufficient beam intensity

2

1

🗕 40 ms approx. →

1) The self-diagnosis output transistor stays in the "OFF"

2 When the sensing output changes, if the incident light

ON. It is automatically restored after 40 ms approx.

③ In case of insufficient beam interruption, there will be a

time lag before the self-diagnosis output turns ON.

Following work must be done in cace of using this

product as a CE marking (European standard EMC

Use conditions to comply with CE Marking

sensing output changes from Light to Dark state.

intensity does not reach the stable light received level or

the stable dark level, the self-diagnosis output becomes

Further, the self-diagnosis output changes state when the

It is not affected by the output operation of the sensing

1

state during stable sensing.

FIBER SENSORS LASER SENSORS

MICRO PHOTO-ELECTRIC SENSORS





USE SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS

MEASURE MENT SENSORS STATIC CONTROL DEVICES

LASER MARKERS PLC

HUMAN MACHINE INTERFACES	
ENERGY MANAGEMENT SOLUTIONS	
FA COMPONENTS	
MACHINE VISION SYSTEMS	
UV CURING SYSTEMS	

Selectio Guide

Amplifie Built-in

Power Supply Built-in



Place a ferrite core near the amplifier.

Directive) conforming product.

Place ferrite core at the sensor cable.

In that condition, the sensor head cable should be single-winding. Prepare 1 pc. of the following recommended ferrite core (or an equivalent product.)

<Recommended product>

ESD-SR-110 [NEC TOKIN Corporation]

Others

- Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.

ΠV

CURING SYSTEMS

Selection Guide

Amplifier Built-in

Power Supply Built-in

SU-7□







Notes: 1) It is the external synchronization selection switch on SU-75. 2) The top view is shown without the cover or the sensor head cable.



SH-31R SH-31G SH-33R





The CAD data can be downloaded from our website.

MS-DIN-2 Amplifier mounting bracket (Accessory for amplifier)



(Uni-chrome plated)

SH-21E

Sensor head



Note: The above dimensions are identical for the emitter and the receiver.







SH-32R

Sensor head









Sensor head



SH-61R



MS-SH6-1 Sensor head mounting bracket (Accessory for **SH-61R**)





The CAD data can be downloaded from our website.