## **Static Shielding Bag 1000 Series**

This transparent metal-in static shielding bag is designed to provide a static safe environment for ESD sensitive electronic devices. Bags are printed with an ESD protective symbol and a lot code for traceability. Open top (1000 Series) and ZipTop (3000 Series) styles are available. The bags are heat sealable.

SCS Static Shielding Bags 1000 Series are manufactured from a polyester, metal, polyethylene laminate. The polyester dielectric in concert with the metal layer provides discharge shielding. The exterior being static dissipative allows electrostatic charges to be removed when grounded.



Meets ANSI/ESD S20.20, Packaging standard ANSI/ESD S541, and Static Control Bag ANSI/ESD S11.4 Level 3

Physical	Typical Value	Testing Method	
Tensile Strength	4600 PSI, 32 MPa	ASTM D882	
Puncture Resistance	12 lbs, 53 N	MIL-STD-3010C Method 2065	
Seal Strength	11 lbs, 48 N	ASTM D882	
Thickness	2.8 mils, 0.071 mm +/-10%	MIL-STD-3010C Method 1003	
Marking Adhesion	Pass	IPC-TM-650 2.4.1	
Transparency	40%	Tobias	
Electrical	Typical Value	Testing Method	
ESD Shielding	<10 nJ	ANSI/ESD STM11.31	
Surface Resistance - Interior	1 x 10 <sup>4</sup> to < 1 x 10 <sup>11</sup> ohms	ANSI/ESD STM11.11 ANSI/ESD STM11.11	
Surface Resistance - Exterior	< 1 x 10 <sup>11</sup> ohms		
Static Decay	< 2 seconds	ETS 406D	
Cleanliness	Typical Value	Testing Method	
Silicone	Not Detected	FTIR	
Heat Sealing Conditions	Typical Value		
Temperature	300°F – 375°F, 149°C – 190°C		
Time	0.5 – 3.5 seconds		
Pressure	30 – 70 PSI, 206 – 482 KPa		

Bag is free of amines, silicones and heavy metals.

This product is intended for commercial use only. This product is not on the Qualified Product Listing under the Defense Standardization Program.



Specifications and procedures subject to change without notice.

1000 SERIES STATIC SHIELDING BAG		
926 JR Industrial Drive, Sanford, NC 27332	DRAWING	<b>DATE</b>
WEB SITE: StaticControl.com	NUMBER	April
PHONE (919) 718-0000   WEST: (909) 627-9634	1000 Series	2019

