CUSTOMER DRAWING



	Product Dimensions			Cable Dimensions	
Product Name	L	Ø A	ØВ	ØD	ØЕ
	max	min	min	max	min
D-108-09	17.25 (0.680)	1.90 (0.075)	2.40 (0.095)	2.40 (0.095)	0.89 (0.035)
D-108-10	17.25 (0.680)	2.80 (0.110)	3.15 (0.125)	3.15 (0.125)	1.40 (0.055)
D-108-11	17.25 (0.680)	4.45 (0.175)	5.00 (0.195)	5.00 (0.195)	2.54 (0.100)
D-108-12	20.50 (0.810)	7.10 (0.280)	7.60 (0.300)	7.60 (0.300)	4.07 (0.160)

MATERIALS

- 1. INSULATION SLEEVE: heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:
 - Solder: Sn96 per ANSI/J-STD-006.

Flux: ROM1 per ANSI/J-STD-004.

- 3. MELTABLE INSERT: Polyolefin-based thermoplastic. Color: red.
- 4. MELTABLE INSERT: Polyolefin-based thermoplastic. Color: blue.

APPLICATION

- 1. These parts are designed for use in attaching a ground wire to the shield of a cable. They may be used on cables rated for at least 135°C, having a nickel-plated copper shields, and meeting the dimensional criteria shown in the table.
- 2. Parts will meet the requirements of Raychem Specification RT-1404 and National Aerospace Standard NAS-1747 when installed per TE Connectivity/Raychem installation procedure RCPS-100-70.
- 3. Temperature rating: -55°C to +175°C.

For best results, prepare the cable as shown:



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