





SECTION THROUGH DIE NEST WITH CONTACT IN POSITION

NOTES:

22 AWG	WIRE AWG	
11.0 LBS	CRIMP STRENGTH	

- ī THIS HAND TOOL IS DESIGNED FOR CRIMPING 22 AWG WIRES TO EDAC CONTACT P/N CC0-290-028.
- 2- RISK OF ELECTRIC SHOCK- DO NOT USE THIS ON LIVE WIRE

- 3- CRIMPING INSTRUCTIONS:
 OPEN THE TOOL, PLACE THE CONTACT INTO THE CORRECT DIE NEST.
 PARTIALLY CLOSE THE TOOL UNTIL THE CONTACT IS HELD IN PLACE. INSERT THE WIRE INTO THE CONTACT.
 CLOSE THE TOOL UNTIL THE RATCHET RELEASES. REMOVE THE CRIMPED CONTACT.

- 4- ADJUSTMENT OF CRIMP FORCE (WHEN NEESSARY):
 LOOSEN THE SCREW
 ADJUST THE STAR-WHEEL BY TURNING FROM (-) TO(+).
 CHECK THE PRELOAD AND THE CRIMP FORCE.

TOOL PART NUMBER: CC0-280-201

YOUR CONNECTION TO	CCO SERIE	
EDAC INC TORONTO, ONTARIO CANADA QUALITY & SERVICE	S HAND CRIMP	
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CHECKED: R.S.M. DATES SCALE: N.T.S. SHIDRAWING NUMBER CCO-280-201	DRAWN: K.L.	ACAD REFERENCE NO. CCO-280-201
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