

### SURFACE MOUNT DISPLAY



ATTENTION **OBSERVE PRECAUTIONS** FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

Part Number: ACSC56-41QWA/D-F01

White

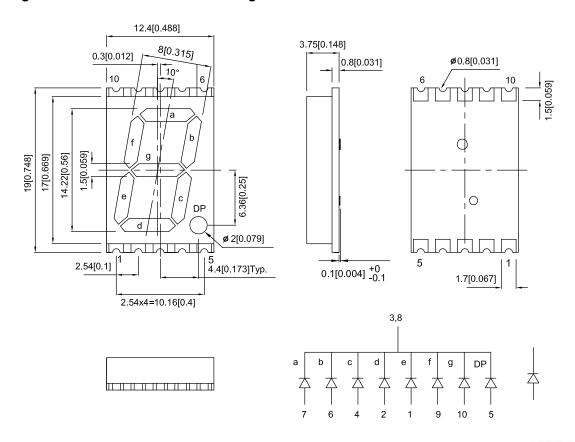
### **Features**

- 0.56 inch digit height.
- Low current operation.
- Excellent character appearance.
- Mechanically rugged.
- Gray face, white segment.
- Package: 400pcs/ reel.
- Moisture sensitivity level : level 2a.
- RoHS compliant.

### **Descriptions**

- The source color devices are made with InGaN Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or antielectrostatic glove when handling the LEDs.
- All devices, equipment and machinery must be electri cally grounded.

### Package Dimensions& Internal Circuit Diagram



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APPROVED: Wynec

- 1. All dimensions are in millimeters (inches), Tolerance is ±0.25(0.01")unless otherwise noted.

  2. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

3. The gap between the reflector and PCB shall not exceed 0.25mm

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### **Selection Guide**

Part No.	Emitting Color (Material)	Lens Type	lv (ucd) [1] @ 10mA		Description	
			Min.	Тур.		
ACSC56-41QWA/D-F01	White (InGaN)	White Diffused	21000	38000	Common Cathode, Rt. Hand Decimal.	

#### Notes:

- 1. Luminous intensity/ luminous Flux: +/-15%.
- 2.Luminous intensity value is traceable to CIE127-2007 standards.

### Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Emitting Color	Тур.	Max.	Units	Test Conditions
VF [1]	Forward Voltage	White	3.0	4.0	V	IF=10mA
lR	Reverse Current	White		50	uA	VR = 5V
x [2]	Characticity Coordinates	NAME 'Co	0.31			
y [2]	Chromaticity Coordinates	White	0.31			
С	Capacitance	White	100		pF	VF=0V;f=1MHz

#### Notes:

- 1. Forward Voltage: +/-0.1V.
- 2. Measurement tolerance of the chromaticity coordinates is  $\pm 0.01$ .
- 3. Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

### Absolute Maximum Ratings at TA=25°C

Parameter	Values	Units		
Power dissipation	120	mW		
DC Forward Current	30	mA		
Peak Forward Current [1]	150	mA		
Electrostatic Discharge Threshold (HBM)	250	V		
Reverse Voltage	5	V		
Operating / Storage Temperature	-40°C To +85°C			

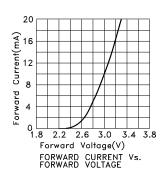
#### Notes

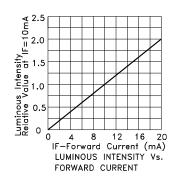
- 1. 1/10 Duty Cycle, 0.1ms Pulse Width.
- 2. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

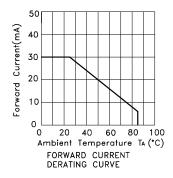
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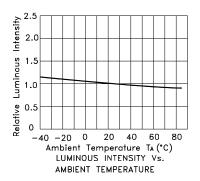
### White

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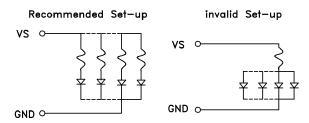






### CIRCUIT DESIGN NOTES

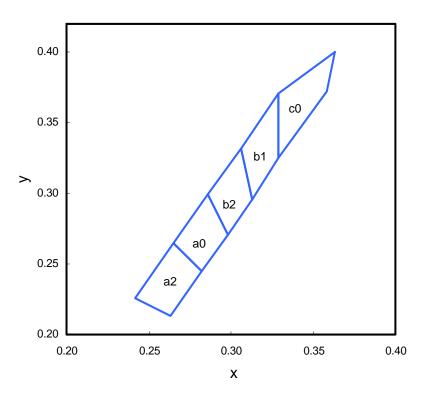
- 1.Protective current—limiting resistors may be necessary to operate the Displays.
- 2.LEDs mounted in parallel should each be placed in series with its own current—limiting resistor.



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	х	у		х	у		х	у
a2	0.263	0.213	а0	0.282	0.245	b2	0.298	0.271
	0.282	0.245		0.298	0.271		0.313	0.296
	0.265	0.265		0.286	0.299		0.306	0.332
	0.242	0.226		0.265	0.265		0.286	0.299
b1	0.313	0.296	c0	0.329	0.325			
	0.329	0.325		0.358	0.372			
	0.329	0.371		0.363	0.400			
	0.306	0.332		0.329	0.371			

#### Notes

Shipment may contain more than one chromaticity regions. Orders for single chromaticity region are generally not accepted. Measurement tolerance of the chromaticity coordinates is  $\pm 0.01$ .

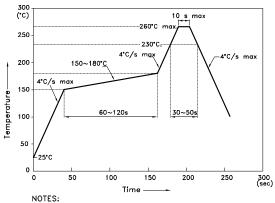
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### ACSC56-41QWA/D-F01

Reflow Soldering Profile For Lead-free SMT Process.



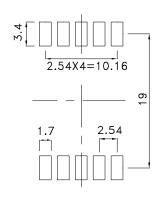
- NOTES:

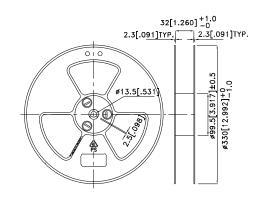
  1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

  2.Don't cause stress to the epoxy resin while it is exposed to high temperature.
- 3. Number of reflow process shall be 2 times or less.

### Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.15)

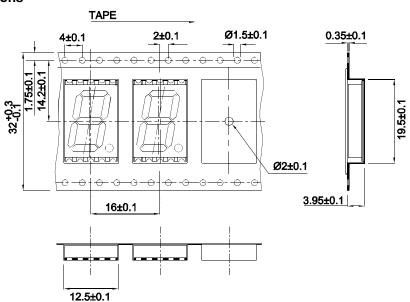
### **Reel Dimension**





### **Tape Specifications**

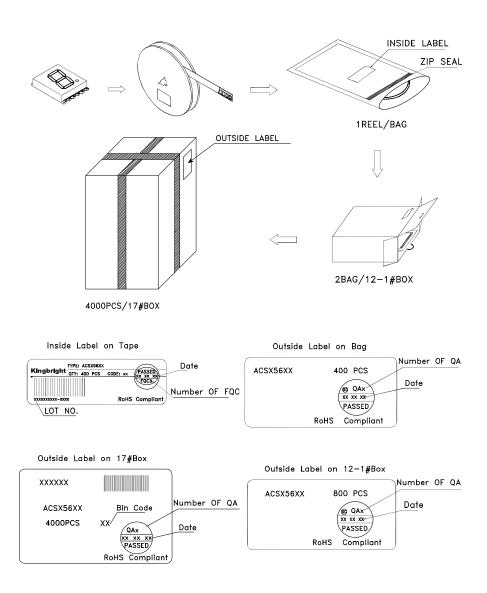
(Units: mm)



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### **PACKING & LABEL SPECIFICATIONS**

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