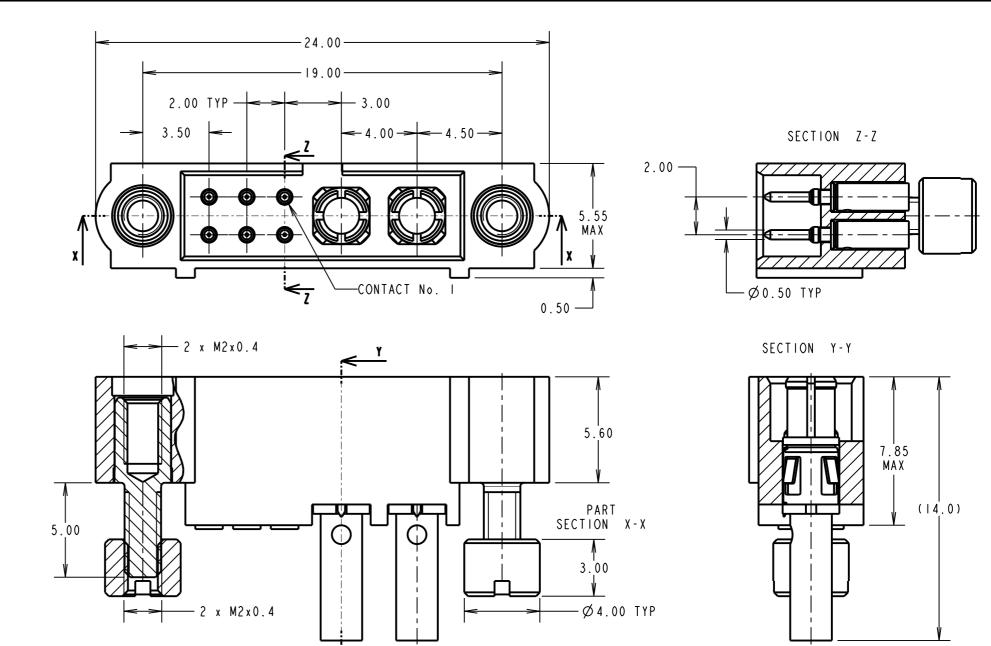
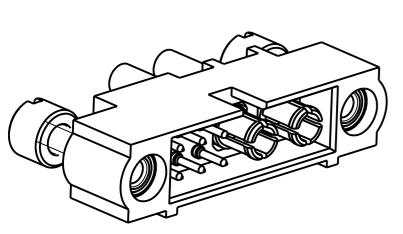
Customer Information

IF IN DOUBT - ASK DRAWING No.: M80-5C10605M3-02-339-00-000 NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm

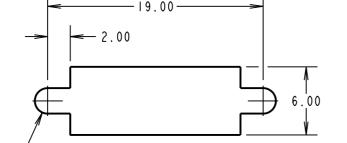
SPECIFICATIONS: MATERIAL: MOULDING = GLASS FILLED PPS, UL94V-0, BLACK SIGNAL CONTACT = BRASS POWER CONTACT: BODY = COPPER ALLOY LATCHING COLLAR = BERYLLIUM COPPER BOARD-MOUNT JACKSCREW, NUT = STAINLESS STEEL FINISH: SIGNAL CONTACT = 0.25-0.30 m GOLD POWER CONTACT: BODY = GOLD LATCHING COLLAR = NICKEL **ELECTRICAL:** WORKING VOLTAGE = 800V AC/DC VOLTAGE PROOF = 1200V AC/DC INSULATION RESISTANCE = $100M\Omega$ MIN SIGNAL CONTACT: CURRENT RATING AT 25°C = 3.0A MAX CURRENT RATING AT 85° C = 2.2A MAX CONTACT RESISTANCE = $25\text{m}\Omega$ MAX POWER CONTACT: CONTACT RESISTANCE $6m\Omega$ MAX CURRENT RATING = 20A MAX WITH 12AWG CONTACT AS SPECIFIED MECHANICAL: DURABILITY = 500 OPERATIONS SIGNAL CONTACT: INSERTION FORCE = 2.0N MAX

WITHDRAWAL FORCE = 0.2N MIN POWER CONTACT: INSERTION FORCE = 8N MAX WITHDRAWAL FORCE = 0.5N MIN **ENVIRONMENTAL:** TEMPERATURE RANGE = -55°C TO +125°C PACKING: BAG FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COO5XX (LATEST ISSUE)





COMPLETE ASSEMBLY - FOR ILLUSTRATION ONLY



RECOMMENDED PAD LAYOUT

·2 x Ø2.25±0.05

- I. CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- 2. FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-1950005
- 3. RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 18-20 AWG MAX INSULATION DIAMETER = ØI.IOmm. STRIP WIRE BY 2.00mm FOR CRIMPING.
- 4. RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER Z80-193.
- SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.
- 6. FOR EXTRA POWER CONTACTS, USE PART NUMBER = M80-339.
- POWER CONTACT WIRE, STIP BY 5.00mm MINIMUM.
- 8. POWER CONTACT EXTRACTION TOOL = Z80-290.
- INSTRUCTIONS SHEETS ARE AVAILABLE.

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X. = ±1mm X.X = ±0.25mi X.XX = ±0.10mm X.XXX = ±0.01mm ANGLES = ±5°

MATERIAL: SEE ABOVE DATAMATE MIX-TEK MALE ASSEMBLY WITH BOARD MOUNT

DRAWING NUMBER:

M80-5C10605M3-02-339-00-000

31,10,16

DATE

M.PERREN

M.PLESTED

M. PERREN

ISS.

CUSTOMER REF.:

ASSEMBLY DRG:

APPROVED:

CHECKED:

TOLERANCES

FINISH: SEE ABOVE S/AREA: UNLESS STATED