

The K70 series enclosures are small to medium in size and offer cost effective solutions for many applications.

They can accommodate 8 to 32 terminals for field wire connections. Pressure plate terminals are standard with both the fixed and pluggable versions.

#### **MATERIALS**

#### Housing

Housing Shell: Polycarbonate, 10% Glass-filled Housing Cover: Polycarbonate, 10% Glass-filled

**Terminals** 

Pressure Plate: Chromated Steel Terminal Screw: Chromated Steel Connector Contact: Tin Plated Bronze

Temperature Rating: 125°C (257°F) UL94VO

Standard Color: Light Gray

#### **PROTECTION**

K7O enclosures have an IP10 rating (hand protected). By using optional terminal covers the protection rating can be increased to IP20 (finger protected). VBG4 and other European accident prevention requirements are met.

### **CONSTRUCTION**

The K70 enclosures are supplied as unassembled kits. Each kit consists of a housing shell and a snap-on cover, complete with integral terminals and terminal-to-board connection provisions. Integral printed circuit board guides are molded into the housing shell to save time when inserting boards, to prevent misconnections and to keep the boards in place. Integral tabs on the bottom of the shell further help to hold the boards in place and eliminate lateral movement and warpage.

Printed circuit boards can be mounted in three ways:

- Vertically
- Horizontally
- Behind the Front Cover

Boards can be placed vertically (perpendicular to the DIN rail) and/or horizontally (parallel with the DIN rail). Enclosures with plug-in covers can accept an additional board mounted directly behind the front cover. This board is ideal for mounting indicating devices such as LEDs, LCDs for monitoring, switches and potentiometers for setting and adjusting purposes. The housing cover snaps onto the housing shell. Two tabs lock the cover firmly in place. Removal of the cover is possible for service and repair. Potting is possible.

The K70 housing covers have external and internal barriers between terminals to increase creepage distance and to help prevent accidental touching of live potentials that may be present. Optional terminal covers that decrease the size of the opening are available as accessories.

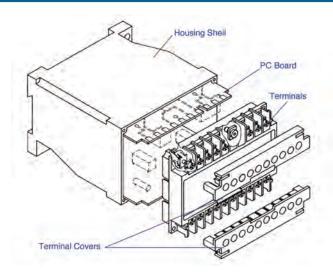


# **TERMINALS**

Pressure Plate terminals with either fixed or pluggable terminal-to-board connections are offered in the K70 enclosures. The pressure plate, which is captive to the terminal screw, automatically rises when the screw is loosened. One or two wires of equal or different sizes up to  $2.5 \text{mm}^2$  (14 AWG) can be terminated in each terminal. The grooved corners of the pressure plate ensure positive wire retention. The flat bottom of the terminal extends to the inside of the enclosure and provides the terminal-to-board connection. The terminal screws can be turned by a flat tip or a #2 Phillips screwdriver.

Upon request, terminals can be loaded in selected positions only.





#### **TERMINAL-TO-BOARD CONNECTIONS**

The K70 series offers fixed and pluggable terminal-to-board connection possibilities.

#### **Fixed Connections**

Fixed terminal-to-board connections can be made by Wire Jumper, Fast On tabs or Machine Solderable Pins (K7022.5C only).

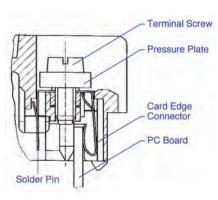
*Fast On* tabs, (2.8 x 0.8 mm) accept industry standard Fast On connectors crimped onto wire jumpers.

*Wire Jumper* connections can also be made by soldering a wire jumper between the center holes of the Fast On tab and the printed circuit board(s).

Machine Solderable Pins (offered only with type K7022.5C) can be removed from the enclosure and machine soldered to the board in the same step as other components, saving assembly time.

## **Pluggable Connections**

Pluggable terminal-to-board connections are made by using **Card Edge** connectors. They are an integral part of the covers



of K7075P, K70100P and K70150P and bug directly onto the board(s). **Solder Pins** are also provided in these enclosures for terminal-to-board connections when mounting an additional board directly behind the front cover. A **Wire Jumper** can be soldered to these pins as well.

For better retention, the plug-in type covers have captive screws at the corners that insert into brass bushings, molded into the housing shell. The pluggable versions are ideal whenever quick connections and replacement are important. They also reduce the danger of misconnected wires and downtime.

#### **MOUNTING**

The K70 Enclosures mount easily by snapping onto standard 35mm DIN Rail. Many can also be panel mounted using corner mounting holes which accept two M4 or M5 (#6 or #10) screws. These mounting holes are molded into two corners of the housing shell base and do not increase the height or width of the enclosure, thus insuring a compact, high density arrangement when multiple enclosures are installed adjacent to each other. Enclosure types K7022.5A, K7022.5B and K7022.5C have two integral pull-out tabs on the base of the enclosure for panel mounting. (Refer to Enclosure Mounting Procedures on page 49.)



#### **MARKING**

The K70 enclosures have an area on the front of the cover for marking and mounting of components such as switches, potentiometers, LEDs or LCD indicators. Custom imprinted plates can be inserted as well, allowing imprinting of plates separate from the enclosure, reducing cost and delays.

#### **ACCESSORIES**

- 35 x 7.5 mm DIN Rail
- Terminal Covers
- Pull-Out Panel Mounting Tabs.

# **CUSTOMIZATION**

Enclosures can be customized with cutouts and holes for potentiometers, switches, LEDs, LCDs and other devices. Using state of the art machining, we can punch, drill or cut to your most exacting specifications. Custom colors and special markings are also available. Please let us know what your requirements are.





# **TECHNICAL INFORMATION**

**Electrical:** 

25A, 300V, 24-14 AWG

**Housing Material:** 

Glass-filled Polycarbonate

**Cover Material:** 

Glass-filled Polycarbonate

**Temperature Range:** 

Up to 125°C (257°F)

Flammability Rating:

UL94 V-O

Color:

Light Gray

# **Terminal Type:**

Pressure Plate

**Terminal Screw Size:** 

M2.5

**Recommended Torque:** 

0.8Nm

**PCB Locations:** 

(2) Vertical

Mounting:

35mm DIN Rail or

panel mount

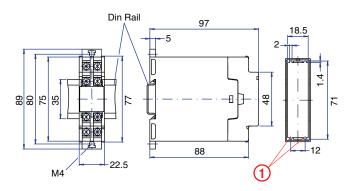
# ORDERING INFORMATION

Part Number	Туре	Description	PCB Connection
90.001	K7022.5A	Double Level	Wire Jumper/
		Terminals	Fast On

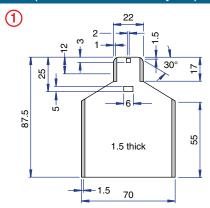
## **ACCESSORIES**

Accessories	Part Number	Туре
DIN Rail	2511120/1M	TS35x7.5/1M
Terminal Covers*	90.001.1/90.001.2	K7022.5A/TC1,TC2

# ENCLOSURE DRAWING (To convert to inches divide by 25.4.)



# PCB DRAWING (To convert to inches divide by 25.4.)



\* Note: Need one of each Terminal Cover.

unused space

# 10 Terminal

**Solder/Tab Connection** 



# **TECHNICAL INFORMATION**

**Electrical:** 

25A, 300V, 22-14 AWG

**Housing Material:** 

Glass-filled Polycarbonate

Cover Material:

Glass-filled Polycarbonate

**Temperature Range:** 

Up to 125°C (257°F)

Flammability Rating:

UL94 V-O

Color:

Light Gray

**Terminal Type:** 

Pressure Plate

**Terminal Screw Size:** 

M3.5

**Recommended Torque:** 

0.8Nm

**PCB Locations:** 

(10) Vertical

Mounting:

35mm DIN Rail or

panel mount

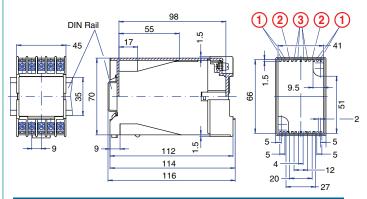
# ORDERING INFORMATION

Part Number	Type	Description	PCB Connection
90.010	K7045C	Single Level	Wire Jumper/
		Terminals	Fast On

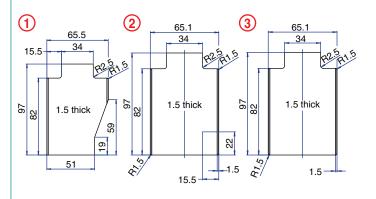
# **ACCESSORIES**

Accessories	Part Number	Туре
DIN Rail	2511120/1M	TS35x7.5/1M
Terminal Cover**	90.010.1	K7045C/TC1

## ENCLOSURE DRAWING (To convert to inches divide by 25.4.)



# PCB DRAWING (To convert to inches divide by 25.4.)



\*\* Note: One piece Teminal Cover covers both sides. 

unused space





# **TECHNICAL INFORMATION**

**Electrical:** 

20A, 300V, 24-14 AWG

**Housing Material:** 

Glass-filled Polycarbonate

**Cover Material:** 

Glass-filled Polycarbonate

**Temperature Range:** 

Up to 125°C (257°F)

Flammability Rating:

**UL94 V-O** 

Color:

Light Gray

**Terminal Type:** 

Terminal Screw Size:

M2.5

0.8Nm

Mounting:

35mm DIN Rail or

	Pressure	Plate
_		_

**Recommended Torque:** 

**PCB Locations:** 

(2) Vertical

panel mount

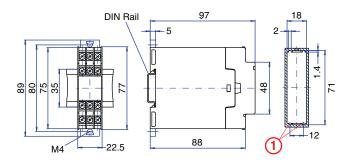
## ORDERING INFORMATION

Part Number	Type	Description	<b>PCB Connection</b>
90.020	K7022.5B	Double Level	Wire Jumper/
		Terminals	Fast On

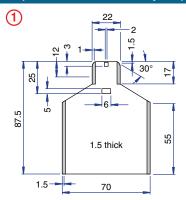
## **ACCESSORIES**

Accessories	Part Number	Type
DIN Rail	2511120/1M	TS35x7.5/1M
Terminal Covers*	90.020.1/90.020.2	K7022.5BTC1/TC2

#### ENCLOSURE DRAWING (To convert to inches divide by 25.4.)



# PCB DRAWING (To convert to inches divide by 25.4.)



\* Note: Need one of each Terminal Cover.

unused space

# 12 Terminal **Solder Connection**



# **TECHNICAL INFORMATION**

**Electrical:** 

20A, 300V, 22-14 AWG

**Housing Material:** 

Glass-filled Polycarbonate

**Cover Material:** 

Glass-filled Polycarbonate

**Temperature Range:** 

Up to 125°C (257°F)

Flammability Rating:

**UL94 V-O** 

Color:

Light Gray

**Terminal Type:** 

Pressure Plate

**Terminal Screw Size:** 

M3.5

**Recommended Torque:** 

0.8Nm

**PCB Locations:** 

(2) Vertical

Mounting:

35mm DIN Rail or

panel mount

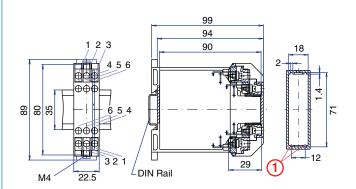
# **ORDERING INFORMATION**

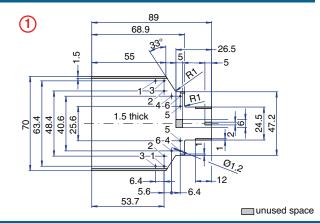
Part Number	Type	Description	<b>PCB Connection</b>
90.030	K7022.5C	Shrouded Double	Wire Jumper/
		Level Terminals	Machine Solderable Pins

## **ACCESSORIES**

Accessories	Part Number	Туре
DIN Rail	2511120/1M	TS35x7.5/1M

## ENCLOSURE DRAWING (To convert to inches divide by 25.4.)







# **TECHNICAL INFORMATION**

#### **Electrical:**

25A, 300V, 22-14 AWG

#### **Housing Material:**

Glass-filled Polycarbonate

#### **Cover Material:**

Glass-filled Polycarbonate

## **Temperature Range:**

Up to 125°C (257°F)

# Flammability Rating:

UL94 V-O

#### Color:

Light Gray

# Terminal Type:

Pressure Plate

# **Terminal Screw Size:**

M3.5

## **Recommended Torque:**

0.8Nm

#### **PCB Locations:**

(5) Vertical

(1) Behind Cover

#### Mounting:

35mm DIN Rail

# 16 Terminal





## TECHNICAL INFORMATION

#### **Electrical:**

10A, 300V, 22-14 AWG

## **Housing Material:**

Glass-filled Polycarbonate

#### **Cover Material:**

Glass-filled Polycarbonate

# Temperature Range:

Up to 125°C (257°F)

## Flammability Rating:

**UL94 V-O** 

#### Color:

Light Gray

#### **Terminal Type:**

Pressure Plate

# Terminal Screw Size:

M3.5

# **Recommended Torque:**

0.8Nm

#### **PCB Locations:**

- (7) Vertical (6) Horizontal
- (1) Behind Cover

#### Mounting:

35mm DIN Rail or panel mount

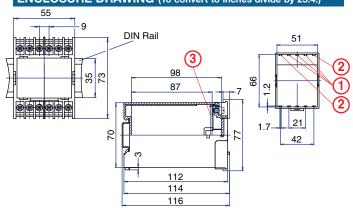
# **ORDERING INFORMATION**

Part Number	Type	Description	PCB Connection
90.040	K7055	Single Level	Wire Jumper/
		Terminals	Fast On

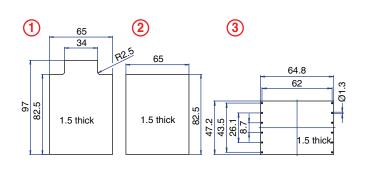
# **ACCESSORIES**

Accessories	Part Number	Type
DIN Rail	2511120/1M	TS35x7.5/1M
Torminal Covere*	00 040 1	K7055/TC1

# ENCLOSURE DRAWING (To convert to inches divide by 25.4.)



# PCB DRAWING (To convert to inches divide by 25.4.)



\* Note: Need two Terminal Covers.

unused space

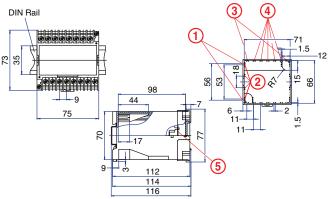
# **ORDERING INFORMATION**

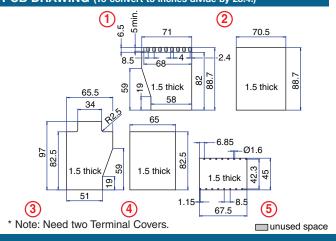
90.050 K7075P Single Level Wire Jumper/	Part Number	Type	Description	PCB Connection
Ierminals Solder Pin/ Card Edg	90.050	K7075P	Single Level Terminals	Wire Jumper/ Solder Pin/ Card Edge

## **ACCESSORIES**

Accessories	Part Number	Туре
DIN Rail	2511120/1M	TS35x7.5/1M
Terminal Cover*	90 050 1	K7075P/TC1

# ENCLOSURE DRAWING (To convert to inches divide by 25.4.)







# **16 Terminal**

Pluggable Connection (DIN Rail Mount Only)



# **TECHNICAL INFORMATION**

**Electrical:** 

10A, 300V, 22-14 AWG

**Housing Material:** 

Glass-filled Polycarbonate

**Cover Material:** 

Glass-filled Polycarbonate

**Temperature Range:** 

Up to 125°C (257°F)

Flammability Rating:

UL94 V-O

Color:

Light Gray

# **Terminal Type:**

Pressure Plate

**Terminal Screw Size:** 

M3.5

**Recommended Torque:** 

0.8Nm

**PCB Locations:** 

(7) Vertical (6) Horizontal

(1) Behind Cover

Mounting:

35mm DIN Rail

# TECHNICAL INFORMATION

Electrical:

25A, 300V, 22-14 AWG

**Housing Material:** 

20 Terminal

**Solder/Tab Connection** 

Glass-filled Polycarbonate

Cover Material:

Glass-filled Polycarbonate

**Temperature Range:** 

Up to 125°C (257°F)

Flammability Rating:

UL94 V-O

Color:

Light Gray

Terminal Type:

Pressure Plate

**Terminal Screw Size:** 

M3.5

Recommended Torque:

0.8Nm

**PCB Locations:** 

(10) Vertical

Mounting:

35mm DIN Rail or

panel mount

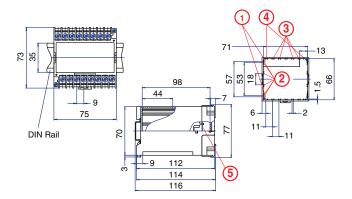
# ORDERING INFORMATION

1	Part Number	Type	Description	<b>PCB Connection</b>
	90.050.5	K7075P	Single Level	Wire Jumper/
			Terminals	Solder Tab/ Card Edge

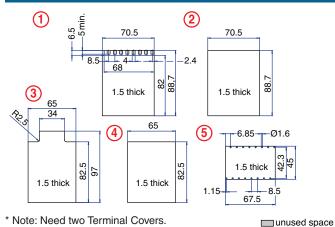
## **ACCESSORIES**

Accessories	Part Number	Type
DIN Rail	2511120/1M	TS35x7.5/1M
Terminal Covers*	90.050.1	K7075P/TC1

## ENCLOSURE DRAWING (To convert to inches divide by 25.4.)

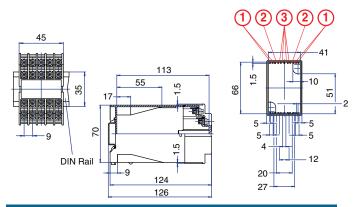


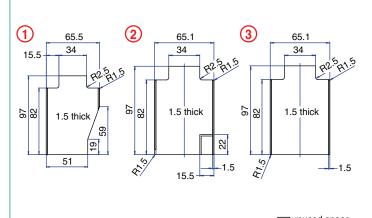
# PCB DRAWING (To convert to inches divide by 25.4.)



#### **ORDERING INFORMATION Part Number** Type Description PCB Connection Double Level 90.060 K7045D1 Wire Jumper/ **Terminals** Fast On **ACCESSORIES** Accessories **Part Number** Type **DIN Rail** 2511120/1M TS35x7.5/1M

## ENCLOSURE DRAWING (To convert to inches divide by 25.4.)







# **TECHNICAL INFORMATION**

**Electrical:** 

25A, 300V, 22-14 AWG

**Housing Material:** 

Glass-filled Polycarbonate

Cover Material:

Glass-filled Polycarbonate

Temperature Range:

Up to 125°C (257°F)

Flammability Rating:

UL94 V-O

Color:

Light Gray

# **Terminal Type:**

Pressure Plate

**Terminal Screw Size:** 

M2 5

**Recommended Torque:** 

0.8Nm

**PCB Locations:** 

(10) Vertical

Mounting:

35mm DIN Rail or

panel mount

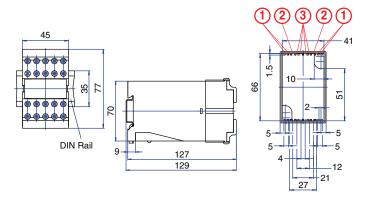
# **ORDERING INFORMATION**

Part Number	Type	Description	<b>PCB Connection</b>
90.070	K7045D2	Shrouded Double	Wire Jumper/
		Level Terminals	Fast On

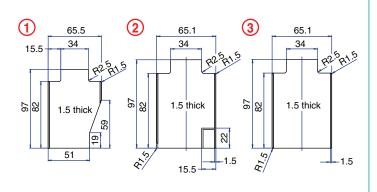
## **ACCESSORIES**

Accessories	Part Number	Туре
DIN Rail	2511120/1M	TS35x7.5/1M
Terminal Covers*		

## ENCLOSURE DRAWING (To convert to inches divide by 25.4.)



# PCB DRAWING (To convert to inches divide by 25.4.)



\* Note: Integral Terminal Covers.

unused space

# 20 Terminal

**Solder/Tab Connection** 



# **TECHNICAL INFORMATION**

**Electrical:** 

25A, 300V, 22-14 AWG

**Housing Material:** 

Glass-filled Polycarbonate

**Cover Material:** 

Glass-filled Polycarbonate

Temperature Range:

Up to 125°C (257°F)

Flammability Rating:

UL94 V-O

Color:

Light Gray

# **Terminal Type:**

Pressure Plate

**Terminal Screw Size:** 

M3.5

**Recommended Torque:** 

0.8Nm

**PCB Locations:** 

(4) Vertical (6) Horizontal

Mounting:

35mm DIN Rail or panel mount

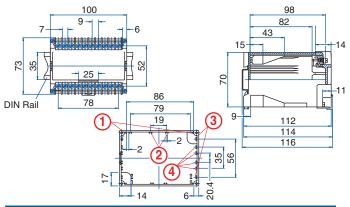
# **ORDERING INFORMATION**

Part Number	Type	Description	PCB Connection
90.080	K70100A	Single Level	Wire Jumper/
		Terminals	Fast On

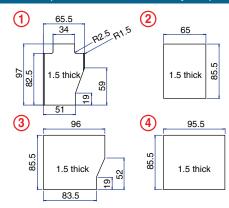
# **ACCESSORIES**

Accessories	Part Number	Туре
DIN Rail	2511120/1M	TS35x7.5/1M
Terminal Cover**	90.080.1	K70100/TC1

# ENCLOSURE DRAWING (To convert to inches divide by 25.4.)



# PCB DRAWING (To convert to inches divide by 25.4.)



\*\* Note: Need two Terminal Covers.

unused space



# 20 Terminal

**Pluggable Connection** 



# **TECHNICAL INFORMATION**

#### **Electrical:**

10A, 300V, 22-14 AWG

# **Housing Material:**

Glass-filled Polycarbonate

#### **Cover Material:**

Glass-filled Polycarbonate

# **Temperature Range:**

Up to 125°C (257°F)

## Flammability Rating:

UL94 V-O

#### Color:

Light Gray

# **Terminal Type:**

Pressure Plate

#### **Terminal Screw Size:**

#### **Recommended Torque:**

0.8Nm

#### **PCB Locations**

(4) Vertical (6) Horizontal

#### Mounting:

(1) Behind Cover

35mm DIN Rail or panel mount

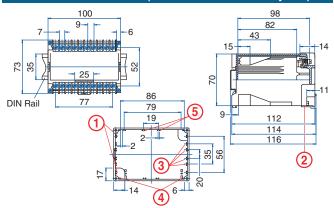
# ORDERING INFORMATION

Part Number	Type	Description	PCB Connection
90.090	K70100P	Single Level	Wire Jumper/
		Terminals	Solder Pin/ Card Edge

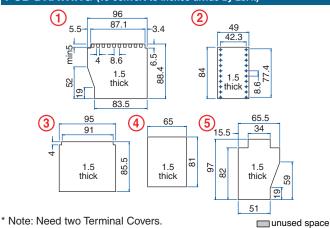
#### **ACCESSORIES**

Accessories	Part Number	Type
DIN Rail	2511120/1M	TS35x7.5/1M
Terminal Covers*	90.080.1	K70100/TC1

# ENCLOSURE DRAWING (To convert to inches divide by 25.4.)



# PCB DRAWING (To convert to inches divide by 25.4.)



# 32 Terminal

**Pluggable Connection** 



# TECHNICAL INFORMATION

#### **Electrical:**

10A. 300V. 22-14 AWG

## **Housing Material:**

Glass-filled Polycarbonate

#### Cover Material:

Glass-filled Polycarbonate

# **Temperature Range:**

Up to 125°C (257°F)

## Flammability Rating:

UL94 V-O

Color:

Light Gray

# **Terminal Type:**

Pressure Plate

#### **Terminal Screw Size:**

#### **Recommended Torque:**

0.8Nm

#### **PCB Locations**

- (9) Vertical (6) Horizontal
- (1) Behind Cover

#### Mounting:

35mm DIN Rail or panel mount

# **ORDERING INFORMATION**

Part Number	Туре	Description	<b>PCB Connection</b>
90.100	K70150P	Single Level	Wire Jumper/
		Terminals	Solder Pin/ Card Edge

#### **ACCESSORIES**

Accessories	Part Number	Туре
DIN Rail	2511120/1M	TS35x7.5/1M
Terminal Cover*	90.100.1	K70150P/TC1

# ENCLOSURE DRAWING (To convert to inches divide by 25.4.)

