



DC FAN FUNCTION TEST RECORD

FOR LIFE EXPERIMENT

Available for these models with lower speed and same physical structure. All model may be followed by Rxx or Fxx series suffixes. This test report applies to AFB60x60x25.4mm series as the right table	AFB0612EH	AFB0612H-A	AFB0612EH-AF00	AFB0612SH-ABF00	AFB0612VH-8B14
	AFB0612SH	AFB0612M	AFB0612EH-AR00	AFB0612SH-SP67	AFB0612VHY30
	AFB0612VH	AFB0612L-A	AFB0612HH-SE21	AFB0612VH-AF00	AFB0648SHBE6
	AFB0612HH	AFB0612SH-A	AFB0612EH-BR00	AFB0612VHXJG	AFB0612SH-TA50

Required Test Time (hrs)	Date for Test Beginning	Date for Test Termination	Sample Size (pcs):	Failure (pcs):	Current Total Test Time (hrs)
3,478	2003/9/25 3:30 PM	2004/4/6 4:16 PM	56	0	3478.0

Representative Test P/N :AFB0612EH-ABF00	Current Test Status	<input type="checkbox"/> In process	<input type="checkbox"/> In process (exceed requested)	<input checked="" type="checkbox"/> Termination
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Equipment: 1.Oven: E24-F0053	On/Off Cycles: Every 500 hours
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Test Data Between Initial Test and Final Test

Sample No.	Initial Test	Final Test	Deviation (%)	Initial Test	Final Test	Deviation (%)	Initial Test	Final Test	Deviation (%)
	Current Spec. (A)	Current Spec. (A)		Speed Spec. (RPM)	Speed Spec. (RPM)		Noise Spec. (dB A)	Noise Spec. (dB A)	
	0.42Max.	0.42Max.		6256-7344	6256-7344		50.5Max	50.5Max	
36	0.36	0.37	2.8	6893	6834	-0.9	48.5	46.9	-3.3
37	0.36	0.34	-5.6	6792	6843	0.8	48.7	47.3	-2.9
38	0.37	0.37	0.0	6990	6978	-0.2	48.5	47.5	-2.1
39	0.35	0.34	-2.9	6781	6739	-0.6	48.6	47.8	-1.6
40	0.35	0.35	0.0	6859	6896	0.5	48.5	47.4	-2.3
41	0.36	0.35	-2.8	6825	6877	0.8	49.6	46.9	-5.4
42	0.36	0.36	0.0	6843	6830	-0.2	48.2	47.1	-2.3
43	0.34	0.34	0.0	6754	6757	0.0	48.1	47.3	-1.7
44	0.36	0.36	0.0	6843	6809	-0.5	47.4	47.6	0.4
45	0.39	0.39	0.0	6980	6979	0.0	47.6	47.2	-0.8
46	0.32	0.31	-3.1	6609	6627	0.3	47.7	46.2	-3.1
47	0.33	0.34	3.0	6792	6715	-1.1	47.8	47.1	-1.5
48	0.37	0.37	0.0	6864	6808	-0.8	47.4	47.3	-0.2
49	0.38	0.38	0.0	7006	7020	0.2	48.6	47.5	-2.3
50	0.34	0.34	0.0	6756	6769	0.2	48.7	47.2	-3.1
51	0.38	0.39	2.6	7053	6961	-1.3	47.6	47.4	-0.4
52	0.35	0.33	-5.7	6796	6899	1.5	47.9	47.6	-0.6
53	0.37	0.37	0.0	6937	6876	-0.9	47.8	47.7	-0.2
54	0.32	0.32	0.0	6672	6747	1.1	47.5	47.3	-0.4
55	0.37	0.37	0.0	6943	6951	0.1	47.6	47.7	0.2
56	0.35	0.35	0.0	6831	6867	0.5	47.3	47.2	-0.2
X-Bar	0.357	0.356	-	6852.8	6855.5	-	47.90	47.35	-
σ	0.017	0.018	-	98.209	88.104	-	0.565	0.401	-

QE File No.	Time-out for function test or others (hrs)	Issued Date	Reported By	Approved By
DG03FNL141	1179.00	2004/4/6 4:30 PM	Huiling.Fu	Even.Liu



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applies to AFB60x60x25.4mm series as the right table

AFB0612EH	AFB0612H-A	AFB0612EH-AF00	AFB0612SH-ABF00	AFB0612VH-8B14
AFB0612SH	AFB0612M	AFB0612EH-AR00	AFB0612SH-SP67	AFB0612VHY30
AFB0612VH	AFB0612L-A	AFB0612HH-SE21	AFB0612VH-AF00	AFB0648SHBE6
AFB0612HH	AFB0612SH-A	AFB0612EH-BR00	AFB0612VHXJG	AFB0612SH-TA50

Required Test Time (hrs)	Date for Test Beginning	Date for Test Termination	Sample Size (pcs):	Failure (pcs):	Current Total Test Time (hrs)
3,478	2003/9/25 3:30 PM	2004/4/6 4:16 PM	56	0	3478.0

Representative Test P/N :AFB0612EH-ABF00	Current Test Status	<input type="checkbox"/> In process	<input type="checkbox"/> In process (exceed requested)	<input checked="" type="checkbox"/> Termination
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Equipment: 1.Oven: E24-F0053 On/Off Cycles: Every 500 hours

Test Data Between Initial Test and Final Test

Sample No.	Initial Test	Final Test	Deviation (%)	Initial Test	Final Test	Deviation (%)	Initial Test	Final Test	Deviation (%)
	Current Spec. (A) 0.42Max.	Current Spec. (A) 0.42Max.		Speed Spec. (RPM) 6256-7344	Speed Spec. (RPM) 6256-7344		Noise Spec. (dB A) 50.5Max	Noise Spec. (dB A) 50.5Max	
1	0.35	0.36	2.9	6873	6843	-0.4	48.4	47.2	-2.5
2	0.38	0.37	-2.6	6904	6980	1.1	48.4	47.1	-2.7
3	0.36	0.36	0.0	6905	6829	-1.1	46.8	47.4	1.3
4	0.35	0.35	0.0	6896	6890	-0.1	47.8	47.3	-1.0
5	0.39	0.39	0.0	7018	6981	-0.5	47.4	47.9	1.1
6	0.37	0.37	0.0	6793	6749	-0.6	47.5	47.3	-0.4
7	0.36	0.32	-11.1	6855	6838	-0.2	47.6	47.6	0.0
8	0.33	0.34	3.0	6719	6668	-0.8	47.7	49.5	3.8
9	0.37	0.35	-5.4	6790	6844	0.8	47.7	47.7	0.0
10	0.37	0.37	0.0	6888	6830	-0.8	48.3	47.3	-2.1
11	0.33	0.32	-3.0	6613	6736	1.9	48.5	47.7	-1.6
12	0.35	0.35	0.0	6822	6828	0.1	46.7	47.5	1.7
13	0.34	0.33	-2.9	6741	6835	1.4	46.8	46.9	0.2
14	0.37	0.37	0.0	6830	6866	0.5	48.4	47.1	-2.7
15	0.37	0.36	-2.7	6837	6988	2.2	48.2	47.3	-1.9
16	0.37	0.37	0.0	6931	6864	-1.0	47.4	47.6	0.4
17	0.38	0.38	0.0	7008	6995	-0.2	47.5	47.2	-0.6
18	0.34	0.34	0.0	6763	6727	-0.5	47.6	47.4	-0.4
19	0.37	0.36	-2.7	6861	6818	-0.6	47.5	47.3	-0.4
20	0.35	0.35	0.0	6794	6832	0.6	48.3	46.9	-2.9
21	0.37	0.35	-5.4	6869	6933	0.9	48.5	47.1	-2.9
22	0.35	0.35	0.0	6851	6878	0.4	47.6	47.5	-0.2
23	0.34	0.33	-2.9	6702	6832	1.9	47.7	47.3	-0.8
24	0.36	0.36	0.0	6919	6956	0.5	47.6	47.1	-1.1
25	0.35	0.35	0.0	6761	6757	-0.1	47.8	47.4	-0.8
26	0.35	0.35	0.0	6800	6809	0.1	47.5	47.5	-0.1
27	0.36	0.36	0.0	6855	6809	-0.7	47.6	47.2	-0.8
28	0.36	0.37	2.8	6970	6957	-0.2	48.3	47.2	-2.3
29	0.35	0.36	2.9	6841	6857	0.2	46.9	47.1	0.4
30	0.36	0.37	2.8	6866	6888	0.3	48.2	47.3	-1.9
31	0.31	0.35	12.9	7021	6887	-1.9	48.4	47.5	-1.9
32	0.39	0.39	0.0	7002	6998	-0.1	47.9	47.2	-1.5
33	0.35	0.35	0.0	6836	6817	-0.3	47.5	47.4	-0.2
34	0.36	0.36	0.0	6880	6863	-0.2	48.4	47.3	-2.3
35	0.36	0.36	0.0	6869	6896	0.4	48.6	47.1	-3.1

QE File No.	Time-out for function test or others (hours)	Issued Date	Reported By	Approved By
DG03FNL141	1179.00	2004/4/6 4:30 PM	Huiling.Fu	Even.Liu



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Available for these models with lower speed and same physical structure. All model may be followed by Rxx or Fxx series suffixes. This test report applies to AFB60x60x25.4mm series as the right table	AFB0612EH	AFB0612H-A	AFB0612EH-AF00	AFB0612SH-ABF00	AFB0612VH-8B14
	AFB0612SH	AFB0612M	AFB0612EH-AR00	AFB0612SH-SP67	AFB0612VHY30
	AFB0612VH	AFB0612L-A	AFB0612HH-SE21	AFB0612VH-AF00	AFB0648SHBE6
	AFB0612HH	AFB0612SH-A	AFB0612EH-BR00	AFB0612VHXJG	AFB0612SH-TA50

Representative Test P/N :AFB0612EH-ABF00

Equipment: 1.Oven: E24-F0053 On/Off Cycles: Every 500 hours

☉ **L₁₀ Expectancy: 70,000 hours minimum @ fan rated voltage and the temperature of 40°C**
 According to the equation for **Weibull distribution**, **MTTF ≐ 7×L10 = 490,000 hours**
 And we rely on a zero failure Weibull test strategy and accelerated testing technique, to determine the total test time (t) for verifying the above life estimation by the equations,

$$t = 1.036 \times \text{MTTF} \times [(B_{r,c}) \div n]^{0.91} \div A_F, \text{ and } A_F = 2^{(T_s - T_u)/10}$$

where, (B_{r,c}) is Poisson distribution factor with the failure number of r equal to 0 and the decimal confidence level of c equal to 0.90(90%).

Stress/Elevated Temperature Ts (°C) (Actual Test Temperature)	Unstress Temperature Tu (°C)	Acceleration Factor A _F	Quantity of Test Devices n (pcs)	Poisson Distribution Factor B _{r,c}	Required test time with zero failure t (hours)	Actual test time with zero failure t (hours)	Verified MTTF 40 °C (hours)	Verified L ₁₀ 40 °C (hours)
70	40	8.00	56	2.303	3,478	3,478.0	490,031	70,004

Test Progress:

Date for Test Beginning	Date for Test Termination (at least)	Current Test Status			Current Total Test Time (hours)
2003/9/25 3:30 PM	2004/4/6 4:16 PM	<input type="checkbox"/> In process	<input type="checkbox"/> In process (exceed requested)	<input checked="" type="checkbox"/> Termination	3478.0

Herewith, we could assume as right on the basis of above test result. Besides, if the actual test time exceed the required, it comes out that those fans' L₁₀ expectancy and MTTF are greater than the warrant. (MTTF: means Mean Time To Failures, it should be used in a non-repairable system setting. Now we show the MTTF in our life report, that's because we will not repair the failed fans during life experiment. MTBF: means Mean Time Between failures, it should be used in a repairable system setting.

Temperature for MTTF Estimation (°C)	Acceleration Factor A _F	Estimated MTTF (hours)	Estimated L ₁₀ (hours)
25	22.63	1,386,017	198,002
30	16.00	980,062	140,009
40	8.00	490,031	70,004
50	4.00	245,015	35,002
60	2.00	122,508	17,501
70	1.00	61,254	8,751

Fan permission criteria for the measurement after test :

1. For current, the limit is less than spec.(max.).
2. For speed, the allowable decrease is less than 15%.
3. For noise, the limit is less than spec.(max.). + 3 dB

Test Result	<input checked="" type="checkbox"/> Accept <input type="checkbox"/> Reject
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DG03FNL141	1179.00	2004/4/6 4:30 PM	Huiling.Fu	Even.Liu

Note: The test sample equivalent to STD, Part number: AFB0612EH-ABF00.