DUALCON-6

24V AC or DC POWERED ISOLATING SIGNAL CONVERTER

Whilst every effort has been taken to ensure the accuracy of this document, we accept no responsibility for damage, injury, loss or expense resulting from errors or omissions, and reserve the right of amendment without notice.

IMO Industrial Interface

This document may not be reproduced in any way without the prior written permission of the company.

February 2002

IIG-010901 Page 1

CONTENTS

1. INT	TRODUCTION	3
1.1 H	ardware Features	3
1.1.1	Isolation Details	3
	PACKING	
	NNECTIONS	
4. CO	NFIGURING THE DUALCON	5
4.1.1	Voltage Input:	<i>(</i>
4.1.2	Current Input	7
4.1.3	Millivolt (mV) Input	8
4.1.4	Potentiometer Input	<u>G</u>
4.1.5	Thermocouple Input	1(
4.1.6	RTD Input	11
4.1.7	Output Configuration	12
5. <i>CAI</i>	LIBRATING THE DUALCON	13
6. INS	STALLATION	14
7. TRO	OUBLESHOOTING	
7.1 In	correct Reading	15
7.2 Se	ensor Failure	15
	ECIFICATIONS (@ 25°C)	10

IMO

IMO Precision Controls Limited 1000 North Circular Road Staples Corner, London NW2 7JP

Telephone: +44 (0) 208 452 6444 Fax: +44 (0) 208 450 274

Web: www.imopc.com
Email: imo@imopc.com

1. INTRODUCTION

1.1 Hardware Features

The DUALCON-6 is a universal input Isolating Signal Converter. It can accept virtually every type of analogue input signal from millivolts to 40Vdc, mA, thermocouples, RTD's etc. It also produces 3 types of analogue output; voltage, mA source, or mA sink on either of 2 analogue outputs.

The unit can be powered by any DC voltage between 16 and 36Vdc or 18 and 32Vac. For mains AC voltage the DUALCON-3 is available which can be powered from any supply from 90Vac to 264 Vac at 50 or 60Hz.

The instrument is packaged in a very compact 17.5mm wide enclosure which can be mounted on standard TS35 DIN-rail.

1.1.1 Isolation Details

The DUALCON-6 has full 3 port isolation of 1000V between the Input Stage, Output Stage 1, Output Stage 2 and Power Supply for functional reasons.

2. UNPACKING

The instrument should be carefully inspected for signs of damage which may have occurred in transit. In the unlikely case that damage has been sustained, DO NOT use the instrument, but please retain all packaging for our inspection and contact your supplier immediately.

The instrument comes with the following items as standard:

- 1 Dualcon-6 Isolating Signal Converter
- 1 Dualcon-6 User Guide

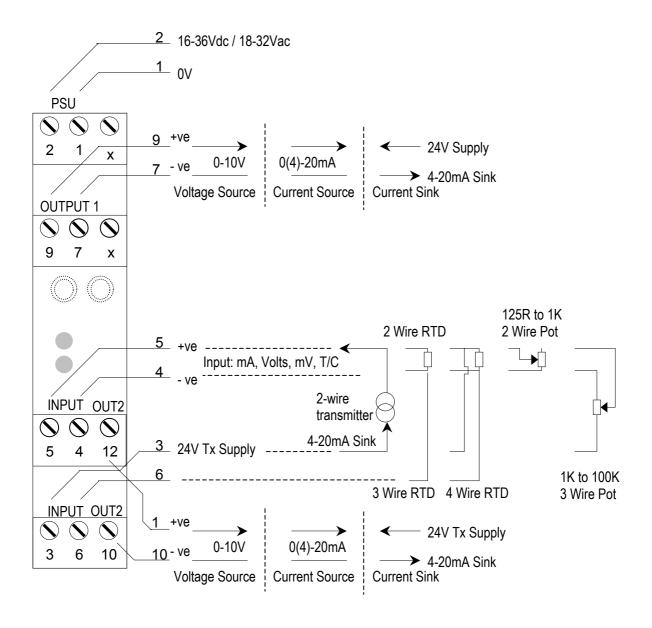
If the instrument has been factory configured the input and output details will be listed on the Serial number label on the side of the unit. If this label is blank then the unit will be set to its default configuration which is 4-20mA input and 2, 4-20mA source outputs. Please check that the details on the side label are correct, especially the power supply voltage.

If re-configuration is required please refer to Section 4 of this manual.

3. CONNECTIONS

The DUALCON is housed in a compact DIN rail mounting enclosure, with 12 terminals, arranged in 4 rows of 3 terminals. Two rows are at the top of the front panel and 2 rows are at the bottom. All the sensor input terminals are on the bottom rows together with the second analogue output, and the power supply and first analogue output are on the top terminals.

The diagram below shows how to connect all the different input, output and power supply types.



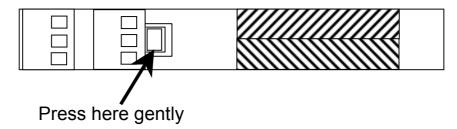
4. CONFIGURING THE DUALCON



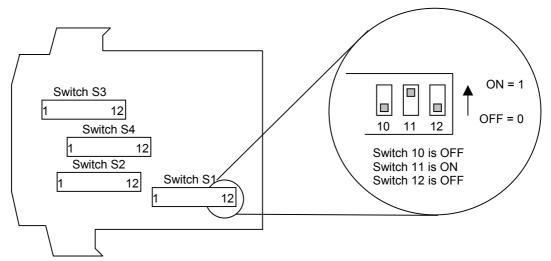
! WARNING! DO NOT OPEN UNIT OR ADJUST SWITCHES WITH POWER SUPPLY, INPUT OR OUTPUT CONNECTED

The DUALCON is an extremely versatile device which can support many different types of input. The unit is configured by turning the power off, selecting the internal switch settings required and turning the power back on.

To open the DUALCON, 2 catches just below the outer terminal blocks must be pushed in gently, one at a time. The front of the case can then be pulled and the unit will come out of the box.



There are 4 switch banks, S1, S2, S3 and S4, located inside the DUALCON as shown below:



Switch S1 and S2 configure the input type and range, and switch S3 and S4 configure the output types, ranges and a few additional functions. The switch settings are explained in the next few pages. The diagrams refer to switch positions 0 and 1, with 0 being OFF and 1 being ON. This is illustrated in the picture above.

4.1.1 Voltage Input:

Select the range from the table below and set Switch S1 to the required values.

Voltage		Switch S1												
Range														
	1	2	3	4	5	6	7	8	9	10	11	12		
0-1V	0	0	0	0	0	1	0	0	1	1	0	0		
0-2V	0	0	0	1								0		
0-4V	0	0	1	0								0		
0-5V	0	1	0	0								0		
0-7.5V	1	0	0	0								0		
0-8V	0	0	1	1								0		
0-10V	0	1	0	1								0		
0-15V	1	0	0	1								0		
0-20V	0	1	1	0								0		
0-30V	1	0	1	0								0		
0-40V	0	1	1	1								0		
1-5V	0	1	0	0								1		
-5 to +5V	1	1	0	0				\downarrow				1		
-10 to +10V	1	1	0	1	0	1	0	0	1	1	0	0		

Then select the required setting from the table below for switch S2

						Swit	ch S	2					
Itage Ra) () ()	ОЂО	PEN	I UN			NING D J U		w a t	CHAR	ES _I W	ТТЫ	
	owi												
0-30V & 0-40V Ranges	0	0	1	1	0	0	1	1	0	0	0	0	
All other Ranges	5	0		0	4	0		0	0	0	0	0	
	0	0	1	Ü	1	Ü	1	Ü	Ü	Ü	U	Ü	

4.1.2 Current Input

Select the range from the table below and set Switch S1 to the required values.

_		Switch S1											
mA Range													
	1	2	3	4	5	6	7	8	9	10	11	12	
0-1mA	0	0	0	0	0	0	0	0	1	1	1	0	
0-2mA	0	0	0	1				~			_	0	
0-4mA	0	0	1	0								0	
0-5mA	0	1	0	0								0	
0-8mA	0	0	1	1								0	
0-10mA	0	1	0	1								0	
0-15mA	1	0	0	1								0	
0-20mA	0	1	1	0								0	
0-30mA	1	0	1	0								0	
4-20mA	0	1	1	0								1	
4-40mA	0	1	1	1								1	
4-30mA	1	0	1	0								1	
-5 to +5mA	1	1	0	0				lacktriangle				1	
-10 to +10mA	1	1	0	1	0	0	0	0	1	1	1	0	

Then select the required setting from the table below for switch S2

					,	Swite	ch S	2				
mA Range												
	1	2	3	4	5	6	7	8	9	10	11	12
Using Internal 24V												
Tx Supply for												
4 to 20mA	1	1	0	1	0	0	1	1	0	0	1	0
Unipolar Ranges												
(e.g. 0-20mA,												
4-20mA)	1	1	0	0	0	0	1	1	0	0	0	0
′												
Bipolar Ranges												
(e.g.												
-10 to +10mA)	1	1	0	0	1	0	1	0	0	0	0	0



! WARNING ! DO NOT OPEN UNIT OR ADJUST SWITCHES WITH POWER SUPPLY, INPUT OR OUTPUT CONNECTED

Please note that PC Software is available to provide information on switch settings for your input and output requirements.

IIG-010901 Page 7

4.1.3 Millivolt (mV) Input

Select the range from the table below and set Switch S1 to the required values.

	Switch S1												
mV Range													
	1	2	3	4	5	6	7	8	9	10	11	12	
0-25mV	0	0	0	0	0	0	0	1	1	1	0	0	
0-50mV	0	0	0	1								_	
0-100mV	0	0	1	0									
0-125mV	0	1	0	0									
0-150mV	1	0	0	0									
0-200mV	0	0	1	1									
0-250mV	0	1	0	1									
0-300mV	1	0	0	1									
0-500mV	0	1	1	0									
0-600mV	1	0	1	0									
0-1000mV	0	1	1	1									
0-1200mV	1	0	1	1									
-125 to +125mV	1	1	0	0				1	7				
-125 to +1000mV	1	1	1	1	0	0	0	1	1	1	0	0	

And then select the required setting from the table below for switch S2

					(Swite	ch S	2				
mV Range												
	1	2	3	4	5	6	7	8	9	10	11	12
All Unipolar												
Ranges (e.g. 0-500mV)	0	1	0	0	0	0	1	1	0	0	0	0
Bipolar Ranges (e.g.												
-125 to +125mV)	0	1	0	0	1	0	1	0	0	0	0	0



! WARNING!
DO NOT OPEN UNIT OR ADJUST SWITCHES WITH
POWER SUPPLY, INPUT OR OUTPUT CONNECTED

4.1.4 Potentiometer Input

Select the range from the table below and set Switch S1 to the required values.

Potentiometer		Switch S1											
Input													
	1	2	3	4	5	6	7	8	9	10	11	12	
2 Wire 0-125R	0	0	0	0	0	0	0	1	1	1	0	1	
2 Wire 0-250R	0	0	0	1									
2 Wire 0-500R	0	0	1	0									
2 Wire 0-625R	0	1	0	0									
2 Wire 0-750R	1	0	0	0				•	7				
2 Wire 0-1K	0	0	1	1	0	0	0	1	1	1	0	1	
3 Wire from 0-1K to 0-100K	0	0	0	0	0	1	0	1	1	1	1	0	

Then select the required setting from the table below for switch S2

Potentiometer Input					9	Swite	ch S	2				
	1	2	3	4	5	6	7	8	9	10	11	12
2 Wire Potentiometer	0	1	0	0	1	0	0	1	0	0	0	1
3 Wire Potentiometer	0	0	1	1	0	0	1	1	0	0	1	0



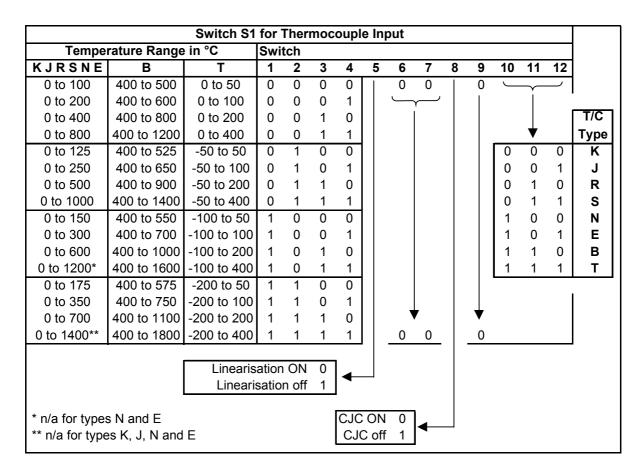
! WARNING!
DO NOT OPEN UNIT OR ADJUST SWITCHES WITH
POWER SUPPLY, INPUT OR OUTPUT CONNECTED

Please note that PC Software is available to provide information on switch settings for your input and output requirements.

Page 9

4.1.5 Thermocouple Input

Select the range from the table below and set Switch S1 to the required values.



Then select the required setting from the table below for switch S2

					Ç	Swite	ch S	2							
Thermocouple															
	1	1 2 3 4 5 6 7 8 9 10 11 12													
All Ranges	0	1	0	0	1	1	1	0	0	0	0	0			



! WARNING!
DO NOT OPEN UNIT OR ADJUST SWITCHES WITH
POWER SUPPLY, INPUT OR OUTPUT CONNECTED

4.1.6 RTD Input

Select the range from the table below and set Switch S1 to the required values.

Range in °C						Swite	ch S'	1				
	1	2	3	4	5	6	7	8	9	10	11	12
0 to 100	0	0	0	0		0	0		1	0	0	
0 to 200	0	0	0	1		$\overline{}$				$\overline{}$		
0 to 400	0	0	1	0								
0 to 800	0	0	1	1								
-50 to 50	0	1	0	0								
-50 to 150	0	1	0	1								
-50 to 250	0	1	1	0								
-50 to 350	0	1	1	1								
-100 to 50	1	0	0	0								
-100 to 100	1	0	0	1								
-100 to 200	1	0	1	0								
-100 to 400	1	0	1	1								
-200 to 200	1	1	0	0								
-200 to 400	1	1	0	1								
-200 to 600	1	1	1	0			7			•		
-200 to 800	1	1	1	1		0	0		_1	0	0	
DTD Part 1	. (<u> </u>	0	Ī						F400	0	
RTD linearis			0	-						Γ100	0	\blacksquare
RTD lineari	satio	n ott	1						PI	1000	1	
	ĺ	D٦	ΓD 2	or 1	wire	: 0	1					
			1 1 1	ΓD 3	VVIIC	1						

And then select the required setting from the table below for switch S2

RTD					,	Swite	ch S	2				
	1	2	3	4	5	6	7	8	9	10	11	12
2 Wire RTD	0	1	0	0	1	0	0	1	0	0	0	1
3 Wire RTD	0	1	0	0	0		0	0	1	0	0	1
4 Wire RTD	0	1	0	0	0	0	0	1	0	1	0	0



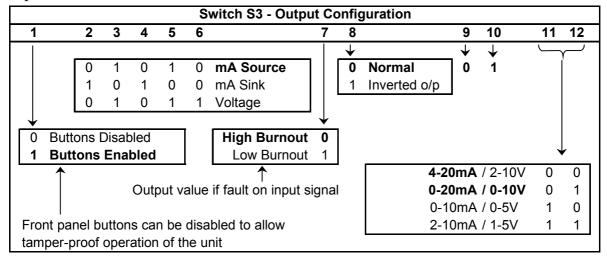
! WARNING! DO NOT OPEN UNIT OR ADJUST SWITCHES WITH POWER SUPPLY, INPUT OR OUTPUT CONNECTED

Please note that PC Software is available to provide information on switch settings for your input and output requirements.

IIG-010901 Page 11

4.1.7 Output Configuration

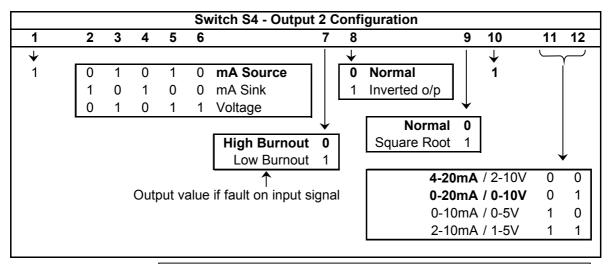
Select the range for Output 1 from the table below and set Switch S3 to the required values.



Examples:

Switch S3 Examples												
	1	2	3	4	5	6	7	8	9	10	11	12
4-20mA Source	1	0	1	0	1	0	0	0	0	0	0	0
0-20mA Source	1	0	1	0	1	0	0	0	0	0	0	1
0-10V	1	0	1	0	1	1	0	0	0	0	0	1
4-20mA Sink	1	1	0	1	0	0	0	0	0	0	0	0

Repeat the process for Output 2 using the table below for switch S4:





! WARNING!
DO NOT OPEN UNIT OR ADJUST SWITCHES WITH
POWER SUPPLY, INPUT OR OUTPUT CONNECTED

5. CALIBRATING THE DUALCON

When the unit is shipped the DUALCON will be calibrated for the input and output types and ranges noted on the side label. If this label is blank then the unit will be calibrated for 4-20mA input and 2 x 4-20mA source outputs.

If the unit is re-ranged by the user it is necessary to re-calibrate the unit to obtain the maximum accuracy. The calibration is achieved by using both switches on the front panel to select the zero or span adjust mode and then using the switches as raise/lower buttons to adjust the output to the value required.

The mode the unit is in is indicated by the colour of the LED's for both channels:

Green - Normal Operation

Red - Span Adjust Yellow - Zero Adjust

Setting of the zero and span points is non-interactive, so each point need only be set once. A typical calibration sequence would be as follows:

LED CH1	LED CH2	Mode	Action		
	~		Apply full scale input.		
Green	Green	Normal	Press and release both buttons together to		
			enter output 1 span mode		
		Output 1	Press raise / lower buttons to adjust		
RED	Green	Span	output 1 value. Press and release both		
		Adjust	buttons together to return to normal mode		
		Normal	Apply zero scale input		
Green	Green		Press and release both buttons together to		
			enter output 1 zero mode		
		Output 1	Press raise / lower buttons to adjust		
YELLOW	Green	Zero	output value. Press and release both		
		Adjust	buttons together to return to normal mode		
			Apply full scale input.		
Green	Green	Normal	Press and release both buttons together to		
			enter output 2 span mode		
		Output 2	Press raise / lower buttons to adjust		
Green	RED	Span	output 2 value. Press and release both		
		Adjust	buttons together to return to normal mode		
			Apply zero scale input		
Green	Green	Normal	Press and release both buttons together to		
			enter output 2 zero mode		
Green	YELLOW	Output 2	Press raise / lower buttons to adjust		

		Zero	output 2 value. Press and release both
		Adjust	buttons together to return to normal mode
Green	Green	Normal	Use product

The unit is now calibrated and ready for use.

Note: The unit will retain the new settings on power down.

When the unit is used to convert a thermocouple input it is important when calibrating to ensure that the thermocouple simulator employed is switched to automatic cold junction compensation and is at the same ambient temperature as the DUALCON. Note that this is not always easy to achieve, especially if the DUALCON is mounted in a warm cabinet. An altenative method is to use an icepoint reference and a mV source.

6. INSTALLATION

The DUALCON's input and output circuits are classed as Separated Extra Low Voltage (SELV). This means that they must not be externally connected to voltages exceeding 30V ac or 60V dc, nor do they generate voltages above these limits internally. Where a higher voltage input is required a specially designed DIVIDER unit can be used to condition the input signal prior to connection to the process input terminals.

The DUALCON unit clips directly onto 'Top Hat' (TS35) symmetrical DIN rail. Ideally, mounting orientation should be vertical, with the power supply situated on the top face to minimise temperature rise. Good airflow around the unit will maximise reliability of the instrument.

The use of bootlace ferrules is recommended on wiring terminations.

Do not exceed terminal torque rating of 0.4 Nm – use an appropriate screwdriver. The unit can be removed from the DIN rail by sliding a small screwdriver into the slot at the rear of the enclosure on the lower face and gently levering the metal clip, whilst lifting the unit from the rail.

7. TROUBLESHOOTING

The DUALCON has some built in self diagnostic functions. If the LED's on the front panel are flashing then the fault mode can be found by counting the number of flashes between gaps and using the table below to locate the problem.

No of	Nature of Fault	Corrective Action			
Flashes					
0	Unit Working – no suspected	Check Wiring and switch			
(Green On)	fault	settings			
2,3,4,5,6,8,9,	Hardware Error, extreme	Switch off unit, check switch			
10,11,12	noise, poor supply	settings, and wiring, and retry.			
Green		If still faulty please contact			
		supplier			
7 Green	RTD / Thermocouple	Repair RTD, T/C or wiring			
	burnout				
3 or 4 Red	Span point is too close to	Change input span value and			
	zero point	retry			
3 or 4	Zero point is too close to	Change input zero value and			
Yellow	span point	retry			
No LED	Power Failure	Check supply lines and voltage			

7.1 Incorrect Reading

- Check that Unit is configured for the correct Sensor
- Check that Input Scaling is as required.
- Check that Linearisation has not been set incorrectly.
- Check that Thermocouples have correct compensation cables, and polarity.
- Check that RTD is set for correct option 2, 3 or 4 Wire.
- Check that RTD leads are connected to appropriate terminal pins.

7.2 Sensor Failure

- Check that sensor wiring is correct.
- Check Thermocouple polarity.
- Check that all RTD leads are connected to correct terminals.
- Check that the DUALCON is configured for correct sensor.
- Check that applied voltage is not out of range.
- Check that applied current is not out of range.
- Check that applied millivoltage is not out of range.

8. SPECIFICATIONS (@ 25°C)

Operating Temperature 0 to 55 °C

Operating Altitude Sea Level to 2000m

Humidity 0-90% RH

Power Requirements

DC Supply 16 to 36Vdc AC Supply 18 to 32Vac

Current Consumption 95mA ±5% @ 24Vdc (20mA in & out)

120mA ±5% @ 24Vdc (maximum load) 200mA ±5% @ 16Vdc (maximum load) 280mA for 75ms on 24Vdc power up

Transmitter Power Supply 21V to 28V @ up to 24mA

Dependant on supply voltage and load

Calibration accuracy $\pm 0.05\%$ full scale Linearity $\pm 0.05\%$ full scale

Temperature Stability 50ppm / °C

Input Impedance:

Current Input 15 ohms Voltage Input 1 Mohm

Millivolt Input Greater Than 10 Mohm

Thermocouple Burn Out Current: 500nA Nominal

Cold junction compensation accuracy ±0.5°C over operating range
Maximum Voltage Output 11.5 V into a minimum of 7Kohm
Maximum Current Output 23.0 mA into a maximum of 1Kohm

Time Response (90% of step change): $50 \text{ms} \pm 10 \text{ms}$

Unit has full 3 port Isolation to 1kV between Power Supply, Input and Outputs.

The unit can also withstand transients of 2.5kV for 50 usecs.

Dimensions 114.5 mm x 99mm x 17.5mm (H x D x W)

Mounting DIN Rail TS35

Connections Screw Clamp with pressure plate

Conductor Size 0.5 to 4.0 mm

Insulation Stripping 12 mm Maximum Terminal Torque 0.4 Nm

Weight Approx. 115g EMC Emissions EN50081-1:1992

EN50081-2:1993

EMC Immunity EN50082-1:1997 LVD Standards EN61010-1:1993

Installation Category (IEC 664) II Pollution Degree (EN61010-1:1993) 2 Equipment Class (IEC 536) II