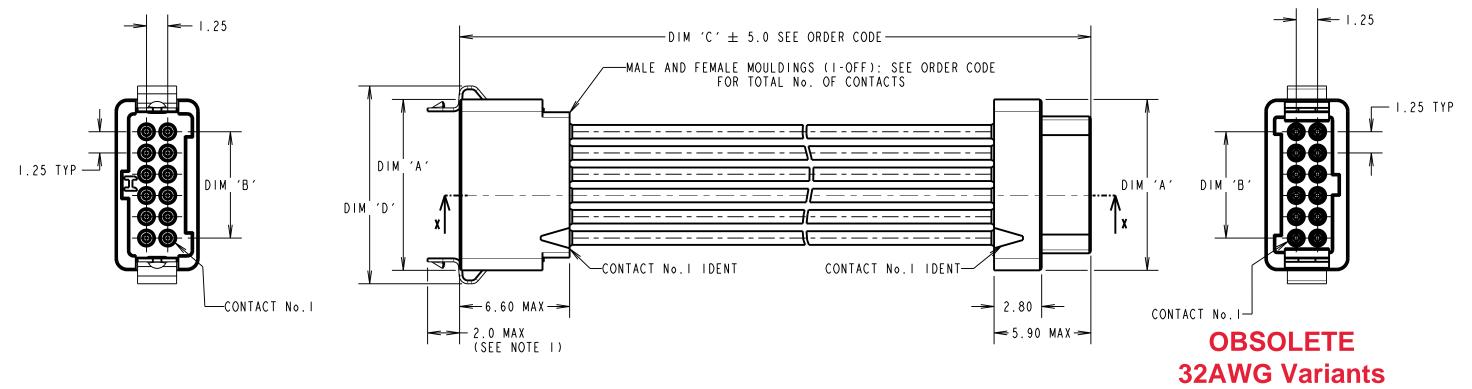
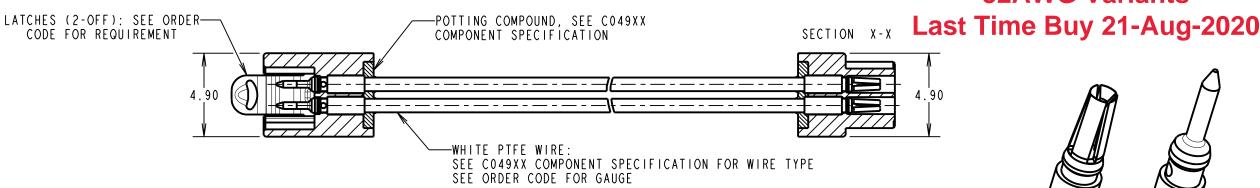
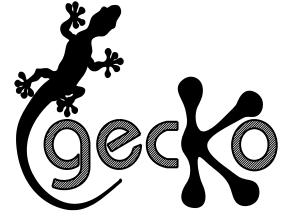
Customer Information

IF IN DOUBT - ASK NOT TO SCALE DRAWING No.: G125-MCXXX05LX-XXXXF THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm

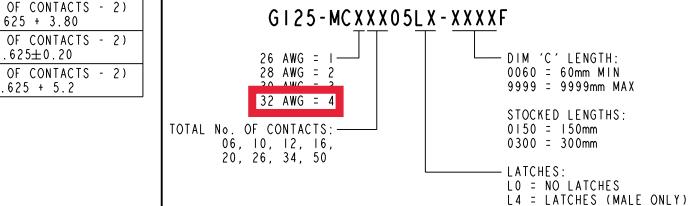






PATENTED TECHNOLOGY

DIM	΄Α΄	(TOTAL No. OF CONTACTS - 2) x 0.625 + 3.80
DIM	Έ,	(TOTAL No. OF CONTACTS – 2) x 0.625±0.20
DIM	′D ′	(TOTAL No. OF CONTACTS – 2) x 0.625 + 5.2



09.04.19 2178 DATE APPROVED: R. PORTLOCK S.BENNETT DRAWN: S.FLOWER CUSTOMER REF.: ASSEMBLY DRG:

I. LATCHES ARE SHOWN FOR ILLUSTRATION ONLY. WHEN "LO" IS SPECIFIED IN THE ORDER CODE NO LATCHES WILL BE FITTED.

2. WIRING OF CABLES:

CONTACT | TO CONTACT |, CONTACT 2 TO CONTACT 2, ETC.

CABLE ASSEMBLIES WILL BE PACKED IN BAGS OF 10.

FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATIONS

CO49XX AND CI25XX (LATEST ISSUES).

CUSTOM LENGTH CABLE ASSEMBLIES CAN BE PRODUCED FROM 60mm TO 9999mm. CONTACT OUR CABLE TEAM ON CABLES@HARWIN.COM.



www.harwin.com

technical@harwin.com

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ANGLES = ±5° UNLESS STATED

TOLERANCES X. = ±1mm X.X = ±0.50mn $X.XX = \pm 0.20$ mm $X.XXX = \pm 0.01$ mm

MATERIAL: SEE ABOVE FINISH: SEE ABOVE

S/AREA:

G125 SERIES MALE CRIMP TO FEMALE CRIMP CABLE ASSY

DRAWING NUMBER:

G125-MCXXX05LX-XXXXF

Customer Information

DRAWING No.: G125-SERIES COMPONENT SPECIFICATION IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm

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SPECIFICATIONS:
MATERIALS:
 MOULDING, PICK & PLACE CAP:
    POLYAMIDE, PA4T-GF30 FR(40) UL94V-0,
    HALOGEN FREE, FREE OF RED PHOSPHORUS
 CONTACTS:
    SIGNAL CONTACTS:
      MALE PC-TAIL/SMT = PHOSPHOR BRONZE
      MALE CRIMP = BRASS
     ALL FEMALE CONTACTS = BERYLLIUM COPPER
   POWER CONTACTS:
     ALL CONTACTS = BERYLLIUM COPPER
 LOCKING HARDWARE:
    LATCHES: COPPER NICKEL TIN ALLOY
    SCREW LOCK: STAINLESS STEEL
 BACK POTTING COMPOUND (CABLE ASSEMBLIES ONLY):
   STYCAST 2651 MM BACK POTTING WITH CATALYST 9
  ALL SIGNAL CONTACTS:
    0.2-0.3µm GOLD OVER NICKEL
   ALL POWER CONTACTS:
    0.76-1.00 µm GOLD OVER 1.50-2.50 µm NICKEL
     AND COPPER FLASH
   LATCHES:
    3.0µm 100% TIN OVER NICKEL
MECHANICAL:
    DURABILITY = 1000 OPERATIONS
     RETENTION IN HOUSING (ALL CONTACTS) = 6.0N MIN
   SIGNAL CONTACTS:
     INSERTION FORCE = 2.8N MAX
     WITHDRAWAL FORCE = 0.2N MIN
   POWER CONTACTS:
     INSERTION FORCE = 7.0N MAX
     WITHDRAWAL FORCE = 0.2N MIN
    RETENTION IN HOUSING = 20.0N MIN
   LATCHES:
    RETENTION IN HOUSING = 4.0N MIN
ENVIRONMENTAL:
   CLASSIFICATION: 65/150/56 DAYS AT 93% RH
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TEMPERATURE RANGE:
  * EIA-364-32 : 2000 TEST CONDITION IV, DWELL
     30mins, 5 CYCLES -65°C TO +150°C
MECHANICAL:
  VIBRATION AND SHOCK:
   * EIA-364-28D : 1999: TEST CONDITION IV: VIBRATION SEVERITY:
     10Hz TO 2000Hz, 1.5mm, 198mm/s<sup>2</sup> (20G). DURATION 2Hr
   * EIA-364-28D : 1999: TEST CONDITION IV: VIBRATION SEVERITY:
     10Hz TO 2000Hz, 1.5mm, 198mm/s<sup>2</sup> (20G). DURATION 2Hr
   * EIA-364-27B : 1996: TEST CONDITION E SHOCK SEVERITY: 98 mm/s<sup>2</sup>
     (100G) FOR 6ms IN Z AXIS, 490 \text{mm/s}^2 (50G) FOR IIm/s IN X & Y AXIS.
   * EIA-364-01A : 2000: ACCELERATION: 490mm/s<sup>2</sup> (50G)
   * BUMP SEVERITY: 390mm/s<sup>2</sup> (40G), 4000±10 BUMPS
   * TESTED WITH LATCHED CONNECTORS
ELECTRICAL:
  CURRENT RATING:
    SIGNAL CONTACTS:
      EIA-364-70A : 1998: INDIVIDUAL CONTACT IN ISOLATION AT 25°C = 2.8A MAX
      EIA-364-70A : 1998: ALL CONTACTS SIMULTANEOUSLY AT 25°C = 2.0A MAX
    POWER CONTACTS:
      EIA-364-70A : 1998: PER CONTACT, THROUGH ALL CONTACTS = 10A MAX
  CONTACT RESISTANCE:
   EIA-364-06C : 2006: INITIAL CONTACT RESISTANCE = 20m\Omega MAX
    EIA-364-06C : 2006: CONTACT RESISTANCE AFTER CONDITIONING = 25m\Omega MAX
  VOLTAGE PROOF:
   EIA-364-20C : 2004: SEA LEVEL (1013mbar) = 600V DC/AC PEAK
    EIA-364-20C : 2004: ALTITUDE LEVEL (44mbar, 21,336m/70,000ft) = 350V DC/AC PEAK
  WORKING VOLTAGE:
    AT SEA LEVEL (1006mbar) = 450V DC/AC PEAK
    AT ALTITUDE (44mbar, 21,336m/70,000ft) = 250V DC/AC PEAK
  INSULATION RESISTANCE:
   EIA-364-21C : 2000: INSULATION RESISTANCE (INITIAL)
                   = 10G\Omega MIN AT 500V DC
    EIA-364-21C : 2000: INSULATION RESISTANCE (AFTER CONDITIONING
                   = > IG\Omega MIN AT 500V DC
```



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TOLERANCES X. = ±1mm X.X = ±0.50mr $X.XX = \pm 0.20$ mm $X.XXX = \pm 0.01$ mm

FOR FULL COMPONENT SPECIFICATION SEE C125XX (LATEST ISSUE).

MATERIAL: FINISH

SEE ABOVE

CUSTOMER REF.:

ASSEMBLY DRG:

APPROVED:

CHECKED:

DRAWN:

04.10.19 22083 DATE

R. PORTLOCK

S.BENNETT

S.FLOWER

C/NOTE

OF.

G125 SERIES COMPONENT SPECIFICATION

DRAWING NUMBER:

PATENTED TECHNOLOGY

www.harwin.com technical@harwin.com

ANGLES = $\pm 5^{\circ}$ S/AREA: UNLESS STATED

SEE ABOVE

G125-SERIES CONNECTORS