Assembly Instructions

1) Slide the ferrule onto the cable. Trim the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

A = 9mmB = 2mmC = 3mm



	Stripping Tool	Crimp Tool	Hex Size			
Part Number	Part Number	Part Number	Contact	Ferrule		
VN30-2019	N/A	CCC2561	2.54	10.9		
VN30-2020	N/A	CCC2561	2.54	10.9		
VN30-2021	N/A	CCC2561/1	2.90	10.9		

3) Insert the contact into the body and ensure that the contact captivates. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



2) Crimp or solder the contact onto the centre conductor.





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