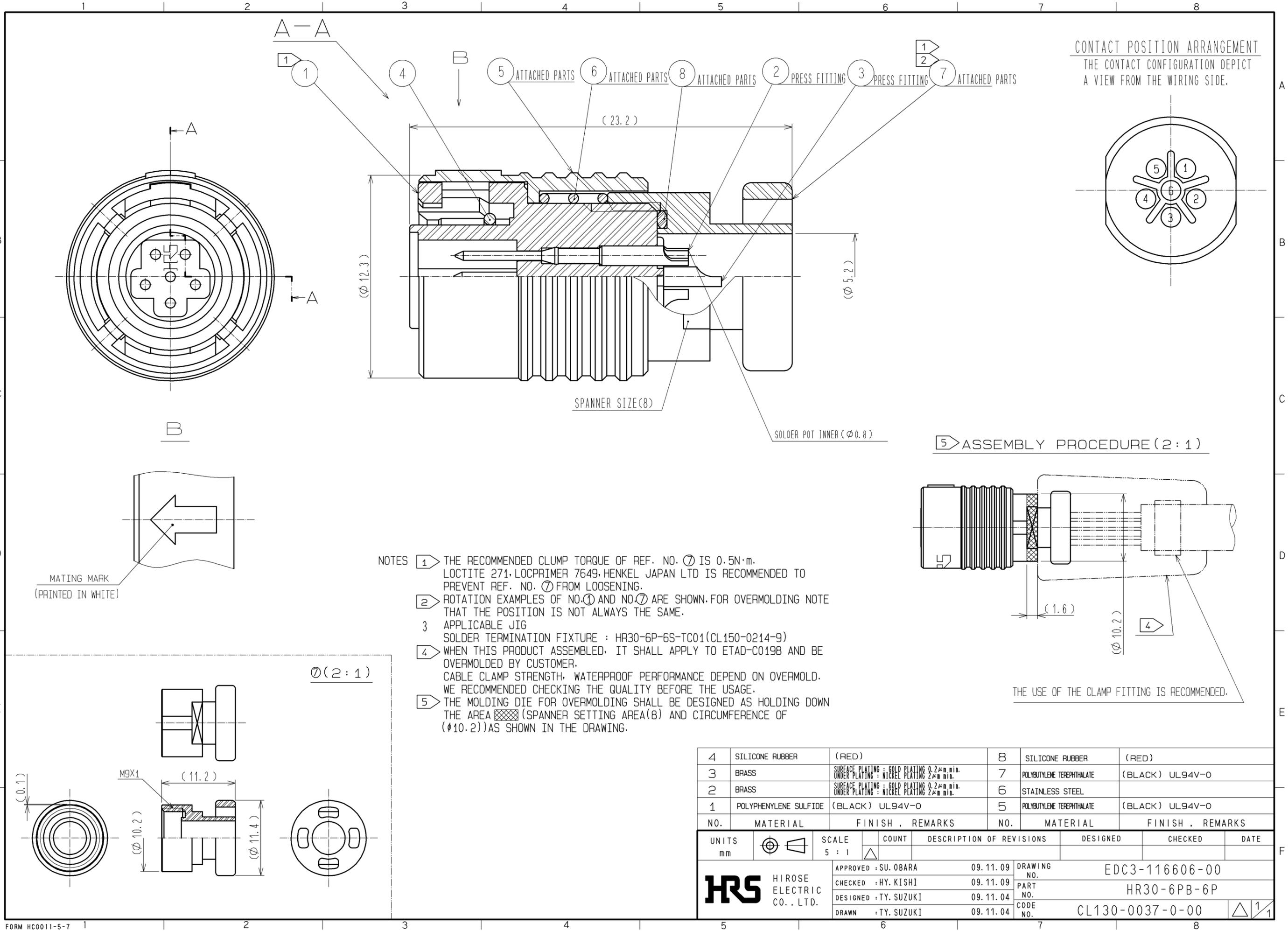


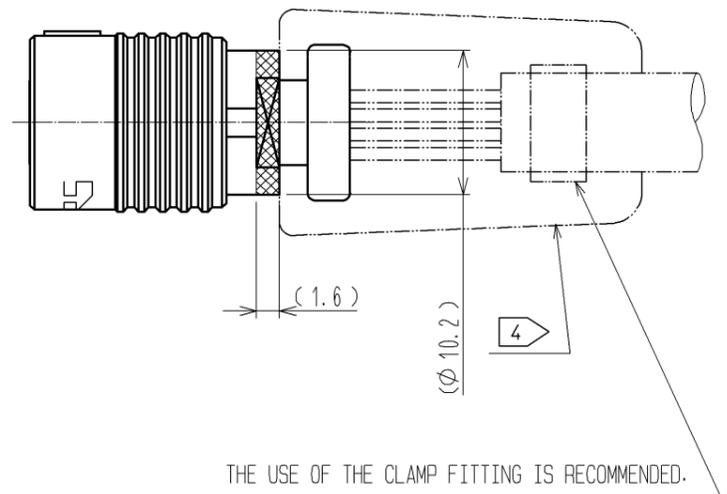
APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C	STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C	
	VOLTAGE	AC 100 V , DC 140 V			
	CURRENT	2 A	APPLICABLE CABLE		
SPECIFICATIONS					
ITEM	TEST METHOD	REQUIREMENTS	QT	AT	
CONSTRUCTION					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	X	X	
MARKING	CONFIRMED VISUALLY.		X	X	
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE	CONTACT SHALL BE MEASURED AT DC 1 A	15 mΩ MAX.	X	X	
INSULATION RESISTANCE	100 V DC.	1000 MΩ MIN.	X	X	
VOLTAGE PROOF	300 V AC. FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	X	X	
MECHANICAL CHARACTERISTICS					
CONTACT INSERTION AND WITHDRAWAL FORCES	— BY STEEL GAUGE.	INSERTION AND WITHDRAWAL FORCES : — N MIN.	—	—	
CONNECTOR INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOCK : — N MAX. LOCKING DEVICE WITH LOCK : 30 N MAX.	X	—	
MECHANICAL OPERATION	1000 TIMES INSERTIONS AND EXTRACTIONS.	CONTACT RESISTANCE: 30 mΩ MAX.	X	—	
VIBRATION	FREQUENCY: 10 → 55 → 10 (Hz) (1CYC, 5min), SINGLE AMPLITUDE 0.75 mm, AT 10 CYC, FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—	
SHOCK	490 m/s ² DIRECTIONS OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—	
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 °C, 90 TO 95 %, 96 h.	① INSULATION RESISTANCE: 10 MΩ MIN (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 100 MΩ MIN (AT DRY). ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—	
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → R/T ⁽¹⁾ → +85 → R/T °C TIME 30 → 10 TO 15 → 30 → 10 TO 15 min UNDER 5 CYCLES.	① INSULATION RESISTANCE: 100 MΩ MIN. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSION RUIN THE FUNCTION.	X	—	
DRY HEAT	EXPOSED AT + 85 °C , 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—	
COLD	EXPOSED AT - 55 °C , 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—	
RESISTANCE TO SOLDERING HEAT	SOLDER TEMPERATURE +380±10°C, FOR IMMERSION DURATION, 3 s.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS	X	—	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, +350±10°C FOR IMMERSION DURATION, 2 TO 3 s	SOLDER SURFACE TO BE FREE FROM PIN-HOLE, NO WETTING AND OTHER DEFECTS.	X	—	
SEALING	EXPOSED AT A DEPTH OF 1 m FOR 0.5 h.	NO WATER PENETRATION INSIDE CONNECTOR.	X	—	
AIRTIGHTNESS	APPLY AIR PRESSURE 17.6kPa FOR 0.5min TO INSIDE CONNECTOR.	NO AIR BUBBLES INSIDE CONNECTOR.	X	—	
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
Q					
REMARK			APPROVED	SU. OBARA	09. 11. 09
NOTES (1) R/T : ROOM TEMPERATURE			CHECKED	HY. KISHI	09. 11. 09
(2) SEALING AND AIRTIGHTNESS SHALL BE TESTED BY APPLICABLE CONNECTOR.			DESIGNED	TY. SUZUKI	09. 11. 04
Unless otherwise specified, refer to JIS C 5402.			DRAWN	TY. SUZUKI	09. 11. 04
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-116606-00
HRS	SPECIFICATION SHEET		PART NO.	HR30-6PB-6P	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL130-0037-0-00	 1/1



CONTACT POSITION ARRANGEMENT
THE CONTACT CONFIGURATION DEPICT
A VIEW FROM THE WIRING SIDE.

5 ASSEMBLY PROCEDURE (2:1)

- NOTES
- 1 THE RECOMMENDED CLUMP TORQUE OF REF. NO. ⑦ IS 0.5N·m. LOCTITE 271, LOCPRIMER 7649, HENKEL JAPAN LTD IS RECOMMENDED TO PREVENT REF. NO. ⑦ FROM LOOSENING.
 - 2 ROTATION EXAMPLES OF NO.① AND NO.⑦ ARE SHOWN. FOR OVERMOLDING NOTE THAT THE POSITION IS NOT ALWAYS THE SAME.
 - 3 APPLICABLE JIG
SOLDER TERMINATION FIXTURE : HR30-6P-6S-TC01(CL150-0214-9)
 - 4 WHEN THIS PRODUCT ASSEMBLED, IT SHALL APPLY TO ETAD-C0198 AND BE OVERMOLDED BY CUSTOMER.
CABLE CLAMP STRENGTH, WATERPROOF PERFORMANCE DEPEND ON OVERMOLD. WE RECOMMENDED CHECKING THE QUALITY BEFORE THE USAGE.
 - 5 THE MOLDING DIE FOR OVERMOLDING SHALL BE DESIGNED AS HOLDING DOWN THE AREA (SPANNER SETTING AREA(B) AND CIRCUMFERENCE OF (Ø10.2)) AS SHOWN IN THE DRAWING.



NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS
4	SILICONE RUBBER	(RED)		8	SILICONE RUBBER	(RED)	
3	BRASS	SURFACE PLATING : GOLD PLATING 0.2µm min. UNDER PLATING : NICKEL PLATING 2µm min.		7	POLYBUTYLENE TEREPHTHALATE	(BLACK)	UL94V-0
2	BRASS	SURFACE PLATING : GOLD PLATING 0.2µm min. UNDER PLATING : NICKEL PLATING 2µm min.		6	STAINLESS STEEL		
1	POLYPHENYLENE SULFIDE	(BLACK)	UL94V-0	5	POLYBUTYLENE TEREPHTHALATE	(BLACK)	UL94V-0

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	5 : 1	△	APPROVED : SU. OBARA 09.11.09			
			CHECKED : HY. KISHI 09.11.09			
			DESIGNED : TY. SUZUKI 09.11.04			
			DRAWN : TY. SUZUKI 09.11.04			

DRAWING NO.	EDC3-116606-00
PART NO.	HR30-6PB-6P
CODE NO.	CL130-0037-0-00