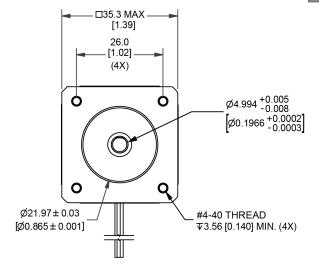
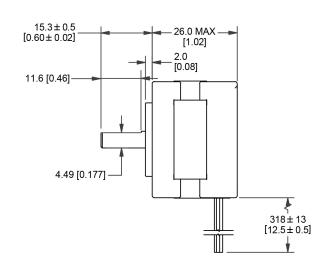


DIMENSIONS



MOTOR SPECIFICATIONS

Part Number	WO-3518X-08
Step Angle	1.8°
Frame Size	NEMA 14
Body Length (Dim. A)	1.02 in (26 mm)
Current	0.35 Amps/Phase
Holding Torque	7.5 oz-in (0.05 Nm)
Resistance	8.5 Ohms/Phase
Rotor Inertia	0.06 oz-in ²
Number of Leads	4
Connection	Bipolar
Weight	0.25 lbs (0.11 kg)



PERFORMANCE CURVE

3518X-08 24VDC, 0.35 Amps/Phase, Bipolar, 1/2 Stepping 0.06 7 0.05 6 0.04 Torque (oz-in) Torque (N-m) 0.03 3 0.02 0.01 0 1 1000 2000 3000 4000 5000 6000 Speed (pps) 10 12 14 16 8 Speed (rps)

OPERATING SPECIFICATIONS

Radial Play	0.001" max @ 1 lbs load
End Play	0.003" max @ 2 lbs load
Shaft Run Out	0.002" TIR
Concentricity of Mounting Pilot to Shaft	0.003" TIR
Perpendicularity of Shaft to Mounting Face	0.003" TIR
Max Axial Load	6 lbs
Maximum Case Temperature	80 C
Ambient Temperature	-20° to 50° C
Storage Temperature	-20° to 100° C
Humidity Range	85% or less, non-condensing
Magnet Wire Insulation	Class B 130° C
Insulation Resistance	100MΩ at 500 VDC
Dielectric Strength	500 VAC for 1 minute

WIRING TABLE

COLOR	FUNCTION	
Red	A+ Phase	
Blue	A- Phase	
Green	B + Phase	
Black	B- Phase	

OPERATION & USAGE TIPS



Do not disassemble motors; a significant reduction in motor performance will occur.



Do not machine shafts; this will have a negative effect on shaft run out and perpendicularity.



motor from drive while in operation.



Do not use holding torque/detent torque of motor as a fail safe brake.



Do not hold motor by lead wires.



Do not exceed the rated current; this will burn the motor

 ${\sf FAILURE\ TO\ COMPLY\ WITH\ THESE\ RECOMMENDATIONS\ WILL\ VOID\ ALL\ WARRANTY\ TERMS}$

RECOMMENDED



Microstepping Driver



Single Axis Controller + Driver **R256-RO**

Motion Control, Solved.

MOTOR ENGINEERING & MANUFACTURING







Small Batch to OEM Volume Production

