

# TLC4501, TLC4501A, TLC4502, TLC4502A FAMILY OF SELF-CALIBRATING (Self-Cal™) PRECISION CMOS RAIL-TO-RAIL OUTPUT OPERATIONAL AMPLIFIERS

SLOS221B – MAY 1998 – REVISED APRIL 2001

- Self-Calibrates Input Offset Voltage to 40  $\mu\text{V}$  Max
- Low Input Offset Voltage Drift . . . 1  $\mu\text{V}/^\circ\text{C}$
- Input Bias Current . . . 1 pA
- Open Loop Gain . . . 120 dB
- Rail-To-Rail Output Voltage Swing
- Stable Driving 1000 pF Capacitive Loads
- Gain Bandwidth Product . . . 4.7 MHz
- Slew Rate . . . 2.5 V/ $\mu\text{s}$
- High Output Drive Capability . . .  $\pm 50$  mA
- Calibration Time . . . 300 ms
- Characterized From  $-55^\circ\text{C}$  to  $125^\circ\text{C}$
- Available in Q-Temp Automotive HighRel Automotive Applications Configuration Control / Print Support Qualification to Automotive Standards

## description

The TLC4501 and TLC4502 are the highest precision CMOS single supply rail-to-rail operational amplifiers available today. The input offset voltage is 10  $\mu\text{V}$  typical and 40  $\mu\text{V}$  maximum. This exceptional precision, combined with a 4.7-MHz bandwidth, 2.5-V/ $\mu\text{s}$  slew rate, and 50-mA output drive, is ideal for multiple applications including: data acquisition systems, measurement equipment, industrial control applications, and portable digital scales.

These amplifiers feature *self-calibrating* circuitry which digitally trims the input offset voltage to less than 40  $\mu\text{V}$  within the first 300 ms of operation. The offset is then digitally stored in an integrated successive approximation register (SAR). Immediately after the data is stored, the calibration circuitry effectively drops out of the signal path, shuts down, and the device functions as a standard operational amplifier.

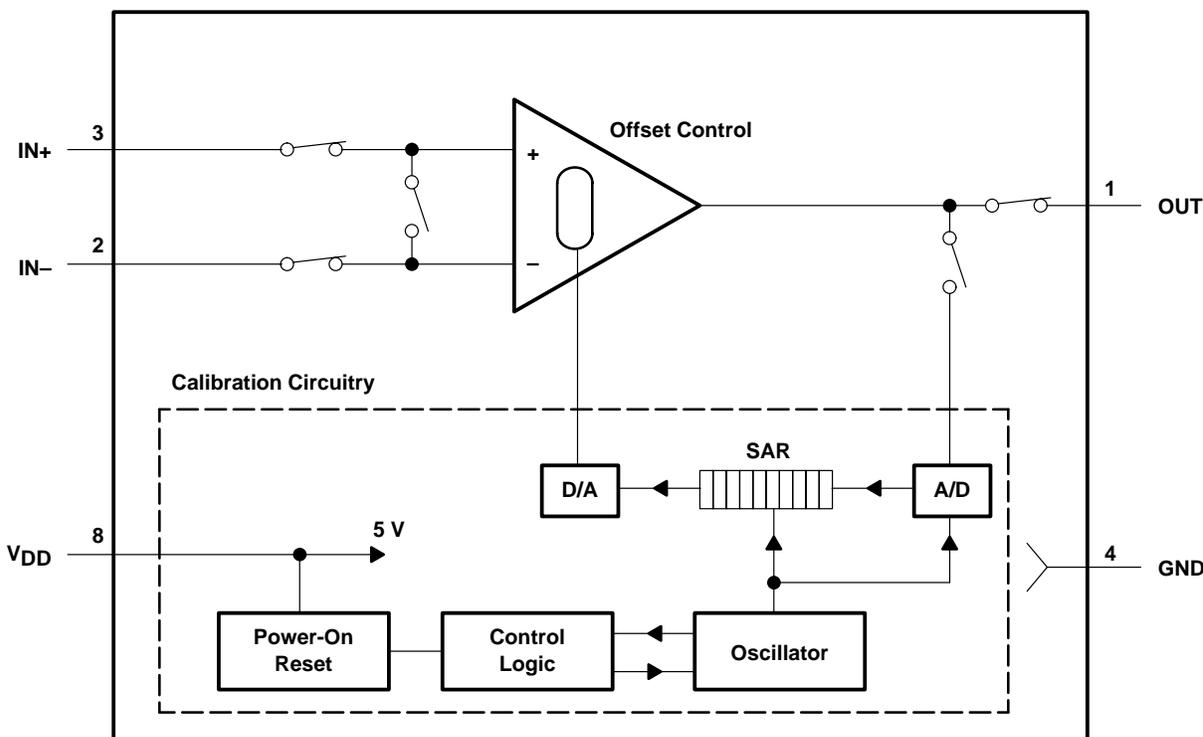


Figure 1. Channel One of the TLC4502



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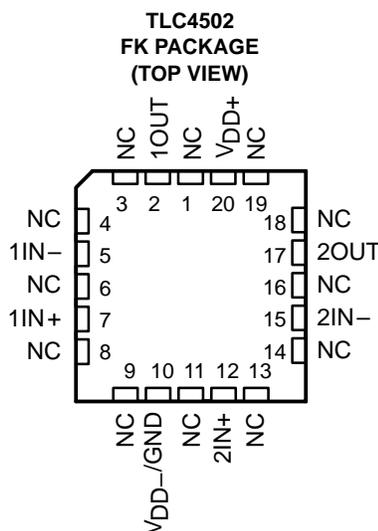
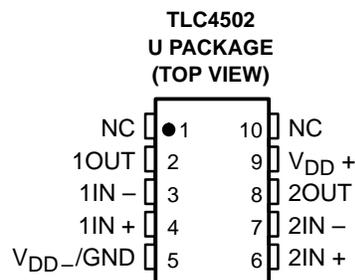
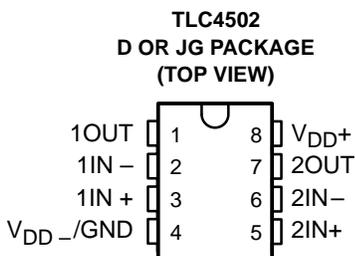
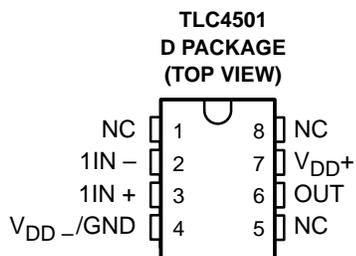
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On products compliant to MIL-PRF-38535, all parameters are tested unless otherwise noted. On all other products, production processing does not necessarily include testing of all parameters.

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## description (continued)

Using this technology eliminates the need for noisy and expensive chopper techniques, laser trimming, and power hungry, split supply bipolar operational amplifiers.



NC – No internal connection

### AVAILABLE OPTIONS

T <sub>A</sub>	V <sub>IO</sub> max AT 25°C	PACKAGED DEVICES			
		SMALL OUTLINE† (D)	CHIP CARRIER (FK)	CERAMIC DIP (JG)	CERAMIC FLAT PACK (U)
0°C to 70°C	40 μV	TLC4501ACD	—	—	—
	50 μV	TLC4502ACD	—	—	—
	80 μV	TLC4501CD	—	—	—
	100 μV	TLC4502CD	—	—	—
–40°C to 125°C	40 μV	TLC4501AID	—	—	—
	50 μV	TLC4502AID	—	—	—
	80 μV	TLC4501ID	—	—	—
	100 μV	TLC4502ID	—	—	—
–40°C to 125°C	50 μV	TLC4502AQD	—	—	—
	100 μV	TLC4502QD	—	—	—
–55°C to 125°C	50 μV	TLC4502AMD	TLC4502AMFKB	TLC4502AMJGB	TLC4502AMUB
	100 μV	TLC4502MD	TLC4502MFKB	TLC4502MJGB	TLC4502MUB

† The D package is also available taped and reeled.



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**absolute maximum ratings over operating free-air temperature range (unless otherwise noted)†**

Supply voltage, $V_{DD+}$ (see Note 1)	7 V
Differential input voltage, $V_{ID}$ (see Note 2)	$\pm 7$ V
Input voltage range, $V_I$ (any input, see Note 1)	–0.3 V to 7 V
Input current, $I_I$ (each input)	$\pm 5$ mA
Output current, $I_O$ (each output)	$\pm 100$ mA
Total current into $V_{DD+}$	$\pm 100$ mA
Total current out of $V_{DD-}/GND$	$\pm 100$ mA
Electrostatic discharge (ESD)	> 2 kV
Duration of short-circuit current at (or below) 25°C (see Note 3)	unlimited
Continuous total power dissipation	See Dissipation Rating Table
Operating free-air temperature range, $T_A$ : TLC4502C	0°C to 70°C
TLC4502I	–40°C to 125°C
TLC4502Q	–40°C to 125°C
TLC4502M	–55°C to 125°C
Storage temperature range, $T_{stg}$	–65°C to 150°C
Case temperature for 60 seconds, $T_C$ : FK package	260°C
Lead temperature 1,6 mm (1/16 inch) from case for 10 seconds	260°C

† Stresses beyond those listed under “absolute maximum ratings” may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under “recommended operating conditions” is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

- NOTES: 1. All voltage values, except differential voltages, are with respect to  $V_{DD-}/GND$ .  
2. Differential voltages are at  $IN+$  with respect to  $IN-$ . Excessive current flows when an input is brought below  $V_{DD-} - 0.3$  V.  
3. The output may be shorted to either supply. Temperature and/or supply voltages must be limited to ensure that the maximum dissipation rating is not exceeded.

**DISSIPATION RATING TABLE**

PACKAGE	$T_A \leq 25^\circ\text{C}$ POWER RATING	DERATING FACTOR ABOVE $T_A = 25^\circ\text{C}$	$T_A = 70^\circ\text{C}$ POWER RATING	$T_A = 85^\circ\text{C}$ POWER RATING	$T_A = 125^\circ\text{C}$ POWER RATING
D	725 mW	5.8 mW/°C	464 mW	377 mW	145 mW
FK	1375 mW	11.0 mW/°C	880 mW	715 mW	275 mW
JG	1050 mW	8.4 mW/°C	672 mW	546 mW	210 mW
U	675 mW	5.4 mW/°C	432 mW	350 mW	135 mW

**recommended operating conditions**

	TLC4502C		TLC4502I		TLC4502Q		TLC4502M		UNIT
	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	
Supply voltage, $V_{DD}$	4	6	4	6	4	6	4	6	V
Input voltage range, $V_I$	$V_{DD-}$	$V_{DD+} - 2.3$	V						
Common-mode input voltage, $V_{IC}$	$V_{DD-}$	$V_{DD+} - 2.3$	V						
Operating free-air temperature, $T_A$	0	70	–40	125	–40	125	–55	125	°C



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electrical characteristics at specified free-air temperature,  $V_{DD} = 5\text{ V}$ ,  $GND = 0$  (unless otherwise noted)

PARAMETER	TEST CONDITIONS	$T_A$ †	TLC450xC			UNIT	
			MIN	TYP	MAX		
$V_{IO}$ Input offset voltage	$V_{DD} = \pm 2.5\text{ V}$ , $V_O = 0$ , $V_{IC} = 0$ , $R_S = 50\ \Omega$	Full range	TLC4501	-80	10	80	$\mu\text{V}$
			TLC4501A	-40	10	40	
			TLC4502	-100	10	100	
			TLC4502A	-50	10	50	
$\alpha_{VIO}$ Temperature coefficient of input offset voltage		Full range		1		$\mu\text{V}/^\circ\text{C}$	
$I_{IO}$ Input offset current	$V_{DD} = \pm 2.5\text{ V}$ , $V_O = 0$ , $V_{IC} = 0$ , $R_S = 50\ \Omega$	25°C		1	60	pA	
		Full range			500		
$I_{IB}$ Input bias current		25°C		1	60	pA	
		Full range			500		
$V_{OH}$ High-level output voltage	$I_{OH} = -500\ \mu\text{A}$	25°C		4.99		V	
	$I_{OH} = -5\text{ mA}$	25°C		4.9			
		Full range		4.7			
$V_{OL}$ Low-level output voltage	$V_{IC} = 2.5\text{ V}$ , $I_{OL} = 500\ \mu\text{A}$	25°C		0.01		V	
	$V_{IC} = 2.5\text{ V}$ , $I_{OL} = 5\text{ mA}$	25°C		0.1			
		Full range			0.3		
$A_{VD}$ Large-signal differential voltage amplification	$V_{IC} = 2.5\text{ V}$ , $V_O = 1\text{ V to }4\text{ V}$ , $R_L = 1\text{ k}\Omega$ , See Note 4	25°C	200	1000		V/mV	
		Full range	200				
$R_{I(D)}$ Differential input resistance		25°C		10		k $\Omega$	
$R_L$ Input resistance	See Note 4	25°C		$10^{12}$		$\Omega$	
$C_L$ Common-mode input capacitance	$f = 10\text{ kHz}$ , P package	25°C		8		pF	
$Z_O$ Closed-loop output impedance	$A_V = 10$ , $f = 100\text{ kHz}$	25°C		1		$\Omega$	
CMRR Common-mode rejection ratio	$V_{IC} = 0\text{ to }2.7\text{ V}$ , $V_O = 2.5\text{ V}$ , $R_S = 1\text{ k}\Omega$	25°C	90	100		dB	
		Full range	85				
$k_{SVR}$ Supply-voltage rejection ratio ( $\Delta V_{DD} \pm / \Delta V_{IO}$ )	$V_{DD} = 4\text{ V to }6\text{ V}$ , $V_{IC} = 0$ , No load	25°C	90	100		dB	
		Full range	90				
$I_{DD}$ Supply current	$V_O = 2.5\text{ V}$ , No load	TLC4501/A	25°C	1	1.5	mA	
			Full range		2		
		TLC4502/A	25°C	2.5	3.5		
			Full range		4		
$V_{IT(CAL)}$ Calibration input threshold voltage		Full range	4			V	

† Full range is 0°C to 70°C.

NOTE 4:  $R_L$  and  $C_L$  values are referenced to 2.5 V.



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**operating characteristics,  $V_{DD} = 5\text{ V}$**

PARAMETER		TEST CONDITIONS		$T_A^\dagger$	TLC450xC, TLC450xAC			UNIT
					MIN	TYP	MAX	
SR	Slew rate at unity gain	$V_O = 0.5\text{ V to }2.5\text{ V}, C_L = 100\text{ pF}$		25°C	1.5	2.5		$\text{V}/\mu\text{s}$
				Full range	1			$\text{V}/\mu\text{s}$
$V_n$	Equivalent input noise voltage	f = 10 Hz		25°C	70		$\text{nV}/\sqrt{\text{Hz}}$	
		f = 1 kHz		25°C	12			
$V_{N(PP)}$	Peak-to-peak equivalent input noise voltage	f = 0.1 to 1 Hz		25°C	1		$\mu\text{V}$	
		f = 0.1 to 10 Hz		25°C	1.5			
$I_n$	Equivalent input noise current			25°C	0.6		$\text{fA}/\sqrt{\text{Hz}}$	
THD + N	Total harmonic distortion plus noise	$V_O = 0.5\text{ V to }2.5\text{ V},$ f = 10 kHz, $R_L = 1\text{ k}\Omega,$ $C_L = 100\text{ pF}$		$A_V = 1$	25°C	0.02%		
				$A_V = 10$	25°C	0.08%		
				$A_V = 100$	25°C	0.55%		
Gain-bandwidth product		f = 10 kHz, $C_L = 100\text{ pF}$	$R_L = 1\text{ k}\Omega,$	25°C	4.7		MHz	
$B_{OM}$	Maximum output swing bandwidth	$V_{O(PP)} = 2\text{ V},$ $R_L = 1\text{ k}\Omega,$	$A_V = 1,$ $C_L = 100\text{ pF}$	25°C	1		MHz	
$t_s$	Settling time	$A_V = -1,$ Step = 0.5 V to 2.5 V, $R_L = 1\text{ k}\Omega,$ $C_L = 100\text{ pF}$		to 0.1%	25°C	1.6		$\mu\text{s}$
				to 0.01%	25°C	2.2		
$\phi_m$	Phase margin at unity gain	$R_L = 1\text{ k}\Omega,$	$C_L = 100\text{ pF}$	25°C	74			
Calibration time				25°C	300		ms	

$^\dagger$  Full range is 0°C to 70°C.

NOTE 4:  $R_L$  and  $C_L$  values are referenced to 2.5 V.



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electrical characteristics at specified free-air temperature,  $V_{DD} = 5\text{ V}$ ,  $GND = 0$  (unless otherwise noted)

PARAMETER	TEST CONDITIONS	$T_A$ †	TLC450xI			UNIT	
			MIN	TYP	MAX		
$V_{IO}$ Input offset voltage	$V_{DD} = \pm 2.5\text{ V}$ , $V_O = 0$ , $V_{IC} = 0$ , $R_S = 50\ \Omega$	Full range	TLC4501	-80	10	80	$\mu\text{V}$
			TLC4501A	-40	10	40	
			TLC4502	-100	10	100	
			TLC4502A	-50	10	50	
$\alpha_{VIO}$ Temperature coefficient of input offset voltage		Full range		1		$\mu\text{V}/^\circ\text{C}$	
$I_{IO}$ Input offset current	$V_{DD} = \pm 2.5\text{ V}$ , $V_O = 0$ , $V_{IC} = 0$ , $R_S = 50\ \Omega$	25°C		1	60	$\text{pA}$	
		-40°C to 85°C			500	$\text{pA}$	
		Full range			5	$\text{nA}$	
$I_{IB}$ Input bias current	$V_{DD} = \pm 2.5\text{ V}$ , $V_O = 0$ , $V_{IC} = 0$ , $R_S = 50\ \Omega$	25°C		1	60	$\text{pA}$	
		-40°C to 85°C			500	$\text{pA}$	
		Full range			10	$\text{nA}$	
$V_{OH}$ High-level output voltage	$I_{OH} = -500\ \mu\text{A}$	25°C		4.99		$\text{V}$	
	$I_{OH} = -5\text{ mA}$	25°C		4.9			
		Full range		4.7			
$V_{OL}$ Low-level output voltage	$V_{IC} = 2.5\text{ V}$ , $I_{OL} = 500\ \mu\text{A}$	25°C		0.01		$\text{V}$	
	$V_{IC} = 2.5\text{ V}$ , $I_{OL} = 5\text{ mA}$	25°C		0.1			
		Full range		0.3			
$A_{VD}$ Large-signal differential voltage amplification	$V_{IC} = 2.5\text{ V}$ , $V_O = 1\text{ V to }4\text{ V}$ , $R_L = 1\text{ k}\Omega$ , See Note 4	25°C	200	1000		$\text{V/mV}$	
		Full range	200				
$R_{I(D)}$ Differential input resistance		25°C		10		$\text{k}\Omega$	
$R_L$ Input resistance	See Note 4	25°C		$10^{12}$		$\Omega$	
$C_L$ Common-mode input capacitance	$f = 10\text{ kHz}$ , P package	25°C		8		$\text{pF}$	
$Z_O$ Closed-loop output impedance	$A_V = 10$ , $f = 100\text{ kHz}$	25°C		1		$\Omega$	
CMRR Common-mode rejection ratio	$V_{IC} = 0\text{ to }2.7\text{ V}$ , $V_O = 2.5\text{ V}$ , $R_S = 1\text{ k}\Omega$	25°C	90	100		$\text{dB}$	
		Full range	85				
$k_{SVR}$ Supply-voltage rejection ratio ( $\Delta V_{DD} \pm / \Delta V_{IO}$ )	$V_{DD} = 4\text{ V to }6\text{ V}$ , $V_{IC} = 0$ , No load	25°C	90	100		$\text{dB}$	
		Full range	90				
$I_{DD}$ Supply current	$V_O = 2.5\text{ V}$ , No load	TLC4501/A	25°C	1	1.5	$\text{mA}$	
			Full range		2		
		TLC4502/A	25°C	2.5	3.5		
			Full range		4		
$V_{IT(CAL)}$ Calibration input threshold voltage		Full range	4			$\text{V}$	

† Full range is -40°C to 125°C.

NOTE 4:  $R_L$  and  $C_L$  values are referenced to 2.5 V.



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operating characteristics,  $V_{DD} = 5\text{ V}$

PARAMETER		TEST CONDITIONS		$T_A$ †	TLC450xI, TLC450xAI			UNIT
					MIN	TYP	MAX	
SR	Slew rate at unity gain	$V_O = 0.5\text{ V to }2.5\text{ V}, C_L = 100\text{ pF}$		25°C	1.5	2.5		$\text{V}/\mu\text{s}$
				Full range	1			$\text{V}/\mu\text{s}$
$V_n$	Equivalent input noise voltage	$f = 10\text{ Hz}$		25°C	70		$\text{nV}/\sqrt{\text{Hz}}$	
		$f = 1\text{ kHz}$		25°C	12			
$V_{N(PP)}$	Peak-to-peak equivalent input noise voltage	$f = 0.1\text{ to }1\text{ Hz}$		25°C	1		$\mu\text{V}$	
		$f = 0.1\text{ to }10\text{ Hz}$		25°C	1.5			
$I_n$	Equivalent input noise current			25°C	0.6		$\text{fA}/\sqrt{\text{Hz}}$	
THD + N	Total harmonic distortion plus noise	$V_O = 0.5\text{ V to }2.5\text{ V},$ $f = 10\text{ kHz},$ $R_L = 1\text{ k}\Omega,$ $C_L = 100\text{ pF}$		$A_V = 1$	25°C	0.02%		
				$A_V = 10$	25°C	0.08%		
				$A_V = 100$	25°C	0.55%		
Gain-bandwidth product		$f = 10\text{ kHz},$ $C_L = 100\text{ pF}$	$R_L = 1\text{ k}\Omega,$	25°C	4.7		MHz	
$B_{OM}$	Maximum output swing bandwidth	$V_{O(PP)} = 2\text{ V},$ $R_L = 1\text{ k}\Omega,$	$A_V = 1,$ $C_L = 100\text{ pF}$	25°C	1		MHz	
$t_s$	Settling time	$A_V = -1,$ Step = $0.5\text{ V to }2.5\text{ V},$ $R_L = 1\text{ k}\Omega,$ $C_L = 100\text{ pF}$		to 0.1%	25°C	1.6		$\mu\text{s}$
				to 0.01%	25°C	2.2		
$\phi_m$	Phase margin at unity gain	$R_L = 1\text{ k}\Omega,$	$C_L = 100\text{ pF}$	25°C	74			
Calibration time				25°C	300		ms	

† Full range is  $-40^\circ\text{C}$  to  $125^\circ\text{C}$ .

NOTE 4:  $R_L$  and  $C_L$  values are referenced to 2.5 V.

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electrical characteristics at specified free-air temperature,  $V_{DD} = 5\text{ V}$ ,  $GND = 0$  (unless otherwise noted)

PARAMETER	TEST CONDITIONS	$T_A$ †	TLC4502Q, TLC4502M			UNIT	
			MIN	TYP	MAX		
$V_{IO}$ Input offset voltage	$V_{DD} = \pm 2.5\text{ V}$ , $V_O = 0$ , $V_{IC} = 0$ , $R_S = 50\ \Omega$	TLC4502 TLC4502A	Full range	-100 -50	10 10	100 50	$\mu\text{V}$
$\alpha_{VIO}$ Temperature coefficient of input offset voltage			Full range		1		$\mu\text{V}/^\circ\text{C}$
$I_{IO}$ Input offset current	$V_{DD} = \pm 2.5\text{ V}$ , $V_O = 0$ , $V_{IC} = 0$ , $R_S = 50\ \Omega$		25°C		1	60	nA
			125°C			5	
$I_{IB}$ Input bias current			25°C		1	60	nA
			125°C			10	
$V_{OH}$ High-level output voltage	$I_{OH} = -500\ \mu\text{A}$		25°C			4.99	V
	$I_{OH} = -5\text{ mA}$		25°C			4.9	
			Full range			4.7	
$V_{OL}$ Low-level output voltage	$V_{IC} = 2.5\text{ V}$ , $I_{OL} = 500\ \mu\text{A}$		25°C			0.01	V
	$V_{IC} = 2.5\text{ V}$ , $I_{OL} = 5\text{ mA}$		25°C			0.1	
			Full range			0.3	
$A_{VD}$ Large-signal differential voltage amplification	$V_{IC} = 2.5\text{ V}$ , $V_O = 1\text{ V to }4\text{ V}$ , $R_L = 1\text{ k}\Omega$ , See Note 4		25°C	200	1000		V/mV
			Full range	200			
$R_{I(D)}$ Differential input resistance			25°C		10		k $\Omega$
$R_L$ Input resistance	See Note 4		25°C		10 <sup>12</sup>		$\Omega$
$C_L$ Common-mode input capacitance	$f = 10\text{ kHz}$ , P package		25°C		8		pF
$z_O$ Closed-loop output impedance	$A_V = 10$ , $f = 100\text{ kHz}$		25°C		1		$\Omega$
CMRR Common-mode rejection ratio	$V_{IC} = 0\text{ to }2.7\text{ V}$ , $V_O = 2.5\text{ V}$ , $R_S = 1\text{ k}\Omega$		25°C	90	100		dB
			Full range	85			
$k_{SVR}$ Supply-voltage rejection ratio ( $\Delta V_{DD} \pm / \Delta V_{IO}$ )	$V_{DD} = 4\text{ V to }6\text{ V}$ , $V_{IC} = V_{DD} / 2$ , No load		25°C	90	100		dB
			Full range	90			
$I_{DD}$ Supply current	$V_O = 2.5\text{ V}$ , No load		25°C		2.5	3.5	mA
			Full range			4	
$V_{IT(CAL)}$ Calibration input threshold voltage			Full range	4			V

† Full range is  $-40^\circ\text{C}$  to  $125^\circ\text{C}$  for Q suffix,  $-55^\circ\text{C}$  to  $125^\circ\text{C}$  for M suffix.

NOTE 4:  $R_L$  and  $C_L$  values are referenced to 2.5 V.



**TLC4501, TLC4501A, TLC4502, TLC4502A**  
**FAMILY OF SELF-CALIBRATING (Self-Cal™)**  
**PRECISION CMOS RAIL-TO-RAIL OUTPUT OPERATIONAL AMPLIFIERS**

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operating characteristics,  $V_{DD} = 5\text{ V}$

PARAMETER	TEST CONDITIONS	$T_A$ †	TLC4502Q, TLC4502M, TLC4502AQ, TLC4502AM			UNIT
			MIN	TYP	MAX	
SR Slew rate at unity gain	$V_O = 0.5\text{ V to }2.5\text{ V},$ See Note 4 $C_L = 100\text{ pF}$	25°C	1.5	2.5		V/ $\mu\text{s}$
		Full range	1			V/ $\mu\text{s}$
$V_n$ Equivalent input noise voltage	$f = 10\text{ Hz}$	25°C		70		nV/ $\sqrt{\text{Hz}}$
	$f = 1\text{ kHz}$	25°C		12		
$V_{N(PP)}$ Peak-to-peak equivalent input noise voltage	$f = 0.1\text{ to }1\text{ Hz}$	25°C		1		$\mu\text{V}$
	$f = 0.1\text{ to }10\text{ Hz}$	25°C		1.5		
$I_n$ Equivalent input noise current		25°C		0.6		fA/ $\sqrt{\text{Hz}}$
THD + N Total harmonic distortion plus noise	$V_O = 0.5\text{ V to }2.5\text{ V},$ $f = 10\text{ kHz},$ $R_L = 1\text{ k}\Omega,$ $C_L = 100\text{ pF}$	$A_V = 1$	25°C	0.02%		
		$A_V = 10$	25°C	0.08%		
		$A_V = 100$	25°C	0.55%		
Gain-bandwidth product	$f = 10\text{ kHz},$ $C_L = 100\text{ pF}$	$R_L = 1\text{ k}\Omega,$	25°C	4.7		MHz
BOM Maximum output swing bandwidth	$V_{O(PP)} = 2\text{ V},$ $R_L = 1\text{ k}\Omega,$	$A_V = 1,$ $C_L = 100\text{ pF}$	25°C	1		MHz
$t_s$ Settling time	$A_V = -1,$ Step = 0.5 V to 2.5 V, $R_L = 1\text{ k}\Omega,$ $C_L = 100\text{ pF}$	to 0.1%	25°C	1.6		$\mu\text{s}$
		to 0.01%	25°C	2.2		
$\phi_m$ Phase margin at unity gain	$R_L = 1\text{ k}\Omega,$	$C_L = 100\text{ pF}$	25°C	74		
Calibration time			25°C	300		ms

† Full range is  $-40^\circ\text{C}$  to  $125^\circ\text{C}$  for Q suffix,  $-55^\circ\text{C}$  to  $125^\circ\text{C}$  for M suffix.

NOTE 4:  $R_L$  and  $C_L$  values are referenced to 2.5 V.

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**TYPICAL CHARACTERISTICS**

**Table of Graphs**

		<b>FIGURE</b>	
$V_{IO}$	Input offset voltage	Distribution	2, 3, 4
		vs Common-mode input voltage	5
$\alpha V_{IO}$	Input offset voltage temperature coefficient	Distribution	6, 7
$V_{OH}$	High-level output voltage	vs High-level output current	8
$V_{OL}$	Low-level output voltage	vs Low-level output current	9
$V_{O(PP)}$	Maximum peak-to-peak output voltage	vs Frequency	10
$I_{OS}$	Short-circuit output current	vs Free-air temperature	11
$V_O$	Output voltage	vs Differential input voltage	12
$A_{VD}$	Large-signal differential voltage amplification	vs Free-air temperature	13
		vs Frequency	14
$z_o$	Output impedance	vs Frequency	15
CMRR	Common-mode rejection ratio	vs Frequency	16
		vs Free-air temperature	17
SR	Slew rate	vs Load capacitance	18
		vs Free-air temperature	19
	Inverting large-signal pulse response		20
	Voltage-follower large-signal pulse response		21
	Inverting small-signal pulse response		22
	Voltage-follower small-signal pulse response		23
$V_n$	Equivalent input noise voltage	vs Frequency	24
		Over a 10-second period	25
THD + N	Total harmonic distortion plus noise	vs Frequency	26
		Gain-bandwidth product	vs Free-air temperature
$\phi_m$	Phase margin	vs Load capacitance	28
		vs Frequency	14
		Gain margin	vs Load capacitance
PSRR	Power-supply rejection ratio	vs Free-air temperature	30
	Calibration time at $-40^\circ\text{C}$		31
	Calibration time at $25^\circ\text{C}$		32
	Calibration time at $85^\circ\text{C}$		33
	Calibration time at $125^\circ\text{C}$		34



TYPICAL CHARACTERISTICS

DISTRIBUTION OF TLC4502 INPUT  
 OFFSET VOLTAGE

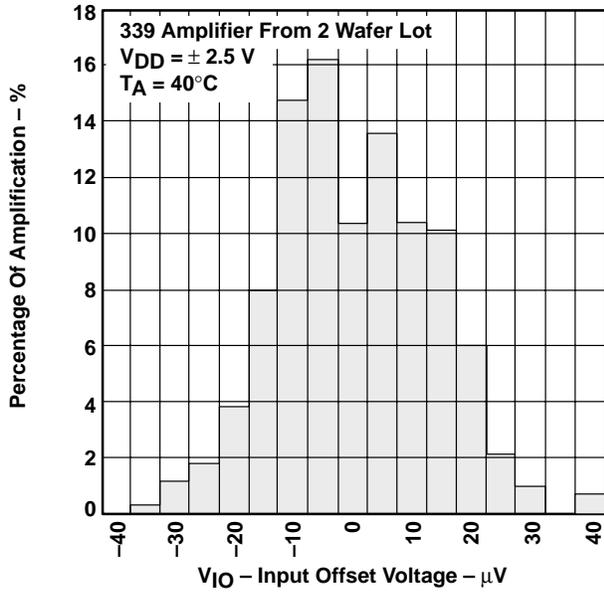


Figure 2

DISTRIBUTION OF TLC4502 INPUT  
 OFFSET VOLTAGE

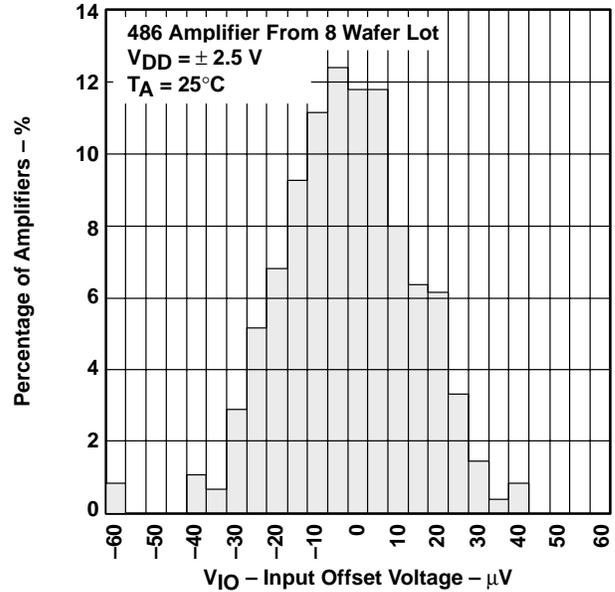


Figure 3

DISTRIBUTION OF TLC4502 INPUT  
 OFFSET VOLTAGE

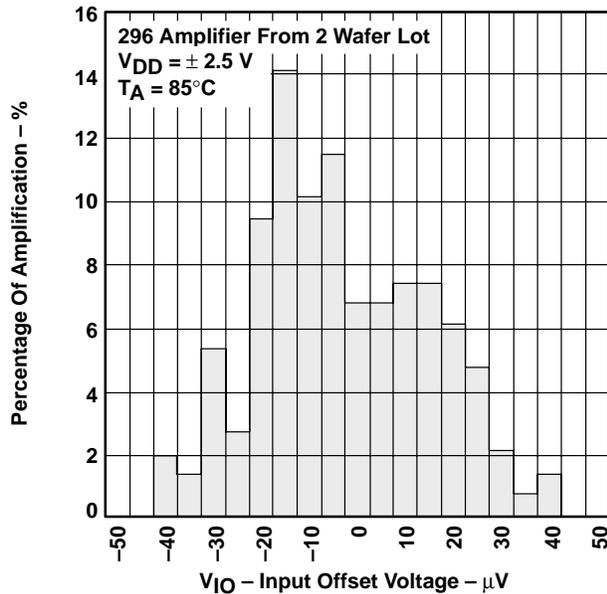


Figure 4

INPUT OFFSET VOLTAGE  
 vs  
 COMMON-MODE INPUT VOLTAGE

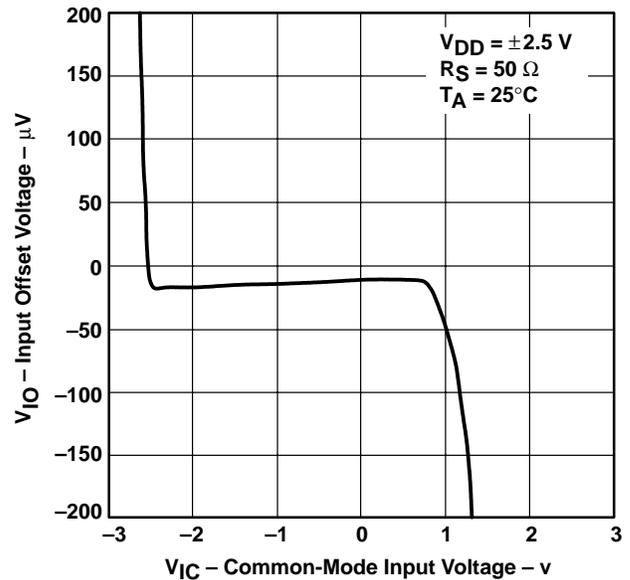


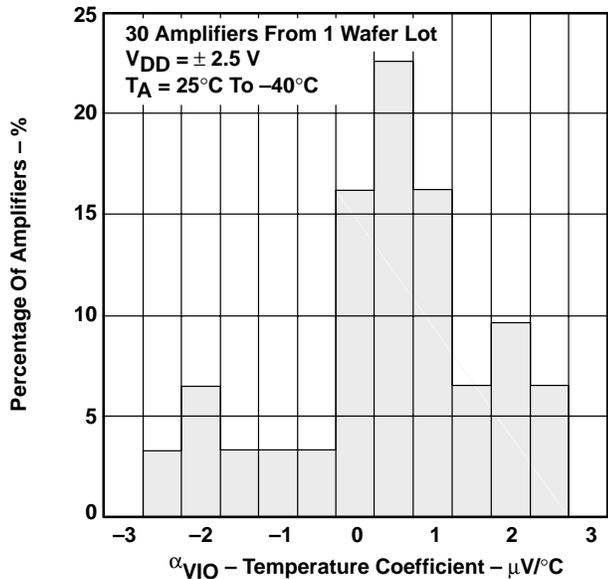
Figure 5

**TLC4501, TLC4501A, TLC4502, TLC4502A**  
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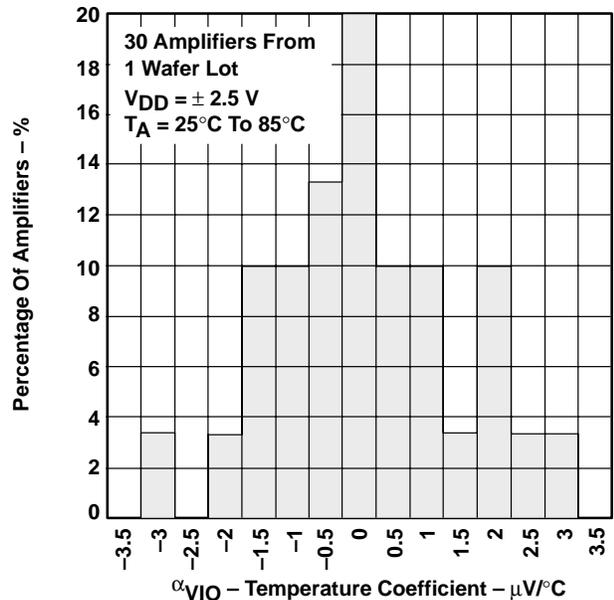
**TYPICAL CHARACTERISTICS**

**DISTRIBUTION OF TLC4502 INPUT OFFSET VOLTAGE TEMPERATURE COEFFICIENT**



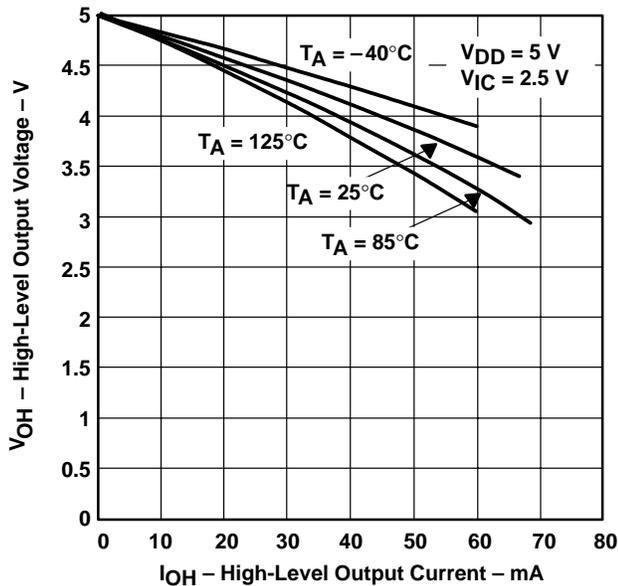
**Figure 6**

**DISTRIBUTION OF TLC4502 INPUT OFFSET VOLTAGE TEMPERATURE COEFFICIENT**



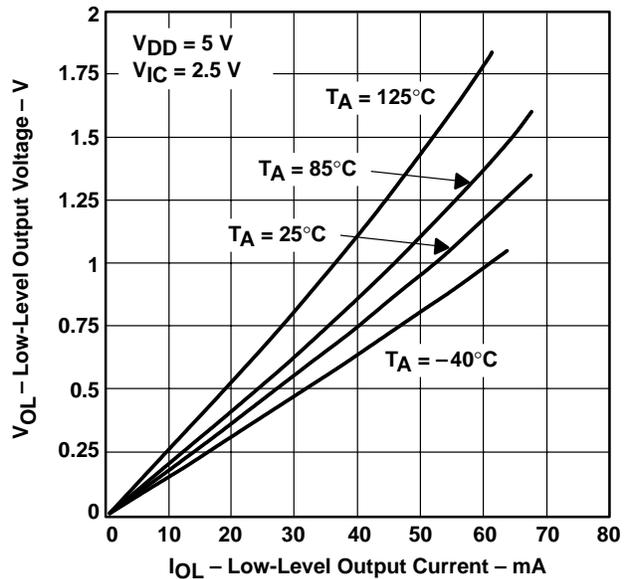
**Figure 7**

**HIGH-LEVEL OUTPUT VOLTAGE vs HIGH-LEVEL OUTPUT CURRENT**



**Figure 8**

**LOW-LEVEL OUTPUT VOLTAGE vs LOW-LEVEL OUTPUT CURRENT**



**Figure 9**



TLC4501, TLC4501A, TLC4502, TLC4502A  
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TYPICAL CHARACTERISTICS

MAXIMUM PEAK-TO-PEAK OUTPUT VOLTAGE  
 VS  
 FREQUENCY

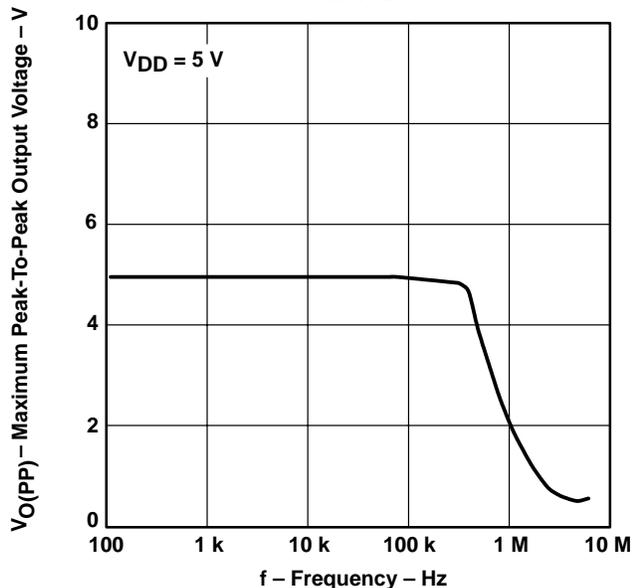


Figure 10

SHORT-CIRCUIT OUTPUT CURRENT  
 VS  
 FREE-AIR TEMPERATURE

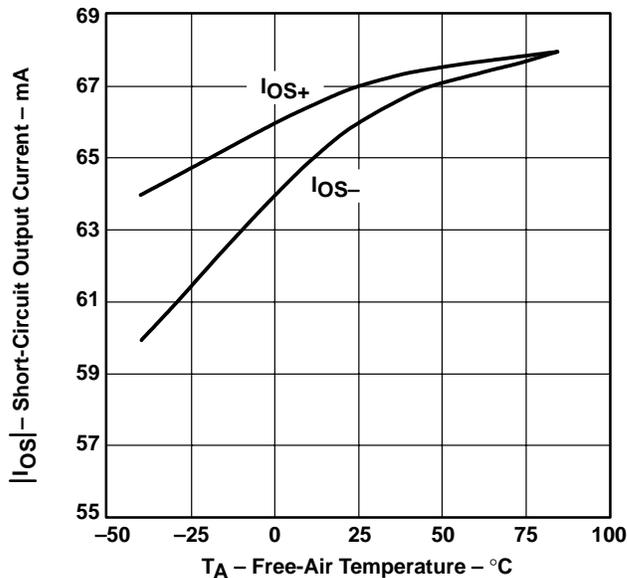


Figure 11

OUTPUT VOLTAGE  
 VS  
 DIFFERENTIAL INPUT VOLTAGE

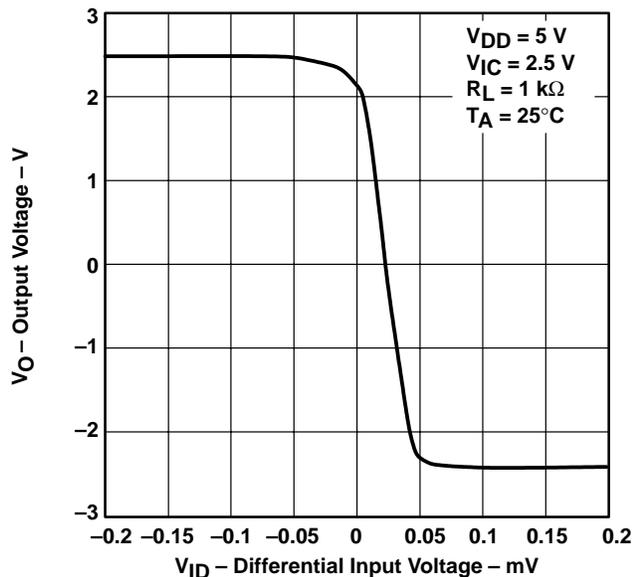


Figure 12

LARGE-SIGNAL DIFFERENTIAL  
 VOLTAGE AMPLIFICATION  
 VS  
 FREE-AIR TEMPERATURE

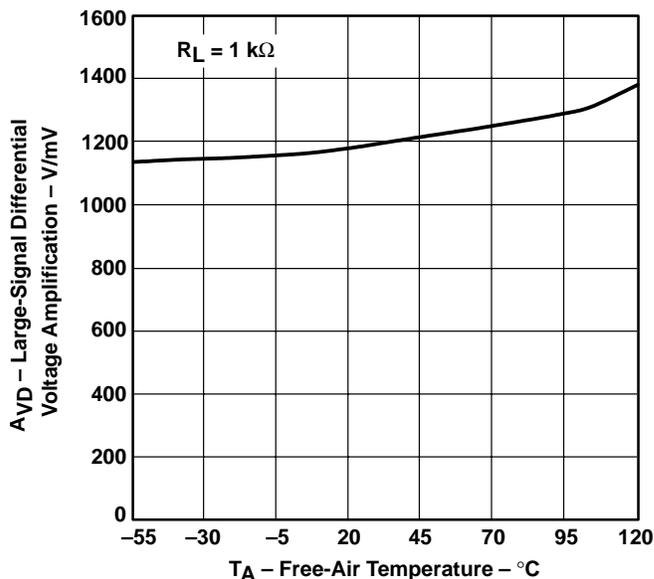


Figure 13

TYPICAL CHARACTERISTICS

LARGE-SIGNAL DIFFERENTIAL VOLTAGE  
 AMPLIFICATION AND PHASE MARGIN

vs  
 FREQUENCY

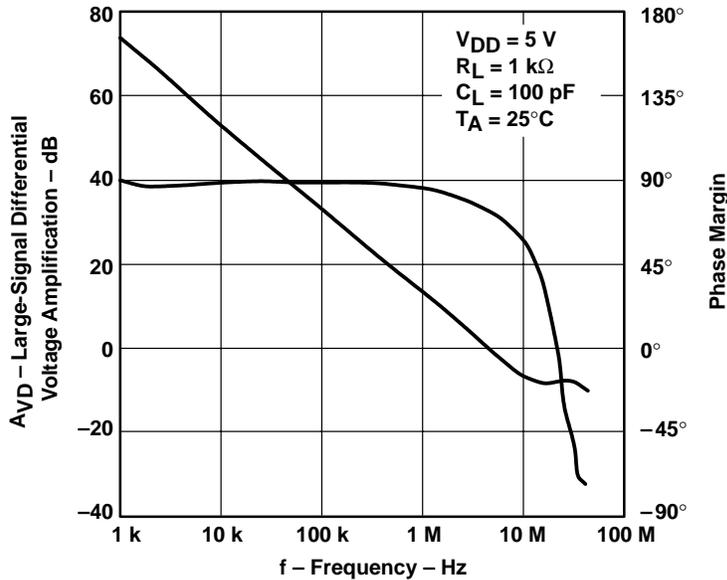


Figure 14

OUTPUT IMPEDANCE

vs  
 FREQUENCY

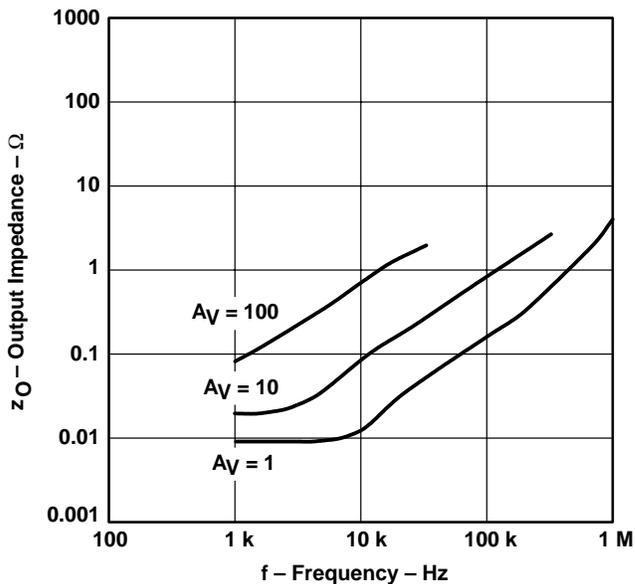


Figure 15

TYPICAL CHARACTERISTICS

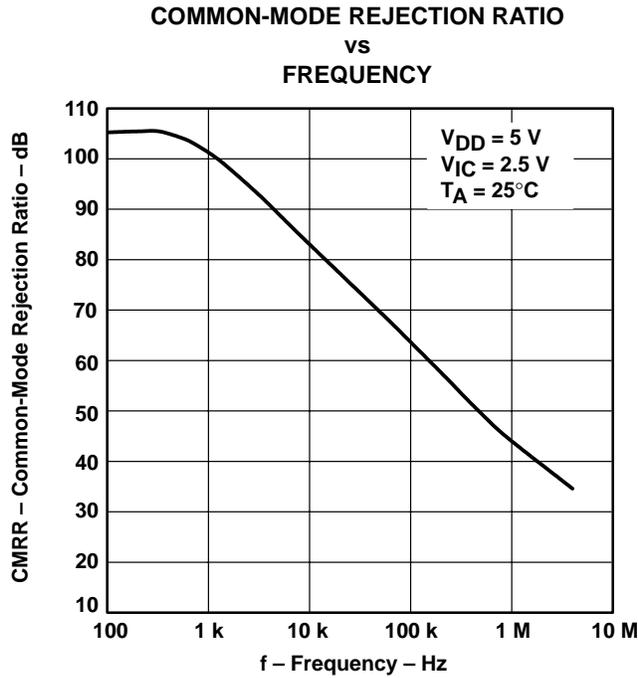


Figure 16

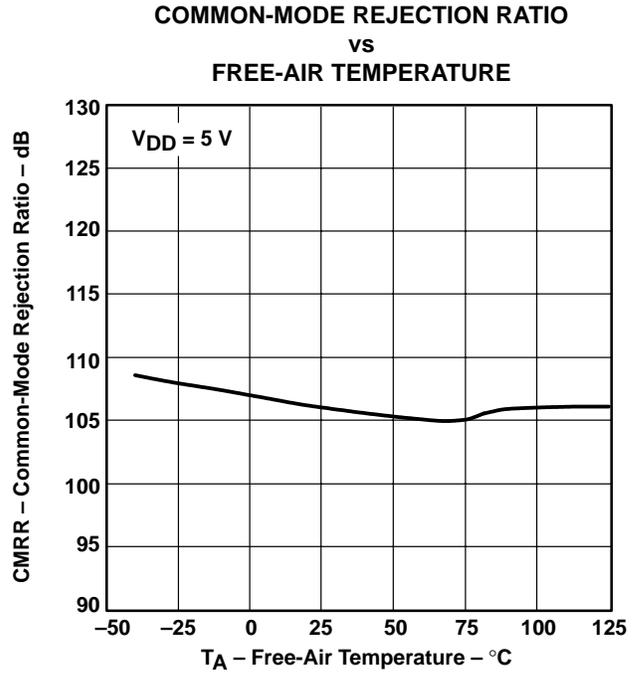


Figure 17

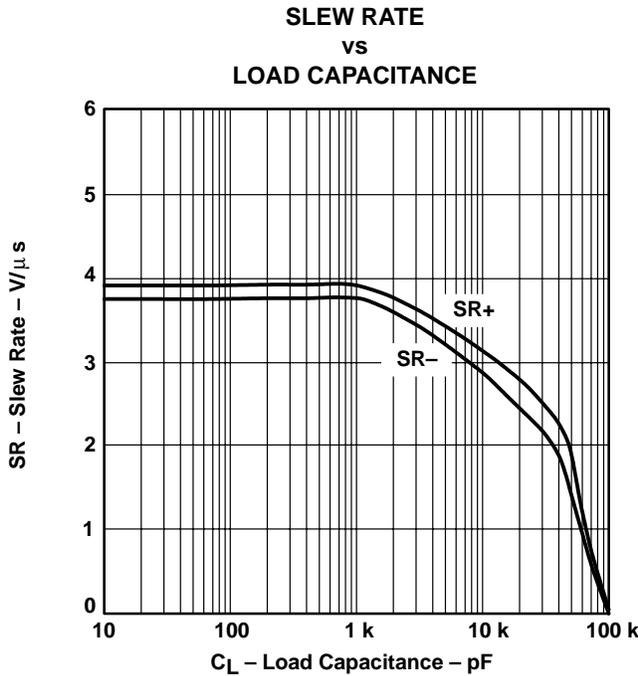


Figure 18

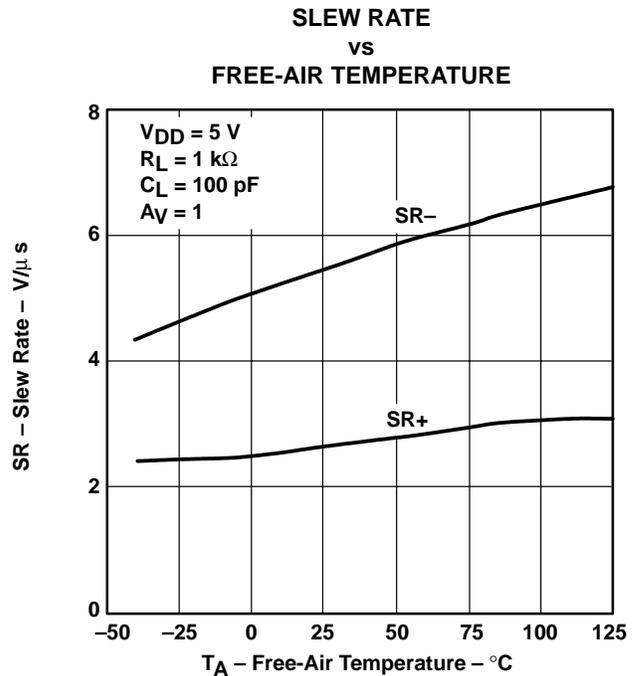


Figure 19

TYPICAL CHARACTERISTICS

INVERTING LARGE-SIGNAL PULSE RESPONSE

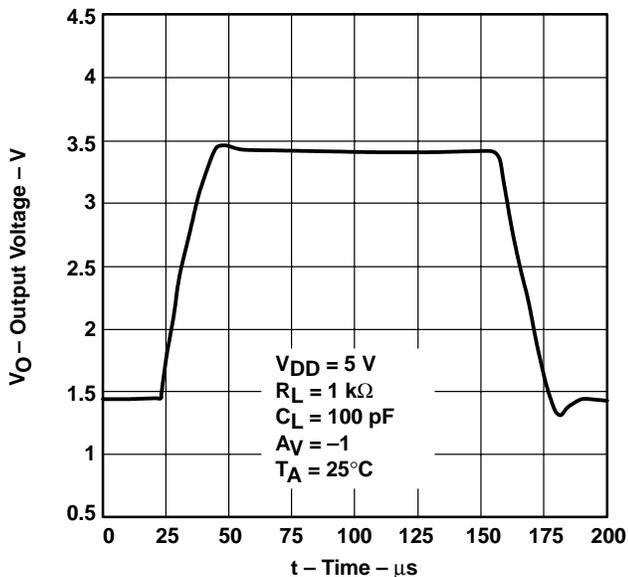


Figure 20

VOLTAGE-FOLLOWER LARGE-SIGNAL PULSE RESPONSE

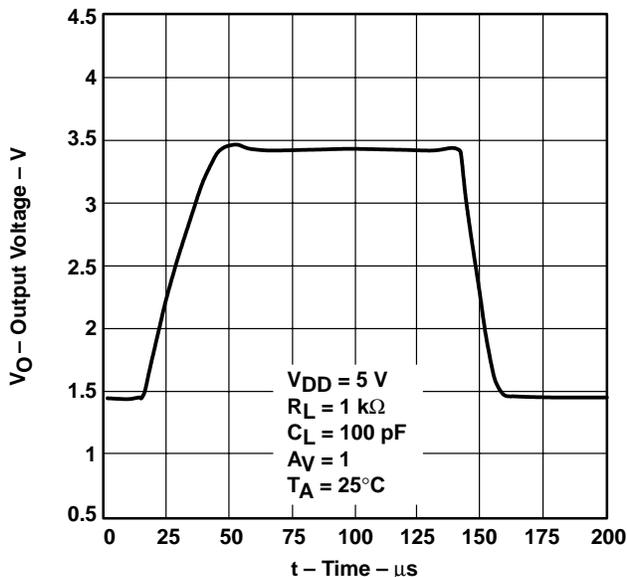


Figure 21

INVERTING SMALL-SIGNAL PULSE RESPONSE

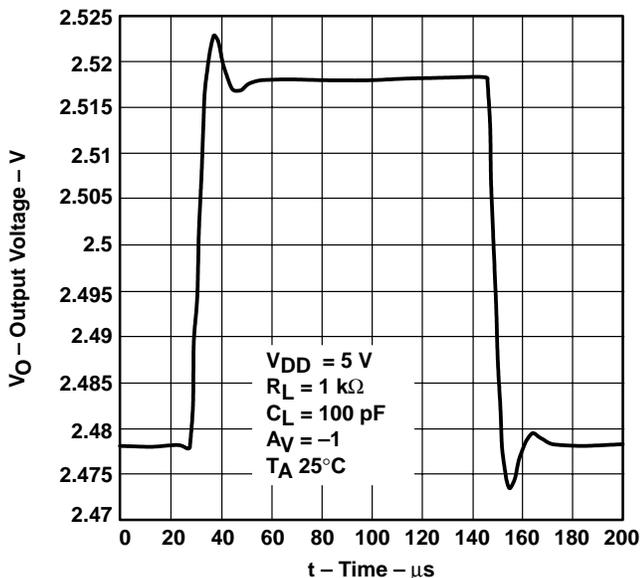


Figure 22

VOLTAGE-FOLLOWER SMALL-SIGNAL PULSE RESPONSE

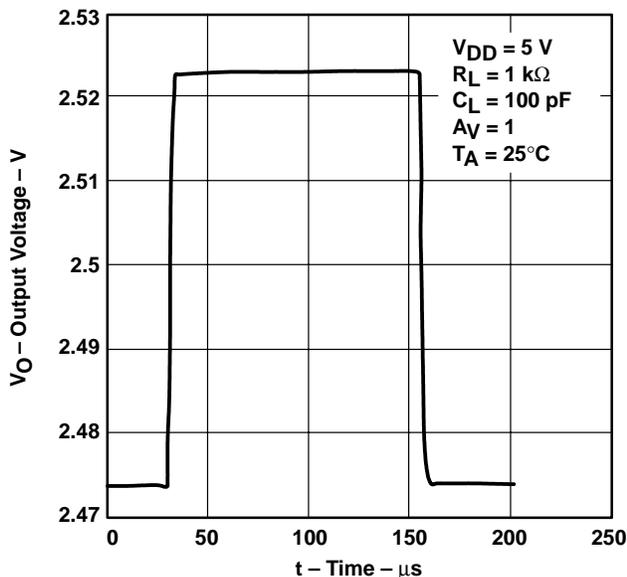


Figure 23

TYPICAL CHARACTERISTICS

EQUIVALENT INPUT NOISE VOLTAGE  
 vs  
 FREQUENCY

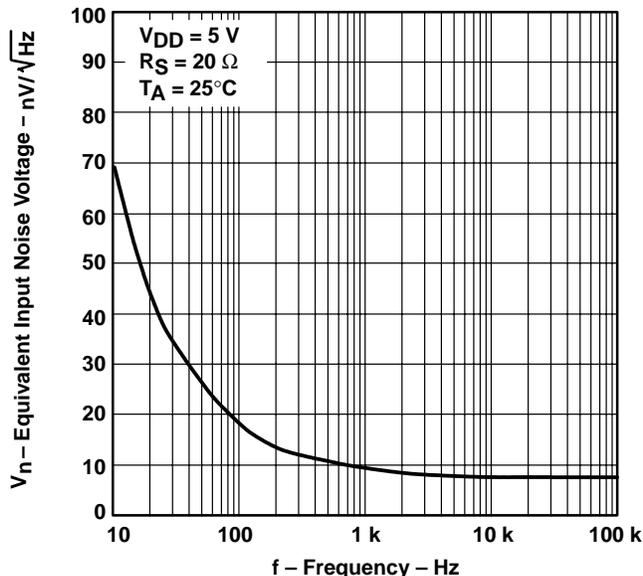


Figure 24

INPUT NOISE VOLTAGE OVER  
 A 10-SECOND PERIOD

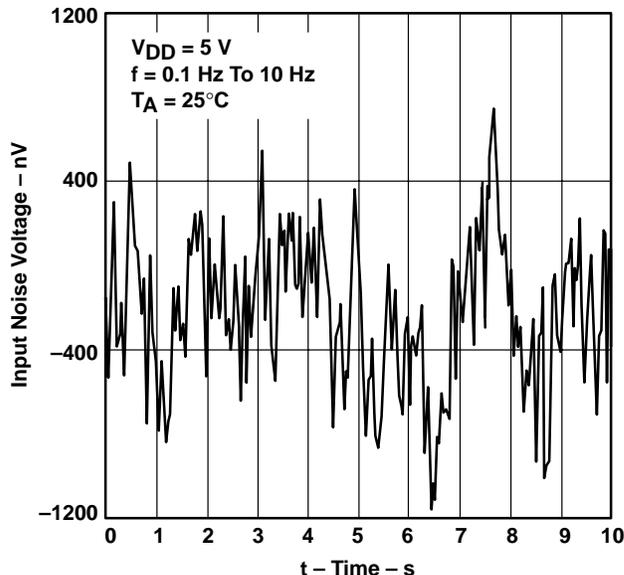


Figure 25

TOTAL HARMONIC DISTORTION PLUS NOISE  
 vs  
 FREQUENCY

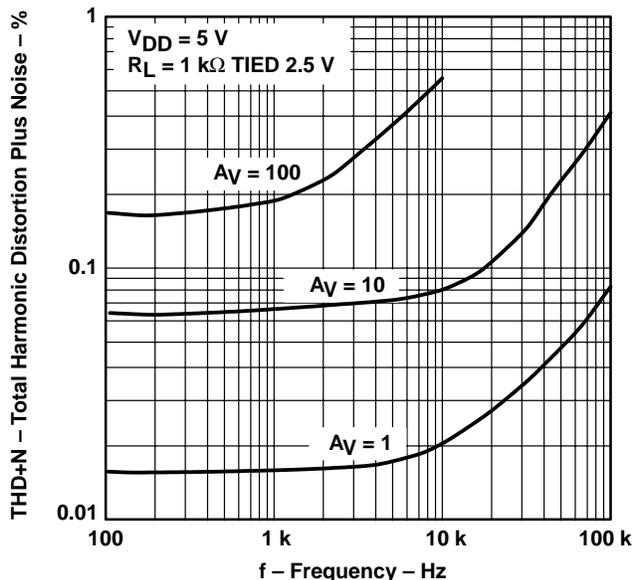


Figure 26

GAIN-BANDWIDTH PRODUCT  
 vs  
 FREE-AIR TEMPERATURE

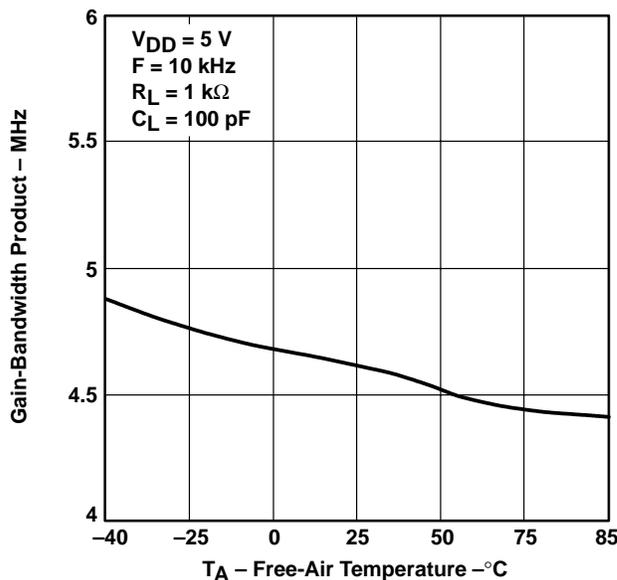


Figure 27

TYPICAL CHARACTERISTICS

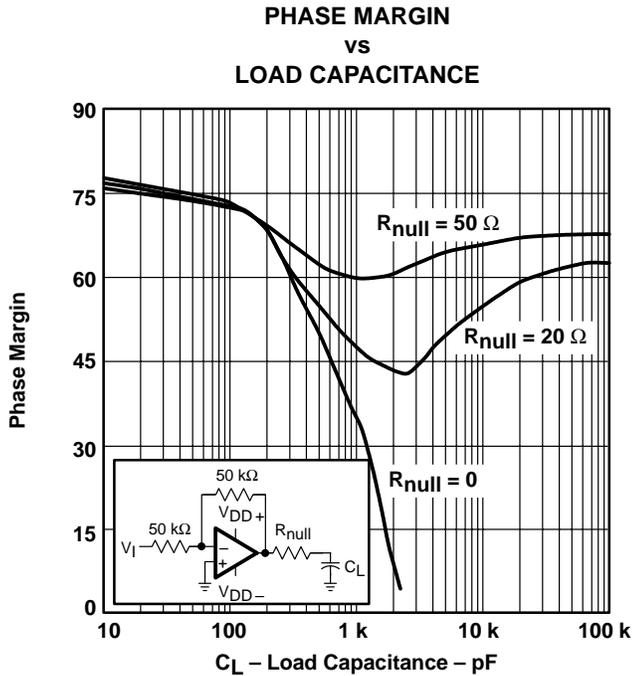


Figure 28

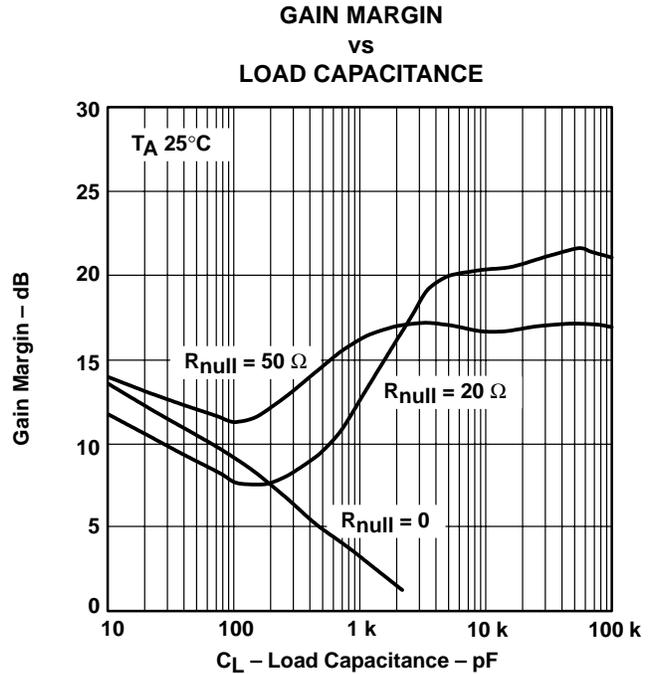


Figure 29

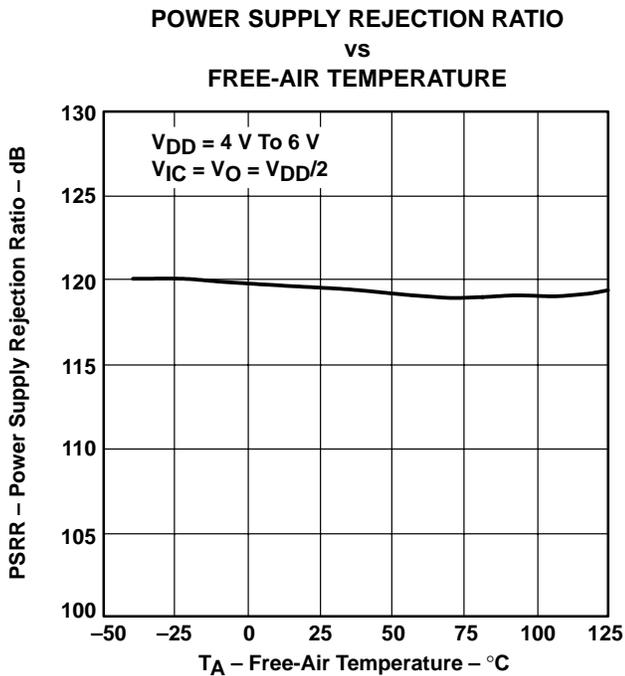


Figure 30

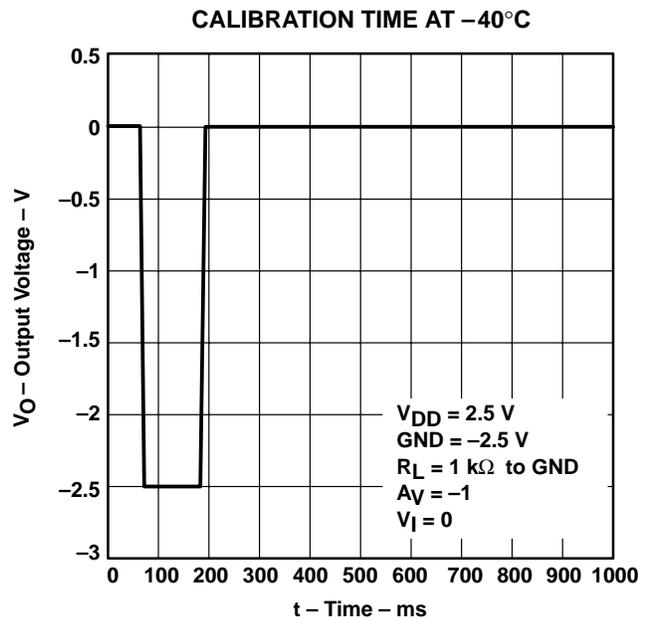


Figure 31

TYPICAL CHARACTERISTICS

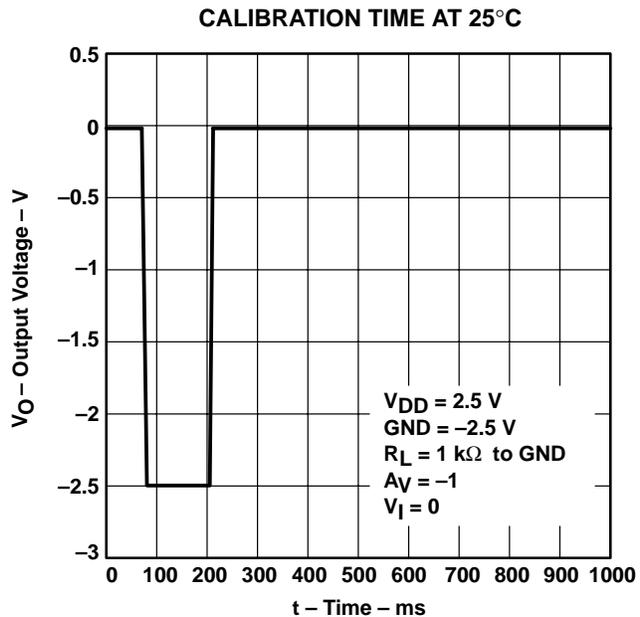


Figure 32

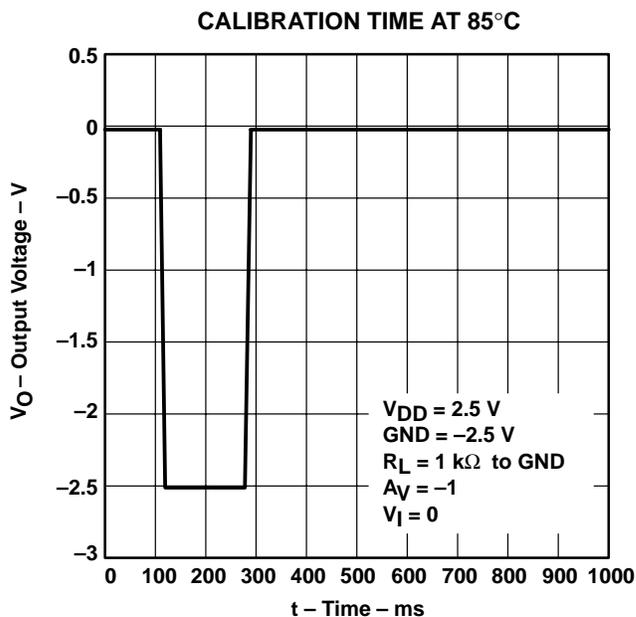


Figure 33

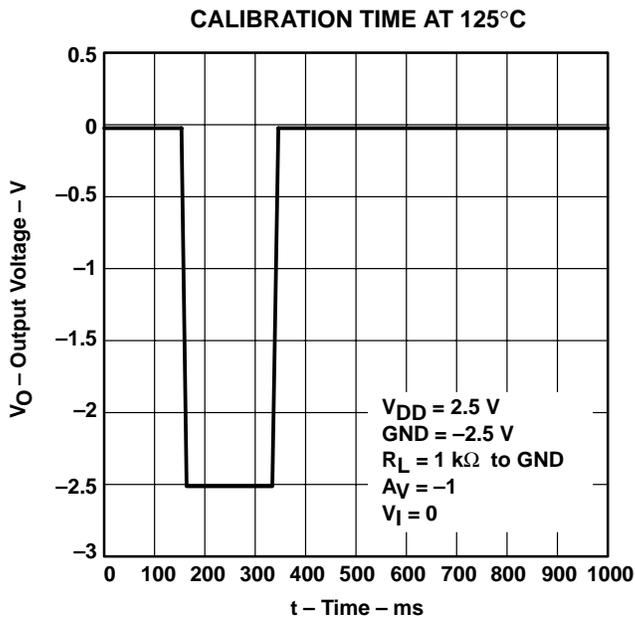


Figure 34

**TLC4501, TLC4501A, TLC4502, TLC4502A**  
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**APPLICATION INFORMATION**

- The TLC4502 is designed to operate with only a single 5-V power supply, have true differential inputs, and remain in the linear mode with an input common-mode voltage of 0.
- The TLC4502 has a standard dual-amplifier pinout, allowing for easy design upgrades.
- Large differential input voltages can be easily accommodated and, as input differential-voltage protection diodes are not needed, no large input currents result from large differential input voltage. Protection should be provided to prevent the input voltages from going negative more than  $-0.3\text{ V}$  at  $25^{\circ}\text{C}$ . An input clamp diode with a resistor to the device input terminal can be used for this purpose.
- For ac applications, where the load is capacitively coupled to the output of the amplifier, a resistor can be used from the output of the amplifier to ground. This increases the class-A bias current and prevents crossover distortion. Where the load is directly coupled, for example in dc applications, there is no crossover distortion.
- Capacitive loads, which are applied directly to the output of the amplifier, reduce the loop stability margin. Values of  $500\text{ pF}$  can be accommodated using the worst-case noninverting unity-gain connection. Resistive isolation should be considered when larger load capacitance must be driven by the amplifier.

The following typical application circuits emphasize operation on only a single power supply. When complementary power supplies are available, the TLC4502 can be used in all of the standard operational amplifier circuits. In general, introducing a pseudo-ground (a bias voltage of  $V_I/2$  like that generated by the TLE2426) allows operation above and below this value in a single-supply system. Many application circuits shown take advantage of the wide common-mode input-voltage range of the TLC4502, which includes ground. In most cases, input biasing is not required and input voltages that range to ground can easily be accommodated.

**description of calibration procedure**

To achieve high dc gain, large bandwidth, high CMRR and PSRR, as well as good output drive capability, the TLC4502 is built around a 3-stage topology: two gain stages, one rail-to-rail, and a class-AB output stage. A nested Miller topology is used for frequency compensation.

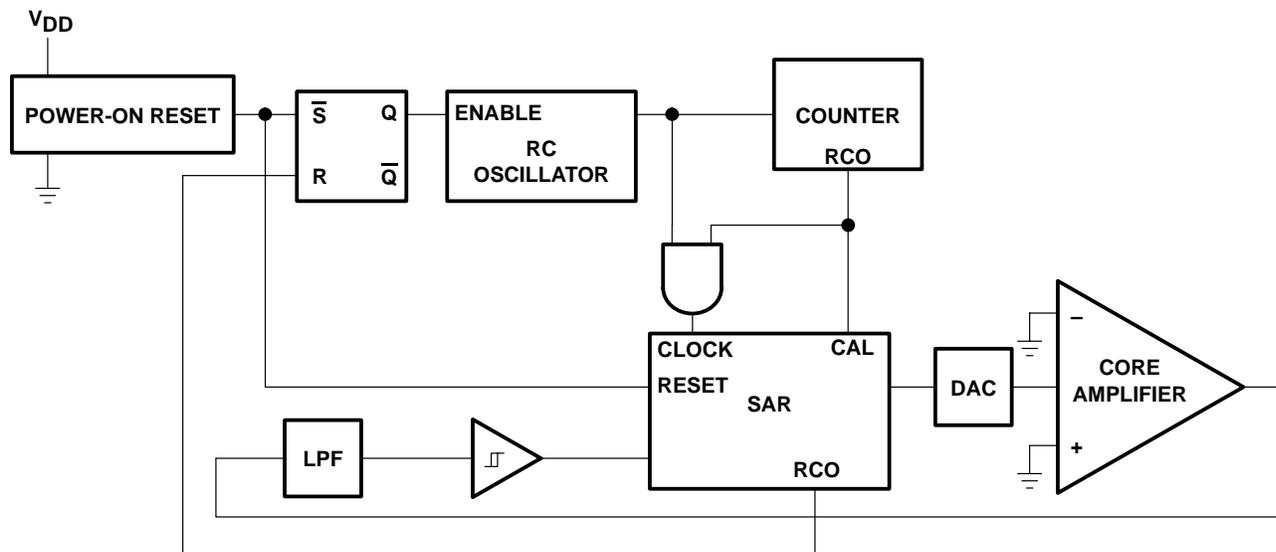
During the calibration procedure, the operational amplifier is removed from the signal path and both inputs are tied to GND. Figure 35 shows a block diagram of the amplifier during calibration mode.



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**Figure 35. Block Diagram During Calibration Mode**

The class AB output stage features rail-to-rail voltage swing and incorporates additional switches to put the output node into a high-impedance mode during the calibration cycle. Small-replica output transistors (matched to the main output transistors) provide the amplifier output signal for the calibration circuit. The TLC4502 also features built-in output short-circuit protection. The output current flowing through the main output transistors is continuously being sensed. If the current through either of these transistors exceeds the preset limit (60 mA – 70 mA) for more than about 1  $\mu$ s, the output transistors are shut down to approximately their quiescent operating point for approximately 5 ms. The device is then returned to normal operation. If the short circuit is still in place, it is detected in less than 1  $\mu$ s and the device is shut down for another 5 ms.

The offset cancellation uses a current-mode digital-to-analog converter (DAC), whose full-scale current allows for an adjustment of approximately  $\pm 5$  mV to the input offset voltage. The digital code producing the cancellation current is stored in the successive-approximation register (SAR).

During power up, when the offset cancellation procedure is initiated, an on-chip RC oscillator is activated to provide the timing of the successive-approximation algorithm. To prevent wide-band noise from interfering with the calibration procedure, an analog low-pass filter followed by a Schmitt trigger is used in the decision chain to implement an averaging process. Once the calibration procedure is complete, the RC oscillator is deactivated to reduce supply current and the associated noise.

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**APPLICATION INFORMATION**

The key operational-amplifier parameters CMRR, PSRR, and offset drift were optimized to achieve superior offset performance. The TLC4502 calibration DAC is implemented by a binary-weighted current array using a pseudo-R-2R MOSFET ladder architecture, which minimizes the silicon area required for the calibration circuitry, and thereby reduces the cost of the TLC4502.

Due to the performance (precision, PSRR, CMRR, gain, output drive, and ac performance) of the TLC4502, it is ideal for applications like:

- Data acquisition systems
- Medical equipment
- Portable digital scales
- Strain gauges
- Automotive sensors
- Digital audio circuits
- Industrial control applications

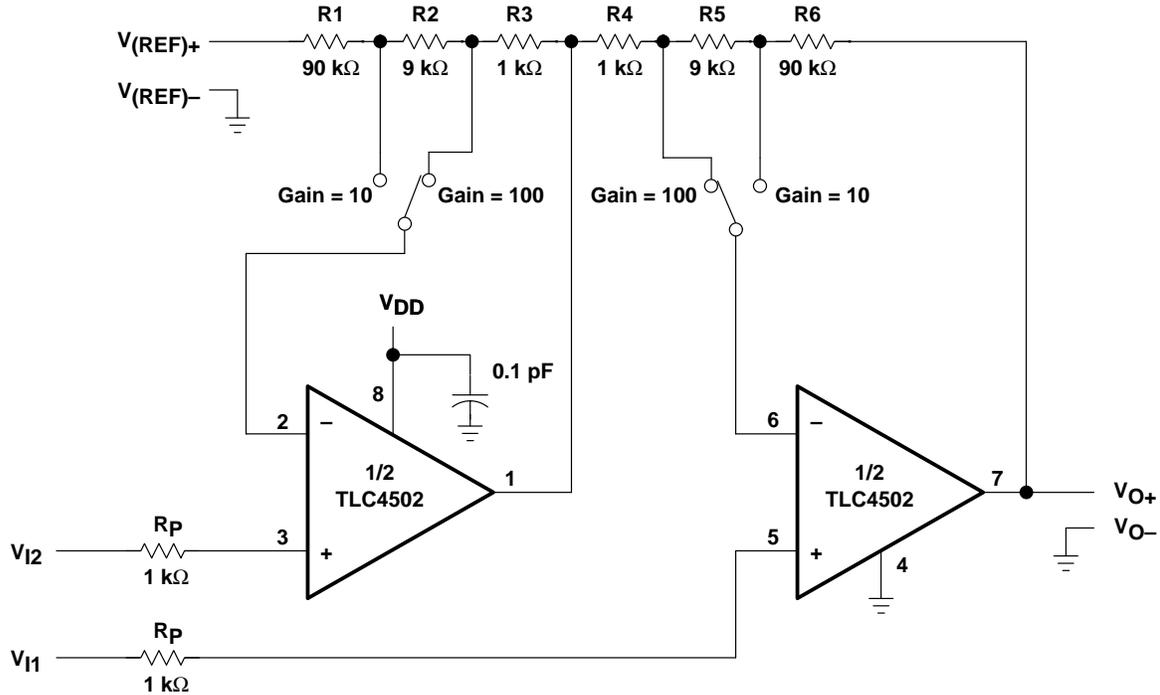
It is also ideal in circuits like:

- A precision buffer for current-to-voltage converters, a/d buffers, or bridge applications
- High-impedance buffers or preamplifiers
- Long term integration
- Sample-and-hold circuits
- Peak detectors

The TLC4502 self-calibrating operational amplifier is manufactured using Texas instruments LinEPIC process technology and is available in an 8-pin SOIC (D) Package. The C-suffix devices are characterized for operation from 0°C to 70°C. The I-suffix devices are characterized for operation from –40°C to 125°C. The M-suffix devices are characterized for operation from –55°C to 125°C.



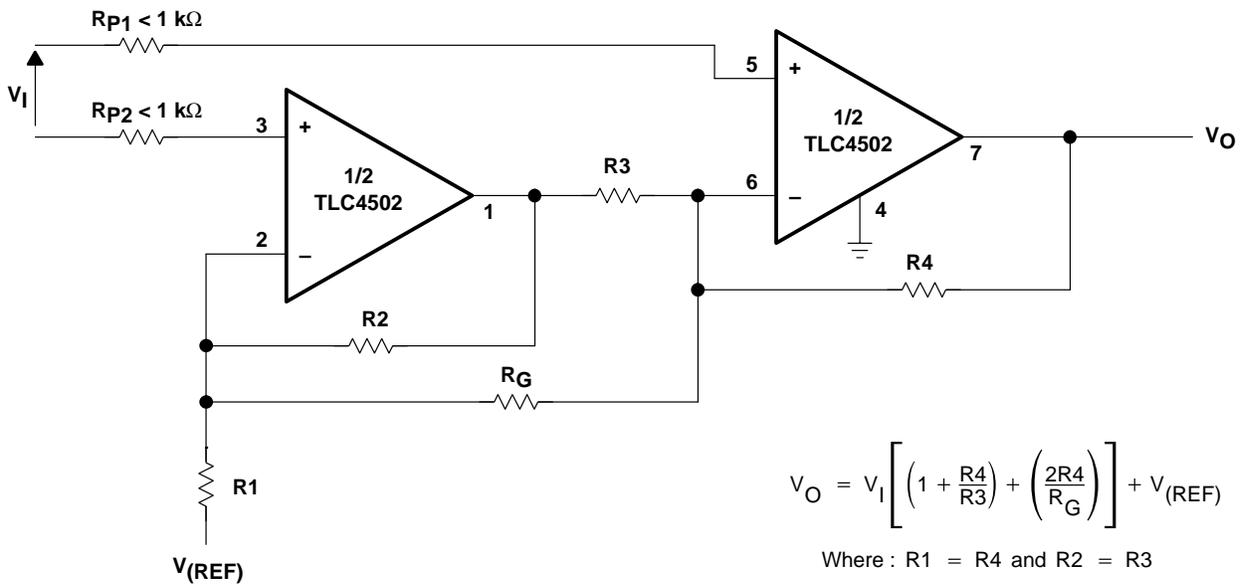
APPLICATION INFORMATION



$$\text{(Gain = 10)} \quad V_O = (V_{I1} - V_{I2}) \left( 1 + \frac{R_6}{R_4 + R_5} \right) + V_{(REF)} \quad \text{Where } R_1 = R_6, R_2 = R_5, \text{ and } R_3 = R_4$$

$$\text{(Gain = 100)} \quad V_O = (V_{I1} - V_{I2}) \left( 1 + \frac{R_5 + R_6}{R_4} \right) + V_{(REF)} \quad \text{Where } R_1 = R_6, R_2 = R_5, \text{ and } R_3 = R_4$$

Figure 36. Single-Supply Programmable Instrumentation Amplifier Circuit



$$V_O = V_{I1} \left[ \left( 1 + \frac{R_4}{R_3} \right) + \left( \frac{2R_4}{R_G} \right) \right] + V_{(REF)}$$

Where : \$R\_1 = R\_4\$ and \$R\_2 = R\_3\$

Figure 37. Two Operational-Amplifier Instrumentation Amplifier Circuit

APPLICATION INFORMATION

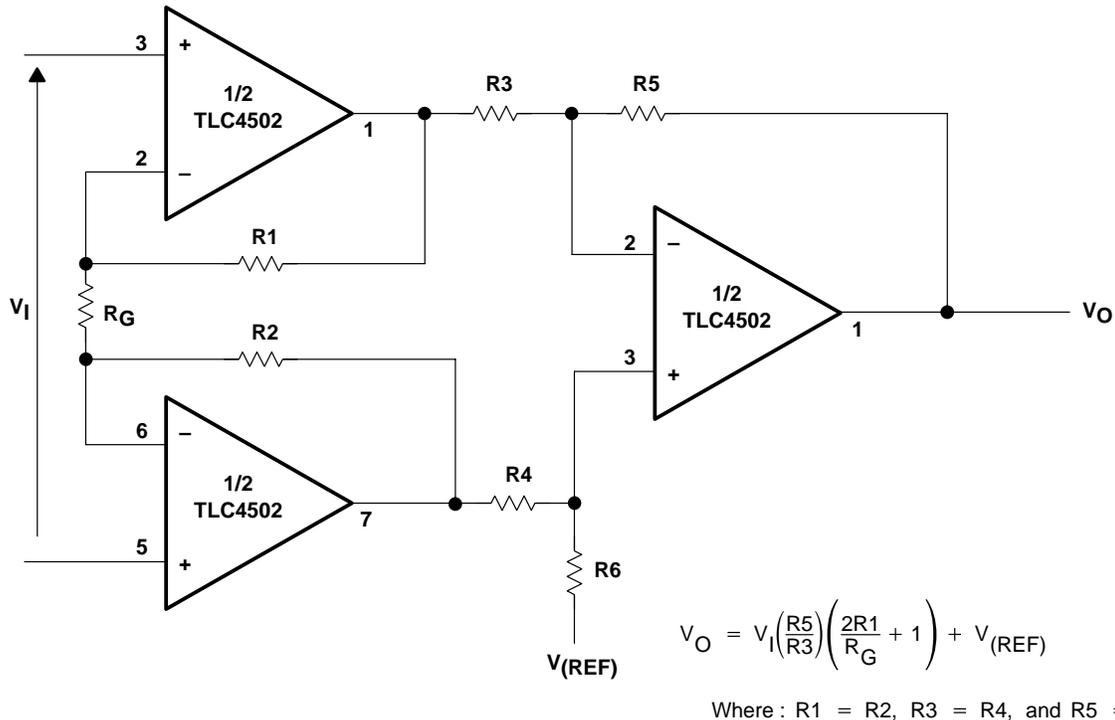


Figure 38. Three Operational-Amplifier Instrumentation Amplifier Circuit

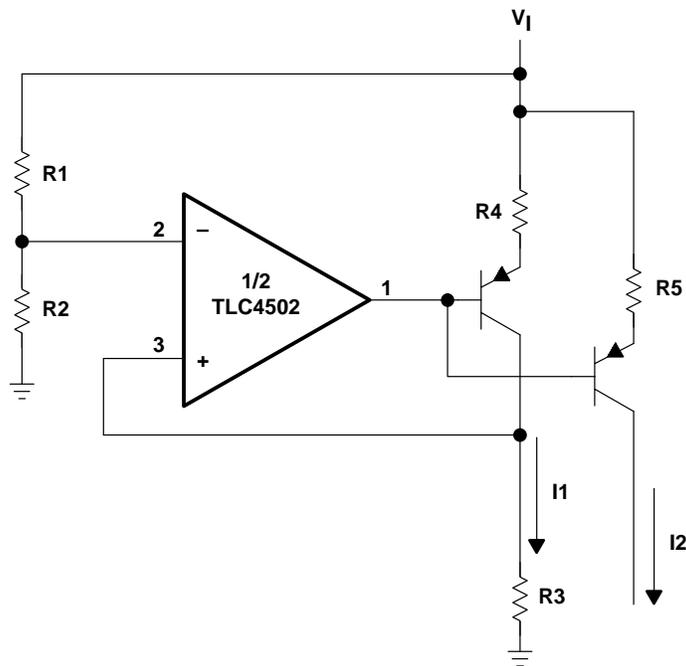


Figure 39. Fixed Current-Source Circuit

APPLICATION INFORMATION

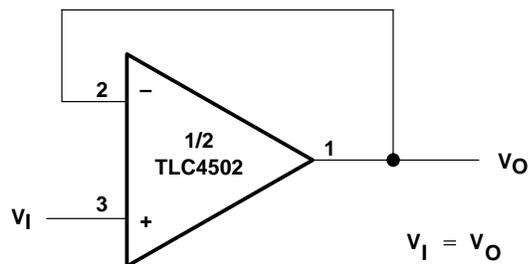


Figure 40. Voltage-Follower Circuit

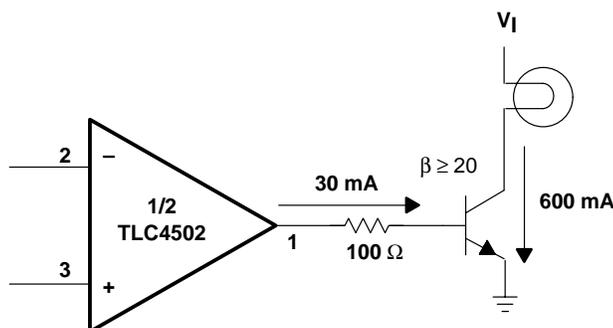


Figure 41. Lamp-Driver Circuit

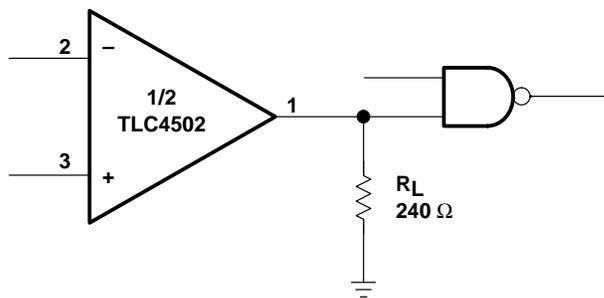


Figure 42. TTL-Driver Circuit

APPLICATION INFORMATION

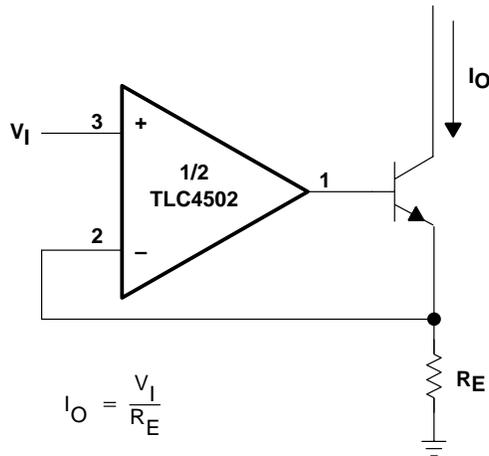


Figure 43. High-Compliance Current-Sink Circuit

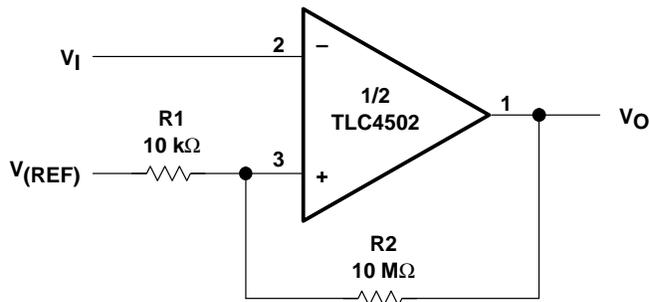


Figure 44. Comparator With Hysteresis Circuit

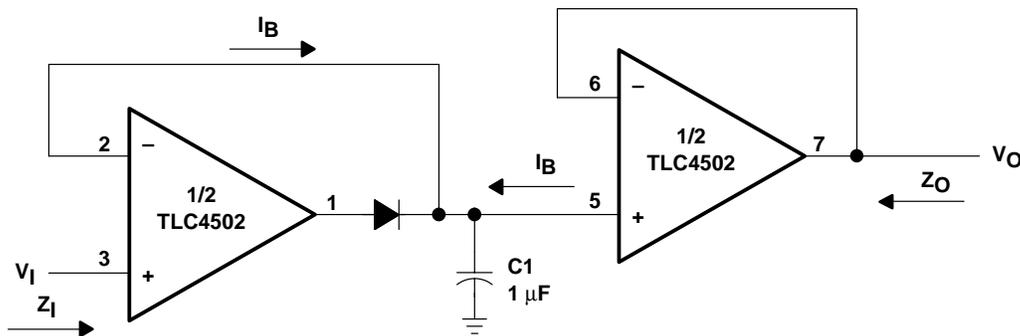


Figure 45. Low-Drift Detector Circuit



**PACKAGING INFORMATION**

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
5962-9753701QPA	ACTIVE	CDIP	JG	8	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	9753701QPA TLC4502M	<a href="#">Samples</a>
5962-9753702QHA	ACTIVE	CFP	U	10	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	9753702QHA TLC4502AM	<a href="#">Samples</a>
5962-9753702QPA	ACTIVE	CDIP	JG	8	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	9753702QPA TLC4502AM	<a href="#">Samples</a>
TLC4501ACD	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	4501AC	<a href="#">Samples</a>
TLC4501AID	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	4501AI	<a href="#">Samples</a>
TLC4501AIDR	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	4501AI	<a href="#">Samples</a>
TLC4501CD	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	4501C	<a href="#">Samples</a>
TLC4501ID	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	4501I	<a href="#">Samples</a>
TLC4501IDR	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	4501I	<a href="#">Samples</a>
TLC4502ACD	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	4502AC	<a href="#">Samples</a>
TLC4502ACDR	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	4502AC	<a href="#">Samples</a>
TLC4502AID	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	4502AI	<a href="#">Samples</a>
TLC4502AIDR	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	4502AI	<a href="#">Samples</a>
TLC4502AMD	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-55 to 125	4502AM	<a href="#">Samples</a>
TLC4502AMJGB	ACTIVE	CDIP	JG	8	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	9753702QPA TLC4502AM	<a href="#">Samples</a>
TLC4502AMUB	ACTIVE	CFP	U	10	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	9753702QHA TLC4502AM	<a href="#">Samples</a>
TLC4502CD	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	4502C	<a href="#">Samples</a>
TLC4502CDR	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	4502C	<a href="#">Samples</a>
TLC4502ID	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	4502I	<a href="#">Samples</a>

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TLC4502IDR	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	4502I	<a href="#">Samples</a>
TLC4502MJGB	ACTIVE	CDIP	JG	8	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	9753701QPA TLC4502M	<a href="#">Samples</a>

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSELETE:** TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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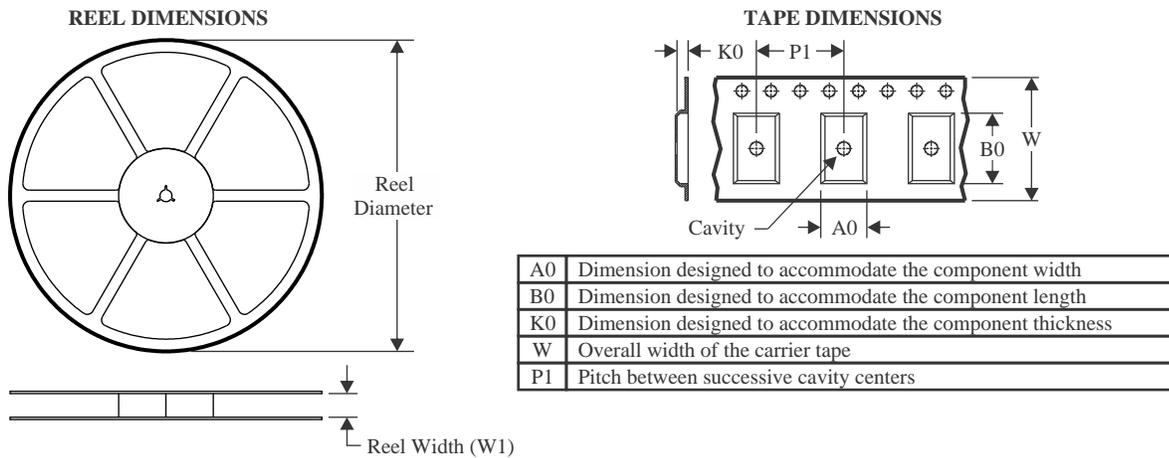
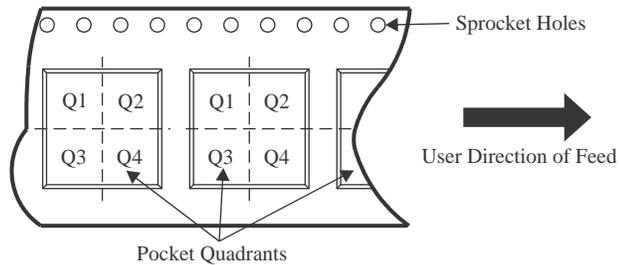
In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

**OTHER QUALIFIED VERSIONS OF TLC4502, TLC4502A, TLC4502AM, TLC4502M :**

- Catalog : [TLC4502A](#), [TLC4502](#)
- Military : [TLC4502M](#), [TLC4502AM](#)

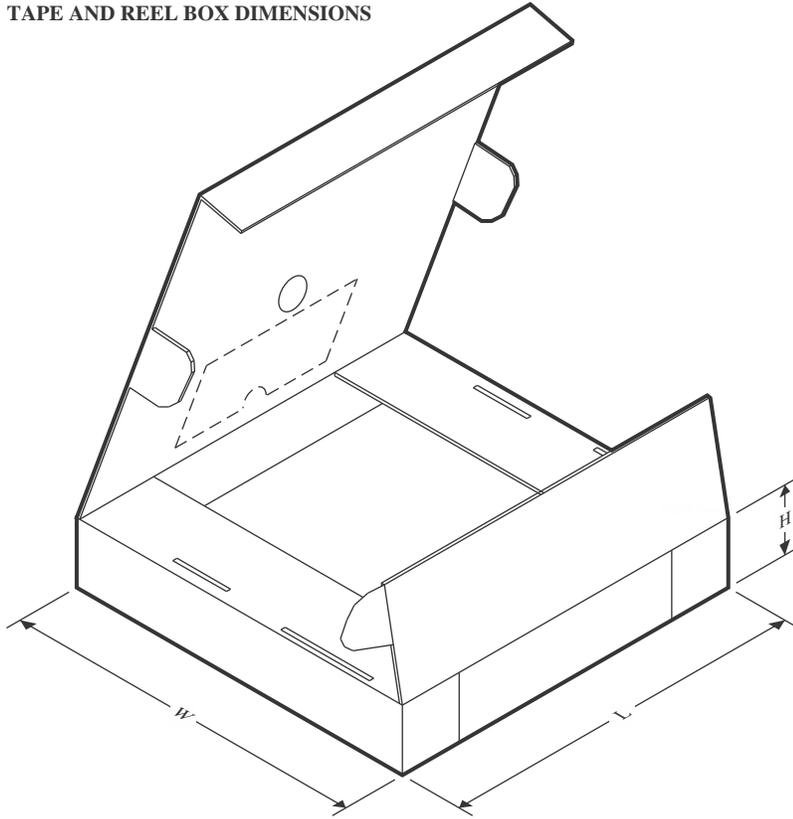
NOTE: Qualified Version Definitions:

- Catalog - TI's standard catalog product
- Military - QML certified for Military and Defense Applications

**TAPE AND REEL INFORMATION**

**QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**


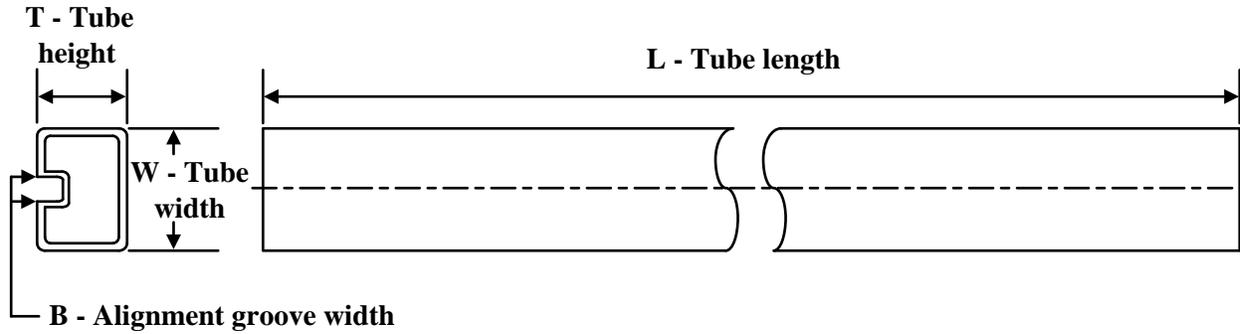
\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TLC4501AIDR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TLC4501IDR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TLC4502ACDR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TLC4502AIDR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TLC4502CDR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TLC4502IDR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1

**TAPE AND REEL BOX DIMENSIONS**


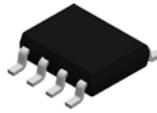
\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TLC4501AIDR	SOIC	D	8	2500	340.5	336.1	25.0
TLC4501IDR	SOIC	D	8	2500	340.5	336.1	25.0
TLC4502ACDR	SOIC	D	8	2500	350.0	350.0	43.0
TLC4502AIDR	SOIC	D	8	2500	350.0	350.0	43.0
TLC4502CDR	SOIC	D	8	2500	350.0	350.0	43.0
TLC4502IDR	SOIC	D	8	2500	350.0	350.0	43.0

**TUBE**


\*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (μm)	B (mm)
5962-9753702QHA	U	CFP	10	1	506.98	26.16	6220	NA
TLC4501ACD	D	SOIC	8	75	505.46	6.76	3810	4
TLC4501ACD	D	SOIC	8	75	507	8	3940	4.32
TLC4501AID	D	SOIC	8	75	507	8	3940	4.32
TLC4501AID	D	SOIC	8	75	505.46	6.76	3810	4
TLC4501CD	D	SOIC	8	75	505.46	6.76	3810	4
TLC4501CD	D	SOIC	8	75	507	8	3940	4.32
TLC4501ID	D	SOIC	8	75	507	8	3940	4.32
TLC4501ID	D	SOIC	8	75	505.46	6.76	3810	4
TLC4502ACD	D	SOIC	8	75	505.46	6.76	3810	4
TLC4502AID	D	SOIC	8	75	505.46	6.76	3810	4
TLC4502AMD	D	SOIC	8	75	505.46	6.76	3810	4
TLC4502AMUB	U	CFP	10	1	506.98	26.16	6220	NA
TLC4502CD	D	SOIC	8	75	505.46	6.76	3810	4
TLC4502ID	D	SOIC	8	75	505.46	6.76	3810	4

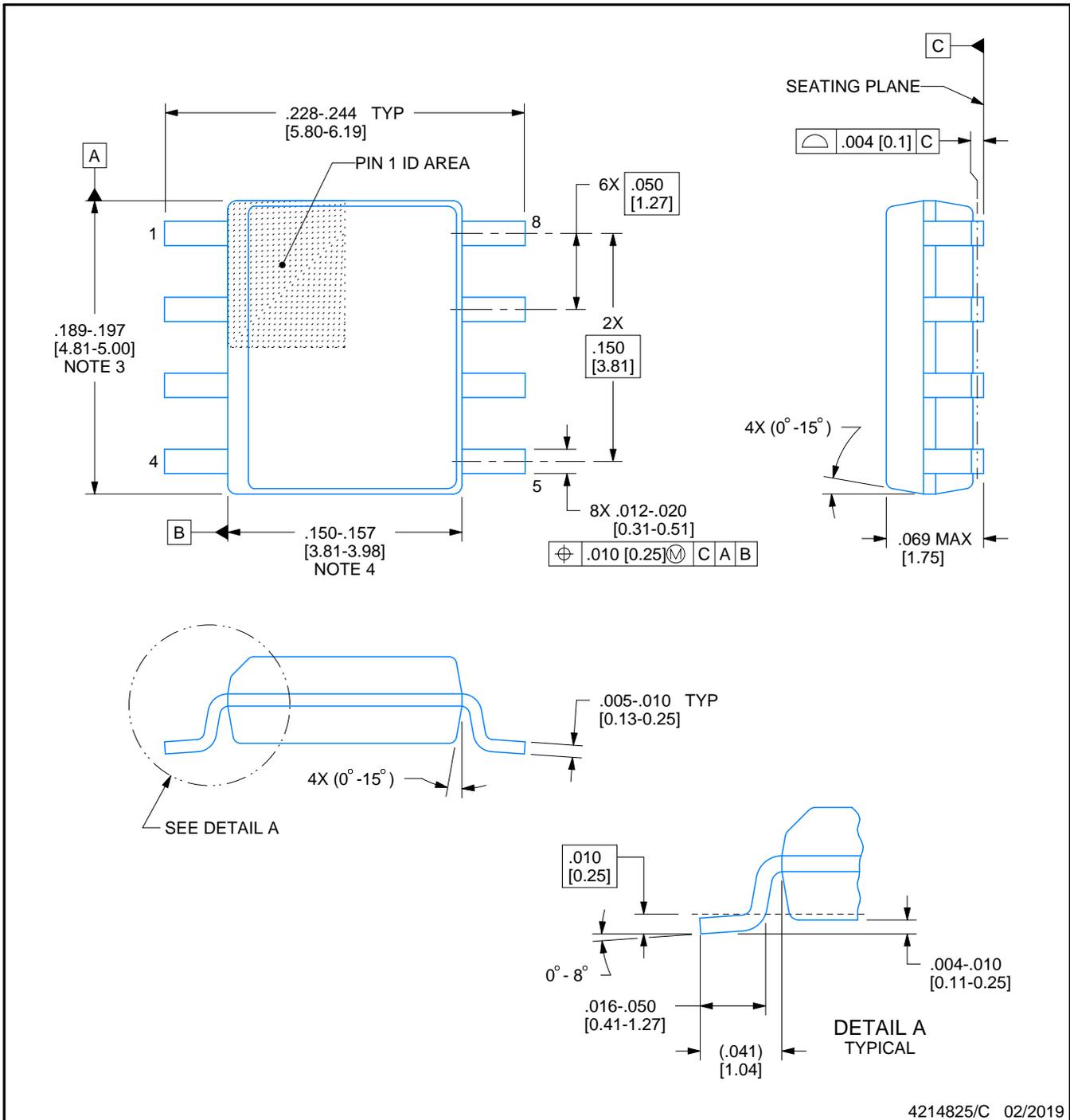


D0008A

# PACKAGE OUTLINE

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



4214825/C 02/2019

### NOTES:

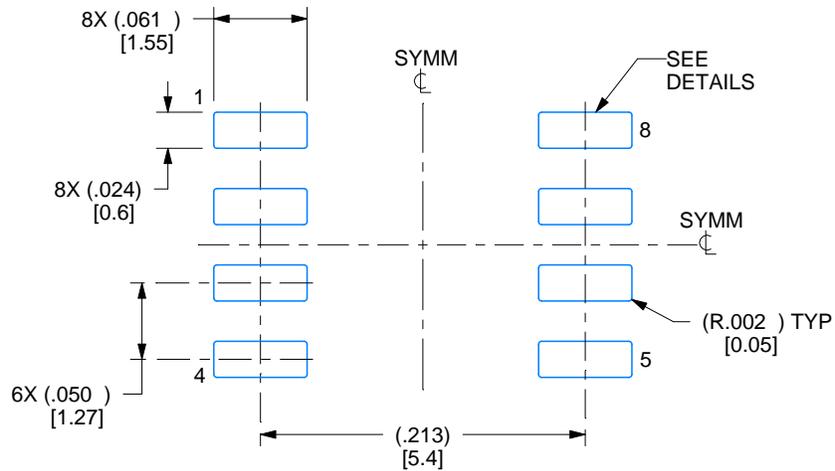
1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed  $.006$  [0.15] per side.
4. This dimension does not include interlead flash.
5. Reference JEDEC registration MS-012, variation AA.

# EXAMPLE BOARD LAYOUT

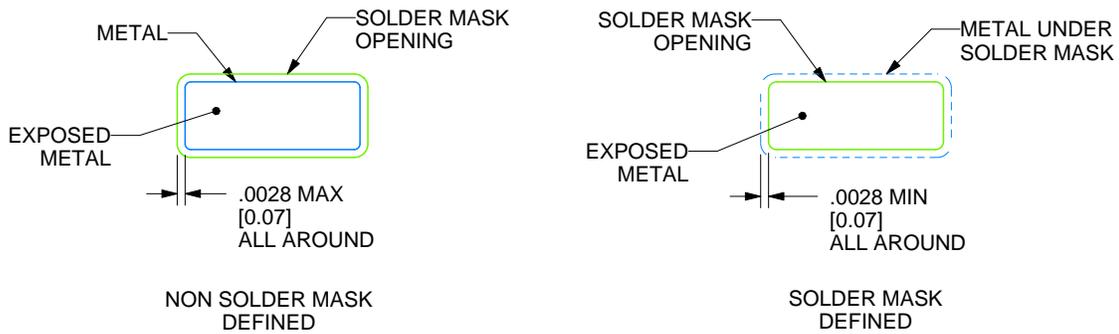
D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE:8X



SOLDER MASK DETAILS

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NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

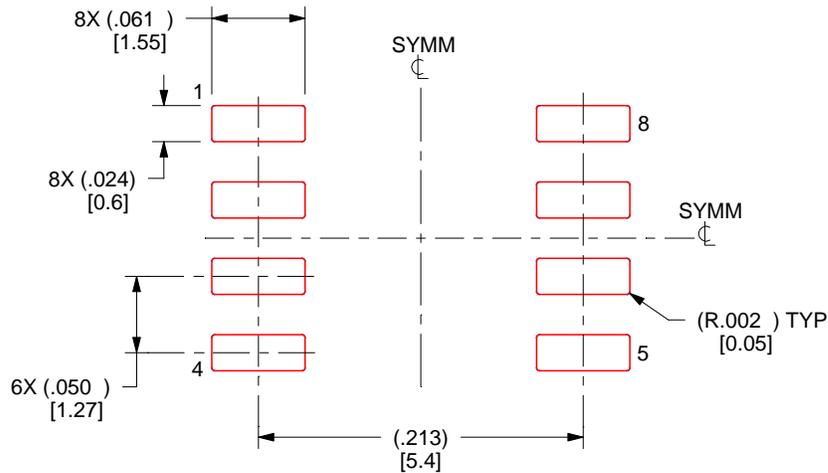
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

# EXAMPLE STENCIL DESIGN

D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



SOLDER PASTE EXAMPLE  
BASED ON .005 INCH [0.125 MM] THICK STENCIL  
SCALE:8X

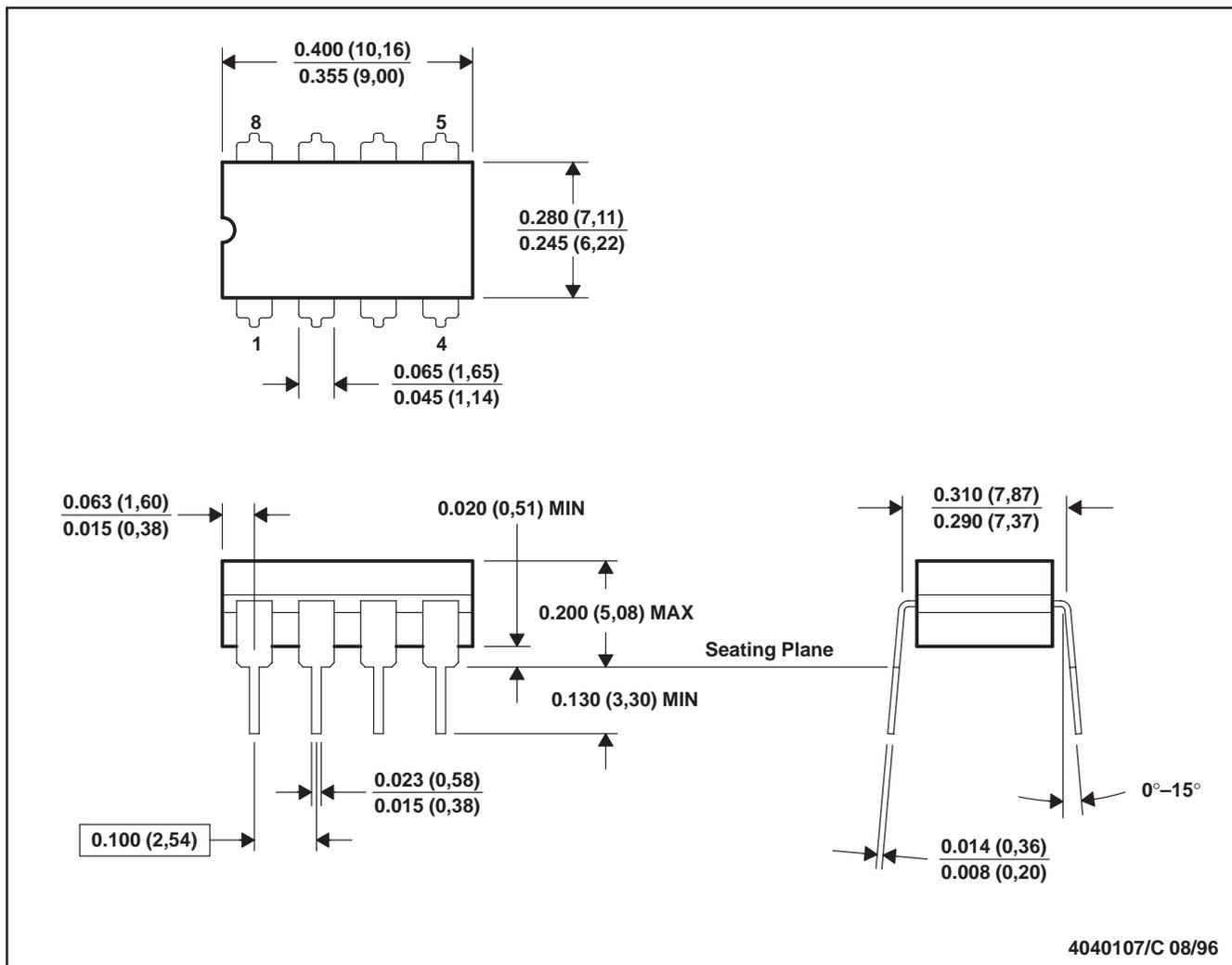
4214825/C 02/2019

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

JG (R-GDIP-T8)

CERAMIC DUAL-IN-LINE



- NOTES: A. All linear dimensions are in inches (millimeters).  
 B. This drawing is subject to change without notice.  
 C. This package can be hermetically sealed with a ceramic lid using glass frit.  
 D. Index point is provided on cap for terminal identification.  
 E. Falls within MIL STD 1835 GDIP1-T8



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