

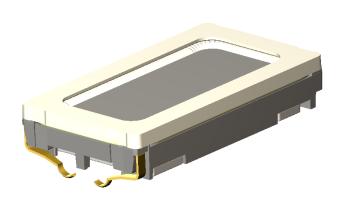
SPEAKER-916-3-S9-WILDCAT-0-950

The 9 x 16 x 3 mm rectangular WILDCAT speaker is a high end miniature speaker specifically designed for portable devices, music phones and smartphones where high quality sound is required.

The use of a high performance magnet system leads to high sensitivity and coupled with a power handling capacity of 700mW. It enables extremely high sound pressure for the loudest 9x16x3mm speaker currently available on the market.

All materials used on the top surface of the speaker are tested to be water resistant. 100% leak measurement guarantees IPx8 waterproof compliance.

In addition to waterproof compliance this component provides the same performance as the standard Wildcat speaker device (available under part number 2403 263 00165).



Features:

- Best-in-class 75dB (1W, 1m) sensitivity
- Maximum power handling capacity: 700mW
- Low THD between 4 and 8kHz due to lightweight membrane technology
- Designed for N'BassTM ultimate sound experience combined with Knowles N'Bass TM technology
- Industry-standard dimensions: 9x16x3.0mm
- 100% in-line measurement of all specified acoustical and electrical parameters



This document contains information which is confidential and/or proprietary to Knowles Electronics, LLC or its affiliates. Do not distribute or use the information contained herein without permission from an authorized representative of Knowles



Contents

1.	The	ory of Operation	3		
2.	Med	chanical Layout and Dimensions	4		
	2.1.	Main Dimensions			
	2.2.	PWB Layout & electric polarity			
	2.3.	Magnetic polarity			
	2.4.	Spring Force			
	2.5.	Forces on Component			
	2.6.	Part Marking/Labeling			
	2.7.	Material List			
	2.8.	Water/ gas tightness			
Ele	ectrical	and Acoustical Specifications	10		
	2.9.	Frequency Response and THD			
	2.10.	Electro-Acoustic Parameters			
	2.11.	Power Handling			
	2.12.	Measurement Setup			
	2.13.	Measured Parameters			
	2.14.	Measurement adapter			
3.	Envi	ronmental Conditions	14		
	3.1.	Storage	14		
	3.2.	Transportation			
	3.3.	Functionality			
4.	Envi	ronmental Tests	15		
	4.1.	Qualification Tests			
	4.2.	Reliability Tests			
	4.3.	Sample Size, Sequence			
	4.4.	Period of Shelf-Life			
	4.5.	Testing Procedures			
Re	elated D	Documents	20		
5.	Chai	nge History	21		
6	Disclaimer 21				





1. Theory of Operation

SPEAKER-916-3-S9-WILDCAT-O-950 is a high end micro size speaker specifically designed for mobile phones and other mobile applications where high quality sound is needed and only very little space for components is available.



Revision: A

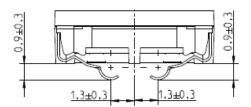
www.knowles.com

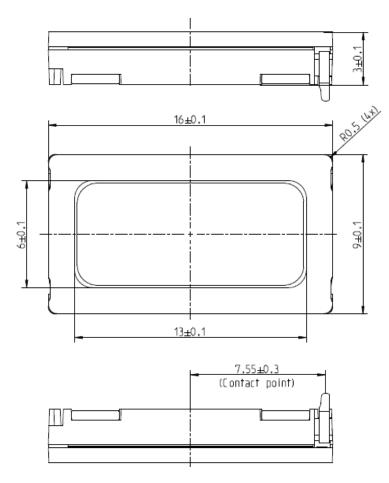
Page 3 of 21 ©2011 Knowles Electronics



2. Mechanical Layout and Dimensions

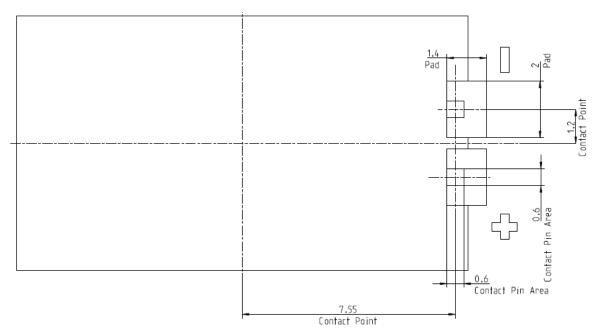
2.1. Main Dimensions

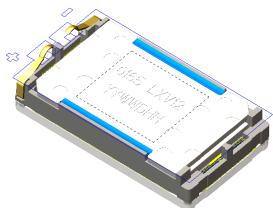




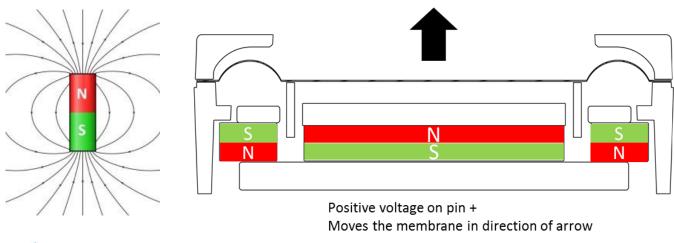


2.2. PWB Layout & electric polarity





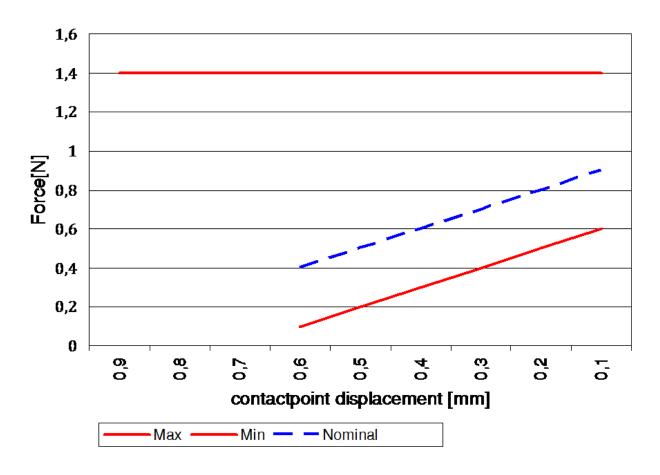
2.3. Magnetic polarity





2.4. Spring Force

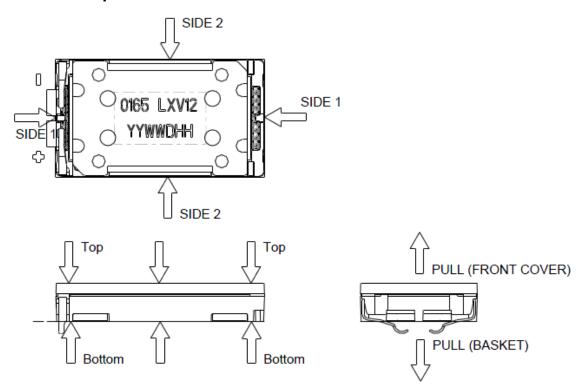
Ra 9x16x3 springforce

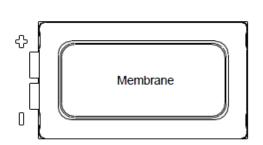






2.5. Forces on Component





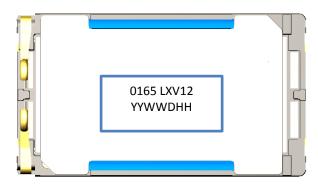
STATE	MINIMUM AREA OF FORCE APPLIED	MAXIMUM PERMANENT FORCE	MAXIMUM HANDLING FORCE
SIAIE	[mm ²]	[N]	[N]
FROM FRONT (DISTRIBUTED TO GASKET AREA TO BACK (BASKET))	-	10	25
FROM SIDE 1 TO SIDE 1	3	10	20
FROM SIDE 2 TO SIDE 2	10	10	20
ТО РОТ	-	10	25
TO MEMBRANE	-	0	0
PULL OFF FORCE (COVER/BASKET)	-	-	10



2.6. Part Marking/Labeling

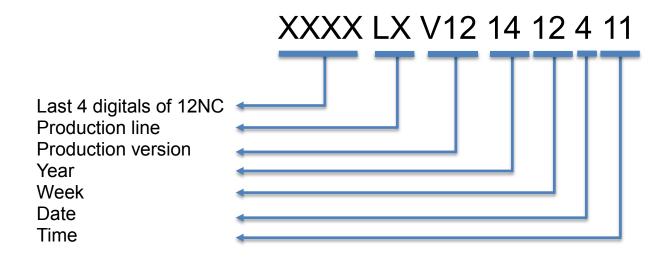
The products have a serial number on bottom side, and laser on POT

Auto Line/ Semi Line:



BAR CODE: XXXXLXV121412411

Position	Item	Example
1	Product 12NC [last 4 digitals]	<mark>0165</mark>
2	Production Line	LX
3	Product Version	V12
4	Year/Week/Date/Time	1412411





2.7. Material List

Material of basket: Polycarbonate
 Material of membrane: PEEK-Compound
 Material of pot: Soft magnetic Iron

4. Material of magnet: Nd Fe B

5. Material of contact CrNi-Steel, gold plated

6. Material of cover: Polycarbonate7. Dimensions: 9x16x3.0mm

8. Mass: 1.2g

2.8. Water/ gas tightness

The products are 100% tested for leaks between cover and membrane.

Method: Differential pressure measurement

Down force on cover: 5 +/- 1 N

Air pressure: 15 Kpa

Allowed leakage: <133pa at duration of 10s

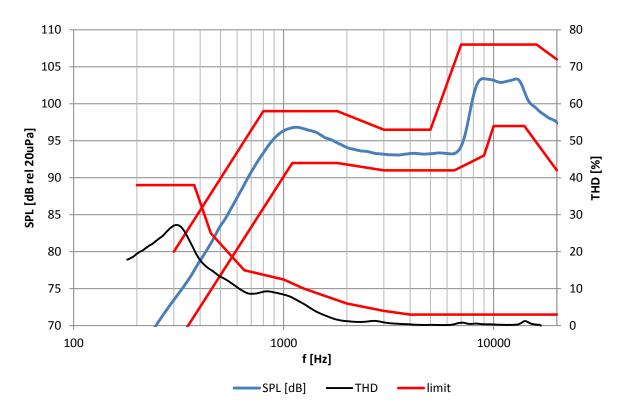
Air pressure direction: blow from membrane to magnet side



Electrical and Acoustical Specifications

Typical frequency response measured on baffle acc. Chapter 2.12 distance d=10cm, with rear volume 1cm³ at 2.37V (700mW)

2.9. Frequency Response and THD



Tolerance window						
f [Hz]	lower limit [dB SPL] (floating)	f [Hz]	upper limit [dB SPL] (floating)	F [Hz]	upper limit [%THD]	
300	67	300	80	200	38	
1100	92	800	99	375	38	
1800	92	1800	99	450	25	
3000	91	3000	97	650	15	
6500	91	5000	97	1000	13	
9000	93	7000	108	1250	10	
10000	97	16000	108	2000	6	
14000	97	20000	106	3000	4	
20000	91			4000	3	
				20000	3	



2.10. Electro-Acoustic Parameters

Loudspeaker mounted in adapter acc. to 2.11 and 2.13. Measurement signal: Logarithmic sine sweep, 1.5s, 22kHz-180Hz. All acoustic measurements at 23±2°C.

1. Rated impedance Z: 8Ω

2. Voice coil resistance R: $6.9\Omega \pm 10\%$

3. Resonance frequency (in 1cm³ rear volume @ 700mW) f_c: 950Hz±7.5%

3.1 Typical resonance frequency without rear volume f_S: 510Hz

4. Maximum usable excursion x_{max} p-p: 0.64mm_{p-p}

5. Nominal characteristic sensitivity 75±2dB

(measured at 1V in 10cm, calculated to 1W, 1m average from 2kHz to 4.5kHz)

5.1. Measured characteristic sensitivity (at 700mW in 10cm) 92,8±2dB

average from 2kHz to 4.5kHz, thermal compression included

6. THD according chapter 2.9

7. Rub & Buzz no audible R&B at max sine power

2.11. Power Handling

Speaker mounted in test device 1cm³ rear volume (open front).

1. Max sine power 700mW

2. Max short term power (70°, 1sec. ON / 60sec. OFF) 1000mW (RMS)

(thermal limit test: pink noise, 2nd order high pass filtered, -3dB at 1kHz, crest factor 2)

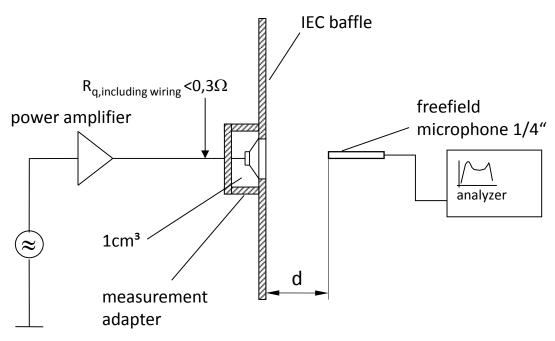
3. Max continuous power (70°, 500h) 700mW (RMS)

(pink noise, 2nd order high pass filtered, -3dB at 400Hz, crest factor 2)





2.12. Measurement Setup



Measurement signal: Logarithmic sine sweep, 1.5s, 22kHz-180Hz

2.13. Measured Parameters

2.13.1. Sensitivity

SPL is expressed in dB rel 20μ Pa, computed according to IEC 268-5. Measurement set up and parameters according chapter 2.11. This test is performed for 100% of products in the production line.

2.13.2. Frequency response

Frequency response is measured according test set up in chapter 2.11. data sheet and checked against the tolerance window defined in chapter 2.8. This Test is performed for 100% of products in the production line.

2.13.3. Total harmonic distortion (THD)

Is measured according IEEE 1241 (2nd to 5th harmonics) and test set up in chapter 2.11. This test is performed for 100% of products in the production line.

2.13.4. Rub & Buzz

Rub & Buzz will be measured in the Inline-measuring device with a sinusoidal sweep. Rub & Buzz is defined as the maximum level of signal energy in a certain frequency-range. Signal and evaluation criteria are according to chapter 3.3. This test is performed for 100% of products in the production line.

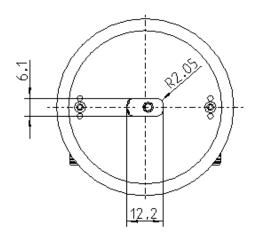


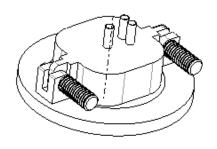
www.knowles.com

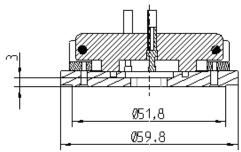
Page 12 of 21 ©2011 Knowles Electronics

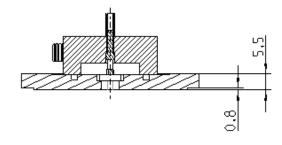


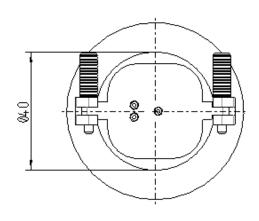
2.14. Measurement adapter

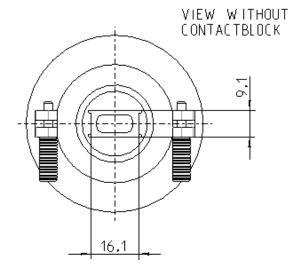












16Y3 FOY MESSATAPTER INTERNI 3 - ORÖSSE A3



3. Environmental Conditions

3.1. Storage

The transducer fulfills the specified data after treatment according to the conditions of

ETS 300 019-2-1 Specification of environmental test: Storage

Test spec. T 1.2: Weather protected, not temperature controlled storage

locations.

3.2. Transportation

The transducer fulfills the specified data after treatment according to the conditions of

ETS 300 019-2-2 Specification of environmental test: Transportation

Test Spec. T 2.3: Public Transportation

3.3. Functionality

The transducer fulfills the specified data after treatment according to the conditions of

ETS 300 019-2-5 Specification of environmental test: Ground vehicle installations

Test spec. T 5.1: Protected installation

ETS 300 019-2-7 Specification of environmental test: Portable and non-stationary use

Test spec. T 7.3E: Partly weather protected and non-weather protected

locations.



Revision: A

www.knowles.com
©2011 Knowles Electronics



4. Environmental Tests

4.1. Qualification Tests

A complete qualification test will be done at design validation of products manufactured under serial conditions.

1x per year and product family a requalification takes place. The qualification process covers all tests described under 4.5 and a complete inspection.

4.2. Reliability Tests

1x per month and product family samples are taken and submitted to tests described under 4.5.2

4.3. Sample Size, Sequence

Unless otherwise stated 20 arbitrary new samples will be used to perform each test for both, qualification and requalification test as described under 4.1 and 4.2.

4.4. Period of Shelf-Life

The period of shelf-life is 2 years.

4.5. Testing Procedures

4.5.1. Storage Tests

4.5.1.1. Cold Storage Test

Parameter	Test Method and Conditions	Duration	Evaluation Standard
Low Temperature Storage (Ref. EN 60068-2-1)	-40°C rel. humidity not controlled	168h	Measurements after 2 hours recovery time. All samples fully operable. All acoustical parameters according specification with tolerances increased by 50 %.

4.5.1.2. Heat Storage Test

Parameter	Test Method and Conditions	Duration	Evaluation Standard
Dry Heat Storage	+85°C	168h	Measurements after 2 hours
(Ref. EN 60068-2-2)	rel. humidity not		recovery time.
	controlled		All samples fully operable.
			All acoustical parameters
			according specification with
			tolerances increased by 50 %.

www.knowles.com

Page 15 of 21 ©2011 Knowles Electronics



4.5.1.3. Temperature Cycle Test

Parameter	Test Method and Conditions	Duration	Evaluation Standard
Change of Temperature (Ref. EN 60068-2-14)	-40°C/+85°C Transition time <3 min. See Figure 4-1 below	5 cycles >2h for each temperature	Measurements after 2 hours recovery time. All samples fully operable. All acoustical parameters according specification with tolerances increased by 50 %.

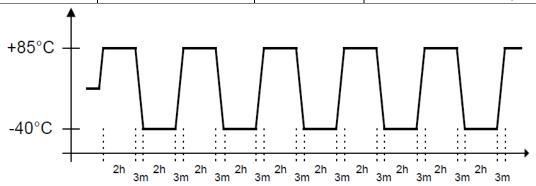


Figure 4-1: Temperature Cycle Test

4.5.1.4. Temperature / Humidity Cycle Test

Parameter	Test Method and Conditions	Duration	Evaluation Standard
Damp heat, cyclic	+25°C/+55°C	6 cycles / 144h	Measurements after 2 hours
(Ref. IEC 60068-2-30)	90% to 95% RH.	12h at each	recovery time.
	Temp. change time <3h	temperature	All samples fully operable.
	See Figure 4-2 below	(inclusive temp	All acoustical parameters
	Caution: no condensed	ramp up/down)	according specification with
	water on products!		tolerances increased by 50 %.

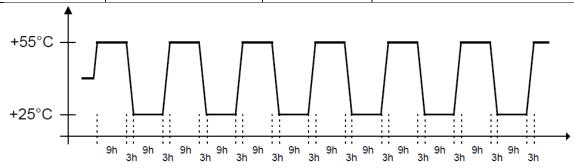


Figure 4-2: Temperature / Relative Humidity Cycle Test

www.knowles.com
©2011 Knowles Electronics

Page 16 of 21



4.5.2. Operating Tests

4.5.2.1. Cold Operation Test

Parameter	Test Method and Conditions	Duration	Evaluation Standard
Cold Operation Test (Ref. EN 60068-2-1)	-20°C rel. humidity not controlled	72h	Measurements after 2 hours recovery time. All samples fully operable.
	signal acc. Chapter 2.10		THD may be increased after test. All other acoustical parameters according specification with tolerances increased by 50 %.

4.5.2.2. Dry Heat Operation Test

Parameter	Test Method and Conditions	Duration	Evaluation Standard
Dry Heat Operation (Ref. EN 60068-2-2)	+70°C rel. humidity not controlled signal acc. Chapter 2.10	500h	Measurements after 2 hours recovery time. All samples fully operable. The allowable change in sensitivity shall not be greater than 3 dB. All other acoustical parameters according specification with tolerances increased by 50 %.

4.5.3. Salt Mist Test

Parameter	Test Method and Conditions	Duration	Evaluation Standard
Salt Mist (Ref. IEC60068-2-52, Kb / Severity 2	The part must be subjected to 2 hours spray of 5% NaCl salt mist, at 35°C then be left at 40°C and 95% RH for 22h.	3 cycles	The samples shall be washed after the test with distilled water and dried at T< 50°C. Component may have reduced performance, but must still function properly. The allowable sensitivity difference shall not be greater than ±3dB from initial sensitivity.





4.5.4. Guided Free Fall Test - Protected Product

Parameter	Test Method and Conditions	Conditions / Sample size	Evaluation Standard
Mechanical shock (Ref. IEC60068-2-32 Ed), Procedure 1	Speaker in drop test box or representative mechanics from a height of 1.5m onto concrete floor.	30 units Two drops on each side (2x6) One drop on each edge (1x12) Two drops on each corner (2x8) (40 drops in total)	Component may have reduced performance, but must still function properly. The allowable sensitivity difference shall not be greater than ±3dB from initial sensitivity.

4.5.5. Random Free Fall Test (Tumble Test) – Protected Product

Parameter	Test Method and Conditions	Conditions / Sample size	Evaluation Standard
Impact durability (in a Tumble Tester) (Ref. IEC60068-2-32 Ed) (SPR a7.1.1)	Speaker in drop test box or representative mechanics. Random drops on steel base.	30 units 300 drops, 1m DUT power off	Component may have reduced performance, but must still function properly. The allowable sensitivity difference shall not be greater than ±3 dB from initial sensitivity.

4.5.6. Resistance to Electrostatic Discharge

Parameter	Test Method and Conditions	Conditions / Sample size	Evaluation Standard
Resistance to ESD IEC61000-4-2 Level 4 (SPR c 2.5.1)	One pole is grounded and the ESD pulse is applied to the other pole. The speaker must be stressed first with one polarisation and then with the other polarisation. DUT must be discharged between each ESD exposure. Level 4: contact +/- 8kV, air +/- 15kV	10 exposures on each polarity / 5 units DUT Power off	All samples fully operable. All acoustical parameters according specification with tolerances increased by 50%.



4.5.7. DC endurance

Parameter	Test Method and Conditions	Conditions / Sample size	Evaluation Standard
DC endurance	Apply ±1.5V DC voltage to the speaker for 3 minutes	5 units per each voltage polarity	All samples fully operable. All acoustical parameters according specification with tolerances increased by 50%.

Revision: A

www.knowles.com

Page 19 of 21 ©2011 Knowles Electronics



Related Documents

IEC 268-5 Sound System equipment

Part 5: Loudspeaker

IEEE 1241 Terminology and test methods for analog-to-digital converters

IEC 68-2 Environmental testing **EN 60068-2** Environmental testing

ISO 2859 - 1 Sampling procedures for inspection by attributes

Part 1: Sampling plans indexed by acceptable quality level (AQL) for lot-by-lot

inspection

ISO 3951 Sampling procedures and charts for inspection by variables for percent

defectives.

ETS 300 019-2-1 Specification of environmental test: Storage

Test spec. T 1.2: Weather protected, not temperature controlled storage

locations

ETS 300 019-2-2 Specification of environmental test: Transportation

Test spec. T 2.3: Public Transportation

ETS 300 019-2-5 Specification of environmental test: Ground vehicle installations

Test spec. T 5.1: Protected installation

ETS 300 019-2-7 Specification of environmental test: Portable and non-stationary use

Test spec. T 7.3E: Partly weather protected and non-weather protected

locations





5. Change History

Status	Version	Date	ECR	Comment / Changes	Initials of
					owner
Release	Α	23.12.14		First Release	Henry / Dean

6. Disclaimer

Stresses above the Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only. The device may not function when operated at these or any other conditions beyond those indicated under "Electrical and Acoustical Specifications". Exposure beyond those indicated under "Electrical and Acoustical Specifications" for extended periods may affect device reliability.

This product is not qualified for use in automotive applications

Frequency range for Telecom use

The information contained in this literature is based on our experience to date and is believed to be reliable and it is subject to change without notice. It is intended as a guide for use by persons having technical skill at their own discretion and risk. We do not guarantee favorable results or assume any liability in connection with its use. Dimensions contained herein are for reference purposes only. For specific dimensional requirements consult factory. This publication is not to be taken as a license to operate under, or recommendation to infringe any exiting patents. This supersedes and voids all previous literature.



www.knowles.com