

NSSHNBO

R5220x SERIES

PWM Step-down DC/DC Converter with switch function

NO.EA-121-120113

OUTLINE

The R5220x Series are CMOS-based PWM step-down DC/DC Converters with synchronous rectifier, low supply current and LDO mode.

DC/DC converter of the R5220x consists of an oscillator, a PWM control circuit, a reference voltage unit, an error amplifier, a soft-start circuit, protection circuits, a protection against miss operation under low voltage (UVLO), PWM-DC to DC converter / LDO alternative circuit, a chip enable circuit, and a driver transistor. A high efficiency step-down DC/DC converter can be easily composed of this IC with only a few kinds of external components, or an inductor and capacitors.

LDO of the R5220x consists of a vortage reference unit, an error amplifier, resistors for voltage setting, output current limit circuit, a driver transistor, and so on. The output voltage is fixed internally in the R5220x. The output voltage of the DC/DC converter and the LDO can be set independently.

PWM step-down DC/DC converter / LDO alternative circuit is active with Mode Pin of the R5220x Series. Thus, when the load current is small, the operation can be switching into the LDO operation from PWM operation by the logic of MODE pin and the consumption current of the IC itself will be small at light load current. As protection circuits, the current limit circuit which limits peak current of Lx at each clock cycle, and the latch type protection circuit which works if the term of the over-current condition keeps on a certain time in PWM mode. Latch-type protection circuit works to latch an internal driver with keeping it disable. To release the protection, after disable this IC with a chip enable circuit, enable it again, or restart this IC with power-on or make the supply voltage at UVLO detector threshold level or lower than UVLO.

FEATURES

- Supply Current Typ. 350μA (DC/DC), Typ. 5μA (VR)
- Standby CurrentTyp. 0.1µA
- Output CurrentMin. 400mA (DC/DC), Min. 50mA (VR)

- (For other voltages, please refer to MARK INFORMATIONS.)
- Output Voltage Accuracy...... $\pm 2.0\%$ (Vout ≥ 1.5), $\pm 30mV$ (Vout <1.5V)
- Oscillator Frequency (DC/DC)Typ. 1.2MHz
- Package SON-6, DFN(PL)2514-6
- Built-in Soft-start Function......Typ. 0.2ms
- Latch-type Protection Function (Delay Time)......Typ. 3.0ms
- Built-in fold-back protection circuit (DC/DC, VR)
- Ceramic Capacitor is recommended.

APPLICATIONS

• Power source for portable equipment such as DSC, DVC, and communication equipment.

BLOCK DIAGRAM



*1) R5220xxxxA: DC/DC mode: Mode pin= "H", VR mode: Mode pin= "L" R5220xxxxB: DC/DC mode: Mode pin= "L", VR mode: Mode pin= "H"

SELECTION GUIDE

In the R5220x Series, the output voltage, the version and the pin polalities for the ICs can be selected at the user's request.

Product Name	Product Name package		Pb Free	Halogen Free	
R5220Kxx*\$-TR DFN(PL)2514-6 5,000 pcs O C				0	
R5220Dxx*\$-TR-FE SON-6 3,000 pcs O					
 xx : Output Voltage (Vour) or serial number. The output voltage can be designed in the range from 1.0V(10) to 3.3V(33) in 0.1V steps. (If selected the custum-made product)The output voltage can be designed by Serial numbers. Please refer to the attached Mark Informations. * : (1) Standard (DC/DC output voltage = LDO output voltage) (2) Custom-made (DC/DC output voltage ≠ LDO output voltage) 					
 Designation of chip enable and Mode pin polarities (A) Mode pin; "H"=DC/DC converter mode, "L"=LDO Mode (B) Mode pin; "L"=DC/DC converter mode, "H"=LDO Mode 					

PIN CONFIGURATIONS



PIN DESCRIPTIONS

Pin No	Symbol	Description	
1	Lx	Lx Pin Voltage Supply Pin	
2	GND	Ground Pin	
3	MODE	Mode changer Pin (Refer to the Selection Guide)	
4	CE	Chip Enable Pin (active with "H")	
5	Vout	Output Pin	
6	Vin	Voltage Supply Pin	

*1) Tab is GND level. (They are connected to the reverse side of this IC.)

The tab is better to be connected to the GND, but leaving it open is also acceptable.

Symbol	Item	Rating	Unit
VIN	V _{IN} Supply Voltage	6.5	V
VLX	Lx Pin Voltage	-0.3 to VIN+0.3	V
VCE	CE Pin Input Voltage	–0.3 to 6.5	V
Vmode	MODE Pin Input Voltage	-0.3 to 6.5	V
Vout	Vout Pin Voltage	-0.3 to VIN+0.3	V
ILX	Lx Pin Output Current	600	mA
Ιουτ	Vout Pin Output Current	200	mA
PD	Power Dissipation (SON-6)*	500	mW
гD	Power Dissipation (DFN(PL)2514-6)*	730	11100
Topt	Operating Temperature Range	-40 to 85	°C
Tstg	Storage Temperature Range	-55 to 125	°C

ABSOLUTE MAXIMUM RATINGS

*) For Power Dissipation, please refer to PACKAGE INFORMATION.

ABSOLUTE MAXIMUM RATINGS

Electronic and mechanical stress momentarily exceeded absolute maximum ratings may cause the permanent damages and may degrade the life time and safety for both device and system using the device in the field.

The functional operation at or over these absolute maximum ratings is not assured.

RECOMMENDED OPERATING CONDITIONS (ELECTRICAL CHARACTERISTICS)

All of electronic equipment should be designed that the mounted semiconductor devices operate within the recommended operating conditions. The semiconductor devices cannot operate normally over the recommended operating conditions, even if when they are used over such conditions by momentary electronic noise or surge. And the semiconductor devices may receive serious damage when they continue to operate over the recommended operating conditions.

ELECTRICAL CHARACTERISTICS

• R5220xxxxA

Topt=25°C

Symbol	Item		Conditi	ons		Min.	Тур	o. Max	. Unit
VIN	Input Voltage		Contain			2.8		5.5	
	Supply Current 1	Vw=Vours 1.0V Vor=GND Vworr=GND or Vw							
Iss1 (Standby mode)			Vout1:DC/DC Set Vout				0.1	1 1.0	μA
l	Supply Current 2		Vоит2+1.0V, Vмо	de=GND			F	10	Δ
SS2	(Power Save mode)	VOUT2:VR	Set Vour, lour=0)mA			5	10	μA
SS3	Supply Current 3	VIN=VCE=	Vmode=3.6V				350	0 450) μΑ
DC/DC Pa	art								Topt=25°C
Symbol	ltem		Cond	litions	Min.	. T	yp.	Max.	Unit
Mana			VIN=3.6V	Vout1 ≧ 1.5	×0.98	3		×1.02	V
Vout1	Output Voltage		Iout=50mA	Vout1 < 1.5	-0.03	3		+0.03	V
fosc	Oscillator Frequency		VIN=3.6V		0.96	1	.20	1.44	MHz
				Vout1 < 1.5		0	.15	0.30	
TSTART	Soft-start Time		VIN=3.6V	Vout1 ≧ 1.5		0	.20	0.35	ms
Ronp	ON Resistance of Pch T	ransistor	VIN=3.6V, ILX=-).5		Ω
Ronn	ON Resistance of Nch T		VIN=3.6V, ILX=-).5		Ω
LXLEAK	Lx Leakage Current			0V, Lx=5.5V/0V	-1.0			1.0	μA
$\Delta Vout/$	Output Voltage				1.0				·
$\Delta Topt$	Temperature Coefficier	nt	–40°C ≦ Topt ≦	≦ 85°C		±	150		ppm/°C
Maxduty			Vout=0V		100				%
LXlim	Lx Current Limit		VIN=3.6V		500		00		mA
Tprot	Protection Delay Circuit			1.0		3.0	7.0	ms	
VUVLO1	UVLO Threshold Volta			2.00		.35	2.75	V	
VUVLO2	UVLO Released Voltag	•	VIN=VCE=VMODE		2.05		.45	2.80	V
VMODEH	MODE "H" Input Voltag			1.0		.40	2.00	V	
VMODEL	MODE "L" Input Voltag				0			0.3	V
		C			0				-
VR Part	lt e ve						T		Topt=25°C
Symbol	Item		Condition		Mi		Гур.	Max.	Unit
Vout2	Output Voltage	VIN=VOUT2 IOUT=10m		Vout2 ≧ 1.5 Vout2 < 1.5	×0.			×1.02 +0.03	V
Іоит	Output Current	VIN=VOUT2		VOUT2 < 1.3	0. 50			+0.03	mA
1001				Vout2 < 2.3	50	,	15	40	ША
ΔV out2/	Load Regulation	VIN=VOUT2		$2.3 \leq V_{OUT2} < 3.$	0		25	50	mV
ΔI out	Loud Regulation	$10\mu A \leq I_{0}$	ouт ≦ 25mA	Vout2 ≧ 3.0			35	65	
							0.7		
Vdif	Dropout Voltage	lout=50m	A	Vout2 ≧ 1.8			0.3		V
		$2.8V \leq V$	$in \leq 5.5V$	Vout2 < 2.3					
$\Delta V_{OUT2}/$	Line Regulation	І оυт= 25m	A	VOUT2 < 2.3				0.2	%/V
ΔV in		Vout2+0.5	$5V \leq V_{\text{IN}} \leq 5.5V$	Vout2 ≧ 2.3				0.2	70/ V
		louт=25m							
RR	Ripple Rejection	Refer to Typical Characteristics						dB	
ΔV out/	Output Voltage	louτ=30mA,				+	100		ppm/°C
ΔTopt	Temperature Coefficient	$-40^{\circ}C \leq Topt \leq 85^{\circ}C$		_					
llim	Short Current Limit	Vout=0V					60	0.70	mA
	CE pull-down current				0.1		0.40	0.70	μΑ
VCEH	CE "H" Input Voltage				1.			0.2	V V
VCEL	CE "L" Input Voltage				0			0.3	V

• R5220xxxxB

• R5220)xxxxB				То	pt=25°C
Symbol	Item	Conditions	Min.	Тур.	Max.	Unit
VIN	Input Voltage		2.8		5.5	V
Iss1	Supply Current 1 (Standby mode)	VIN=VOUT1+1.0V, VCE=GND, VMODE=GND or VIN VOUT1:DC/DC Set VOUT		0.1	1.0	μA
lss2	Supply Current 2 (Power Save mode)	VIN=VCE=VMODE=VOUT2+1.0V, Vout2:VR Set Vout, Iout=0mA		5	10	μA
Iss3	Supply Current 3	VIN=VCE=3.6V, VMODE=GND		350	450	μA

DC/DC Part Topt=25°C							
Symbol	ltem	Conditions		Min.	Тур.	Max.	Unit
Vout1	Output Voltage	VIN=3.6V	$V_{\text{OUT1}} \geqq 1.5$	×0.98		×1.02	V
VOUT	Oulput voltage	Iout=50mA	Vout1<1.5	-0.03		+0.03	v
fosc	Oscillator Frequency	VIN=VSET1+1.5V		0.96	1.20	1.44	MHz
TSTART	Soft-start Time	VIN=3.6V	Vout1<1.5		0.15	0.30	ms
ISTART	Solt-start Time	VIN-3.0V	$V_{OUT1} \ge 1.5$		0.20	0.35	1113
Ronp	ON Resistance of Pch Transistor	VIN=3.6V, ILX=-1	00mA		0.5		Ω
Ronn	ON Resistance of Nch Transistor	VIN=3.6V, ILX=-1	00mA		0.5		Ω
IXLEAK	Lx Leakage Current	VIN=5.5V, VCE=0V, Lx=5.5V/0V		-1.0		1.0	μΑ
ΔV out/	Output Voltage	$-40^{\circ}C \leq T_{opt} \leq 85^{\circ}C$			±150		ppm/°C
$\Delta Topt$	Temperature Coefficient	-40 C \ge Topt \ge	05.0		1100		ppin/ C
Maxduty	Oscillator Maximum Duty Cycle	Vout=0V		100			%
LXlim	Lx Current Limit	VIN=3.6V		500	800		mA
Tprot	Protection Delay Circuit	VIN=3.6V		1.0	3.0	7.0	ms
VUVLO1	UVLO Threshold Voltage	VCE=VIN, VMODE=GND, VOUT=0V		2.00	2.35	2.75	V
VUVLO2	UVLO Released Voltage	VCE=VIN, VMODE=GND, VOUT=0V		2.05	2.45	2.80	V
VMODEH	MODE "H" Input Voltage			1.0			V
VMODEL	MODE "L" Input Voltage			0		0.3	V

/R Part	1	1			1	1	Topt=25°C
Symbol	Item	Conditior	าร	Min.	Тур.	Max.	Unit
Vout2	2 Output Voltage	VIN=VOUT2+1.0V	$V_{\text{OUT2}} \geqq 1.5$	×0.98		×1.02	v
V 0012	Output voltage	Ιουτ=10mA	Vout2<1.5	-0.03		+0.03	V
Ιουτ	Output Current	VIN=VOUT2+1.0V		50			mA
A)//		VIN=VOUT2+1.0V	Vout2<2.3		15	40	
ΔV ουτ2/ ΔΙουτ	Load Regulation		$2.3 \leq V_{\text{OUT2}} < 3.0$		25	50	mV
ΔΙΟυτ		$10\mu A \leq I_{OUT} \leq 25mA$	$V_{\text{OUT2}} \geqq 3.0$		35	65	
VDIF	Dropout Voltage	Iout=50mA Vout2<1.8V Vout2 ≥ 1.8V	Vout2<1.8V		0.7		V
VDIF			$V_{\text{OUT2}} \geqq 1.8 V$		0.3		v
ΔV out2/	$\frac{\Delta V_{OUT2}}{\Delta V_{IN}}$ Line Regulation	2.8V ≦ Vin ≦ 5.5V Iout=25mA	Vout2<2.3V			0/ 0/	
ΔV in		$\begin{array}{l} V_{\text{OUT2+0.5V}} \leq V_{\text{IN}} \leq 5.5 V \\ \text{Iout=25mA} \end{array}$	$V_{OUT2} \ge 2.3V$			0.2	%/V
RR	Ripple Rejection	Refer to Typical Character	eristics				dB
ΔVουτ/ ΔTopt	Output Voltage Temperature Coefficient	$I_{OUT}=30mA$, $-40^{\circ}C \leq T_{OPT} \leq 85^{\circ}C$			±100		ppm/°C
lim	Short Current Limit	Vout=0V			60		mA
PDC	CE pull-down current			0.12	0.40	0.70	μA
Vсен	CE "H" Input Voltage			1.0			V
VCEL	CE "L" Input Voltage			0		0.3	V

TYPICAL APPLICATION



Parts Recommendation

Сім	10µF Ceramic Capacitor C2012JB0J106K (TDK)	
Соит	10μF Ceramic Capacitor C2012JB0J106K (TDK)	
L	4.7μH VLP5610T-4R7MR90 (TDK)	

External Components

- Set external components such as an inductor, C_{IN}, C_{OUT} as close as possible to the IC, in particular, minimize the wiring to V_{IN} pin and GND pin. If V_{DD} line or GND line's impedance is high, the internal voltage level of the IC may fluctuate and the operation may be unstable. Make GND line and V_{DD} line sufficient. Through the V_{DD} line, the GND line, the inductor, Lx pin, and V_{OUT} line, a large current caused by switching may flow, therefore, those lines should be sufficient and avoid the cross talk with other sensitive lines. Use the individual line from the V_{OUT} pin of the IC for the inductor and the capacitor and load.
- Use a low ESR ceramic capacitor $C_{\text{OUT}}/C_{\text{IN}}$ with a capacity of $10\mu F$ or more.
- Select an inductor with an inductance range from 4.7μH to 10μH. The internal phase compensation is secured with these inductance values and C_{OUT} value. Choose the inductor with a low DC resistance and enough permissible current and hard to reach magnetic saturation. In terms of inductance value, choose the appropriate value with considering the conditions of the input voltage range and the output voltage, and load current. If the inductance value is too small and the load current is large, the peak current of Lx may reach the Lx current limit, and the protection against over-current may work.
- The protection circuit against over-current is affected by the self-heating and the heat radiation environment. Therefore evaluate under the considerable environment of the application.

The performance of power source circuits using these ICs extremely depends upon the peripheral circuits. Pay attention in the selection of the peripheral circuits. In particular, design the peripheral circuits in a way that the values such as voltage, current, and power of each component, PCB patterns and the IC do not exceed their respected rated values.

OPERATION of step-down DC/DC converter and Output Current

The step-down DC/DC converter charges energy in the inductor when Lx transistor is ON, and discharges the energy from the inductor when Lx transistor is OFF and controls with less energy loss, so that a lower output voltage than the input voltage is obtained. The operation will be explained with reference to the following diagrams:



- Step 1: P-channel Tr. turns on and current IL (=i1) flows, and energy is charged into CL. At this moment, IL increases from ILmin (=0) to reach ILmax in proportion to the on-time period (ton) of P-channel Tr.
- Step 2: When P-channel Tr. turns off, Synchronous rectifier N-channel Tr. turns on in order that L maintains IL at ILmax, and current IL (=i2) flows.
- Step 3: IL (=i2) decreases gradually and reaches IL=ILmin=0 after a time period of topen, and N-channel Tr. Turns off. Provided that in the continuous mode, next cycle starts before IL becomes to 0 because toff time is not enough. In this case, IL value increases from this ILmin (>0).

In the case of PWM control system, the output voltage is maintained by controlling the on-time period (ton), with the oscillator frequency (fosc) being maintained constant.

The maximum value (ILmax) and the minimum value (ILmin) of the current flowing through the inductor are the same as those when P-channel Tr. turns on and off.

The difference between ILmax and ILmin, which is represented by ΔI ;

 $\Delta I = ILmax - IImin = Vout \times topen / L = (V_{IN} - V_{OUT}) \times ton / L$Equation 1

wherein, T = 1 / fosc = ton + toff duty (%) = ton / T × 100 = ton × fosc × 100 topen \leq toff

In Equation 1, $V_{OUT} \times \text{topen} / L$ and $(V_{IN} - V_{OUT}) \times \text{ton} / L$ respectively show the change of the current at "ON", and the change of the current at "OFF".

OUTPUT CURRENT AND SELECTION OF EXTERNAL COMPONENTS

When P-channel Tr. of Lx is ON:

(Wherein, Ripple Current P-P value is described as I_{RP} , ON resistance of P-channel Tr. and N-channel Tr. of L_X are respectively described as R_{ONP} and R_{ONN} , and the DC resistor of the inductor is described as R_L .)

 $V_{IN} = V_{OUT} + (R_{ONP} + R_L) \times I_{OUT} + L \times I_{RP} / ton$Equation 2

When P-channel Tr. of Lx is "OFF" (N-channel Tr. is "ON"):

 $L \times I_{RP} / \text{ toff} = R_{ONN} \times I_{OUT} + V_{OUT} + R_L \times I_{OUT} \dots Equation 3$

Put Equation 3 to Equation 2 and solve for ON duty of P-channel transistor, ton / (toff + ton) = DoN,

 $D_{\text{ON}} = (V_{\text{OUT}} - R_{\text{ONN}} \times I_{\text{OUT}} + R_{\text{L}} \times I_{\text{OUT}}) / (V_{\text{IN}} + R_{\text{ONN}} \times I_{\text{OUT}} - R_{\text{ONP}} \times I_{\text{OUT}}) \dots Equation 4$

Ripple Current is as follows;

wherein, peak current that flows through L, and Lx Tr. is as follows;

ILmax = Iout + IRP / 2..... Equation 6

Consider ILmax, condition of input and output and select external components.

ightarrow The above explanation is directed to the calculation in an ideal case in continuous mode.

TIMING CHART

1) IC start-up

The timing chart as shown in the next describes the operation starting the IC is enabled with CE. When the CE pin voltage becomes higher than the threshold voltage, the IC's operations starts. At first, only the voltage regulator (VR) starts. The threshold level of the CE pin is between CE "H" input voltage and CE "L" input voltage. After starting the operation, the output capacitor (C_{OUT}) is charged with the output current of the VR, and the output level becomes the set VR output voltage. At this moment, the output of Lx is "off", ("Hi-Z"), the pin voltage, $V_{LX}=V_{OUT}$ through the external inductor L.

Secondly, the Mode pin voltage is higher than the threshold voltage, internal operation of DC/DC starts. The threshold level is between Mode "H" input voltage and Mode "L" input voltage. The soft-start circuit inside the DC/DC converter's operation is as follows:

(Case 1) DC/DC output voltage < VR output voltage

After the soft-start time, while the output voltage level is down from the VR output voltage to DC/DC output voltage, the circuit is waiting for the start of DC/DC operation. When the output voltage reaches so set DC/DC output voltage level, the actual DC/DC operation starts.

(Case 2) DC/DC output voltage> VR output voltage

The soft-start circuit of DC/DC converter makes the voltage reference unit of the IC rise gradually and be constant. After the voltage reference unit reaches the constant level which the output voltage of DC/DC converter can balance becomes the output voltage of VR, the set output voltage of DC/DC converter may be realized.

Therefore, the soft-start time means the time range of starting to the time when the voltage reference unit reaches the constant level, and the soft-start time is different from turning on speed in some cases. The operation starting time depends on the ability of the power supply, the load current, the inductance value, the capacitance value, and the voltage difference between the set VR output and the set DC/DC output.

If CE and Mode are on at once, the same operation as above is happened except the VR start-up and Soft-start operation start at the same time.

If Mode signal is forced earlier than CE signal, this IC is stand-by until CE signal comes. Therefore when the CE signal is set, the IC operation starts as above.

• VOUT voltage rising speed at start-up with power supply is affected by the next conditions:

1. The turning on speed of V_{IN} voltage limited by the power supply to the IC and the input capacitor C_{IN} .

2. The output capacitor, C_{OUT} value and load current.

• DC/DC operation starting time

1.If the VR output \ge DC/DC output, the operation starting time of the DC/DC converter is approximately equal to the next formula.

 $T_{DC/DC_ACT} = T_{SS} + (V_{OUT_VR} - V_{OUT_DC/DC} + 15mV) \times C_{OUT} / (load current at mode change + 1\muA)$

Tss: Soft-start time

Vout_vr: VR output voltage

Vout_Dc/Dc: DC/DC Output Voltage

 $^{*}1\mu A$ is the supply current of the IC itself for the output.

2.If the VR output < DC/DC output, the operation starting time is the soft-start time + starting operation time which depends on the power supply, the load current, and the external components.

R5220x



If CE pin input signal is forced earlier than the supply voltage, the voltage difference between the input and the output which is according to the input voltage to V_{IN}, is maintained and the V_{OUT} is rising up.

TEST CIRCUITS



Supply Current 1,2,3



Oscillator Frequency



Lx Leakage Current





Soft-start Time



Lx Current Limit, Output Delay for Protection Lx Pch transistor ON resistance Nch transistor ON resistance



UVLO Detector Threshold UVLO Release Voltage



Output Voltage (VR), Load Regulation Line Regulation, Dropout Voltage



Short Current Limit



MODEInput Voltage "H","L" Input Current



(J) RippleRejection



CE="H"/"L" Input Voltage/ Input Current

TYPICAL CHARACTERISTICS

1) DC/DC Converter









VIN=VCE=VMODE



400

380

-50

-25

0

25

Input Voltage(V)

50

75

100





1-4) DC/DC Supply Current vs. Temperature









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1-7) DC/DC Output Voltage vs. Temperature R5220x181A



1-8) DC/DC Oscillator Frequency vs. Temperature



1-10) Soft-start time vs. Temperature



1-9) DC/DC Oscillator Frequency vs. Input Voltage R5220x181A



1-11) UVLO Detector Threshold/ Released Voltage vs. Temperature







1-13) Pch Transistor On Resistance vs. Temperature



1-15) DC/DC Lx Current Limit vs. Temperature

Temperature

1-14) Nch Transistor On Resistance vs.







R5220x131A



200



2-2) VR Output Voltage vs. Input Voltage

2-3) VR Supply Current vs. Input Voltage

























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100

5

4

1 C C C Input Voltage(V)

0

50

25

0

4.0

Load Current(mA)

1.0



2-8) VR Ripple Rejection vs. Frequency

Nisshinbo Micro Devices Inc.



3) Mode Transient Response between VR and DC/DC





3-2) DC/DC to VR Mode Transient Response R5220x151A



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- 6. We are making our continuous effort to improve the quality and reliability of our products, but semiconductor products are likely to fail with certain probability. In order to prevent any injury to persons or damages to property resulting from such failure, customers should be careful enough to incorporate safety measures in their design, such as redundancy feature, fire containment feature and fail-safe feature. We do not assume any liability or responsibility for any loss or damage arising from misuse or inappropriate use of the products.
- 7. Anti-radiation design is not implemented in the products described in this document.
- 8. The X-ray exposure can influence functions and characteristics of the products. Confirm the product functions and characteristics in the evaluation stage.
- 9. WLCSP products should be used in light shielded environments. The light exposure can influence functions and characteristics of the products under operation or storage.
- 10. There can be variation in the marking when different AOI (Automated Optical Inspection) equipment is used. In the case of recognizing the marking characteristic with AOI, please contact our sales or our distributor before attempting to use AOI.
- 11. Please contact our sales representatives should you have any questions or comments concerning the products or the technical information.

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