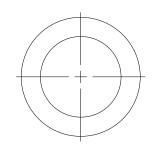
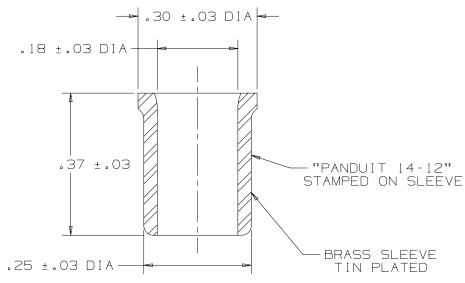
THIS COPY IS PROVIDED ON A RESTRICTED BASIS AND IS NOT TO BE USED IN ANY WAY DETRIMENTAL TO THE INTERESTS OF PANDUIT CORP.





NOTES:

- 1. RECOMMENDED TOOL- CT-100A OR CT-200
- 2. FOR SOLID OR STRANDED COPPER WIRE
- 3. COMBINATIONS #18 AWG #12 AWG
- 4. WIRE STRIP LENGTH: 1/2" +1/32 -0

5	6/15	TMR		ADDED TOLERANCES TO DIMS	N41004BA-DC		
4	1/01	SAB		FILE SPEC. WAS N41004_PCD_03			
3	7/96	JB		ORIGINAL FILE SPEC. WAS A41004.2 ADDED NOTE #5			
2	1/88	CK		ADDED COPPER WIRE, CERTIFIED			
1	9-87	DM		MAT'L WAS STEEL / REDRAWN ON CAD			
REV	DATE	BY	CHK	DESCRIPTION	ECN	SUP	APP

WIRE COMBINATION CHART FOR WIRE JOINT J214-312

WIRE SIZE	NO.OF WIRES	NUMBER OF ADDITIONAL WIRES OF ONE SIZE				
		#18 AWG	#16 AWG	#14 AWG	#12 AWG	
	1	3 to 11	2 to 6	1 to 4	0	
	2	2 to 10	1 to 5	1 to 3	2	
	3	1 to 9	1 to 4	1 to 3	2	
	4	1 to 8	1 to 3	1 to 3	2	
	5	1 to 7	1 or 2	1 or 2	0	
	6	1 to 6	1	1 or 2	0	
#18 AWG	7	1 to 5	1	1	0	
" 18 /\lie	8	1 to 4	1	0	0	
	9	1 to 3	1	0	0	
	10	1 or 2	0	0	0	
	1.1	1	0	0	0	
	1	2 to 9	1 to 6	1 to 3	0	
	2	1 to 5	1 to 5	1 to 3	2	
	3	1 to 4	1 to 4	1 or 2	1 or 2	
	4	1 to 3	1 to 3	1 or 2	1	
#16 AWG	5	1 or 2	1 or 2	1	1	
	6	1	1	1	0	
	1	1 to 7	1 to 6	1 to 3	2	
	2	1 to 6	1 to 4	1 or 2	1	
#14 AWG	3	1 to 4	1 or 2	1	1	
	4	1	0	0	0	
	,		2	2 . 2		
# 1 3 AVII 0	1	0	3 to 5	2 to 3	2	
#12 AWG	2	2 to 4	2 to 3	1	1	
	3	0	0	0	0	





LISTED 587H E52164 CERTIFIED LR31212

A41004_05

PANDUIT

NON-INSULATED WIRE JOINT J214-312

DSM CHK'D SCALE AX DRAWING NO.