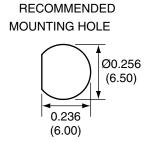
Description	Material	Finish
Body	Brass	Nickel
Pin	BE CU	Gold
Insulation	PTFE	N/A
O Ring	Si Rubber	Rubber
Washer	Brass	Nickel
Nut	Brass	Nickel
Spacer	PTFE	N/A
Support	Brass	Nickel
Heat Shrink	Polyolefin	Black

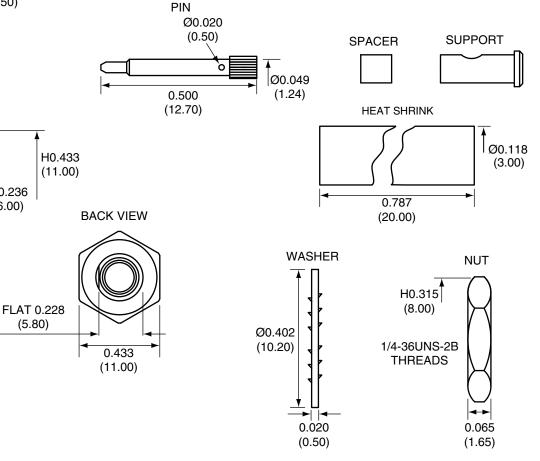


Ø0.236

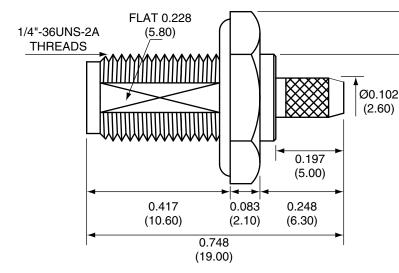
(6.00)

(5.80)

	REVISIONS		
REV	DESCRIPTION	DATE	APPV
Α	Add heat shrink, new frame, revised stripping instruct./dims	4/26/10	CJ
В	Added new title block; update material	11-JUL-12	ВРМ

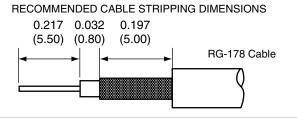


## SIDE VIEW



## CONREVSMA014-R178 ASSEMBLY INSTRUCTIONS

- 1. Strip the cable to the recommended dimensions.
- 2. Slide the coax into the support until the outside insulation bottoms out against the inside shoulder of the support.
- 3. Solder the support onto the braid.
- 4. Place the spacer onto the center conductor.
- 5. Solder or crimp the pin onto the center conductor.
- 6. Insert the pin, center conductor, spacer, and support into the body until the top of the pin is flush to end of the body.
- 7. Crimp the tail of the body onto the support with a 0.093" hex crimp tool.



## NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. ALL DIMENSIONS ARE IN INCHES [mm]. 3. MANUFACTURE TO BE COMPLIANT WITH EU ROHS DIRECTIVE.
- 2. DIMENSIONS APPLY AFTER FINISHING. 4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

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MATERIAL: TOLERANCES: PROJECTION: .020 [0.50]-.200 [5.00]=±.008 [0.20] .200 [5.00]-1.200 [30.00]=±.016 [0.40] 1.20 [30.0]-4.75 [120.0]=±.024 [0.60] 4.75 [120.0]-12.40 [315.0]=±.040 [1.0] ANGLES: ±1° SIZE DWG. NO. FINISH: DRAWN: CJ DT: 4/26/10

DT:

ENGR:

TITLE:

159 ORT LANE **MERLIN, OR 97532** 

RP-SMA FEMALE BULKHEAD MOUNT CABLE END CRIMP WITH O-RING FOR RG178 CABLE

REV В CONREVSMA014-R178 SCALE: 2:1 DO NOT SCALE DRAWING SHEET 1 OF 1