#### ABS05

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1.6 x 1.0 x 0.5mm RoHS/RoHS II Compliant MSL Level = N/A



#### **Features**

- Small form factor Tuning Fork Crystal (1.60 x 1.00 x 0.50 mm package)
- Low profile ideal for height constraint designs
- Available with standard ±20 ppm set-tolerance
- Extended temperature -40°C to +85°C for industrial applications

#### **Applications**

Wireless Modules

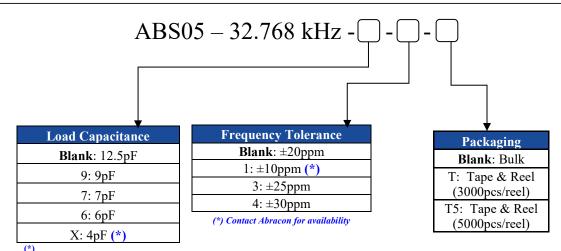
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- Internet of Things (IoT)
- Bluetooth / Bluetooth Low Energy (BLE)
- Commercial & Industrial Applications
- Low Power MCU's, SoC's, Transceivers
- Communication & Measuring Equipment

#### **Electrical Specifications**

Parameters	Minimum	Typical	Maximum	Units	Notes
Frequency	32.768			kHz	
Operation Mode	Flexural Mode (Tuning Fork)				
Operating Temperature	-40		+85	°C	
Storage Temperature	-55		+125	°C	
Frequency Tolerance @+25°C	-20		+20	ppm	Standard (See options if other than STD)
Temperature Coefficient:	-0.04	-0.03	-0.02	ppm/T <sup>2</sup>	
Turn-over temperature:	+20	+25	+30	°C	
Equivalent series resistance (ESR)			90	kΩ	
Shunt capacitance (C0)		1.3		pF	
Load capacitance (CL)		12.5		pF	Standard (See options if other than STD)
Drive Level			0.5	μW	
Aging @ +25°C±3°C	-3		+3	ppm	First Year
Insulation Resistance	500			ΜΩ	@ $100$ Vdc $\pm 15$ V

#### Part Identification



(\*)
"X: 4pF" option with ±20 ppm set tolerance is only available in 5k units per tape and reel; part #: ABS05-32.768kHz-X-T5
"X: 4pF" option with ±25 ppm set tolerance is only available in 3k units per tape and reel; part #: ABS05-32.768kHz-X-3-T3



**REVISED: 11-03-21** 

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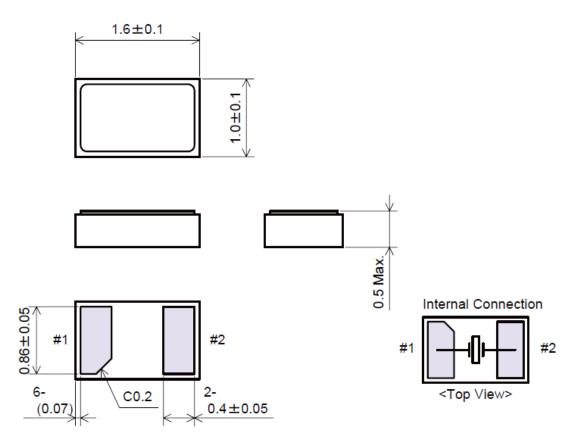
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Pb

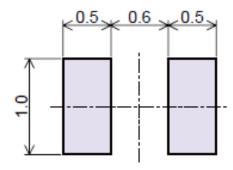


1.6 x 1.0 x 0.5mm **RoHS/RoHS II Compliant** MSL Level = N/A

#### **Mechanical Dimensions**



### Recommended land pattern



**Dimensions: mm** 



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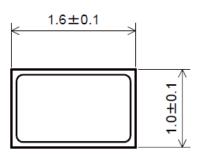
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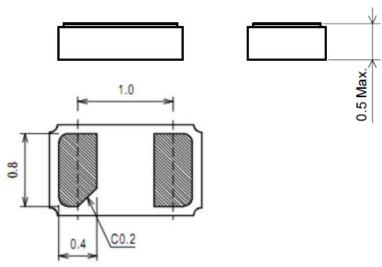
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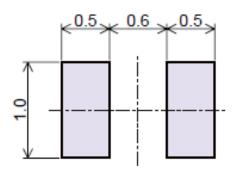
1.6 x 1.0 x 0.5mm RoHS/RoHS II Compliant MSL Level = N/A

#### **Alternative Mechanical Dimensions #1**





#### Recommended land pattern



**Dimensions: mm** 



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1.6 x 1.0 x 0.5mm **RoHS/RoHS II Compliant** MSL Level = N/A

### **Reflow Profile [JEDEC J-STD-020]**

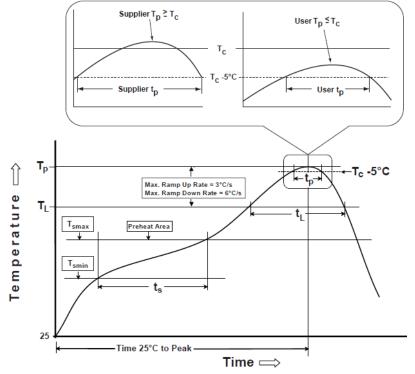


Table 1 **SnPb Eutectic Process** Classification Temperatures (T<sub>c</sub>) Package Volume mm<sup>3</sup> Volume mm<sup>3</sup> Thickness <350 <u>></u>350 235 °C 220 °C <2.5 mm ≥2.5 mm 220 °C 220 °C

Table 2							
Pb-Free Proc	ess						
Classification Temperatures (T <sub>c</sub> )							
Package Thickness	Volume mm³ <350	Volume mm <sup>3</sup> 350-2000	Volume mm³ >2000				
<1.6 mm	260 °C	260 °C	260 °C				
1.6 mm - 2.5 mm	260 °C	250 °C	245 °C				
>2.5 mm	250 °C	245 °C	245 °C				

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat / soak		
Temperature minimum (T <sub>smin</sub> )	100°C	150°C
Temperature maximum (T <sub>smax</sub> )	150°C	200°C
Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	60 - 120 sec.	60 - 120 sec.
Average ramp-up rate (T <sub>smax</sub> to T <sub>P</sub> )	3°C/sec. max	3°C/sec. max
Liquidous temperature (T <sub>L</sub> )	183°C	217°C
Time at liquidous (t <sub>L</sub> )	60 - 150 sec.	60 - 150 sec.
Peak package body temperature (T <sub>P</sub> )*	see Table 1	see Table 2
Time (t <sub>p</sub> )** within 5°C of the specified classification temperature (T <sub>C</sub> )	20 sec.	30 sec.
Ramp-down rate (T <sub>p</sub> to T <sub>smax</sub> )	6°C/sec. max	6°C/sec. max
Time 25°C to peak temperature	6 min. max	8 min. max
Reflow cycles	2 max	2 max

<sup>\*</sup>Tolerance for peak profile temperature (T<sub>P</sub>) is defined as a supplier minimum and a user maximum.



<sup>\*\*</sup>Tolerance for time at peak profile temperature (tp) is defined as supplier minimum and a user maximum.

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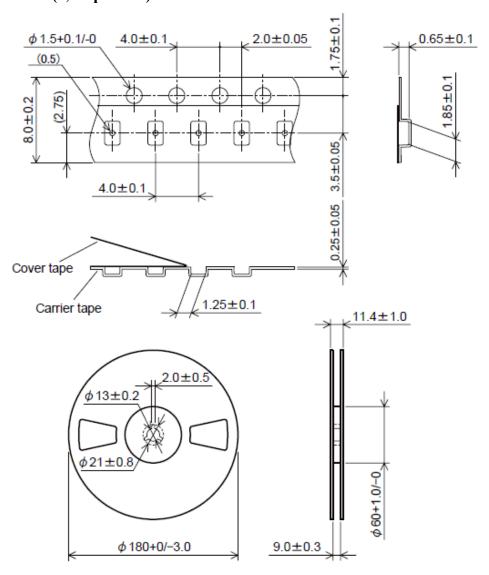
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1.6 x 1.0 x 0.5mm **RoHS/RoHS II Compliant** MSL Level = N/A

#### **Packaging**

T=Tape and reel (3,000pcs/reel) T5=Tape and reel (5,000pcs/reel)



**Dimensions: mm** 

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