SPECIFICATION CONTROL DRAWING ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT ONE CONDUCTOR CABLE, SHIELDED, SH

This specification sheet forms a part of the latest issue of Raychem Specification 44.

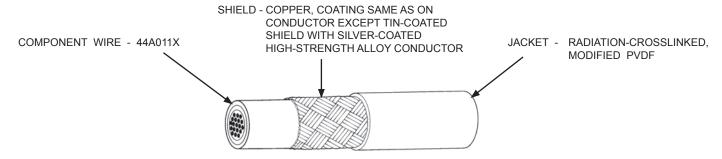


TABLE I. CABLE CONSTRUCTION DETAILS										
PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (in.)		OUTSIDE DIAMETER (in.)		MAXIMUM WEIGHT			
			MINIMUM	NOMINAL	NOMINAL	MAXIMUM	(lbs/1000 ft.)			
44A111X-26-*	26	38	.005	.007	.065	.070	4.6			
44A111X-24-*	24	38	.005	.007	.072	.077	5.8			
44A111X-22-*	22	38	.005	.007	.079	.084	7.2			
44A111X-20-*	20	38	.006	.008	.089	.094	9.9			
44A111X-18-*	18	36	.006	.008	.103	.108	13.9			
44A111X-16-*	16	36	.006	.008	.110	.115	16.5			
44A111X-14-*	14	36	.006	.008	.127	.132	22.9			
44A111X-12-*	12	36	.006	.008	.146	.151	32.1			
44A111X-10-*	10	36	.006	.008	.166	.179	44.3			

TABLE II. CABLE PERFORMANCE DETAILS								
PART NUMBER 1/	BEND TESTING							
	MANDREL DIAMETE (inch) (±3%)	ĒR	WEIGHT (lb) (±3%)					
	LIFE CYCLE, IMMERSION AND ACCELERATED AGING	COLD BEND	LIFE CYCLE, IMMERSION AND ACCELERATED AGING	COLD BEND				
44A111X-26-*	3.00	3.00	.125	.750				
44A111X-24-*	3.00	3.00	.188	.750				
44A111X-22-*	3.00	3.00	.188	1.50				
44A111X-20-*	3.00	3.00	.188	1.50				
44A111X-18-*	3.00	3.00	.250	1.50				
44A111X-16-*	3.00	3.00	.250	1.50				
44A111X-14-*	6.00	6.00	.500	4.50				
44A111X-12-*	6.00	6.00	.500	4.50				
44A111X-10-*	6.00	6.00	.500	4.50				

NOTE: Nominal values are for information only. Nominal values are not requirements.

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice.

Tyco Electronics Corporation also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. HOWEVER, DUE TO LENGTH LIMITATIONS OF THE RAYCHEM PART NUMBER, AN ALTERNATIVE COLOR CODE MAY REPLACE MIL-STD-681 COLOR CODE DESIGNATORS. (EXAMPLE: "901/902..." MAY BE REPLACED BY "AXXX".) OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.

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DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.



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SPECIFICATION CONTROL DRAWING

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Revision

44A111X

SCD

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

Maximum continuous conductor temperature VOLTAGE RATING: 600 volts (rms) at sea level ACCELERATED AGING: 300 ± 3°C for 6 hours

BLOCKING: 150 ± 3°C for 6 hours

DIELECTRIC WITHSTAND: 2500 volts (rms), 60 Hz, 1 minute

FLAMMABILITY: 30 seconds (maximum); 3 in. (maximum); no flaming of facial tissue IMMERSION: Diameter increase 5% (maximum), no cracking, no dielectric breakdown

JACKET COLOR: White preferred

JACKET CONCENTRICITY: 70% (minimum)

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 200% (minimum)

Tensile Strength, 4000 lbf/in² (minimum)

JACKET FLAWS:

Spark Test, 1.5 kV (rms)

Impulse Dielectric Test, 6.0 kV (peak) LIFE CYCLE: 200 ± 3°C for 168 hours

LOW TEMPERATURE-COLD BEND: -65 ± 2°C for 4 hours

SHIELD COVERAGE: 85% (minimum)

VOLTAGE WITHSTAND (Post Environmental): 1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:

The "X" in the part numbers on page 1 shall be replaced by the applicable conductor material designator as follows:

- 1 tin-coated copper
- 2 silver-coated copper
- 3 nickel-coated copper
- 4 silver-coated high-strength copper alloy (AWG's 26 16 only)
- 6 nickel-coated high-strength copper alloy (AWG's 26 20 only)

The "*" in the part numbers on page 1 shall be replaced by color code designators with a dash separating the component wire color from the jacket color.

1/ Example: AWG 20, tin-coated copper wire, white component wire; white jacket: 44A1111-20-9-9

1/ See footer section on page 1