

Date: April 5, 2019 PCN- 28160

Product Change Notification

Change Title:	
JACK COVER FINISH SPECIFICATION COI	RRECTION
Product (s) Affected:	
	2C1070 2C1001 AV 2C1002 2C1005 2C1102
475U005A1, 475U005A2, 2C1056X, 2C1072, 2C1079, 2C1081AX, 2C1082, 2C1095, 2C1102,	
2C1110X, 2C1115, 2C1123, 2C1138, 510, 510X, 515, 515X, 520, 520X, 615, 620	
Reason for Change:	
FINISH SPECIFICATION WAS CHANGED IN 2001 AS A RESULT OF A SUPPLIER	
CORRECTIVE ACTION BUT INTERNAL DOCUMENTATION AND CUSTOMER DRAWINGS	
WERE NOT UPDATED AT THE TIME TO REFLECT THE CHANGE.	
WERE NOT OF DATED AT THE TIME TO RE	ELECT THE CHANGE.
Description of Change:	
THE FINISH IS POLYESTER POWDER COAT. 0.0025-0.0035 THICK, PENCIL HARDNESS H-	
2H, 5B ADHESION SPEC, 1000 HOURS SALT ATMOSPHERE SPEC.	
THE FINISH WAS ORIGINALLY ENAMEL PAINT PER TT-E-529. PER MIL-F-14072, P211,	
EVDOCIDE TVDE I	7 MINT LER IT E 32). TER WILL I 140/2, 1211,
Estimated Schedule of Change:	
PARTS HAVE HAD THE POWDER COAT FINISH SINCE JANUARY OF 2001	
Customer Acknowledgement Form	
(To be filled out by the customer and returned to Switchcraft)	
The state of the s	
The indicated Customer Notification letter was received	red and acknowledged by the undersigned authority.
Name:	
Signature	Print
(Electronic Signature is acceptable)	
~	
Company:	Location:
Γitle:	Date:

Please return the signed PCN form to the attention of: Switchcraft Customer Service Department

jpulliam@switchcraft.com FAX: 773-792-2129