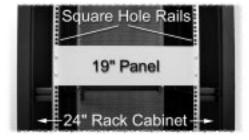


- FRAME ONLY PANEL RAILS PANT INCLUDED



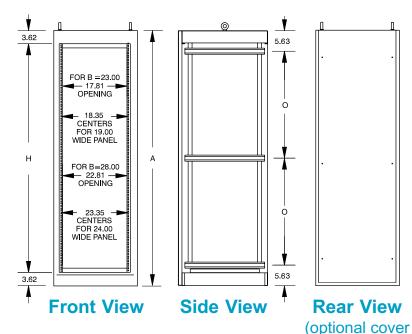


19" Extra Wide **NEMA 12 Rack Cabinet**



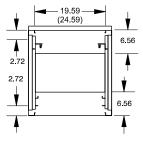
By using our 24" to 19" rail width adaptors (page 74) you can convert our 24" cabinets to 19" Extra Wide **Panel Mount**

This additional space allows for large bundles of wire that would not fit in standard 19" rack cabinets



OPTIONAL REAR COVER 1.00 1.00





installed)

Bottom View

Hammond Manufacturing Co. Ltd. 394 Edinburgh Rd. North Guelph, Ontario N1H 1E5 CANADA Phone: 519-822-2960 Fax: 519-822-0715



Hammond Manufacturing Co. Inc. 256 Sonwil Dr.

NEMA 12 Frames (C3 Series)

FEATURES

- NEMA 12 rated ideal for use in harsh factory floor situations
- CSA & UL listed
- Oil resistant gaskets are permanently secured on all openings
- Sides and doors are easily removable for easy internal access
- Heavy duty welded rack (1,500 lb even load rating)
- Choice of standard 19" panel width (23" overall) or 24" panel width (28" overall)
- By using panel width adaptors (page 74) this system can be converted to 19" rack mount with extra wiring area on both sides of equipment. Allows space for vertical cable managers (page 96)
- · Choice of two depths:
 - usable depth of 21.63" (23.63" overall)
 - usable depth of 29.50" (31.50" overall)
- Unit is shipped as welded frame only with 4 levelling feet
- Panel rails are NOT included allows maximum flexibility of panel rail quantity & options (ie..tapped or square hole)
- · Heavy duty: 14 gauge steel frame
- Frame ships with reinforced lifting eyes
- Finished in a rugged, textured beige powder paint
- See ordering guide (next page)

19" Rack Mount Versions

23.63" Deep (Usable Depth = 21.63")

| | Panel | Panel | Height | Over | all Dimen | sions (In | ches) | Strut Center |
|--------------|-------|--------|--------|-------|-----------|-----------|-------|--------------|
| Part Number | Width | Inches | Units | Α | В | Depth | Н | 0 |
| C3F196323CG1 | 19.00 | 63 | 36 | 70.31 | 23.00 | 23.63 | 63.06 | 29.50 |
| C3F197023CG1 | 19.00 | 70 | 40 | 77.31 | 23.00 | 23.63 | 70.06 | 33.00 |
| C3F197823CG1 | 19.00 | 78 | 45 | 86.06 | 23.00 | 23.63 | 78.81 | 37.38 |

31.5" Deep (Usable Depth = 29.5")

| | Panel | | Height | Over | all Dimer | sions (In | ches) | Strut Center |
|--------------|-------|--------|--------|-------|-----------|-----------|-------|--------------|
| Part Number | Width | Inches | Units | A | В | Depth | Н | 0 |
| C3F196331CG1 | 19.00 | 63 | 36 | 70.31 | 23.00 | 31.50 | 63.06 | 29.50 |
| C3F197031CG1 | 19.00 | 70 | 40 | 77.31 | 23.00 | 31.50 | 70.06 | 33.00 |
| C3F197831CG1 | 19.00 | 78 | 45 | 86.06 | 23.00 | 31.50 | 78.81 | 37.38 |

24" Rack Mount Versions

23.63" Deep (Usable Depth = 21.63")

| | Panel | Panel | Panel Height Overall Dimensions (Inches) | | | ches) | Strut Center | |
|--------------|-------|--------|--|-------|-------|-------|--------------|-------|
| Part Number | Width | Inches | Units | Α | В | Depth | H | 0 |
| C3F246323CG1 | 24.00 | 63 | 36 | 70.31 | 28.00 | 23.63 | 63.06 | 29.50 |
| C3F247023CG1 | 24.00 | 70 | 40 | 77.31 | 28.00 | 23.63 | 70.06 | 33.00 |
| C3F247823CG1 | 24.00 | 78 | 45 | 86.06 | 28.00 | 23.63 | 78.81 | 37.38 |

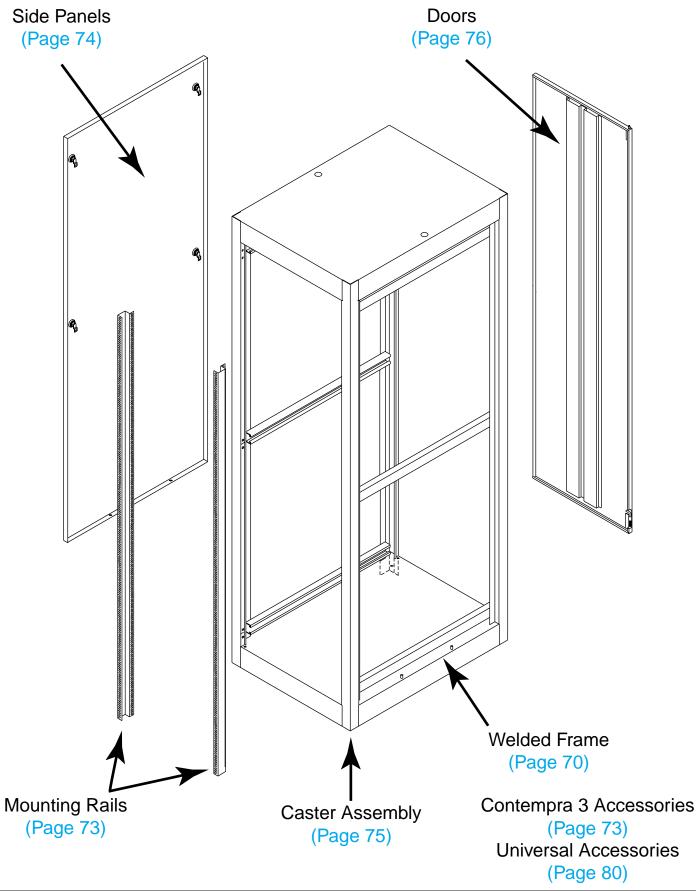
31.5" Deep (Usable Depth = 29.5")

| | Panel | Panel | Height | Overall Dimensions (Inches) | | | ches) | Strut Center |
|--------------|-------|--------|--------|-----------------------------|-------|-------|-------|--------------|
| Part Number | Width | Inches | Units | Α | В | Depth | Н | 0 |
| C3F246331CG1 | 24.00 | 63 | 36 | 70.31 | 28.00 | 31.50 | 63.06 | 29.50 |
| C3F247031CG1 | 24.00 | 70 | 40 | 77.31 | 28.00 | 31.50 | 70.06 | 33.00 |
| C3F247831CG1 | 24.00 | 78 | 45 | 86.06 | 28.00 | 31.50 | 78.81 | 37.38 |



www.hammondmfg.com

Ordering Guide - NEMA 12 (C3 Series)









Hammond Manufacturing Co. Inc. 256 Sonwil Dr.

Panel Rails - NEMA 12 (C3 Series)

TAPPED RAILS

SOLD IN PAIRS

- Drilled and tapped (10-32)
- Heavy duty construction formed from 10 gauge steel
- Full EIA hole centers (5/8 5/8 1/2 inch spacing)
- Bolts vertically in rack to amhal struts
- Includes strut mounting hardware, panel mounting hardware available on page 119
- Zinc plated finish
- Front of rail allows for 19" or 24" panel rack mounting (depending on the width of the cabinet frame ordered)
- By using panel width adaptors (next page) the 24" rack mount frames can be converted to 19" rack mount with extra wiring area on both sides of
- Rear of rail flange for rear support or accessory mounting



| Part Number | Panel Height | | |
|-----------------|--------------|-------|--|
| (Sold in Pairs) | Inches | Units | |
| CCR35TZPL | 35.00 | 20 | |
| CCR42TZPL | 42.00 | 24 | |
| CCR49TZPL | 49.00 | 28 | |
| CCR56TZPL | 56.00 | 32 | |
| CCR63TZPL | 63.00 | 36 | |
| CCR70TZPL | 70.00 | 40 | |
| CCR78TZPL | 78.75 | 45 | |
| CCR85TZPL | 85.75 | 49 | |

SQUARE HOLE RAILS

SOLD IN PAIRS

- Square hole punched allowing choice of hardware for 10-32 or 12-24 or M6 thread cage nuts), Full EIA hole centers (5/8 - 5/8 - 1/2 inch spacing)
- Includes a starter quantity (25) of 10-32 cage nuts
- Heavy duty construction formed from 12 gauge steel, zinc plated finish
- Bolts vertically in rack to amhal struts
- Includes strut mounting hardware, panel mounting hardware available on page 119
- Front of rail allows for 19" or 24" panel rack mounting (depending on the width of the cabinet frame ordered)
- By using panel width adaptors (next page) the 24" rack frames can be converted to 19" rack mount with extra wiring area on both sides of equipment
- 23" mount rails ONLY work in 24" rack cabinet frames
- Rear "L" of rail for rear support or accessory mounting



Cage Nut **Installation Tool**

- Allows for easy installation of cage nuts in square rail hole
- Spring steel tool
- Part Number RCNIT



Additional Cage Nuts

| Part Number | Qty. Per Package | Thread |
|-------------|---------------------|--------|
| 1421CNA25 | 25 | 10-32 |
| 1421CNA100 | 100 | 10-32 |
| 1421CNC25 | 25 | 12-24 |
| 1421CNC100 | 100 | 12-24 |
| 1421CNB25 | 25 | M6 |
| 1421CNB100 | 100 | M6 |



| Part Number | Panel Height | | | |
|-----------------|--------------|-------|--|--|
| (Sold in Pairs) | Inches | Units | | |
| CPR35SZPL | 35.00 | 20 | | |
| CPR42SZPL | 42.00 | 24 | | |
| CPR49SZPL | 49.00 | 28 | | |
| CPR56SZPL | 56.00 | 32 | | |
| CPR63SZPL | 63.00 | 36 | | |
| CPR70SZPL | 70.00 | 40 | | |
| CPR78SZPL | 78.75 | 45 | | |
| CPR85SZPL | 85.75 | 49 | | |

23" Mount Rails

| Part Number | Panel Height | | | |
|-----------------|--------------|-------|--|--|
| (Sold in Pairs) | Inches | Units | | |
| CPR2370SZPL | 70.00 | 40 | | |
| CPR2378SZPL | 78.75 | 45 | | |



Hammond Manufacturing Co. Ltd. 394 Edinburgh Rd. North Guelph, Ontario N1H 1E5 CANADA Phone: 519-822-2960 Fax: 519-822-0715



Hammond Manufacturing Co. Inc. 256 Sonwil Dr.

Width Adaptors & Side Panels (C3 Series)

RAIL WIDTH ADAPTORS (24" Rack Frames ONLY)



- NOT REQUIRED FOR 19" RACK FRAMES
- SOLD IN SETS OF 6 ENOUGH FOR ONE PAIR OF RAILS
- Converts 24" rack cabinets to 19" rack mount (extra wide)
- Provides additional wiring space along both sides of 19" rack mounted equipment
- Allows space for vertical cable managers (page 96)
- Fits between panel rail and three horizontal channels (amhal struts)
- Constructed of black anodized extruded aluminum
- Kit includes six adaptor brackets, extender bolts and washers required hardware for one pair of rails
- Part Number CAK1924

SIDE PANELS



- Constructed of 16 gauge steel
- · Panels fit flush with frame
- Features quick release 1/4 turn cam fasteners providing a tight seal against gasket on the frame
- Finished in beige textured powder paint (matches frame)

For 23.63" Deep Frame

| Part Number | Rack Depth | Panel | Height | Use With Frame |
|--------------|---------------|--------|--------|------------------------------|
| T art Humber | (Inches) | Inches | Units | Part Number |
| C3SP6323CG1 | 23.63 | 63 | 36 | C3F196323CG1 or C3F246323CG1 |
| C3SP7023CG1 | 23.63 | 70 | 40 | C3F197023CG1 or C3F247023CG1 |
| C3SP7823CG1 | 23.63 | 78 | 45 | C3F197823CG1 or C3F247823CG1 |

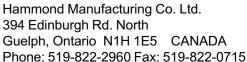
For 31.5" Deep Frame

| Part Numl | ner . | Rack Depth | Panel | Height | Use With Frame |
|-------------|-------------|---------------|--------|--------|------------------------------|
| I alt Nulli | <i>J</i> C1 | (Inches) | Inches | Units | Part Number |
| C3SP6331 | CG1 | 31.50 | 63 | 36 | C3F196331CG1 or C3F246331CG1 |
| C3SP7031 | CG1 | 31.50 | 70 | 40 | C3F197031CG1 or C3F247031CG1 |
| C3SP7831 | CG1 | 31.50 | 78 | 45 | C3F197831CG1 or C3F247831CG1 |



- For higher security, the guarter turn fasteners on the side panels can be replaced with this key locking version
- Order part number C3SPQTRL
- Kit contains 4 quarter turn locks and 8 keys.
- Good for 1 rack (ie...2 locks per side panel)



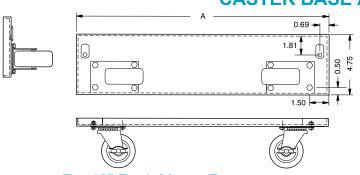




Hammond Manufacturing Co. Inc. 256 Sonwil Dr.

Casters & Plinths - NEMA 12 (C3 Series)

CASTER BASE ASSEMBLY



- · Casters and adaptor base provide heavy duty caster capability
- Complete assembly with four casters, mounts to rack frame without drilling
- 3" non-static rockite caster wheels with ball bearing pivots
- 1,080 lb. Mfg's specified weight capacity
- Not compatible with plinth (below)
- Hardware included

For 24" Rack Mount Frames

| Part Number | Α |
|-------------|-------|
| C3CRS24 | 24.88 |

For 19" Rack Mount Frames

| Part Number | A |
|-------------|-------|
| C3CRS19 | 19.88 |

LOCKING CASTERS

- · These are exterior mount casters that mount outside of rack frame perimeter to allow foot access of locking pedals
- **Medium Duty** 560# Mfg's specified weight capacity (Set of 4)
- Available in either locking or non-locking format
- Sold in pairs allowing for mix of locking and nonlocking on same cabinet
- 3.5" diameter wheels add 4.88" to cabinet height
- No drilling required as casters fit into built-in caster mounts
- Part Number CCSTL for a PAIR of locking casters
- Part Number CCSTN for a PAIR of non-locking casters



PLINTH

- Adds 4" to overall rack height
- 14 gauge steel construction
- Features 4 corner units and 4 removable fill panels
- · By removing both front & rear panels, easy access to bottom cabling and forklift lifting/transport are achieved
- Not compatible with levelling feet or casters



For 19" Rack Mount Frames

| Part N | lumber | Panel | Use with |
|----------------|----------------|-------|-------------|
| Black Textured | Beige Textured | Width | Frame Depth |
| CPL19423BK1 | CPL19423CG1 | 19" | 23.63" |
| CPL19431BK1 | CPL19431CG1 | 19" | 31.50" |

For 24" Rack Mount Frames

| Part N | lumber | Panel | Use with |
|----------------|----------------|-------|-------------|
| Black Textured | Beige Textured | Width | Frame Depth |
| CPL24423BK1 | CPL24423CG1 | 24" | 23.63" |
| CPL24431BK1 | CPL24431CG1 | 24" | 31.50" |

BOLT DOWN KIT

- Fixes rack to floor
- Kit includes set of four 3/8" x 5 1/2" bolts with flat washers and nuts
- Can be used with or without plinths

394 Edinburgh Rd. North

Part Number: CBDK4





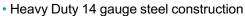
Hammond Manufacturing Co. Ltd. Guelph, Ontario N1H 1E5 CANADA Phone: 519-822-2960 Fax: 519-822-0715



Hammond Manufacturing Co. Inc. 256 Sonwil Dr.

Doors - NEMA 12 (C3 Series)

SOLID DOOR



- Smooth action handle provides solid NEMA 12 seal
- · Quick release hinge design allows for easy removal
- · Can be used on front or rear of frame
- Allows full access to space between panel rails when open
- Finish matches "C3" type rack frame in the same rugged beige textured powder paint

For 19" Rack Mount Frames

| Part Number | Panel Height | | Use With Frame |
|---------------|--------------|-------|------------------------------|
| rait Nullibei | Inches | Units | Part Number |
| C3DS1963HCG1 | 63 | 36 | C3F196323CG1 or C3F196331CG1 |
| C3DS1970HCG1 | 70 | 40 | C3F197023CG1 or C3F197031CG1 |
| C3DS1978HCG1 | 78 | 45 | C3F197823CG1 or C3F197831CG1 |

For 24" Rack Mount Frames

| Part Number | Panel Height | | Use With Frame |
|---------------|--------------|-------|------------------------------|
| T art ivamber | Inches | Units | Part Number |
| C3DS2463HCG1 | 63 | 36 | C3F246323CG1 or C3F246331CG1 |
| C3DS2470HCG1 | 70 | 40 | C3F247023CG1 or C3F247031CG1 |
| C3DS2478HCG1 | 78 | 45 | C3F247823CG1 or C3F247831CG1 |

PLEXI - GLASS DOOR

- Surface mount
- UL/CSA listed polycarbonate window
- Heavy Duty 14 gauge steel frame construction
- Slimline handle design allows maximum window viewing area & provides a solid NEMA 12 seal
- Quick release hinge design allows for easy removal
- · Can be used on front or rear of frame
- Allows full access to space between panel rails when open
- Frame matches "C3" type rack frame in the same rugged beige textured powder paint finish

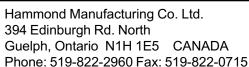
For 19" Rack Mount Frames

| ſ | Part Number | Panel Height | | Use With Frame |
|---|-----------------|--------------|-------|------------------------------|
| ı | i ai (Nullibei | Inches | Units | Part Number |
| Ī | C3DS1963PCG1 | 63 | 36 | C3F196323CG1 or C3F196331CG1 |
| 1 | C3DS1970PCG1 | 70 | 40 | C3F197023CG1 or C3F197031CG1 |
| 1 | C3DS1978PCG1 | 78 | 45 | C3F197823CG1 or C3F197831CG1 |

For 24" Rack Mount Frames

| Part Number | Panel Height | | Use With Frame |
|--------------|--------------|-------|------------------------------|
| l art Number | Inches | Units | Part Number |
| C3DS2463PCG1 | 63 | 36 | C3F246323CG1 or C3F246331CG1 |
| C3DS2470PCG1 | 70 | 40 | C3F247023CG1 or C3F247031CG1 |
| C3DS2478PCG1 | 78 | 45 | C3F247823CG1 or C3F247831CG1 |







Hammond Manufacturing Co. Inc. 256 Sonwil Dr.

Doors - NEMA 12 (C3 Series)

QUARTER TURN - LATCHING SOLID DOOR

- Surface mount
- Heavy Duty 14 gauge steel construction
- 3 quarter turn latches provide solid NEMA 12 seal
- Latches are close to door edge allowing for maximum door mounting area
- Quick release hinge design allows for easy removal
- · Can be used on front or rear of frame
- Allows full access to space between panel rails when open
- Finish matches "C3" type rack frame in the same rugged beige textured powder paint

For 19" Rack Mount Frames

| Part Number | Panel Height | | Use With Frame |
|--------------|--------------|-------|------------------------------|
| Tart Number | Inches | Units | Part Number |
| C3DS1963QCG1 | 63 | 36 | C3F196323CG1 or C3F196331CG1 |
| C3DS1970QCG1 | 70 | 40 | C3F197023CG1 or C3F197031CG1 |
| C3DS1978QCG1 | 78 | 45 | C3F197823CG1 or C3F197831CG1 |

For 24" Rack Mount Frames

| Part Number | Panel Height | | Use With Frame |
|--------------|--------------|-------|------------------------------|
| T art Humber | Inches | Units | Part Number |
| C3DS2463QCG1 | 63 | 36 | C3F246323CG1 or C3F246331CG1 |
| C3DS2470QCG1 | 70 | 40 | C3F247023CG1 or C3F247031CG1 |
| C3DS2478QCG1 | 78 | 45 | C3F247823CG1 or C3F247831CG1 |

SOLID SURFACE COVER

- Surface mount
- 16 gauge steel construction
- Screws to frame to provide a solid NEMA 12 seal
- Normally used to cover & seal the rear of the rack
- Finish matches "C3" type rack frame in the same rugged beige textured powder paint

For 19" Rack Mount Frames

| | Part Number | Panel Height | | Use With Frame | |
|---|-----------------|--------------|-------|------------------------------|--|
| ı | i ai (Nullibei | Inches | Units | Part Number | |
| ſ | C3CS1963SCG1 | 63 | 36 | C3F196323CG1 or C3F196331CG1 | |
| ı | C3CS1970SCG1 | 70 | 40 | C3F197023CG1 or C3F197031CG1 | |
| 1 | C3CS1978SCG1 | 78 | 45 | C3F197823CG1 or C3F197831CG1 | |

For 24" Rack Mount Frames

| Part Number | Panel Height | | Use With Frame |
|--------------|--------------|-------|------------------------------|
| Part Number | Inches | Units | Part Number |
| C3CS2463SCG1 | 63 | 36 | C3F246323CG1 or C3F246331CG1 |
| C3CS2470SCG1 | 70 | 40 | C3F247023CG1 or C3F247031CG1 |
| C3CS2478SCG1 | 78 | 45 | C3F247823CG1 or C3F247831CG1 |



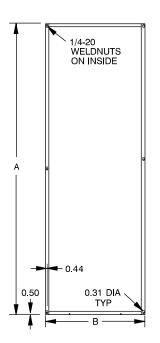


Hammond Manufacturing Co. Inc. 256 Sonwil Dr.



Exclusive Accessories For NEMA 12 (C3 Series)

RACK JOINING KIT



- Easily installed joining kit provides alignment and strength for modular multi-bay installations
- Finish matches "C3" type rack frame in the same rugged beige textured powder paint
- · When installed properly, this kit maintains UL/CSA NEMA 12 listing

For 23.63" Deep Frame

| | Panel Height | | Use With Frame |
|-------------|--------------|-------|------------------------------|
| Part Number | Inches | Units | Part Number |
| C3JK6323 | 63 | 36 | C3F196323CG1 or C3F246323CG1 |
| C3JK7023 | 70 | 40 | C3F197023CG1 or C3F247023CG1 |
| C3JK7823 | 78 | 45 | C3F197823CG1 or C3F247823CG1 |

1.39 -

For 31.5" Deep Frame

| Part Number | Panel Height | | Part Number | Use With Frame |
|--------------|--------------|-------|------------------------------|----------------|
| l art ramber | Inches | Units | Part Number | |
| C3JK6331 | 63 | 36 | C3F196331CG1 or C3F246331CG1 | |
| C3JK7031 | 70 | 40 | C3F197031CG1 or C3F247031CG1 | |
| C3JK7831 | 78 | 45 | C3F197831CG1 or C3F247831CG1 | |

DON'T FORGET TO CHECK OUT OUR UNIVERSAL **ACCESSORY SECTION - NEXT PAGE**



Hammond Manufacturing Co. Ltd. 394 Edinburgh Rd. North Guelph, Ontario N1H 1E5 CANADA Phone: 519-822-2960 Fax: 519-822-0715



Hammond Manufacturing Co. Inc. 256 Sonwil Dr.