## **CUSTOMER DRAWING**



	Pro	oduct Dimensio	ons	Cable Dimensions			
Product	L	øA	øB	øD	øE	øG	J±1.3
Name	max	min	min	max	min	max	(J±0.05)
D-105-00	29.75	13.35	13.84	13.6	8.9	13.35	9.4
	(1.170)	(0.525)	(0.545)	(0.535)	(0.350)	(0.525)	(0.370)

## **MATERIALS**

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.

- 2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn63 per ANSI-J-STD-006.
  - FLUX: TYPE ROL0 per ANSI-J-STD-004.

3. MELTABLE RINGS: Thermally stabilized thermoplastic. Color: clear.

## APPLICATION

1. This part is designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the 40 `dimensional criteria listed, having tin or silver plated copper shields.

2. Install using TE Connectivity-approved convection or infrared tools in accordance with Raychem assembly procedure RCPS-100-70.

3. Assemblies will meet requirements of Raychem Specification RT-1404 and National Aerospace Standard NAS-1747.

2. Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



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<i>₹<u>T</u>E</i>				TH	Raychem ERMOFIT DEVICES	TITLE : SolderSleeve Shield Terminator			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.					DOCUMENT NO.: <b>D-105-00</b>				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N ROUGHNE: MICRON	this drawin HNESS IN evaluate th		ectivity reserves the right to amend ing at any time. Users should the suitability of the product for ication.		Revision: 4		Issue Date: March 2020	
DRAWN BY: DATE: M. FORONDA 18-Jan-		E: 18-Jan-01		ECO: ECO-20-003572		SCALE: None	SIZE: A	SHEET: 1 of 1	

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