

## TECHNICAL DATA SHEET

# SMA SWITCH EDGE CARD SMT RIGHT TYPE

# **PACKAGING IN REEL 110**

R124.422.001 Series : SMA-COM

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PACKAGING			<b>SPECIFICATION</b>	
Standard	Unit	Other		
110	'W' option	Contact us		
ELECTRICAL CHARACTERISTICS		<u>ENVIRONMENTAL</u>		
Impedance Frequency VSWR Isolation at DC to 1 G Isolation at 1 to 2 GH Isolation at 2 to 3 GH Insertion loss at DC to Insertion loss at 1 to 2 Insertion loss at 2 to 3 RF leakage Voltage rating	Hz -47 z -43 z -40 o 1 GHz 0.1 GHz 0.15 GHz 0.2 - ( NA		Operating temperature Hermetic seal Panel leakage -40/+85 ° C NA Atm.cm3/s NA	
Dielectric withstandin Insulation resistance Power withstanding	g voltage 500 5000 80	Veff mini MΩ mini W at 0.9 GHz W at 1.8 GHz	OTHER CHARACTERISTICS Assembly instruction NA	
MECHANICAL CHARACTERISTICS			Others : Action Mating force 20N MAX 15N min	
Center contact retention Axial force – Mating Axial force – Opposi Torque Axial force side pin	end NA te end NA NA (1)	N mini N mini N.cm mini	(1)Do not apply force on the center contact before mounting the switch on PCB	
Recommended torque Mating Panel nut	NA	N.cm N.cm		
Mating life Weight	100 22.0700	Cycles mini g		



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#### **SOLDER PROCEDURE**

- Deposit solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.
   We advise a thickness of 150 microm (5.850 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component . Adhesive agents must not be used on the receptacle.
- **3.** This process of soldering has been tested with convection oven .Below please find ,the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged .
- 5. Verification of solder joints and position of the component by visual inspection.

**<u>NOTE</u>** : The receptacle and the plug must not be mated before completion of this procedure

## **TEMPERATURE PROFILE**



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec





