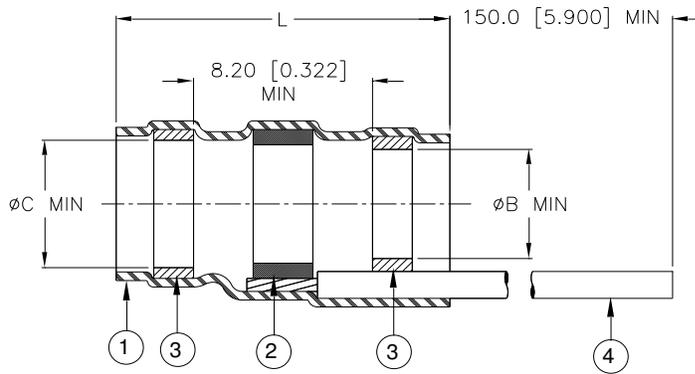


# CUSTOMER DRAWING



Product Name	Ident. Code	Product Dimensions			Cable Dimensions			
		$L \pm 1.75$ ( $L \pm 0.075$ )	$\phi B$ min	$\phi C$ min	$\phi D$ max	$\phi E$ max	$\phi F$ min	$\phi G$ min
S200-1-W1-22-9	S2001R	16.50 (0.650)	1.90 (0.075)	2.67 (0.105)	1.90 (0.075)	2.67 (0.105)	0.90 (0.035)	0.50 (0.020)
S200-2-W1-22-9	S2002R	16.50 (0.650)	2.67 (0.105)	3.68 (0.145)	2.67 (0.105)	3.68 (0.145)	1.40 (0.055)	0.75 (0.030)
S200-3-W1-22-9	S2003R	16.50 (0.650)	4.32 (0.170)	5.08 (0.200)	4.32 (0.170)	5.08 (0.200)	2.15 (0.085)	1.25 (0.050)
S200-4-W1-22-9	S2004R	19.10 (0.750)	5.97 (0.235)	6.48 (0.255)	5.97 (0.235)	6.48 (0.255)	3.30 (0.130)	1.80 (0.070)
S200-5-W1-22-9	S2005R	19.10 (0.750)	6.98 (0.275)	7.62 (0.300)	6.98 (0.275)	7.62 (0.300)	4.30 (0.170)	2.50 (0.100)

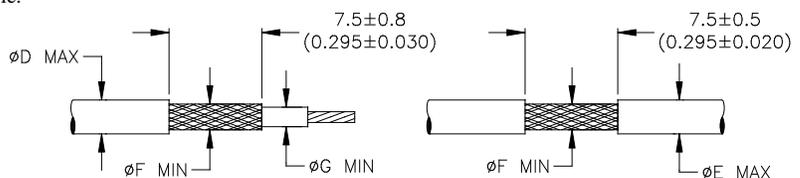
## MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified fluoropolymer.
- SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:  
 SOLDER: TYPE Sn96 per ANSI / J-STD-006.  
 FLUX: TYPE ROM1 per ANSI / J-STD-004.  
 THERMAL INDICATOR: Fusible ring.
- MELTABLE RINGS: Environment resistant modified thermoplastic fluoropolymer. Color: light blue.
- PRE-INSTALLED LEAD: Stranded silver-plated copper in accordance with SAE-AS22759/91-22-9. Color: white.

## APPLICATION

- These parts are designed to provide an environment resistant shield termination on cables, rated for 150°C minimum, meeting the dimensional criteria listed, having silver or nickel-plated shields and insulations compatible with the insert material.
- Install using TE Connectivity-approved convection or infrared heating tools in accordance with TE Connectivity process standard RCPS-100-71. When installed with approved convection or infrared heating tools, assemblies will meet the performance requirements of SAE AS83519. Infrared tools are not recommended for use with black cable jackets.
- Parts shall be marked with identification code per table.
- Temperature range: -65°C to +200°C.

For best results, prepare the cable as shown:



“G” is the minimum diameter on which the sleeve will seal.

TE Connectivity, TE connectivity (logo), Raychem, and SolderSleeve are trademarks

		TITLE: <b>SOLDERSLEEVE SHIELD TERMINATOR WITH LEADS, IMMERSION RESISTANT, 200 DEG C ROHS COMPLIANT</b>			
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]		Raychem Devices		DOCUMENT NO.: <b>S200-X-W1-22-9</b>	
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		Revision : <b>E</b>	Issue Date : April 2020
REVISED BY: HMR	CAGE CODE: 06090	DATE: April 16, 2020	ECO: ECO-20-004961	SCALE: NTS	SIZE: A
				SHEET: 1 of 1	

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