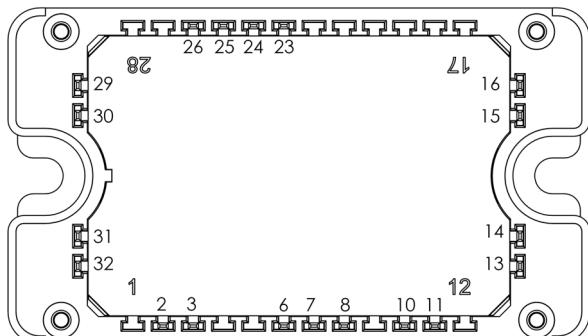
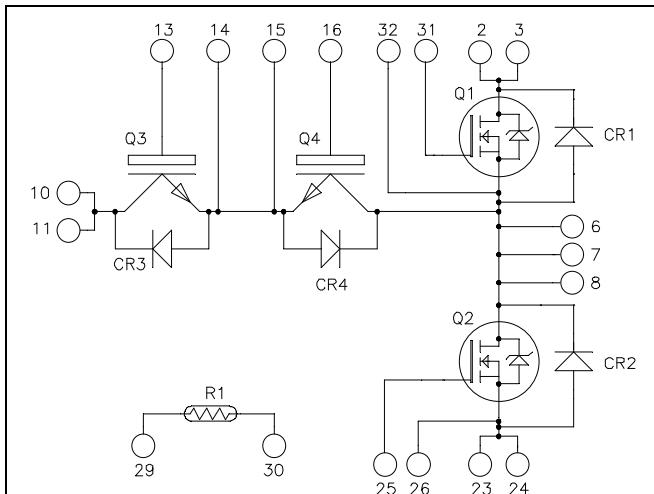


Phase Leg & Dual Common Emitter Power Module
SiC MOSFET (Q1, Q2):
 $V_{CES} = 1200V$; $R_{DSon} = 98m\Omega$ max @ $T_j = 25^\circ C$
Trench & Field Stop IGBT3 (Q3, Q4):
 $V_{CES} = 600V$; $I_C = 20A$ @ $T_c = 100^\circ C$


All multiple inputs and outputs must be shorted together
 10/11 ; 23/24 ; 2/3 ; ...

Application

- Solar converter
- Uninterruptible Power Supplies

Features

- **Q1, Q2 SiC Power MOSFET**
 - Low $R_{DS(on)}$
 - High temperature performance
- **Q3, Q4 Trench + field Stop IGBT3**
 - Low voltage drop
 - Low tail current
 - Switching frequency up to 20 kHz
- **SiC Schottky Diode (CR1 to CR4)**
 - Zero reverse recovery
 - Zero forward recovery
 - Temperature Independent switching behavior
 - Positive temperature coefficient on VF
- Kelvin emitter for easy drive
- Very low stray inductance
- AlN substrate for improved thermal performance
- Internal thermistor for temperature monitoring

Benefits

- Stable temperature behavior
- Very rugged
- Solderable terminals for easy PCB mounting
- Direct mounting to heatsink (isolated package)
- Low junction to case thermal resistance
- Low profile
- RoHS Compliant

All ratings @ $T_j = 25^\circ C$ unless otherwise specified

 **CAUTION:** These Devices are sensitive to Electrostatic Discharge. Proper Handling Procedures Should Be Followed.
 See application note APT0502 on www.microsemi.com

1. SiC MOSFET characteristics (Per MOSFET)

Absolute maximum ratings

| Symbol | Parameter | | Max ratings | Unit |
|-------------------|------------------------------|-----------------------|-------------|------|
| V _{DSS} | Drain - Source Voltage | | 1200 | V |
| I _D | Continuous Drain Current | T _c = 25°C | 26 | A |
| | | T _c = 80°C | 20 | |
| I _{DM} | Pulsed Drain current | | 55 | |
| V _{GS} | Gate - Source Voltage | | -10/+25 | V |
| R _{DSON} | Drain - Source ON Resistance | | 98 | mΩ |
| P _D | Power Dissipation | T _c = 25°C | 125 | W |

Electrical Characteristics

| Symbol | Characteristic | Test Conditions | Min | Typ | Max | Unit |
|---------------------|---------------------------------|--|------------------------|-----|-----|------|
| I _{DSS} | Zero Gate Voltage Drain Current | V _{GS} = 0V , V _{DS} = 1200V | | | 100 | μA |
| R _{DSON} | Drain – Source on Resistance | V _{GS} = 20V | 80 | 98 | mΩ | |
| | | I _D = 20A | T _j = 150°C | 153 | | |
| V _{GS(th)} | Gate Threshold Voltage | V _{GS} = V _{DS} , I _D = 5mA | | 2.4 | 3 | V |
| I _{GSS} | Gate – Source Leakage Current | V _{GS} = 20 V, V _{DS} = 0V | | | 250 | nA |

Dynamic Characteristics

| Symbol | Characteristic | Test Conditions | Min | Typ | Max | Unit |
|---------------------|-------------------------------------|---|------------------------|------|-----|------|
| C _{iss} | Input Capacitance | V _{GS} = 0V V _{DS} = 1000V f = 1MHz | | 950 | | pF |
| C _{oss} | Output Capacitance | | | 80 | | |
| C _{rss} | Reverse Transfer Capacitance | | | 7.6 | | |
| Q _g | Total gate Charge | V _{GE} = 20V V _{Bus} = 800V I _D = 20A | | 62 | | nC |
| Q _{gs} | Gate – Source Charge | | | 15 | | |
| Q _{gd} | Gate – Drain Charge | | | 23 | | |
| T _{d(on)} | Turn-on Delay Time | V _{GS} = -2/+20V V _{Bus} = 800V I _D = 20A R _L = 40Ω ; R _G = 50Ω | | 12 | | ns |
| T _r | Rise Time | | | 14 | | |
| T _{d(off)} | Turn-off Delay Time | | | 23 | | |
| T _f | Fall Time | | | 18 | | |
| E _{on} | Turn on Energy | Inductive Switching V _{GS} = -5/+20V V _{Bus} = 600V I _D = 20A R _G = 50Ω | T _j = 150°C | 0.45 | | mJ |
| E _{off} | Turn off Energy | | T _j = 150°C | 0.25 | | |
| R _{thJC} | Junction to Case Thermal Resistance | | | | 1 | °C/W |

SiC diode ratings and characteristics (CR1 & CR2) (per diode)

| Symbol | Characteristic | Test Conditions | | Min | Typ | Max | Unit |
|-------------------|-------------------------------------|--|---------------------------------|-----|-----|------|------|
| V _{RRM} | Peak Repetitive Reverse Voltage | | | | | 1200 | V |
| I _{RM} | Reverse Leakage Current | V _R = 1200V | T _j = 25°C | | 10 | 200 | μA |
| | | | T _j = 175°C | | 500 | | |
| I _F | DC Forward Current | | T _c = 100°C | | 10 | | A |
| V _F | Diode Forward Voltage | I _F = 10A | T _j = 25°C | | 1.5 | 1.8 | V |
| | | | T _j = 175°C | | 2.3 | | |
| Q _C | Total Capacitive Charge | I _F = 10A, V _R = 600V di/dt = 500A/μs | | | 120 | | nC |
| C | Total Capacitance | | f = 1MHz, V _R = 200V | | 115 | | pF |
| | | | f = 1MHz, V _R = 400V | | 85 | | |
| R _{thJC} | Junction to Case Thermal Resistance | | | | | 1.1 | °C/W |

2. Trench & Field Stop IGBT3 (per IGBT)
Absolute maximum ratings

| Symbol | Parameter | Max ratings | Unit |
|------------------|----------------------------------|------------------------|------------|
| V _{CES} | Collector - Emitter Voltage | 600 | V |
| I _C | Continuous Collector Current | T _c = 25°C | 37 |
| | | T _c = 100°C | 20 |
| I _{CM} | Pulsed Collector Current | T _c = 25°C | 40 |
| V _{GE} | Gate – Emitter Voltage | ±20 | V |
| P _D | Power Dissipation | T _c = 25°C | 78 |
| RBSOA | Reverse Bias Safe Operating Area | T _j = 150°C | 40A @ 550V |

Electrical Characteristics

| Symbol | Characteristic | Test Conditions | | Min | Typ | Max | Unit |
|----------------------|--------------------------------------|--|------------------------|-----|-----|-----|------|
| I _{CES} | Zero Gate Voltage Collector Current | V _{GE} = 0V, V _{CE} = 600V | | | | 250 | μA |
| V _{CE(sat)} | Collector Emitter Saturation Voltage | V _{GE} = 15V I _C = 20A | T _j = 25°C | | 1.5 | 1.9 | V |
| | | | T _j = 150°C | | 1.7 | | |
| V _{GE(th)} | Gate Threshold Voltage | V _{GE} = V _{CE} , I _C = 300μA | | 5.0 | 5.8 | 6.5 | V |
| I _{GES} | Gate – Emitter Leakage Current | V _{GE} = 20V, V _{CE} = 0V | | | | 300 | nA |

Dynamic Characteristics

| Symbol | Characteristic | Test Conditions | Min | Typ | Max | Unit |
|--------------|-------------------------------------|--|---------------------|------|------|------|
| C_{ies} | Input Capacitance | $V_{GE} = 0V$ $V_{CE} = 25V$ $f = 1MHz$ | | 1100 | | pF |
| C_{oes} | Output Capacitance | | | 70 | | |
| C_{res} | Reverse Transfer Capacitance | | | 35 | | |
| Q_G | Gate charge | $V_{GE} = \pm 15V$, $I_C = 20A$ $V_{CE} = 300V$ | | 200 | | nC |
| $T_{d(on)}$ | Turn-on Delay Time | Inductive Switching (25°C) $V_{GE} = \pm 15V$ $V_{Bus} = 300V$ $I_C = 20A$ $R_G = 12\Omega$ | | 110 | | ns |
| T_r | Rise Time | | | 45 | | |
| $T_{d(off)}$ | Turn-off Delay Time | | | 200 | | |
| T_f | Fall Time | | | 40 | | |
| $T_{d(on)}$ | Turn-on Delay Time | Inductive Switching (150°C) $V_{GE} = \pm 15V$ $V_{Bus} = 300V$ $I_C = 20A$ $R_G = 12\Omega$ | | 120 | | ns |
| T_r | Rise Time | | | 50 | | |
| $T_{d(off)}$ | Turn-off Delay Time | | | 250 | | |
| T_f | Fall Time | | | 60 | | |
| E_{on} | Turn-on Switching Energy | $V_{GE} = \pm 15V$ $V_{Bus} = 300V$ | $T_j = 25^\circ C$ | 0.11 | | mJ |
| E_{off} | Turn-off Switching Energy | | $T_j = 150^\circ C$ | 0.2 | | |
| I_{sc} | Short Circuit data | $V_{GE} \leq 15V$; $V_{Bus} = 360V$ $t_p \leq 10\mu s$; $T_j = 150^\circ C$ | | 100 | | A |
| R_{thJC} | Junction to Case Thermal Resistance | | | | 1.92 | °C/W |

3. SiC diode ratings and characteristics (CR3 & CR4) (per diode)

| Symbol | Characteristic | Test Conditions | Min | Typ | Max | Unit |
|------------|-------------------------------------|--|---------------------|-----|-----|------|
| V_{RRM} | Peak Repetitive Reverse Voltage | | | | 600 | V |
| I_{RM} | Reverse Leakage Current | $V_R = 600V$ | $T_j = 25^\circ C$ | 10 | 60 | μA |
| | | | $T_j = 175^\circ C$ | 20 | 300 | |
| I_F | DC Forward Current | | $T_c = 100^\circ C$ | 10 | | A |
| V_F | Diode Forward Voltage | $I_F = 10A$ | $T_j = 25^\circ C$ | 1.6 | 1.8 | V |
| | | | $T_j = 175^\circ C$ | 2 | 2.4 | |
| Q_C | Total Capacitive Charge | $I_F = 10A$, $V_R = 600V$ $di/dt = 500A/\mu s$ | | 28 | | nC |
| C | Total Capacitance | $f = 1MHz$, $V_R = 200V$ | | 65 | | pF |
| | | | | 50 | | |
| R_{thJC} | Junction to Case Thermal Resistance | | | | 2.2 | °C/W |

4. Temperature sensor NTC

| Symbol | Characteristic | | Min | Typ | Max | Unit |
|-----------------------------------|----------------------------|--|-----|------|-----|------|
| R ₂₅ | Resistance @ 25°C | | | 22 | | kΩ |
| ΔR ₂₅ /R ₂₅ | Resistance tolerance | | | 5 | | % |
| ΔB/B | Beta tolerance | | | 3 | | |
| B _{25/100} | T ₂₅ = 298.16 K | | | 3980 | | K |

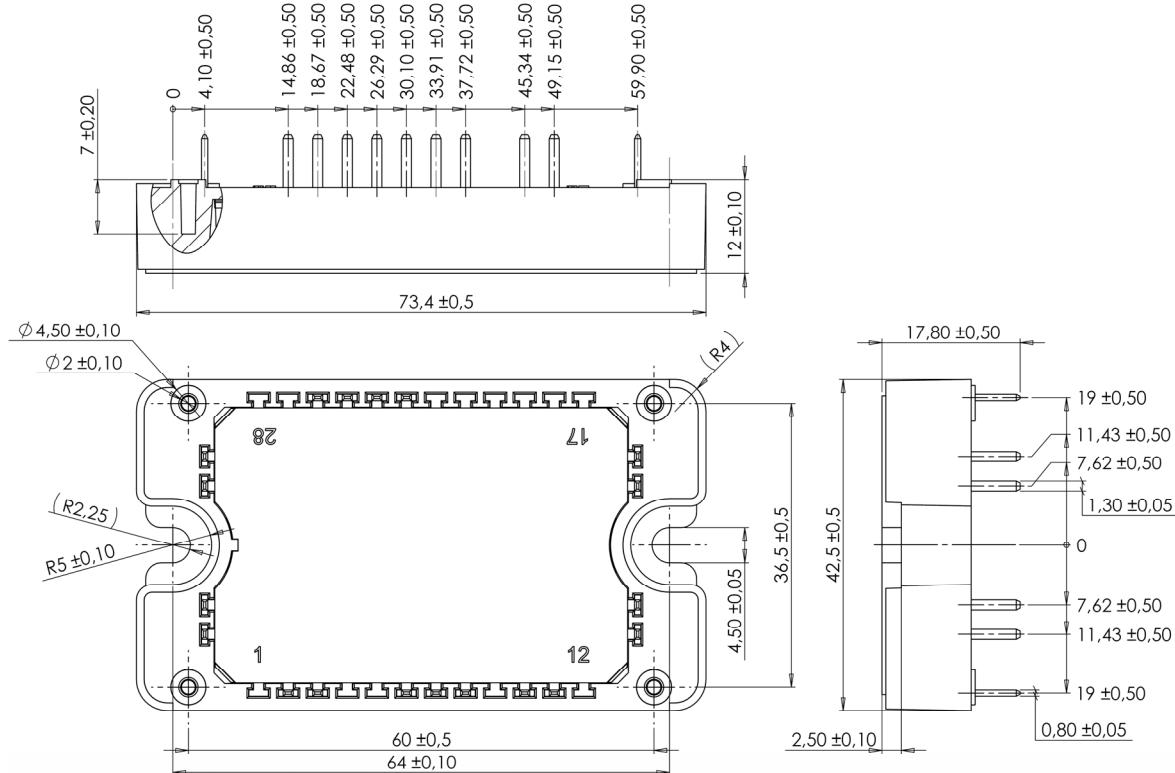
$$R_T = \frac{R_{25}}{\exp\left[B_{25/100}\left(\frac{1}{T_{25}} - \frac{1}{T}\right)\right]} \quad T: \text{Thermistor temperature}$$

R_T: Thermistor value at T

5. Thermal and package characteristics

| Symbol | Characteristic | | Min | Max | Unit | |
|-------------------|--|-------------------|------|-----------------------|------|-----|
| V _{ISOL} | RMS Isolation Voltage, any terminal to case t=1 min, 50/60Hz | | 4000 | | V | |
| T _J | Operating junction temperature range | SiC MOSFET | -40 | 150 | °C | |
| | | SiC diodes + IGBT | -40 | 175 | | |
| T _{JOP} | Recommended junction temperature under switching conditions | | -40 | T _{Jmax} -25 | | |
| T _{STG} | Storage Temperature Range | | -40 | 125 | | |
| T _C | Operating Case Temperature | | -40 | 125 | | |
| Torque | Mounting torque | To heatsink | M4 | 2 | 3 | N.m |
| Wt | Package Weight | | | 110 | g | |

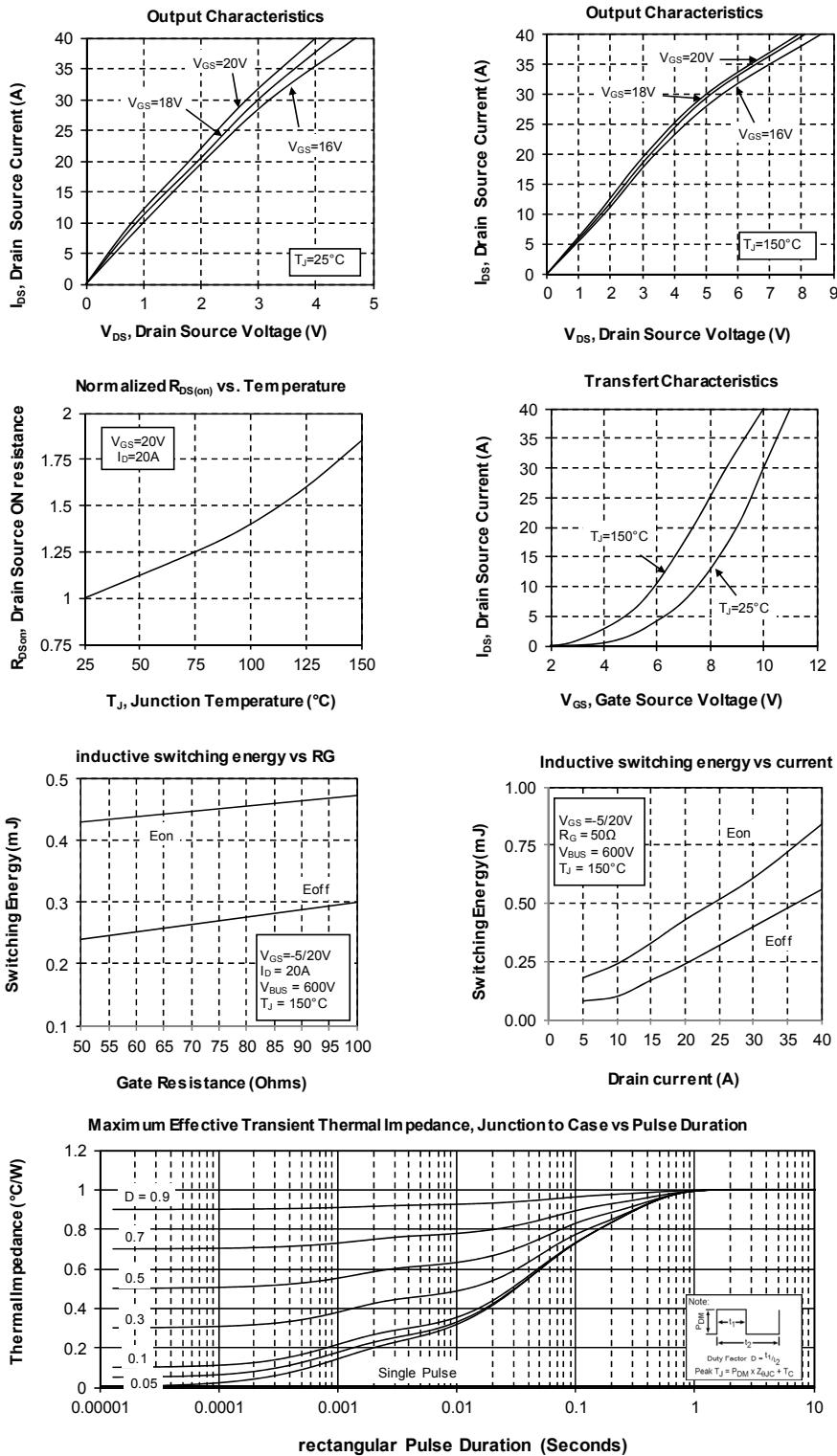
Package outline (dimensions in mm)

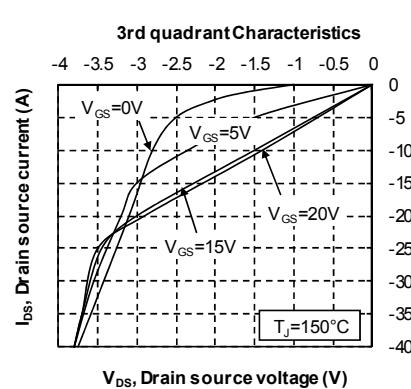
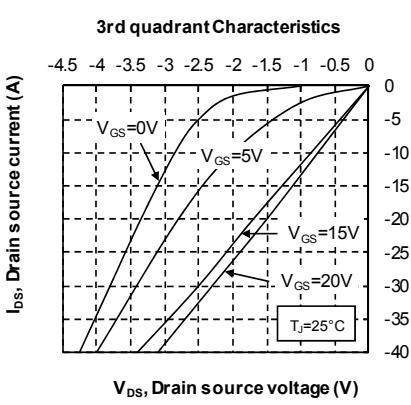
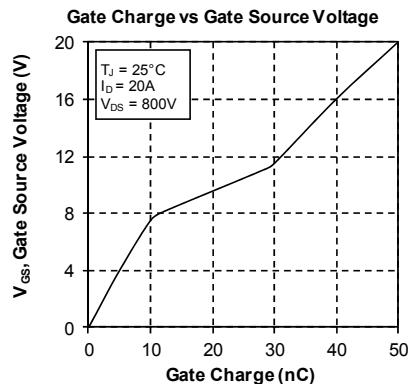
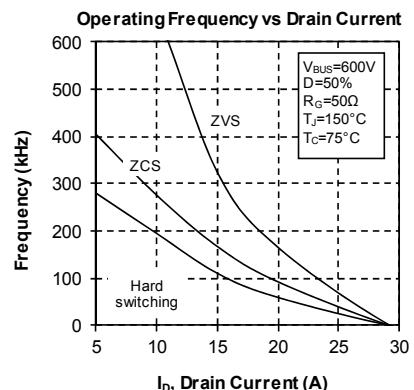
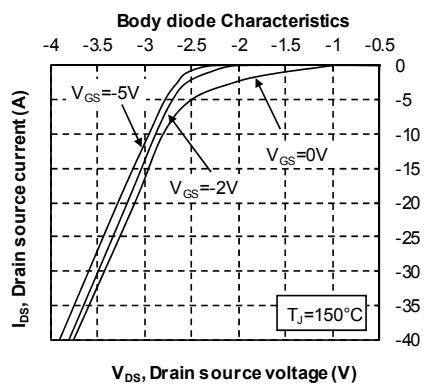
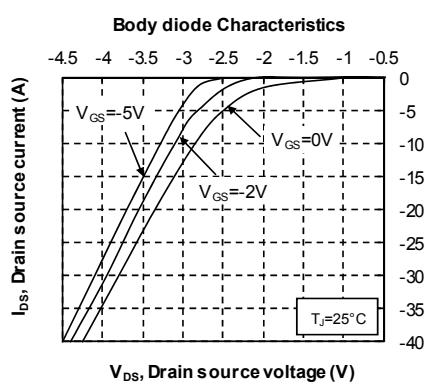
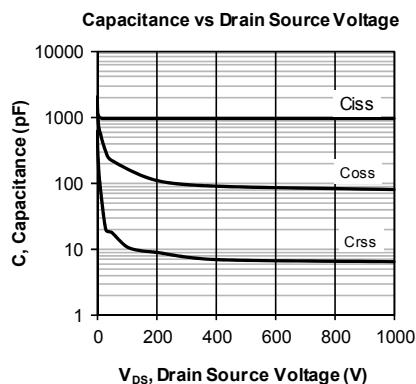


See application note 1906 - Mounting Instructions for SP3F Power Modules on www.microsemi.com

6. Typical performance curve

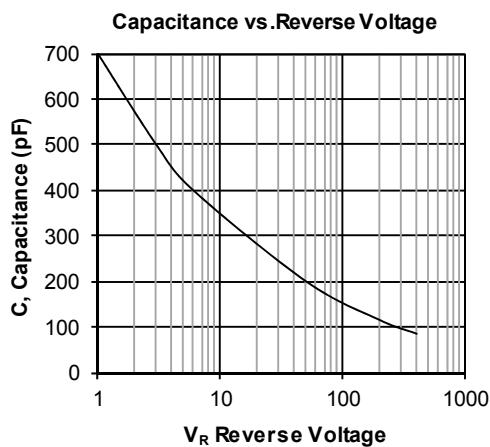
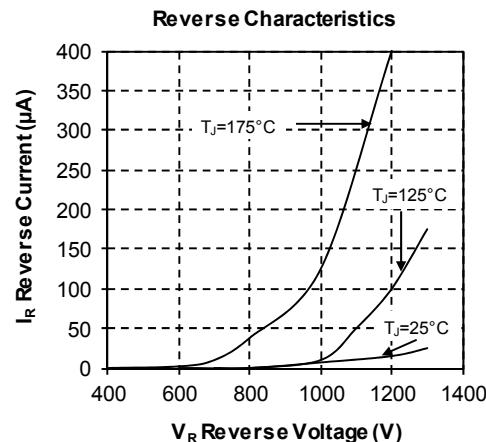
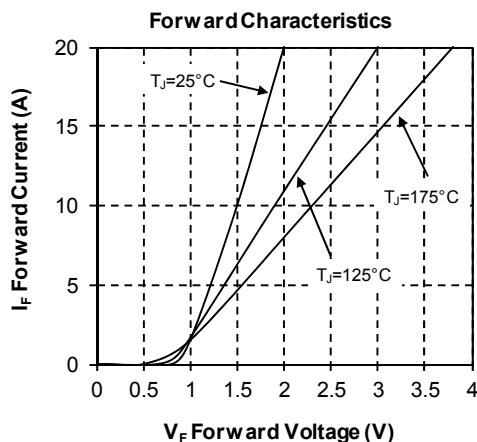
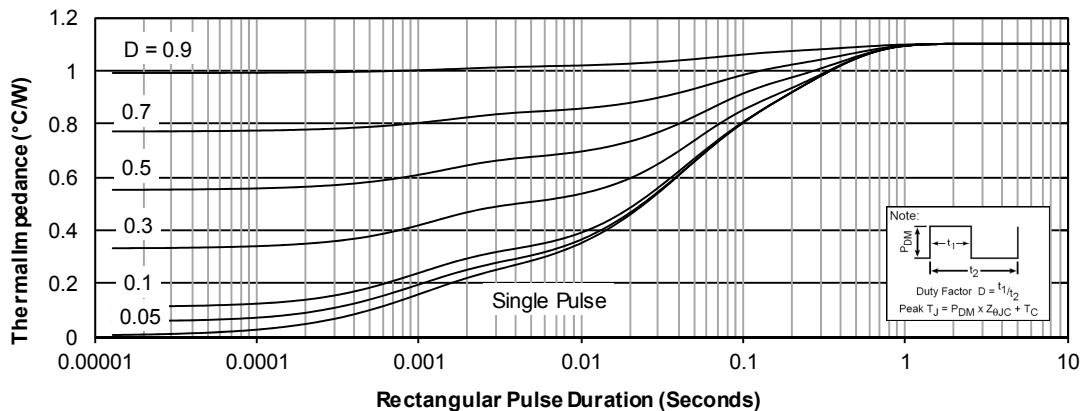
Q1, Q2 SiC MOSFET

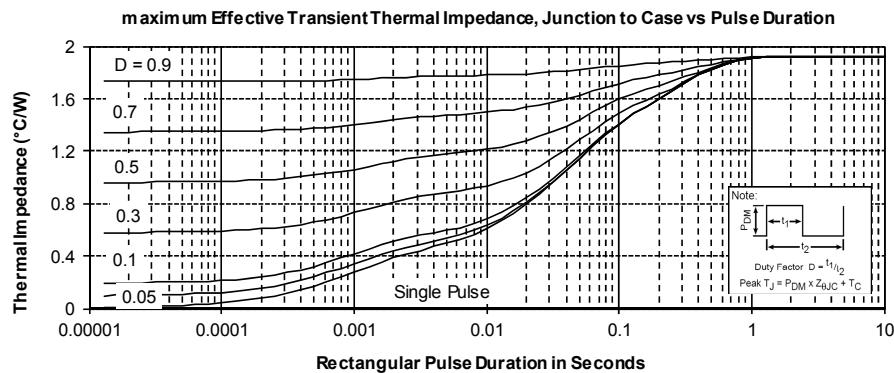
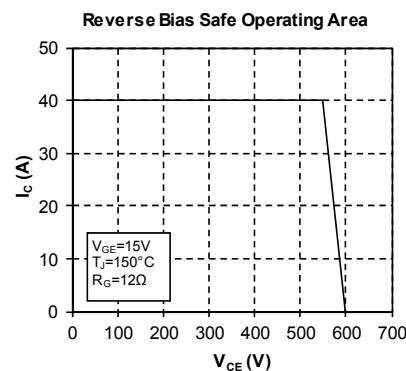
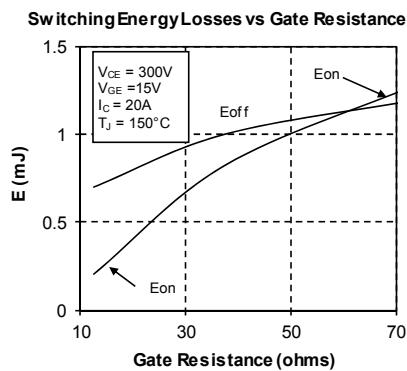
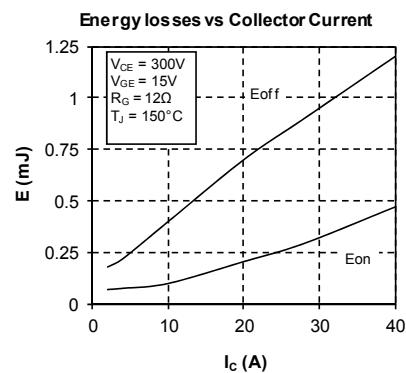
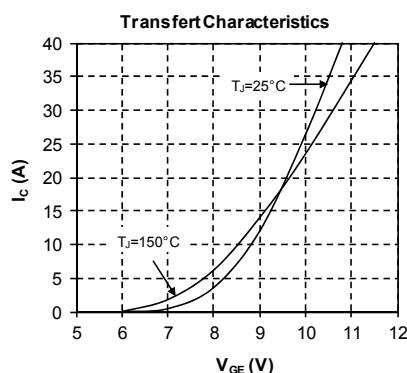
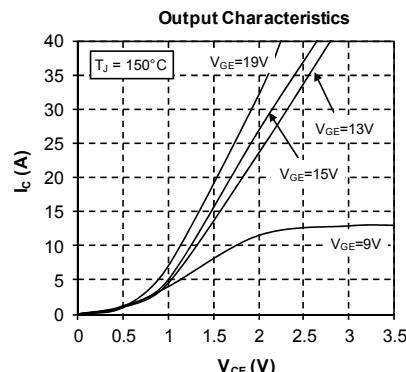
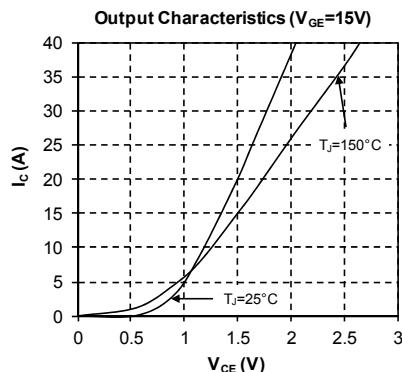


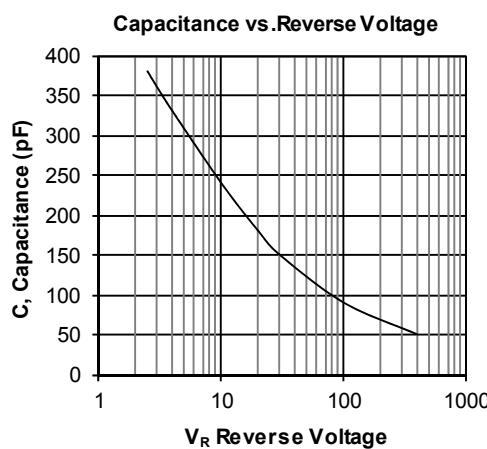
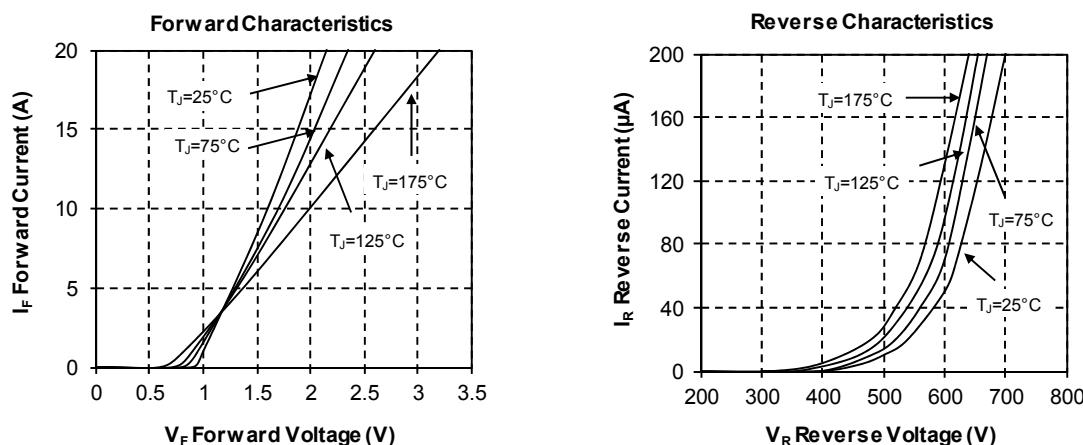
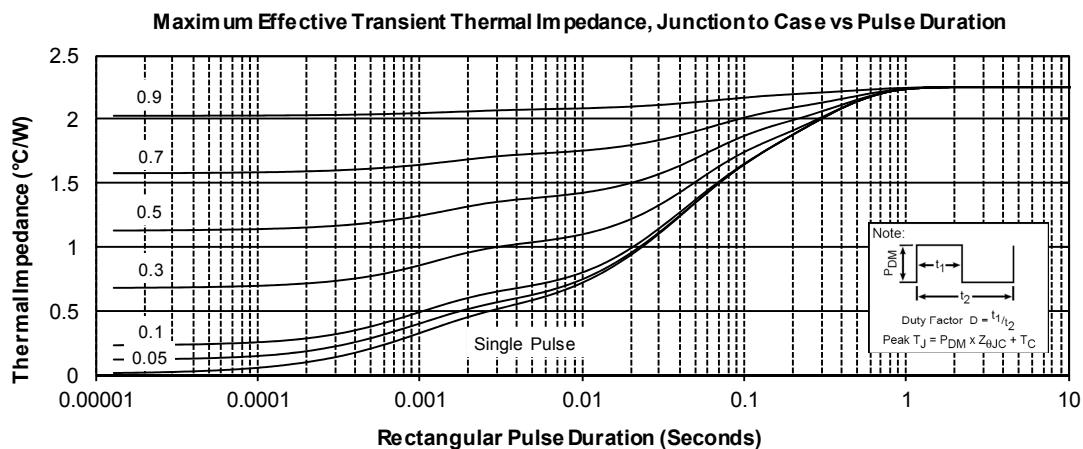


CR1 & CR2 SiC diode characteristics

Maximum Effective Transient Thermal Impedance, Junction to Case vs Pulse Duration



Q3, Q4 Trench + field stop IGBT3


CR3 & CR4 SiC diode characteristics


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