**Technical Data Sheet** 



STRAIGHT PLUG RECEPTACLE FOR PCB FULL DETENT



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PAGE 3/4 ISSUE 19-04-17D SERIES SMP PART NUMBER R222409030 Deposit solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150  $\mu$ m . Verify that the edges of the zone are clean. 1. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. Video camera is preferred to check the positioning of the component. Adhesive agents are forbidden on the receptacle. 2. Soldering by infra-red reflow. 3. Cleaning of printed circuit boards. 4. Checking of solder joints and position of the component by visual inspection. **TEMPERATURE PROFIL** This document contains proprietary information and such information shall not be disclosed to any third party for any purpose whatsoever or used for manufacturing purposes without prior written agreement from Radiall. The data defined in this document are given as an indication, in the effort to improve our products; we reserve the right to make any changes judged necessary.

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PAGE 4/4 ISSUE 19-04-17D SERIES SMP PART NUMBER R222409030 **INFORMATION REF. PLANE** 40 ന് Л PCB Braser le contact central à la main (Center contact should be hand soldered) Shadow for video camera Ø**5** □4,19 **\*\*\*\*** Masse + vernis (Ground + varnish) Zone de soudure (Solder area) 🛛 FR4 + vernis (FR4 + varnish) Trou métalisé (Metallic hole) Ø0,4 ω 4 Ø**0.8** Ø1,8 Ouverture de l'écran de sérigraphie pour le contact central: Ø1.2 mm (Aperture of the sreen printing for center contact : Ø1.2 mm) This document contains proprietary information and such information shall not be disclosed to any third party for any purpose whatsoever or used for manufacturing purposes without prior written agreement from Radiall. The data defined in this document are given as an indication, in the effort to improve our products; we reserve the right to make any changes judged necessary.