Data Sheet

32-1154 REV 1020

Series TT01 Cap Torque Testers are designed to measure application and removal torque of bottle caps up to 100 lbFin [11.5 Nm]. Adjustable posts effectively grip a broad range of container shapes and sizes, while optional flat and adjustable jaws are available for unique profiles. A rugged aluminum design, and simple, intuitive operation allow for use

Digital Cap Torque Testers Series TT01

Class-leading accuracy of $\pm 0.3\%$ and blazingly fast sampling rate of 7,000 Hz ensure reliable and consistent test results, even in guick-action applications.

The TT01 includes a range of sophisticated productivity-enhancing features, including USB, RS-232, Mitutoyo, and analog outputs, automatic data output and zeroing upon cap removal, memory storage for 1,000 readings, pass/fail indicators and outputs, and more. Password protection is provided to prevent unauthorized

changes to settings and calibration.

in laboratory and production environments.

Series TT01 testers include MESUR® Lite data acquisition software. MESUR® Lite tabulates continuous or single point data. Data stored in the TT01's memory can also be downloaded in bulk. One-click export to Excel allows for further data manipulation.

MESUR Lite by Mark-					- •
File Help					
M A E Acquisition Lo	Settin		Urits Total Readings		
			5.66	2	16F 24
	leading	Load 1	fime (sec.		
	1	1.14	0		
	2	2.04	0.051		Acquiring Data 🕘
	3	2.94	0.101		
	4	3.8	0.152		
	5	4.64	0.205		START
	6	5.04	0.25		
	7	4.82	0.303		
	8	4.85	0.352		
	9	4,74	0.402		
	10	4.96	0.456		STOP
	11	5.32	0.501		
	12	5.52	0.554		
	13	5.78	0.602		
	14	5.9	0.651		
	15	5.86	0.701		
	16	5.7	0.752		
	17	5.58	0.807		
	18	5.44	0.851		
		Export to Excel			Download Gauge Memory
		_	_	=	
		_			

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MESUR Lite data acquisition software is included with Series TT01 testers

- Automatic output, data storage, and zeroing upon bottle cap removal helps automate testing processes
- 1,000-point data memory with statistics and outputs
- Programmable set point indicators and outputs for pass/ fail determination
- Password protection prevents unauthorized changes
- MESUR® Lite data collection software included

Features

- High-speed 7,000 Hz sampling rate accurately captures peak torque values
- First / second peak detection for slip and breakaway torgues in tamper evident closures
- Moveable posts and other available gripping options accommodate a wide range of sample shapes and sizes

Set points

Current or peak reading

(auto-save also possible)

easy-to-use interface

Battery indicator

Set point (pass/fail) indicators

Memory storage for 1000 readings

Access the tester's settings menu via an

One-push data output to a PC, printer, or

other device (auto-output also possible)

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USB, RS-232, Mitutoyo, and analog outputs

Controls & Indicators

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Clockwise/counter-clockwise indicator

Peak readings (CW/CCW or 1st/2nd peaks) peaks)

Measurement mode Unit of measurement

Analog load bar w/set point markers

Zero the reading to begin a new test (auto-zero also possible)

Toggle between real time, peak, and 1st peak/2nd peak display modes



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Specifications subject to change without prior notice



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Digital Cap Torque Testers Series TT01

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Optional Items

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CT001 Flat jaws Set of rubber jaws for gripping square or odd shaped containers.



CT005 / CT006 / CT007 **Extended length post sets** CT005: Four 2.5" (63 mm) posts CT006: Four 4" (101 mm) posts CT007: Kit of four of each length: 1.25" (31 mm), 2.5" (63 mm), and 4" (101 mm)

Specifications



CT002 **Carrying case** Provides storage space for the TT01 tester, gripping jaws, AC adapter, and accessories.



AC1077 **Connector cover kit** Helps protect the rear connectors against liquid entry.



Adjustable jaws Rubber-edged arms may be independently repositioned to accommodate unique samples.



CERT Calibration certificate w/data Includes 10 data points in each measurement direction (short form certificate without data is included)



AC1036

Calibration kit Complete set of brackets, cable, and hardware for calibration of any Series TT01 torque tester. Weights not available from Mark-10.





Accuracy:	$\pm 0.3\%$ of full scale					
Sampling Rate:	7,000 Hz					
Bottle diameter range:	Ø0.5 – 7.5 in [12.7 – 189.4 mm] With CT001 optional jaws: Ø0 – 5.9 in [0 – 149.9 mm] With CT003 optional jaws: Ø0 – 4.6 in [116.8 mm]					
Power:	AC adapter: 100-240VAC, 50-60 Hz, 0.3 A Battery: Rechargeable 8.4V NiMH Low battery indicator appears when battery level is low, and gauge powers off automatically when power reaches critical stage.					
Battery life:	Backlight on: up to 7 hours of continuous use Backlight off: up to 24 hours of continuous use					
Units:	ozFin, IbFin, kgFcm, Nm, Ncm					
Outputs:	USB / RS-232: Configurable up to 115,200 baud. Mitutoyo: Serial BCD suitable for all Mitutoyo SPC-compatible devices. Analog: ±1 VDC, ±0.25% of full scale at capacity. General purpose: Three open drain outputs, one input. Set points: Three open drain lines.					
Safe overload:	150% of full scale (display shows "OVER" at 110% and above)					
Weight:	8.4 lb [3.8 kg]					
Environmental requirements:	40 - 100°F, max. 96% humidity, non-condensating					
Warranty:	3 years (see individual statement for further details)					



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Data Sheet

Digital Cap Torque Testers Series TT01

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In The Box

Series TT01 torque testers are shipped as shown at right, and include the following accessories:

- (4) Sample gripping posts
- (1) USB cable
- (1) AC adapter
- (1) Battery
- Certificate of calibration without data (data is optional)



Dimensions in [mm]



Capacity x Resolution

Model No.	lbFin	ozFin	kgFcm	Ncm	Nm
MTT01-12	12 x 0.005	192 x 0.1	14 x 0.01	135 x 0.1	1.35 x 0.001
MTT01-25	25 x 0.01	400 x 0.2	28 x 0.02	290 x 0.2	2.9 x 0.002
MTT01-50	5 0 x 0.02	800 x 0.5	58 x 0.05	570 x 0.5	5.7 x 0.005
MTT01-100	100 x 0.05	1600 x 1	116 x 0.1	1150 x 0.5	11.5 x 0.005

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All models include 110V AC adapters. Add suffix 'E' for euro plug (220V), 'U' for UK plug (220V), or 'A' for Australian plug (220V).

Ex: MTT01-12E, MTT01-25U, MTT01-50A

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